Produkte Products



Prüfbericht - Nr.: Test Report No.:	Attachment o 50274950 001		Auftrags-Nr.: Order No.:	156102061	Seite 1 von 12 Page 1 of 12
Kunden-Referenz-Nr.: Client Reference No.:	MWL_Mr. J.W	. Kim	Auftragsdatu Order date.:	m. : 20.05.2019	
Auftraggeber: Client:	WACO Corp. A-301, Hagye ⊺ Seoul, Rep. of		10, Nowon-ro 15-	gil, 01788, Nowon-gu,	
Prüfgegenstand: Test item:	Hot & Cold Wa	ter Dispenser			
Bezeichnung / Typ-Nr. Identification / Type No.		FINITE-M, IN	FINITE-S, INFINI	TE-20	
Auftrags-Inhalt: Order content:	CE(LVD)				
Prüfgrundlage: Test specification:	EN 60335-2-24 EN 60335-1:20 EN 62233:200)12 + A11:20 [,]	019 + A2:2019 14 + A13:2017		
Wareneingangsdatum Date of receipt:	20.05.2019			CCCCCC	
Prüfmuster-Nr.: Test sample No.:	A000919418-0 A000919418-0			waco	-
Prüfzeitraum.: Testing period:	20.05.2019 to 2	27.05.2019			
Or der Prüfung: Place of testing:	TÜV Rheinland	I Korea Ltd.			
Prüflaboratorium: Testing laboratory:	TÜV Rheinland	l Korea Ltd.			
Prüfergebnis*: Test Result*:	Pass			- Marine Constanting	Se la companya da companya
geprüft von / tested by	:		kontrolliert v	on / reviewed by:	
	oo Lee / Project Engin	neer Unterschrift	18.07.2019 Datum	Ki-Tae Park/ Reviewe	r Unterschrift
Date Name/F	•	Signature	Date	Name/Position	Signature
Sonstiges/ Other: Zustand des Prüfgege		eferung:		Ilständig und undbeso	
Condition fo the test ited Legende: 1 = sehr gut P(ass) = entspricht of	2 = gut	3 = befriedigend F(ail) = entspricht	nicht o.g. Prüfgrundlag	4 = ausreichend (n) N/A = nicht anwendbar	5 = mangelhaft
Legend: 1 = very good P(ass) = passed a.n	2 = good	3 = satisfactory	. test specification(s)	4 = sufficient N/A = not applicable	5 = poor N/T = not tested
Dieser Prüfbericht b		las o.g. Prüfm ieser Bericht k	uster und darf oh	ne Genehmigung der l	Prüfstelle nicht

TÜV Rheinland Korea Ltd. E2F, Young City, N-Tower, 25, Mullae-ro 28-gil, Yeongdeungpo-gu, Seoul, 07298, Rep. of Korea Tel.: +82 2 860 9860, Fax.:+82 2 860 9861 Mail: info@kor.tuv.com Web:www.kor.tuv.com



TEST REPORT IEC 60335-2-24 Safety of household and similar electrical appliances Part 2: Particular requirements for refrigerating appliances, ice-cream appliances and ice-makers

Report Number	Attachment of 50274950 001
Date of issue	Refer to the cover page
Total number of pages	Refer to the cover page
Name of Testing Laboratory preparing the Report	TÜV Rheinland Korea Ltd.
Applicant's name:	WACO Corp.
Address	A-301, Hagye Technotwon, 10, Nowon-ro 15-gil, 01788, Nowon-gu, Seoul, Rep. of Korea
Test specification:	
Standard:	EN 60335-2-24:2010 + A1:2019 + A2:2019 EN 60335-1:2012 + A11:2014 + A13:2017 EN 62233:2008
Test procedure	CE(LVD)
Non-standard test method	N/A



	Page 3 of 127	Report No.: Attachment of 50274950 001
Test item description:	Hot & Cold Water Dispe	enser
Trade Mark:	WACO	
Manufacturer:	WACO Corp. (Same as applicant)	
Model/Type reference:	INFINITE-L, INFINITE-	M, INFINITE-S, INFINITE-20 (see page 6)
Ratings:	220-240 V ~, 50/60 Hz, Hot : 470 W, Cold : 0.8	Climatic class : T, Class I – 0.9 A



Page 4 of 127

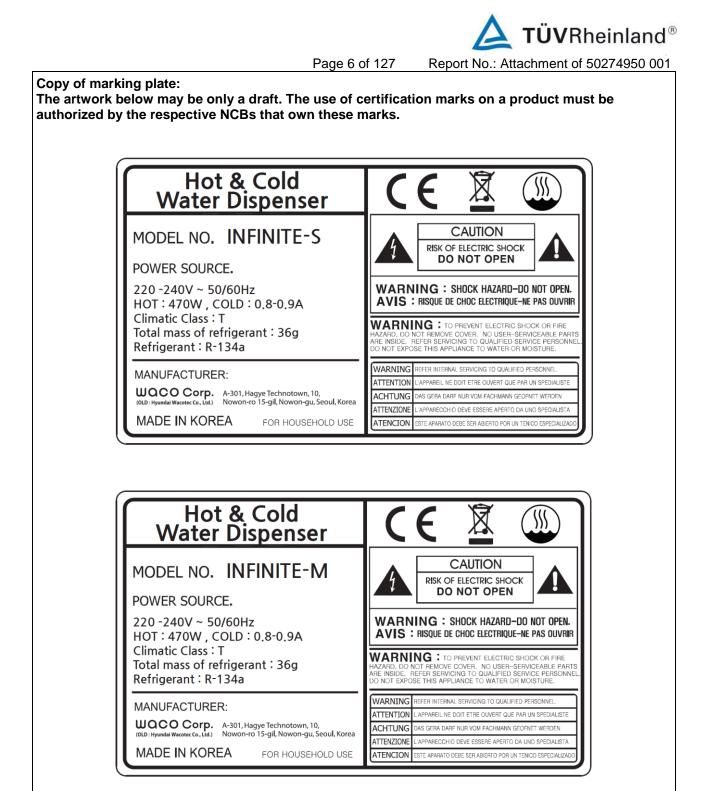
Report No.: Attachment of 50274950 001

Responsible Testing Laboratory (as applicab	ble), testing procedure and testing location(s):	
CB Testing Laboratory:	TÜV Rheinland Korea Ltd.	
Testing location/ address:	Young City, N-Tower, 25, Mullae-ro 28-gil, Yeongdeungpo-gu, Seoul #07298, Rep. of Korea	
Tested by (name, function, signature) :	Refer to the cover page	
Approved by (name, function, signature) :	Refer to the cover page	
Testing procedure: CTF Stage 1:		
Testing location/ address:		
Tested by (name, function, signature) :		
Approved by (name, function, signature) :		
	· · · · · ·	
Testing procedure: CTF Stage 2:		
Testing location/ address :		
Tested by (name + signature)		
Witnessed by (name, function, signature). :		
Approved by (name, function, signature) :		
Testing procedure: CTF Stage 3:		
Testing procedure: CTF Stage 4:		
Testing location/ address :		
Tested by (name, function, signature) :		
Witnessed by (name, function, signature). :		
Approved by (name, function, signature) :		
Supervised by (name, function, signature) :		



7	Report No.: Attachment of 50274950 00	11
. /	Report No.: Allachment of 50274950 00	יי

Page	5 of 127	Report No.: Attachment of 50274950 001
List of Attachments (including a total number of p Attachment separated from this Test Report : - EUROPEAN GROUP DIFFERENCES AND NATI	-	
Summary of testing:		
Production sample without serial no. was tested.		
The model, INFINITE-L, was tested as the representat this report and fulfilled the test specifications	ive model, t	he most unfavourable results were written in
Tests performed (name of test and test clause): Refer to report contents	Young City	cation: land Korea Ltd. , N-Tower, 25, Mullae-ro 28-gil, ngpo-gu, Seoul #07298, Rep. of Korea
Summary of compliance with National Differences EU Group Differences, EU Special National Condition		viations
	,,	
 ☑ The product fulfils the requirements of - EN 60335-2-24:2010 + A1:2019 + A2:2019 - EN 60335-1:2012 + A11:2014 + A13:2017 - EN 62233:2008 		





Page 7 of 127

Hot & Cold Water Dispenser	CE 🕱 🖤
MODEL NO. INFINITE-L	
POWER SOURCE.	DO NOT OPEN
220 -240V ~ 50/60Hz HOT : 470W , COLD : 0.8-0.9A	WARNING : SHOCK HAZARD-DO NOT OPEN AVIS : RISQUE DE CHOC ELECTRIQUE-NE PAS OUVRI
Climatic Class : T Total mass of refrigerant : 36g Refrigerant : R-134a	WARNING: TO PREVENT ELECTRIC SHOCK OF FIRE HAZARD, DO NOT REMOVE COVER. NO USER-SERVICEABLE PAR ARE INSIDE. REFER SERVICING TO QUALIFIED SERVICE PERSONN DO NOT EXPOSE THIS APPLIANCE TO WATER OR MOISTURE.
MANUFACTURER:	WARNING REFER INTERNAL SERVICING TO QUALIFIED PERSONNEL.
(DLD : Hyundai Wacotec Co., Ltd.) A-301, Hagye Technotown, 10, Nowon-ro 15-ail, Nowon-au, Seoul, Korea	ATTENTION L'APPAREIL NE DOIT ETRE OUVERT QUE PAR UN SPEDIALISTE ACHTUNG DAS GERA DARF NUR VOM FACHMANN GEOFNET WERDEN
	ATTENZIONE L'APPARECCHIO DEVE ESSERE APERTO DA UNO SPECIALISTA
MADE IN KOREA FOR HOUSEHOLD USE	ATENCION ESTE APARATO DEBE SER ABIERTO POR UN TENICO ESPECIALIZAD
Hot & Cold Water Dispenser	
Hot & Cold	ATENCION ESTE APARATO DEBE SER ABIERTO POR UN TENCO ESPECIALIZAD

MANUFACTURER:

 WOCO Corp.
 A-301, Hagye Technotown, 10, Nowon-ro 15-gil, Nowon-gu, Seoul, Korea

 MADE IN KOREA
 FOR HOUSEHOLD USE

HAZARD, DO NOT REMOVE COVER, NO USER-SERVICEABLE PART ARE INSIDE. REFER SERVICING TO QUALIFIED SERVICE PERSONNE DO TEXPOSE THIS APPLIANCE TO WATER OR MOISTURE. WARNING REFER INTERNAL SERVICING TO QUALIFIED PERSONNEL. ATTENTION L'APPAREIL NE DOIT ETRE OUVERT QUE PAR UN SPEDIALISTE ACHTUNG DAS GERA DARF NUR VOM FACHMANN GEOFNET WERDEN ATTENZIONE L'APPARECCHIO DEVE ESSERE APERTO DA UNO SPECIALISTA

ATENCION ESTE APARATO DEBE SER ABIERTO POR UN TENICO ESPECIALIZAD

TRF No. IEC60335_2_24R



Page 8	of 127 Report No.: Attachment of 50274950 001
Test item particulars:	Hot & Cold Water Dispenser
Classification of installation and use:	Class I appliance
Supply Connection:	Type Y attachement
Possible test case verdicts:	
- test case does not apply to the test object :	N/A
- test object does meet the requirement:	P (Pass)
- test object does not meet the requirement :	F (Fail)
Testing:	
Date of receipt of test item:	20.05.2019
Date (s) of performance of tests:	20.05.2019 to 27.05.2019
General remarks:	
"(See Enclosure #)" refers to additional information ap "(See appended table)" refers to a table appended to th	•
Throughout this report a 🗌 comma / 🔀 point is us	sed as the decimal separator.
Manufacturer's Declaration per sub-clause 4.2.5 of	ECEE 02:
The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided	☐ Yes ⊠ Not applicable
When differences exist; they shall be identified in the	e General product information section.
Name and address of factory (ies)	WACO Corp.
	11-19, Muran 2-gil, Soheul-eup, Pocheon-si, 11184, Gyeonggi-do, Republic of Korea



Page 9 of 127

General product information:

The appliance is electric Hot & Cold water Dispenser for household and similar use.

Model difference :

The family models, INFINITE-M, INFINITE-L, INFINITE-20, are identical to the baisc model, INFINITE-S, except for water capacity and product size.

Model	Size (mm)	Total water capacity (I)
INFINITE-S	310 x 381 x 520	4.5
INFINITE-M	310 x 381 x 1025	7
INFINITE-L	310 x 381 x 1200	9
INFINITE-20	310 x 322 x 1025	5



		Page 10 of 127	Report No.: Attachment of 5027	4950 001	
	IEC 60335-2-24				
Clause	Requirement + Test		Result - Remark	Verdict	

5	GENERAL CONDITIONS FOR THE TESTS		
	Tests performed according to clause 5, e.g. nature of supply, sequence of testing, etc.	Considered	Ρ
5.3	Before starting the tests (IEC 60335-2-24):		—
	 ice cream appliances are operated empty at rated voltage as specified 	No ice-cream appliances	N/A
	- other compression-type appliances shall be operated at rated voltage for 24 h then switched off for 12 h	Complied	Ρ
	Order of tests as specified (IEC 60335-2-24)		Р
5.7	Tests according to Clauses 10, 11, 13 and subcl. 19. (IEC 60335-2-24)	103 at ambient temperature of:	—
	(23 + 2) °C for ice-cream appliances		N/A
	(32 + 1) °C Climatic class	SN 🗌	N/A
	(32 + 1) °C Climatic class	N 🗌	N/A
	(38 + 1) °C Climatic class	ST 🗌	N/A
	(43 + 1) °C Climatic class	T 🖂	Т
5.102	Compression-type appliances with heating systems and Peltier-type appliances are tested as combined appliances (IEC 60335-2-24)		Ρ
6	CLASSIFICATION		
6.1	Protection against electric shock: Class 0, 0I, I, II, III	Class I appliance	Р
	For a class III construction with a detachable power supply part the appliance is classified according to the detachable power supply part		N/A
6.2	Protection against harmful ingress of water	IPX1	Р
6.101	Appliances, other than ice-cream appliances, shall be of one or more of the following climatic classes: SN, N, ST, T (IEC 60335-2-24)	No wash boilers and livestock feed boilers	N/A
7	MARKING AND INSTRUCTIONS		
7.1	Rated voltage or voltage range (V):	220 – 240 V	Р
	Symbol for nature of supply, or	~	Р
	Rated frequency (Hz)	50/60	Ρ
	Rated power input (W), or:	470 W	Р



Page 11 of 127

Report No.: Attachment of 50274950 001

	I	EC 60335-2-24	
Clause	Requirement + Test	Result - Remark	Verdict

Rated current (A):	0.8 – 0.9	Р
 Manufacturer's or responsible vendor's name, trademark or identification mark	See marking plate	Р
 Model or type reference:	See marking plate	Р
Symbol IEC 60417-5172, for class II appliances	Class I appliance	Р
IP number, other than IPX0		N/A
Symbol IEC 60417-5180, for class III appliances, unless		Р
the appliance is operated by batteries only, or	No batteries	N/A
for appliances powered by rechargeable batteries recharged in the appliance		N/A
Symbol IEC 60417-5018, for class II and class III appliances incorporating a functional earth		N/A
Symbol IEC 60417-5036, for the enclosure of electrically-operated water valves in external hose- sets for connection of an appliance to the water mains, if the working voltage exceeds extra-low voltage		N/A
Power input of heating systems, if greater than 100 W, (W) (IEC 60335-2-24)	Marking on the label	Р
Defrosting input, in W, if greater than the rated power input, (W) (IEC 60335-2-24)	No defrosting system	N/A
Rated power input in Watts (IEC 60335-2-24)	Marking on the label	Р
Rated current in Amperes for compression-type appliances (IEC 60335-2-24)	Marking on the label	Р
Climatic class of the appliance (SN, N, ST or T) (IEC 60335-2-24)	Т	Р
Maximum rated input of lamps in Watts (IEC 60335-2-24)	No lamp	N/A
Not applicable if the lamps can only be replaced by the manufacturer or service (IEC 60335-2-24)		N/A
Total mass of the refrigerant (IEC 60335-2-24)	36 g	Р
For a single component refrigerant, at least one of th (IEC 60335-2-24):	ne following	—
- the chemical name		N/A
- the chemical formula		N/A
 - the refrigerant number	R-134a	Р



Page 12 of 127 Report No.: Attachment of 50274950 001

	IEC 60335-2-24		
Clause	Requirement + Test	Result - Remark	Verdict

	For a blended refrigerant, at least one of the following	g (IEC 60335-2-24):	—
	- the chemical name and nominal proportion of each of the components	Non-blended refrigerant	N/A
	 the chemical formula and nominal proportion for each of the components 		N/A
	- the refrigerant numbers and nominal proportion of each of the components		N/A
	- the refrigerant number of the refrigerant blend		N/A
	The chemical name or refrigerant number of the insulation blowing gas (IEC 60335-2-24)		N/A
	Battery voltage for appliances which can be mains and battery operated (IEC 60335-2-24)		N/A
	Max. power input for incorporated ice-maker, if greater than 100 W (IEC 60335-2-24)		N/A
	Ice-makers shall be marked with the maximum permissible water level (IEC 60335-2-24)		N/A
	Compression-type refrigerating systems appliance shall be marked with mass of the refrigerant for each separate refrigerant circuit (IEC 60335-2-24)		N/A
	Compression-type appliances flammable which use refrigerants shall be marked the symbol ISO 7010 W021(IEC 60335-2-24)		N/A
	Appliances employing R-744 in a transcritical refriger with the substance of the following: (IEC 60335-2-24		_
	Warning: System contains refrigerant under high pressure. Do not tamper with the system. It must be serviced by qualified persons only.	No transcritical refrigeration system	N/A
	Appliances employing R-744 in a transcritical refrigeration system shall be marked with symbol ISO 7000 – 1701 (2004-01). (IEC 60335-2-24)		N/A
7.2	Warning for stationary appliances for multiple supply		N/A
	Warning placed in vicinity of terminal cover		N/A
7.3	Range of rated values marked with the lower and upper limits separated by a hyphen	220-240 V, 0.8-0.9 A	Р
	Different rated values marked with the values separated by an oblique stroke	50/60 Hz	Р
7.4	Appliances adjustable for different rated voltages or rated frequencies, the voltage or the frequency setting is clearly discernible		N/A



Page 13 of 127

	IEC 60335-2-24			4330 001
Clause	Requirement + Test		Result - Remark	Verdict

	Requirement met if frequent changes are not required and the rated voltage or rated frequency to which the appliance is to be adjusted is determined from a wiring diagram		N/A
7.5	Appliances with more than one rated voltage or one or more rated voltage ranges, marked with rated input or rated current for each rated voltage or range, unless		Р
	the power input or current are related to the arithmetic mean value of the rated voltage range		Р
	Relation between marking for upper and lower limits of rated power input or rated current and voltage is clear		Р
7.6	Correct symbols used		Р
	Symbol for nature of supply placed next to rated voltage	See marking label	Р
	Symbol for class II appliances placed unlikely to be confused with other marking		N/A
	Units of physical quantities and their symbols according to international standardized system		N/A
	Symbol IEC 60417-5005 (2002-10) Plus; positive polarity (IEC 60335-2-24)		N/A
	—— Symbol IEC 60417-5006 (2002-10) Minus; negative polarity (IEC 60335-2-24)		N/A
	Symbol ISO 7010 W021 Warning: risk of fire / flammable materials (IEC 60335-2-24)		N/A
	Symbol ISO 7000–1701 (2004-01) Pressure (IEC 60335-2-24)		N/A
7.7	Connection diagram fixed to appliances to be connected to more than two supply conductors and appliances for multiple supply, unless		N/A
	correct mode of connection is obvious		N/A
7.8	Except for type Z attachment, terminals for connection indicated as follows:	on to the supply mains	—
	- marking of terminals exclusively for the neutral conductor (letter N)		N/A
	- marking of protective earthing terminals (symbol IEC 60417-5019)		Р



Page 14 of 127 Report No.: Attachment of 50274950 001

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdic
	- marking of functional earthing terminals (symbol IEC 60417-5018)		N/A
	- marking not placed on removable parts		Р
7.9	Marking or placing of switches which may cause a hazard		Р
7.10	Indications of switches on stationary appliances and controls on all appliances by use of figures, letters or other visual means	ON, OFF	Р
	This applies also to switches which are part of a control		Р
	If figures are used, the off position indicated by the figure 0		N/A
	The figure 0 indicates only OFF position, unless no confusion with the OFF position		N/A
	See Note (IEC 60335-2-24)		N/A
7.11	Indication for direction of adjustment of controls		N/A
7.12	Instructions for safe use provided		Р
	Details concerning precautions during user maintenance	Provided instruction manual	Р
	The instructions state that:		
	- the appliance is not to be used by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction		Р
	- children being supervised not to play with the appliance		Р
	For a part of class III construction supplied from a detachable power supply unit, the instructions state that the appliance is only to be used with the unit provided		N/A
	Instructions for class III appliances state that it must only be supplied at SELV, unless		N/A
	it is a battery-operated appliance, the battery being charged outside the appliance		N/A
	For appliances for altitudes exceeding 2000 m, the maximum altitude is stated		N/A
	The instructions for appliances incorporating a functional earth states that the appliance incorporates an earth connection for functional purposes only		N/A



IEC 60335-2-24

Page 15 of 127 Report No.: Attachment of 50274950 001

	120 00000-2-24			
Clause	Requirement + Test	Result - Remark	Verdict	

include the substance of the following (IEC 60335-2-24):	g or similar use N/A
	,
-the appliances connected to more than one source of energy	N/A
-the appliances shall not be exposed to rain unless at least IPX4	N/A
 for ice-makers not intended to be connected to the water supply WARNING: fill with potable water only 	N/A
For compression-type appliances which use flammable refrigerants, instructions shall include information pertaining to the installation, handling, servicing (IEC 60335-2-24)	N/A
For compression-type appliances that use flammable refrigerants shall additionally include the substance of the warnings listed below: (IEC 60335-2-24)	N/A
- WARNING – Keep ventilation openings, in the appliance enclosure or in the built-in structure, clear of obstruction (IEC 60335-2-24)	N/A
- WARNING – Do not use mechanical devices or other means to accelerate the defrosting process, other than those recommended by the manufacturer (IEC 60335-2-24)	N/A
- WARNING – Do not damage the refrigerant circuit (IEC 60335-2-24)	N/A
- WARNING – Do not use electrical appliances inside the food storage compartments of the appliance, unless they are of the type recommended by the manufacturer (IEC 60335-2-24)	N/A
 Appliances which use flammable insulation blowing gases, instructions shall include information regarding disposal of the appliance (IEC 60335-2-24)	N/A
Instructions for ice-cream appliances shall include ingredients and max. quantity of mixtures that can be used in the appliance (IEC 60335-2-24)	N/A
 The instructions shall state the substance of the following (IEC 60	335-2-24) —
Do not store explosive substances such as aerosol cans with a flammable propellant in this appliance.	nual P
 If symbol ISO 7000–1701 (2004-01) is used, its meaning shall be explained.	N/A



Page 16 of 127 Report No.: Attachment of 50274950 001

	IEC 60335-2-24		
Clause	Requirement + Test	Result - Remark	Verdict

	The instructions shall include the substance of the following (IEC 60335-2-24)	—
	This appliance is intended to be used in household and similar applications (list)	P N/A
	If symbol ISO 7010–W021 is used, its meaning shall be explained (IEC 60335-2-24)	
	The instructions for refrigerating appliances and ice-makers shall include the substance of the following (IEC 60335-2-24):	N/A
	WARNING: When positioning the appliance, ensure the supply cord is not trapped or damaged.	N/A
	WARNING: Do not locate multiple portable socket- outlets or portable power supplies at the rear of the appliance	N/A
7.12.1	Sufficient details for installation supplied	Р
	For an appliance intended to be permanently connected to the water mains and not connected by a hose-set, this is stated	N/A
	If different rated voltages or different rated frequencies are marked, the instructions state what action to be taken to adjust the appliance	N/A
	The method for replacing illuminating lamps included), if they can be replaced by the user (IEC 60335-2-24)	N/A
	Appliances designed for incorporating ice-makers, the types of ice-makers (IEC 60335-2-24)	N/A
	Information on the installation of incorporated ice- makers as optional accessories (IEC 60335-2-24)	N/A
	Incorporated ice-makers installed only by the manufacturer or its service agent (IEC 60335-2-24)	N/A
	Ice makers intended to be connected to the water supply (IEC 60335-2-24):	
	WARNING: connect to potable water supply only (IEC 60335-2-24)	N/A
	Instructions for fixed appliances shall include the following warning (IEC 60335-2-24):	
	WARNING: To avoid a hazard due to instability of the appliance, it must be fixed in accordance with the instructions (IEC 60335-2-24)	N/A
	In appliances employing R-744 in a transcritical refrigeration system the instructions shall include the substance of the following (IEC 60335-2-24) :	



Page 17 of 127

27 Report No.: Attachment of 50274950 00)1
--	----

	Page 17 of 127 Report No.: Attachment of 50274950 001			
IEC 60335-2-24				
Clause	Requirement + Test	Result - Remark	Verdict	
	WARNING: The refrigeration system is under high pressure. Do not tamper with it. Contact qualified service personal before disposal.		N/A	
7.12.2	Stationary appliances not fitted with means for disconnection from the supply mains having a contact separation in all poles that provide full disconnection under overvoltage category III, the instructions state that means for disconnection must be incorporated in the fixed wiring in accordance with the wiring rules		N/A	
7.12.3	Insulation of the fixed wiring in contact with parts exceeding 50 K during clause 11; instructions state that the fixed wiring must be protected		N/A	

7.12.3	Insulation of the fixed wiring in contact with parts exceeding 50 K during clause 11; instructions state that the fixed wiring must be protected		N/A
7.12.4	Instructions for built-in appliances:		N/A
	- dimensions of space	No built-in appliances	N/A
	- dimensions and position of supporting and fixing		N/A
	- minimum distances between parts and surrounding structure		N/A
	- minimum dimensions of ventilating openings and arrangement		N/A
	- connection to supply mains and interconnection of separate components		N/A
	- allow disconnection of the appliance after installation, by accessible plug or a switch in the fixed wiring, unless		N/A
	a switch complying with 24.3		N/A
	Also applicable to fixed appliances (IEC 60335-2-24)		N/A
7.12.5	Replacement cord instructions, type X attachment with a specially prepared cord		N/A
	Replacement cord instructions, type Y attachment		Р
	Replacement cord instructions, type Z attachment		N/A
7.12.6	Caution in the instructions for appliances incorporating a non-self-resetting thermal cut-out that is reset by disconnection of the supply mains, if this cut-out is required to comply with the standard		Р
7.12.7	Instructions for fixed appliances stating how the appliance is to be fixed		N/A
7.12.8	Instructions for appliances connected to the water ma	ains:	
	- max. inlet water pressure (Pa):	392 Pa	Р
	- min. inlet water pressure, if necessary (Pa) :	98 Pa	Р



Page 18 of 127 Report No.: Attachment of 50274950 001

IEC 60335-2-24				
Clause	Requirement + Test	Result - Remark	Verdict	
	Instructions concerning new and old hose-sets for appliances connected to the water mains by detachable hose-sets		Р	
7.12.9	Instructions specified in 7.12 and from 7.12.1 to 7.12.8 appear together before any other instructions supplied with the appliance		Р	
	These instructions may be supplied with the appliance separately from any functional use booklet		N/A	
	They may follow the description of the appliance that identifies parts, or follow the drawings/sketches		Р	
	In addition, instructions are also available in an alternative format such as on a website or on request from the user in a format such as a DVD		Р	
	In addition, instructions are also available in an alternative format such as on a website or in a format such as a DVD:		Р	
7.13	Instructions and other texts in an official language	English	Р	
7.14	Markings clearly legible and durable:			
	Signal words WARNING, CAUTION, DANGER in uppercase having a height as specified		Р	
	Uppercase letter of the text explaining the signal word not smaller than 1.6 mm		Р	
	Moulded in, engraved, or stamped markings either raised above or have a depth below the surface of at least 0.25 mm, unless		Р	
	contrasting colours are used		Р	
	Markings checked by inspection, measurement and rubbing test as specified		Р	
	The height of the triangle in the symbol ISO 7010–W021 shall be at least 15 mm (IEC 60335-2-24)		N/A	
	The height of the letters used for the marking of the type of flammable blowing insulation gas shall be at least 40 mm (IEC 60335-2-24)		N/A	
7.15	Markings on a main part		Р	
	Marking clearly discernible from the outside, if necessary after removal of a cover		Р	
	For portable appliances, cover can be removed or opened without a tool		N/A	

Г



Page 19 of 127

	Page 19 of 127 Report No.: Attachment of 50274950 001				
	IEC 60335-2-24				
Clause	Requirement + Test		Result - Remark	Verdict	

	For stationary appliances, name, trademark or identification mark and model or type reference visible after installation		Р
	For fixed appliances, name, trademark or identification mark and model or type reference visible after installation according to the instructions		N/A
	Indications for switches and controls placed on or near the components. Marking not on parts which can be positioned or repositioned in such a way that the marking is misleading		Р
	The symbol IEC 60417-5018 placed next to the symbol IEC 60417-5172 or IEC 60417-5180		Р
	Max. rated input of lamps discernible that can be replaced by the user (IEC 60335-2-24)		N/A
	Compression-type appliances the marking of the type of flammable refrigerant and of the flammable insulation blowing gas, as well as the symbol ISO 7010–W021, shall be visible when gaining access to the motor-compressors (IEC 60335-2-24)		N/A
7.16	Marking of a possible replaceable thermal link or fuse link clearly visible with regard to replacing the link		N/A
7.101	Appliances which can be battery operated the connection shall be indicated by the symbol "+" or the colour red and "-" or black (IEC 60335-2-24)	No batteries	N/A
	The positive terminal shall be indicated by symbol IEC 60417-5005 (2002-10) and the negative terminal by symbol IEC 60417-5006 (2002-10). (IEC 60335-2-24)	See above	N/A
8	PROTECTION AGAINST ACCESS TO LIVE PARTS	5	
8.1	Adequate protection against accidental contact with live parts		Р
8.1.1	Requirement applies for all positions, detachable parts removed		Р
	Lamps behind a detachable cover not removed, if conditions met		N/A
	Insertion or removal of lamps, protection against contact with live parts of the lamp cap		N/A
	Use of test probe B of IEC 61032, with a force not exceeding 1 N: no contact with live parts		Р



Page 20 of 127

Report No.: Attachment of 50274950 001

IEC 60335-2-24					
Clause	Requirement + Test		Result - Remark	Verdict	

	Use of test probe B of IEC 61032 through openings, with a force of 20N: no contact with live parts	Р	
	Removal of lamps: protection against contact with live parts (IEC 60335-2-24)	N/A	
8.1.2	Use of test probe 13 of IEC 61032, with a force not exceeding 1 N, through openings in class 0 appliances and class II appliances/constructions: no contact with live parts	Р	
	Test probe 13 also applied through openings in earthed metal enclosures having a non-conductive coating: no contact with live parts	N/A	
8.1.3	For appliances other than class II, use of test probe 41 of IEC 61032, with a force not exceeding 1 N: no contact with live parts of visible glowing heating elements or supporting parts	N/A	
	For a single switching action obtained by a switching device, requirements as specified	N/A	
	For appliances with a supply cord and without a switching device, the single switching action may be obtained by the withdrawal of the plug	Р	
8.1.4	Accessible part not considered live if:		
	- safety extra-low a.c. voltage: peak value not No such parts exceeding 42.4 V	N/A	
	- safety extra-low d.c. voltage: not exceeding 42.4 V	N/A	
	- or separated from live parts by protective impedance	N/A	
	If protective impedance: d.c. current not exceeding 2 mA, and	N/A	
	a.c. peak value not exceeding 0.7 mA	N/A	
	- for peak values over 42.4 V up to and including 450 V, capacitance not exceeding 0.1 μF	N/A	
	- for peak values over 450 V up to and including 15 kV, discharge not exceeding 45 μC	N/A	
	- for peak values over 15 kV, the energy in the discharge not exceeding 350 mJ	N/A	
8.1.5	Live parts protected at least by basic insulation before installation or assembly:		
	- built-in appliances	N/A	
	- fixed appliances	N/A	
	- appliances delivered in separate units	N/A	



	Page 21 of 127	Report No.: Attachment of 502	274950 001
<u>o</u>			
Clause	Requirement + Test	Result - Remark	Verdict
8.2	Class II appliances and constructions constructed so that there is adequate protection against accidental contact with basic insulation and metal parts separated from live parts by basic insulation only		Р
	Only possible to touch parts separated from live parts by double or reinforced insulation		Р
9	STARTING OF MOTOR-OPERATED APPLIANCES	3	
	Not applicable (IEC 60335-2-24)		
10	POWER INPUT AND CURRENT		
10.1	Power input at normal operating temperature, rated voltage and normal operation not deviating from rated power input by more than shown in table 1 :	(see appended table)	Р
	If the power input varies throughout the operating cycle and the maximum value of the power input exceeds, by a factor greater than two, the arithmetic mean value of the power input occurring during a representative period, the power input is the maximum value that is exceeded for more than 10 % of the representative period		N/A
	Otherwise the power input is the arithmetic mean value		Р
	Test carried out at upper and lower limits of the ranges for appliances with one or more rated voltage ranges, unless		N/A
	the rated power input is related to the arithmetic mean value		Р
	Appliances being operated under normal operation, user adjustable temperature controls are set to give the lowest temperature (IEC 60335-2-24)	No adjustable temperature controls	N/A
	The power input stabilized, steady conditions established (IEC 60335-2-24)		Р
	A period between the making and the breaking of the temperature control, or highest and lowest values of power input measured excluding starting power input but including the power input of the incorporated ice-maker, if any (IEC 60335-2-24)		N/A
10.2	Current at normal operating temperature, rated voltage and normal operation not deviating from rated current by more than shown in table 2:	(see appended table)	Р



Page 22 of 127

Б

	Page 22 of 127 Report No Attachment of 50274950 001				
IEC 60335-2-24					
Clause	Requirement + Test		Result - Remark	Verdict	
-	•				

	If the current varies throughout the operating cycle and the maximum value of the current exceeds, by		N/A
	a factor greater than two, the arithmetic mean value of the current occurring during a representative period, the current is the maximum value that is exceeded for more than 10 % of the representative period		
	Otherwise the current is the arithmetic mean value		N/A
	Test carried out at upper and lower limits of the ranges for appliances with one or more rated voltage ranges, unless		P
	the rated current is related to the arithmetic mean value of the range		N/A
	The appliance being operated under normal operation, user adjustable temperature controls are set to give the lowest temperature (IEC 60335-2-24)		N/A
	The appliance is operated for 1 h. The max. value of the current averaged over any 5 min period is obtained. The interval shall not exceed 30 s. Starting after 1 min (IEC 60335-2-24)		N/A
10.101	The power input of the defrosting system, deviation shown in Table 1 (IEC 60335-2-24)	No defrosting system	N/A
10.102	The power input of any heating system, deviation shown in Table 1 (IEC 60335-2-24)		Р
11	HEATING	1	
11.1	No excessive temperatures in normal use		Р
	If the winding temperatures of motor-compressors exceed the values given in Table 101, compliance is checked by the test of 11.101 (IEC 60335-2-24)	Certified motor-compressor	N/A
	The winding temperatures of motor-compressors conforming IEC 60335-2-34 (incl. Annex AA) are not measured (IEC 60335-2-24)	Certified motor-compressor (See appended table 24)	N/A
11.2	Placing and mounting of appliance as described (IEC 60335-2-24)		Р
11.3	Temperature rises, other than of windings, determined by thermocouples		Р
	Temperature rises of windings determined by resistance method, unless		Р
	the windings are non-uniform or it is difficult to make the necessary connections		Р



Page 23 of 127

Report No.: Attachment of 50274950 001

IEC 60335-2-24

Clause	Requirement + Test Result - Remark	Verdict
11.4	Heating appliances operated under normal operation at 1.15 times rated power input (W) :	N/A
11.5	Motor-operated appliances operated under normal operation at most unfavourable voltage between 0.94 and 1.06 times rated voltage (V)	N/A
11.6	Combined appliances operated under normal operation at most unfavourable voltage between 0.94 and 1.06 times rated voltage (V)220 x 0.94 = 206.8 240 x 1.06 = 254.4	Р
11.7	Operation duration corresponding to the most unfavourable conditions of normal use	Р
	The appliances is operated until steady conditions are established (IEC 60335-2-24)	Р
11.8	Temperature rises monitored continuously and not exceeding the values in table 3	Р
	If the temperature rise of a motor winding exceeds the value of table 3, or	N/A
	if there is doubt with regard to classification of insulation,	N/A
	tests of Annex C are carried out	N/A
	Sealing compound does not flow out	Р
	Protective devices do not operate, except	Р
	components in protective electronic circuits tested for the number of cycles specified in 24.1.4	N/A
	During the test protective devices do not operate (IEC 60335-2-24)	Р
	During the test sealing compound doesn't flow out (IEC 60335-2-24)	Р
	During the test temperatures are monitored continuously (IEC 60335-2-24)	Р
	For (SN) and (N) class, the temperature rises not exceeding values in Table 3 (IEC 60335-2-24)	N/A
	For (ST) and (T) class, the temperature rises not exceeding values in Table 3 reduced by 7 K (IEC 60335-2-24)	Р
	For motor-compressors not conforming to IEC 60335-2-34 (incl. its Annex AA), the temperatures of (IEC 60335-2-24)	
	- housings of motor-compressors and Motor compressor certified by Nemko	N/A
	- windings of motor-compressors	N/A
	shall not exceed the values given in Table 101	N/A



Page 24 of 127 Report No.: Attachment of 50274950 00			4950 001			
	IEC 60335-2-24					
Clause	Requirement + Test		Result - Remark	Verdict		

	For motor-compressors conforming to IEC 60335-2-34 (including its Annex AA), the temperatures are not measured (IEC 60335-2-24)		N/A
	The temperature rise of the external enclosure of mo applicable for: (IEC 60335-2-24)	tor-operated appliances not	
	-built-in appliances		N/A
	-other appliances (distance from a wall < 75 mm)		Р
	-max. temperature rises specified in Table 101		N/A
	The temperature of ballast windings and their associated wiring shall not exceed the values specified in 12.4 of IEC 60598-1, when measured under the conditions stated (IEC 60335-2-24)	No ballast windings	N/A
11.101	If the temperatures exceed the limits, the test is carri (IEC 60335-2-24):	ed out again	
	-winding temperatures at the end of a running cycle not higher than the limits given in Table 101	Motor compressor certified by Nemko	N/A
11.102	Any defrosting system, temperature rises don't exceed the values given in 11.8 (IEC 60335-2-24)	No defrosting system	N/A
	Manual defrosting (IEC 60335-2-24)		N/A
	Automatic defrosting (IEC 60335-2-24)		N/A
11.103	Heating systems, other than defrosting, temperature rises don't exceed the values given in 11.8 (IEC 60335-2-24)	Complied	Ρ
13	LEAKAGE CURRENT AND ELECTRIC STRENGTH TEMPERATURE	AT OPERATING	
13.1	Leakage current not excessive and electric strength adequate		Р
	Heating appliances operated at 1.15 times the rated power input (W):		N/A
	Motor-operated appliances and combined appliances supplied at 1.06 times the rated voltage (V):		Р
	Protective impedance and radio interference filters disconnected before carrying out the tests		Р
	The test of 13.2 does not apply to battery circuit (IEC 60335-2-24)		N/A
13.2	The leakage current is measured by means of the circuit described in Figure 4 of IEC 60990:1999		Р



		Page 25 of 127 Report No.: Attachment of 50274950 001		
		IEC 60335-2-24		
Clause	Requirement + Test		Result - Remark	Verdict

	For class 0I appliances and class I appliances, except parts of class II construction, C may be replaced by a low impedance ammeter		Р
	Leakage current measurements:	(see appended table)	Р
	Leakage current measurements and limits (IEC 60335-2-24)	(see appended table)	Р
13.3	The appliance is disconnected from the supply		Р
	Electric strength tests according to table 4:	(see appended table)	Р
	No breakdown during the tests		Р
	The test voltage for reinforced insulation is applied between separate circuits for battery operation and mains supply operation (IEC 60335-2-24)	No such part	N/A
14	TRANSIENT OVERVOLTAGES		
	Appliances withstand the transient over-voltages to which they may be subjected		N/A
	Clearances having a value less than specified in table 16 subjected to an impulse voltage test, the test voltage specified in table 6		N/A
	No flashover during the test, unless		N/A
	of functional insulation if the appliance complies with clause 19 with the clearance short-circuited		N/A
	Lamp covers are not removed (IEC 60335-2-24)		N/A
15	MOISTURE RESISTANCE		
15.1	Enclosure provides the degree of moisture protection according to classification of the appliance	IPX0	N/A
	Compliance checked as specified in 15.1.1, taking into account 15.1.2, followed by the electric strength test of 16.3		N/A
	No trace of water on insulation which can result in a reduction of clearances or creepage distances below values specified in clause 29		N/A
15.1.1	Appliances, other than IPX0, subjected to tests as specified in IEC 60529		N/A
	Water valves containing live parts in external hoses for connection of an appliance to the water mains tested as specified for IPX7 appliances		N/A



Page 26 of 127 Report No.: Attachment of 50274950 001

	IEC 60335-2-24		
Clause	Requirement + Test	Result - Remark	Verdic
15.1.2	Hand-held appliance turned continuously through the most unfavourable positions during the test		N/A
	Built-in appliances installed according to the instructions		N/A
	Appliances placed or used on the floor or table placed on a horizontal unperforated support		N/A
	Appliances normally fixed to a wall and appliances with pins for insertion into socket-outlets are mounted on a wooden board		N/A
	For IPX3 appliances, the base of wall mounted appliances is placed at the same level as the pivot axis of the oscillating tube		N/A
	For IPX4 appliances, the horizontal centre line of the appliance is aligned with the pivot axis of the oscillating tube, and		N/A
	for appliances normally used on the floor or table, the movement is limited to two times 90° for a period of 5 min, the support being placed at the level of the pivot axis of the oscillating tube		N/A
	Wall-mounted appliances, take into account the distance to the floor stated in the instructions		N/A
	Appliances normally fixed to a ceiling are mounted underneath a horizontal unperforated support, the pivot axis of the oscillating tube located at the level of the underside of the support, and		N/A
	for IPX4 appliances, the movement of the tube is limited to two times 90° from the vertical for a period of 5 min		N/A
	Appliances with type X attachment fitted with a flexible cord as described		N/A
	Detachable parts subjected to the relevant treatment with the main part		N/A
	However, if a part has to be removed for user maintenance and a tool is needed, this part is not removed		N/A
15.2	Spillage of liquid does not affect the electrical insulation		Р
	Spillage solution comprising water containing approximately 1 % NaCl and 0.6 % rinsing agent		Р
	Appliances with type X attachment fitted with a flexible cord as described		N/A
	Appliances incorporating an appliance inlet tested with or without an connector, whichever is most unfavourable		N/A



Page 27 of 127

Report No.: Attachment of 50274950 001

IEC 60335-2-24	
----------------	--

Result - Remark Verdict

Clause	Requirement + Test	Result - Remark	Verdict
	Detachable parts are removed		Р
	Lamp covers are not removed (IEC 60335-2-24)		N/A
	Overfilling test with additional amount of the solution, over a period of 1 min (I)	0.75	Р
	The appliance withstands the electric strength test of 16.3		Р
	No trace of water on insulation that can result in a reduction of clearances or creepage distances below values specified in clause 29		Р
15.3	Appliances proof against humid conditions		Р
	Checked by test Cab: Damp heat steady state in IEC 60068-2-78	37.0 °C, 93.3 % R.H	Р
	Detachable parts removed and subjected, if necessary, to the humidity test with the main part		Р
	Humidity test for 48 h in a humidity cabinet	48 h	Р
	Reassembly of those parts that may have been removed		N/A
	The appliance withstands the tests of clause 16		Р
15.101	Spillage of liquid from inside does not affect their electrical insulation (IEC 60335-2-24)		Р
	The relevant tests of 15.101.1 and 15.101.2are carried out using the solution specified in 15.2 (IEC 60335-2-24)		Р
15.101.1	The apparatus shown in figure 101 is filled with the spillage solution and the test is carried out as specified(IEC 60335-2-24)		Р
	Test acc. to 16.3 fulfilled and no reduction of clearances and creeping distances below values specified		Р
	If defrost heating element is affected, test acc. to 22.102 is fulfilled		N/A
15.101.2	Test with rectangular container and 0,5 l of spillage solution is carried out as specified (IEC 60335-2-24)		N/A
	Test acc. to 16.3 fulfilled and no reduction of clearances and creeping distances below values specified		N/A
	If defrost heating element is affected, test acc. to 22.102 is fulfilled		N/A



Page 28 of 127

Report No.: Attachment of 50274950 001

	IEC 60335-2-24		
Clause	Requirement + Test	Result - Remark	Verdic
15.102	Appliances subject to spillage onto the top are tested acc. to 15.103 and 15.104 (IEC 60335-2-24)		Р
	Test of 15.103 is carried out using the solution specified in 15.2		Р
15.103	Appliances, other than built-in appliances, ice-makers and ice-cream appliances, are tilted at an angle of up to 2° (IEC 60335-2-24)		Р
	Test with 0.5 I spillage solution over the top of the appliance		Р
15.104	Ice-makers which are directly connected to the water supply, is filled with water as in normal use. The inlet valve is then held open for 1 min (IEC 60335-2-24)	No ice-makers	N/A
15.105	Operation of a defrosting system does not affect the electrical insulation of defrost heating elements (IEC 60335-2-24)	No defrosting system	N/A
	If the water is in contact with the defrost heating element or its insulation, test of 22.102 is carried out		N/A
16	LEAKAGE CURRENT AND ELECTRIC STRENGT	4	
16.1	Leakage current not excessive and electric strength adequate		Р
	Protective impedance disconnected from live parts before carrying out the tests		Р
	Tests carried out at room temperature and not connected to the supply		Р
	The test of 16.2 does not apply to battery circuits (IEC 60335-2-24)		N/A
16.2	Single-phase appliances: test voltage 1.06 times rated voltage (V)	254.4 V	Р
	Three-phase appliances: test voltage 1.06 times rated voltage divided by $\sqrt{3}$ (V)		N/A
	Leakage current measurements:	(see appended table)	Р
	Limit values doubled if:	l	
	- all controls have an off position in all poles, or		N/A
	- the appliance has no control other than a thermal cut-out, or		N/A
	- all thermostats, temperature limiters and energy regulators do not have an off position, or		N/A



Page 29 of 127 Report No.: Attachment of 50274950 001

		IEC 60335-2-24		
Clause	Requirement + Test		Result - Remark	Verdict

	Requirements and tests are specified in part 2 when necessary		N/A
18	ENDURANCE	1	
	However, limits do not apply to fail-safe transformers complying with sub-clause 15.5 of IEC 61558-1		N/A
	Temperature of the winding not exceeding the value specified in table 8		Р
	Temperature rise of insulation of the conductors of safety extra-low voltage circuits not exceeding the relevant value specified in table 3 by more than 15 K		N/A
	Basic insulation is not short-circuited		N/A
	Appliance supplied with 1.06 or 0.94 times rated voltage under the most unfavourable short-circuit or overload likely to occur in normal use (V):	254.4	P
	No excessive temperatures in transformer or associated circuits in event of short-circuits likely to occur in normal use	(see appended table)	Р
17	OVERLOAD PROTECTION OF TRANSFORMERS CIRCUITS	AND ASSOCIATED	
	The test voltage specified in Table 7 for reinforced insulation is applied between separate circuits for battery operation and mains supply operation (IEC 60335-2-24)		N/A
	No breakdown during the tests		Р
	Test voltage applied between the supply cord and inlet bushing and cord guard and cord anchorage as specified	(see appended table)	P
16.3	Electric strength tests according to table 7	(see appended table)	Р
	Limits for class 0I appliances and the various types of class I appliances (IEC 60335-2-24)	(see appended table)	Р
	With the radio interference filters disconnected, the leakage current do not exceed limits specified:		N/A
	- the appliance has radio interference filters		N/A



		Page 30 of 127	7 Report No.: Attachment of 50274950 001	
		IEC 60335-2-24		
Clause	Requirement + Test		Result - Remark	Verdict

19	ABNORMAL OPERATION		_
19.1	The risk of fire, mechanical damage or electric shock under abnormal or careless operation obviated		Р
	Electronic circuits so designed and applied that a fault will not render the appliance unsafe	(see appended table)	Р
	Appliances incorporating heating elements subjected to the tests of 19.2 and 19.3, and	(see appended table)	Р
	if the appliance also has a control that limit the temperature during clause 11 it is subjected to the test of 19.4, and	(see appended table)	Р
	if applicable, to the test of 19.5		Р
	Appliances incorporating PTC heating elements are also subjected to the test of 19.6	No PTC heating elements	N/A
	Appliances incorporating motors subjected to the tests of 19.7 to 19.10, as applicable	(see appended table)	Р
	Appliances incorporating electronic circuits subjected to the tests of 19.11 and 19.12, as applicable	(see appended table)	Р
	Appliances incorporating contactors or relays subjected to the test of 19.14, being carried out before the tests of 19.11		N/A
	Appliances incorporating voltage selector switches subjected to the test of 19.15		N/A
	Subclauses 19.2 and 19.3 do not apply to heating systems (IEC 60335-2-24)		Р
	Motor compressors not conforming to IEC 60335-2-34 are subjected to the tests specified in IEC 60335-2-34 19.101, 19.102 and 19.104 (IEC 60335-2-24)	Certified motor-compressor	Р
	Fan motors of ice-cream appliances are not subject to the locked-rotor test specified in Annex AA (IEC 60335-2-24)	Not ince-cream appliances	N/A
	Unless otherwise specified, the tests are continued until a non-self-resetting thermal cut-out operates, or		Р
	until steady conditions are established		Р
	If a heating element or intentionally weak part becomes open-circuited, the relevant test is repeated on a second sample		N/A



Page 31 of 127

Report No.: Attachment of 50274950 001

		T ugo o T or TZT	Roport No.: / addiment c	10021 1000 001
		IEC 60335-2-24		
Clause	Requirement + Test		Result - Remark	Verdict

19.2	Test of appliances with heating elements with restricted heat dissipation; test voltage (V), power input of 0.85 times rated power input (W)::	470 x 0.85 = 399.5 W (202.6 V)	Р
19.3	Test of 19.2 repeated; test voltage (V), power input of 1.24 times rated power input (W):	470 x 1.24 = 582.8 W 245.3 V	Р
19.4	Test conditions as in clause 11, any control limiting the temperature during tests of clause 11 short-circuited		Р
19.5	Test of 19.4 repeated on Class 0I and I appliances with tubular sheathed or embedded heating elements. No short-circuiting, but one end of the element connected to the sheath		N/A
	The test repeated with reversed polarity and the other end of the heating element connected to the sheath		N/A
	The test is not carried out on appliances intended to be permanently connected to fixed wiring and on appliances where an all-pole disconnection occurs during the test of 19.4		N/A
19.6	Appliances with PTC heating elements tested at rated voltage, establishing steady conditions	No PTC heating elements	N/A
	The working voltage of the PTC heating element is increased by 5 % and the appliance is operated until steady conditions are re-established. The voltage is then increased in similar steps until 1.5 times working voltage or until the PTC heating element ruptures (V)		N/A
19.7	Stalling test by locking the rotor if the locked rotor torque is smaller than the full load torque, or		Р
	locking moving parts of other appliances		Р
	Locked rotor, capacitors open-circuited one at a time		N/A
	Test repeated with capacitors short-circuited one at a time, unless		N/A
	the capacitor is of class S2 or S3 of IEC 60252-1		N/A
	Appliances with timer or programmer supplied with rated voltage for each of the tests, for a period equal to the maximum period allowed		N/A
	An electronic timer or programmer that operates to ensure compliance with the test before the maximum period under the conditions of Clause 11 is reached, is a protective electronic circuit		N/A
	Other appliances supplied with rated voltage for a period as specified		Р



Page 32 of 127 Report No.: Attachment of 50274950 001

	IEC 60335-2-24		
Clause	Requirement + Test	Result - Remark	Verdict

	Winding temperatures not exceeding values specified in table 8	Р
	Fan motors of ice-cream appliances are tested for 5 min (IEC 60335-2-24)	N/A
19.8	Multi-phase motors operated at rated voltage with one phase disconnected No multi-phase motors	N/A
	Three-phase motor compressors operated at rated voltage with one phase disconnected, unless complying with IEC 60335-2-34 (IEC 60335-2-24)	N/A
19.9	Not applicable (IEC 60335-2-24)	
19.10	Series motor operated at 1.3 times rated voltage for 1 min (V)	N/A
	During the test, parts not being ejected from the appliance	N/A
19.11	Electronic circuits, compliance checked by evaluation of the fault conditions specified in 19.11.2 for all circuits or parts of circuits, unless	Р
	they comply with the conditions specified in 19.11.1	Р
	Appliances incorporating an electronic circuit that relies upon a programmable component to function correctly, subjected to the test of 19.11.4.8, unless	N/A
	restarting does not result in a hazard	N/A
	Appliances having a device with an off position obtained by electronic disconnection, or a device placing the appliance in a stand-by mode, subjected to the tests of 19.11.4	N/A
	If the safety of the appliance under any of the fault conditions depends on the operation of a miniature fuse-link complying with IEC 60127, the test of 19.12 is carried out	N/A
	During and after each test the following is checked:	Р
	- the temperature of the windings do not exceed the values specified in table 8	Р
	- the appliance complies with the conditions specified in 19.13	Р
	- any current flowing through protective impedance not exceeding the limits specified in 8.1.4	N/A
	If a conductor of a printed board becomes open-circuited, the appliance is considered to have withstood the particular test, provided both of the following conditions are met:	
	- the base material of the printed circuit board withstands the test of Annex E	N/A



		Page 33 of 127	Report No.: Attachment of 5027	4950 001
		IEC 60335-2-24		
Clause	Requirement + Test		Result - Remark	Verdict

	- any loosened conductor does not reduce clearance or creepage distances between live parts and accessible metal parts below the values specified in clause 29		N/A
19.11.1	Fault conditions a) to g) in 19.11.2 are not applied to circuits or parts of circuits meeting both of the following conditions:		
	- the electronic circuit is a low-power circuit, that is, the maximum power at low-power points does not exceed 15 W according to the tests specified		N/A
	- the protection against electric shock, fire hazard, mechanical hazard or dangerous malfunction of other parts of the appliance does not rely on the correct functioning of the electronic circuit		N/A
19.11.2	Fault conditions applied one at a time, the appliance specified in clause 11, but supplied at rated voltage, specified:		
	 a) short circuit of functional insulation if clearances or creepage distances are less than the values specified in clause 29 		N/A
	b) open circuit at the terminals of any component		N/A
	c) short circuit of capacitors, unless	(see appended table)	Р
	they comply with IEC 60384-14		Р
	d) short circuit of any two terminals of an electronic component, other than integrated circuits	(see appended table)	Р
	This fault condition is not applied between the two circuits of an optocoupler		N/A
	e) failure of triacs in the diode mode		N/A
	f) failure of microprocessors and integrated circuits		Р
	g) failure of an electronic power switching device		N/A
	Each low power circuit is short-circuited by connecting the low-power point to the pole of the supply source from which the measurements were made		N/A
19.11.3	If the appliance incorporates a protective electronic circuit that operates to ensure compliance with clause 19, the appliance is tested as specified		N/A
19.11.4	Appliances having a device with an off position obtained by electronic disconnection, or		N/A
	a device that can be placed in the stand-by mode,		N/A
	subjected to the tests of 19.11.4.1 to 19.11.4.7, the device being set in the off position or in the stand- by mode		N/A



Page 34 of 127 Report No.: Attachment of 50274950 001

	IEC 60335-2-24	1	
Clause	Requirement + Test	Result - Remark	Verdict
	Appliances incorporating a protective electronic circuit subjected to the tests of 19.11.4.1 to 19.11.4.7, the tests being carried out after the protective electronic circuit has operated, except that		N/A
	appliances operated for 30 s or 5 min during the test of 19.7 are not subjected to the tests for electromagnetic phenomena.		N/A
	Surge protective devices disconnected, unless		N/A
	They incorporate spark gaps		N/A
19.11.4.1	The appliance is subjected to electrostatic discharges in accordance with IEC 61000-4-2, test level 4		N/A
19.11.4.2	The appliance is subjected to radiated fields in accordance with IEC 61000-4-3, at frequency ranges specified		N/A
19.11.4.3	The appliance is subjected to fast transient bursts in accordance with IEC 61000-4-4, test level 3 or 4 as specified		N/A
19.11.4.4	The power supply terminals of the appliance subjected to voltage surges in accordance with IEC 61000-4-5, test level 3 or 4 as specified		N/A
	An open circuit test voltage of 2 kV is applicable for the line-to-line coupling mode		N/A
	An open circuit test voltage of 4 kV is applicable for the line-to-earth coupling		N/A
	Earthed heating elements in class I appliances disconnected		N/A
19.11.4.5	The appliance is subjected to injected currents in accordance with IEC 61000-4-6, test level 3		N/A
19.11.4.6	Appliances having a rated current not exceeding 16 A are subjected to the Class 3 voltage dips and interruptions in accordance with IEC 61000-4-11		N/A
	Appliances having a rated current exceeding 16 A are subjected to the Class 3 voltage dips and interruptions in accordance with IEC 61000-4-34		N/A
19.11.4.7	The appliance is subjected to mains signals in accordance with IEC 61000-4-13, test level class 2		N/A
19.11.4.8	The appliance is supplied at rated voltage and operated under normal operation. After 60s the power supply is reduced to a level such that the appliance ceases to respond or parts controlled by the programmable component cease to operate		N/A
	The appliance continues to operate normally, or		N/A

Г



Page 35 of 127

Report No.: Attachment of 50274950 001

IEC 60335-2-24

Requirement + Test

Clause

Result - Remark

	requires a manual operation to restart	N/A
19.12	If the safety of the appliance for any of the fault conditions specified in 19.11.2 depends on the operation of a miniature fuse-link complying with IEC 60127, the test is repeated, measuring the current flowing through the fuse-link; measured current (A); rated current of the fuse-link (A):	N/A
19.13	During the tests the appliance does not emit flames, molten metal, poisonous or ignitable gas in hazardous amounts	Р
	Temperature rises not exceeding the values shown (see appended table) in table 9	Р
	Compliance with clause 8 not impaired	Р
	If the appliance can still be operated it complies with 20.2	Р
	Insulation, other than of class III appliances or class III constructions that do not contain live parts, withstands the electric strength test of 16.3, the test voltage as specified in table 4:	
	- basic insulation (V) 1 000	Р
	- supplementary insulation (V)	N/A
	- reinforced insulation (V) 3 000	Р
	Temperature rises not exceeding the values shown in Table 7 or 150 °C for housing of motor- compressors (IEC 60335-2-24)	N/A
	After operation or interruption of a control, clearances and creepage distances across the functional insulation withstand the electric strength test of 16.3, the test voltage being twice the working voltage	Р
	The appliance does not undergo a dangerous malfunction, and	N/A
	no failure of protective electronic circuits, if the appliance is still operable	N/A
	Appliances tested with an electronic switch in the off position, or in the stand-by mode:	
	- do not become operational, or	N/A
	- if they become operational, do not result in a dangerous malfunction during or after the tests of 19.11.4	N/A
	If the appliance contains lids or doors that are controlled by one or more interlocks, one of the interlocks may be released provided that:	
	- the lid or door does not move automatically to an open position when the interlock is released, and	N/A



		Page 36 of 127	Report No.: Attachment of 5027	4950 001
		IEC 60335-2-24		
Clause	Requirement + Test		Result - Remark	Verdict

	 the appliance does not start after the cycle in which the interlock was released 	N/A
	The temperature of the housing of motor- compressors other than those which comply with IEC 60335-2-34 is determined at the end of the test period and shall not exceed 150 °C (IEC 60335-2-24)	N/A
19.14	Appliances operated under the conditions of clause 11, any contactor or relay contact operating under the conditions of clause 11 being short-circuited	N/A
	For a relay or contactor with more than one contact, all contacts are short-circuited at the same time	N/A
	A relay or contactor operating only to ensure the appliance is energized for normal use is not short- circuited	N/A
	If more than one relay or contactor operates in clause 11, they are short-circuited in turn	N/A
19.15	For appliances with a mains voltage selector switch, the switch is set to the lowest rated voltage position and the highest value of rated voltage is applied	N/A
19.101	Heating systems dimensioned and located properly and comply with 19.13 during and after the test (IEC 60335-2-24)	N/A
19.102	Ice-makers and ice-cream appliances so constructed that they do not cause any risk and comply with 19.13 during and after the tests (IEC 60335-2-24)	N/A
19.103	Appliances intended for camping and similar use tested on an inclined support (5 °) and comply with 19.13 during and after the test (IEC 60335-2-24)	N/A
19.104	Illuminating equipment shall not cause a fire hazard under abnormal operating conditions (IEC 60335-2-24)	N/A
	Test as specified (IEC 60335-2-24)	N/A
	Illuminating equipment having discharge lamps is operated under the fault conditions specified in items a), d) and e) of 12.5.1 of IEC 60598-1, the appliance being supplied at rated voltage until temperature stabilisation of the measured parts (IEC 60335-2-24)	N/A
	During and after the test, the appliance shall comply with 19.13 (IEC 60335-2-24)	N/A



Page 37 of 127 Report No.: Attachment of 50274950 001

	IEC 60335-2-24		
Clause	Requirement + Test	Result - Remark	Verdict
	The temperature of ballast windings and their associated wiring shall not exceed the values specified in 12.5 of IEC 60598-1 when measured under the conditions specified (IEC 60335-2-24)		N/A
19.105	Appliances intended for battery operation properly constructed and comply with 19.13 during and after the test (IEC 60335-2-24)		N/A
20	STABILITY AND MECHANICAL HAZARDS		_
20.1	Ice-cream appliances shall have adequate stability (IEC 60335-2-24)		Р
	Tilting test through an angle of 10°, appliance placed on an inclined plane/horizontal support, not connected to the supply mains; appliance does not overturn	Not overturned	Р
	Tilting test repeated on appliances with heating elements, angle of inclination increased to 15°		Р
	Possible heating test in overturned position; temperature rise does not exceed values shown in table 9		Р
20.2	Moving parts adequately arranged or enclosed as to provide protection against personal injury	No moving parts	N/A
	Protective enclosures, guards and similar parts are non-detachable, and		Р
	have adequate mechanical strength		Р
	Enclosures that can be opened by overriding an interlock are considered to be detachable parts		N/A
	Self-resetting thermal cut-outs and overcurrent protective devices not causing a hazard by unexpected closure		N/A
	Not possible to touch dangerous moving parts with the test probe described		N/A
20.101	Refrigeration appliances and ice-makers shall have adequate stability. Tests according to 20.102, 20.103 and 20.104 (IEC 60335-2-24)		N/A
	Appliance shall not tilt by more than 2°		N/A
	This requirement does not apply to built-in appliances (IEC 60335-2-24)		N/A
20.102	Tests with weights as described		N/A

Г



Page 38 of 127

	IEC 60335-2-24		
Clause	Requirement + Test	Result - Remark	Verdict
	Test with door opened to 90° (IEC 60335-2-24)		N/A
	Test with door opened to 180° or to the limit of door stop (IEC 60335-2-24)		N/A
20.103	Test with one of the drawers is pulled to the most onerous out position (IEC 60335-2-24)		N/A
	Test with two drawers are pulled to the most onerous out position (IEC 60335-2-24)		N/A
20.104	Test with sliding drawers accessible without opening a door (IEC 60335-2-24)		N/A
	Door shelves are loaded as specified in 20.102 and opened 90° (IEC 60335-2-24)		N/A
21	MECHANICAL STRENGTH		
	Note 101: Covers of lamps within the appliance are of damaged in normal use. Lamps are not tested (IEC		—
21.1	Appliance has adequate mechanical strength and is constructed as to withstand rough handling		Р
	Checked by applying 3 blows to every point of the enclosure like to be weak, in accordance with test Ehb of IEC 60068-2-75, spring hammer test, with an impact energy of 0,5 J	No damaged	Р
	The appliance shows no damage impairing compliance with this standard, and		Р
	compliance with 8.1, 15.1 and clause 29 not impaired		Р
	If doubt, supplementary or reinforced insulation subjected to the electric strength test of 16.3		N/A
	If necessary, repetition of groups of three blows on a new sample		N/A
	For accessible glass panels, the impact energy is 1,00 J (IEC 60335-2-24)		N/A
21.2	Accessible parts of solid insulation having strength to prevent penetration by sharp implements		Р
	Test not applicable if the thickness of supplementary insulation is at least 1 mm and reinforced insulation at least 2 mm		Р
	The insulation is tested as specified, and does withstand the electric strength test of 16.3		Р
21.101	Appliances for camping or similar use tested against the effects of dropping and vibration as specified (IEC 60335-2-24)	Not camping or similar use	N/A



Page 39 of 127

	Page 39 of 127	Report No.: Attachment of 5027	4950 00
	IEC 60335-2-24		
Clause	Requirement + Test	Result - Remark	Verdic
21.102	Lamps are protected against mechanical shocks (IEC 60335-2-24)	No lamps	N/A
22	CONSTRUCTION		
22.1	Appliance marked with the first numeral of the IP system, relevant requirements of IEC 60529 are fulfilled	IPX0	N/A
22.2	Stationary appliance: means to ensure all-pole disco provided:	nnection from the supply being	_
	- a supply cord fitted with a plug, or		Р
	- a switch complying with 24.3, or		N/A
	- a statement in the instruction sheet that a disconnection incorporated in the fixed wiring is to be provided, or		N/A
	- an appliance inlet		N/A
	Singe-pole switches and single-pole protective devices for the disconnection of heating elements in single-phase, permanently connected class 01 and class I appliances, connected to the phase conductor		N/A
22.3	Appliance provided with pins: no undue strain on socket-outlets		N/A
	Applied torque not exceeding 0.25 Nm		N/A
	Pull force of 50 N to each pin after the appliance has being placed in the heating cabinet; when cooled to room temperature the pins are not displaced by more than 1 mm		N/A
	Each pin subjected to a torque of 0.4 Nm; the pins are not rotating, unless		N/A
	rotating does not impair compliance with this standard		N/A
22.4	Appliance for heating liquids and appliance causing undue vibration not provided with pins for insertion into socket-outlets		Ρ
22.5	No risk of electric shock when touching pins, for appliances having a capacitor with rated capacitance equal to or greater than 0.1μ F, the appliance being disconnected from the supply at the instant of voltage peak		Ρ
	Voltage not exceeding 34 V (V):	2.5 V after 1 s	Р



Page 40 of 127

	IEC 60335-2-24				
C	Clause	Requirement + Test		Result - Remark	Verdict

	If compliance relies on the operation of an electronic circuit, the electromagnetic phenomena tests of 19.11.4.3 and 19.11.4.4 are applied	N/A
	The discharge test is then repeated three times, voltage not exceeding 34 V (V):	N/A
22.6	Electrical insulation not affected by condensing water or leaking liquid	Р
	Electrical insulation of Class II appliances not affected if a hose ruptures or seal leaks	N/A
	In case of doubt, test as described	N/A
22.7	Compression-type appliances, including protective enclosures of a protected cooling system, using flammable refrigerants shall withstand (IEC 60335-2-24)	
	- a pressure of 3.5 times the saturated vapour pressure (70 °C)	N/A
	- a pressure of 5 times the saturated vapour pressure (20 °C)	N/A
22.8	Electrical connections not subject to pulling during cleaning of compartments to which access can be gained without the aid of a tool, and that are likely to be cleaned in normal use	P
22.9	Insulation, internal wiring, windings, commutators and slip rings not exposed to oil, grease or similar substances, unless	Р
	the substance has adequate insulating properties	Р
22.10	Not possible to reset voltage-maintained non-self- resetting thermal cut-outs by the operation of an automatic switching device incorporated within the appliance, if:	N/A
	- a non-self-resetting thermal cut-out is required by the standard, and	N/A
	- a voltage maintained non-self-resetting thermal cut-out is used to meet it	N/A
	Non-self-resetting thermal motor protectors have a trip-free action, unless	N/A
	they are voltage maintained	N/A
	Reset buttons of non-self-resetting controls so located or protected that accidental resetting is unlikely	N/A
22.11	Reliable fixing of non-detachable parts that provide the necessary degree of protection against electric shock, moisture or contact with moving parts	Р



Page 41 of 127

Result - Remark	Verdict

Clause	Requirement + Test	Result - Remark	Verdict
	Obvious locked position of snap-in devices used for fixing such parts		N/A
	No deterioration of the fixing properties of snap-in devices used in parts that are likely to be removed during installation or servicing		N/A
	Tests as described		Р
22.12	Handles, knobs etc. fixed in a reliable manner, if loosening result in a hazard		Р
	Removing or fixing in wrong position of handles, knobs etc. indicating position of switches or similar components not possible, if resulting in a hazard		Р
	A choking hazard does not apply to appliances for commercial use		N/A
	Axial force 15 N applied to parts, the shape being so that an axial pull is unlikely to be applied		Р
	Axial force 30 N applied to parts, the shape being so that an axial pull is likely to be applied		N/A
	If the part is removed and can be contained within the small parts cylinder, it is considered to be a choking hazard		Р
22.13	Unlikely that handles, when gripped as in normal use, make the operator's hand touch parts having a temperature rise exceeding the value specified for handles which are held for short periods only		P
22.14	No ragged or sharp edges creating a hazard for the user in normal use, or during user maintenance		Р
	No exposed pointed ends of self-tapping screws or other fasteners, likely to be touched by the user in normal use or during user maintenance		Р
22.15	Storage hooks and the like for flexible cords smooth and well rounded		N/A
22.16	Automatic cord reels cause no undue abrasion or damage to the sheath of the flexible cord, no breakage of conductors strands and no undue wear of contacts		N/A
	Cord reel tested with 6000 operations, as specified		N/A
	Electric strength test of 16.3, voltage of 1000 V applied		N/A
22.17	Not applicable to refrigeration appliances and ice-ma	akers (IEC 60335-2-24)	
22.18	Current-carrying parts and other metal parts resistant to corrosion		Р
22.19	Driving belts not relied upon to provide the required level of insulation, unless	No driving belts	N/A



Page 42 of 127

IEC 60335-2-24				
Clause	Requirement + Test		Result - Remark	Verdict

	constructed to prevent inappropriate replacement		N/A
22.20	Direct contact between live parts and thermal insulation effectively prevented, unless		Р
	material used is non-corrosive, non-hygroscopic and non-combustible		Р
22.21	Wood, cotton, silk, ordinary paper and fibrous or hygroscopic material not used as insulation, unless		Р
	impregnated		Р
	This requirement does not apply to magnesium oxide and mineral ceramic fibres used for the electrical insulation of heating elements		Р
22.22	Appliances not containing asbestos	No asbestos	Р
22.23	Oils containing polychlorinated biphenyl (PCB) not used	No oils containing polychlorinated biphenyl	Р
22.24	Bare heating elements, except in class III appliances or class III constructions that do not contain live parts, adequately supported		N/A
	In case of rupture, the heating conductor is unlikely to come in contact with accessible metal parts		N/A
22.25	Sagging heating conductors, except in class III appliances or class III constructions that do not contain live parts, cannot come into contact with accessible metal parts		N/A
22.26	For class III constructions the insulation between parts operating at safety extra-low voltage and other live parts complies with the requirements for double or reinforced insulation		N/A
22.27	Parts connected by protective impedance separated by double or reinforced insulation		N/A
22.28	Metal parts of Class II appliances conductively connected to gas pipes or in contact with water, separated from live parts by double or reinforced insulation		N/A
22.29	Class II appliances permanently connected to fixed wiring so constructed that the required degree of access to live parts is maintained after installation		N/A
22.30	Parts serving as supplementary or reinforced insulation fixed so that they cannot be removed without being seriously damaged, or		Р
	so constructed that they cannot be replaced in an incorrect position, and so that if they are omitted, the appliance is rendered inoperable or manifestly incomplete		Р



Page 43 of 127

Report No.: Attachment of 50274950 001

	Page 43 of 127 IEC 60335-2-24	Report No.: Attachment of 502	274950 001
Clause	Requirement + Test	Result - Remark	Verdict
22.31	Neither clearances nor creepage distances over supplementary and reinforced insulation reduced below values specified in clause 29 as a result of wear		Р
	Neither clearances nor creepage distances between live parts and accessible parts reduced below values for supplementary insulation if wires, screws etc. become loose		Р
22.32	Supplementary and reinforced insulation constructed or protected against pollution so that clearances or creepage distances are not reduced below the values in clause 29	Complied	Р
	Supplementary insulation of natural or synthetic rubber resistant to ageing, or arranged and dimensioned so that creepage distances are not reduced below values specified in 29.2		N/A
	Ceramic material not tightly sintered, similar materials or beads alone not used as supplementary or reinforced insulation		Р
	Ceramic and similar porous material in which heating conductors are embedded is considered to be basic insulation, not reinforced insulation		P
	Oxygen bomb test at 70 °C for 96 h and 16 h at room temperature		N/A
22.33	Conductive liquids that are or may become accessible in normal use and conductive liquids that are in contact with unearthed accessible metal parts are not in direct contact with live parts, or	Not in direct contacts with live parts	Р
	unearthed metal parts separated from live parts by basic insulation only		N/A
	Electrodes not used for heating liquids	No electrodes	Р
	For class II constructions, conductive liquids that are or may become accessible in normal use and conductive liquids that are in contact with unearthed accessible metal parts, not in direct contact with basic or reinforced insulation, unless	No conductive liquids in contact with live parts	N/A
	the reinforced insulation consists of at least 3 layers		Р
	For class II constructions, conductive liquids which are in contact with live parts, not in direct contact with reinforced insulation, unless		N/A
	the reinforced insulation consists of at least 3 layers		Р
	An air layer not used as basic or supplementary insulation in a double insulation system if likely to be bridged by leaking liquid		N/A



	Page 44 of 127 Report No.: Attachment of 50274950 001				
	IEC 60335-2-24				
Clause	Requirement + Test		Result - Remark	Verdict	

	Heating conductors having only one layer of insulation are not in direct contact with water or ice during normal use (IEC 60335-2-24)	N/A
	NOTE : Frozen water is regarded as a conducting liquid (IEC 60335-2-24)	N/A
22.34	Shafts of operating knobs, handles, levers etc. not live, unless	N/A
	the shaft is not accessible when the part is removed	N/A
22.35	For other than class III constructions, handles, levers and knobs, held or actuated in normal use, not becoming live in the event of a failure of basic insulation	P
	Such parts being of metal, and their shafts or fixings are likely to become live in the event of a failure of basic insulation, are either adequately covered by insulation material or their accessible parts are separated from their shafts or fixings by supplementary insulation	N/A
	This requirement does not apply to handles, levers and knobs on stationary appliances and cordless appliances, other than those of electrical components, provided they are reliably connected to an earthing terminal or earthing contact, or separated from live parts by earthed metal	N/A
	Insulating material covering metal handles, levers and knobs withstand the electric strength test of 16.3 for supplementary insulation	N/A
22.36	For appliances other than class III, handles continuously held in the hand in normal use so constructed that when gripped as in normal use, the operators hand is not likely to touch metal parts, unless	N/A
	they are separated from live parts by double or reinforced insulation	N/A
22.37	Capacitors in Class II appliances not connected to accessible metal parts and their casings, if of metal, separated from accessible metal parts by supplementary insulation, unless	N/A
	the capacitors comply with 22.42	N/A
22.38	Capacitors not connected between the contacts of a thermal cut-out	N/A
22.39	Lamp holders used only for the connection of lamps	N/A



Page 45 of 127 Report No.: Attachment of 50274950 001

IEC 60335-2-24				
Clause	Requirement + Test	Result - Remark	Verdict	
22.40	Motor-operated appliances and combined appliances intended to be moved while in operation, or having accessible moving parts, fitted with a switch to control the motor. The actuating member of the switch being easily visible and accessible		N/A	
	If the appliance cannot operate continuously, automatically or remotely without giving rise to a hazard, appliances for remote operation being fitted with a switch for stopping the operation. The actuating member of the switch being easily visible and accessible		N/A	
22.41	No components, other than lamps, containing mercury		Р	
22.42	Protective impedance consisting of at least two separate components		N/A	
	Values specified in 8.1.4 not exceeded if any one of the components are short-circuited or open-circuited		N/A	
	Resistors checked by the test of 14.1 a) in IEC 60065		N/A	
	Capacitors checked by the tests for class Y capacitors in IEC 60384-14		N/A	
22.43	Appliances adjustable for different voltages, accidental changing of the setting of the voltage unlikely to occur		N/A	
22.44	Appliances not having an enclosure that is shaped or decorated like a toy		Р	
22.45	When air is used as reinforced insulation, clearances not reduced below the values specified in 29.1.3 due to deformation as a result of an external force applied to the enclosure		P	
22.46	For programmable protective electronic circuits used to ensure compliance with the standard, the software contains measures to control the fault/error conditions in table R.1		N/A	
	Software that contains measures to control the fault/error conditions specified in table R.2 is to be specified in parts 2 for particular constructions or to address specific hazards		N/A	
	These requirements are not applicable to software used for functional purpose or compliance with clause 11		N/A	
22.47	Appliances connected to the water mains withstand the water pressure expected in normal use		Р	



Page 46 of 127

Classes	IEC 60335-2-24	Deput Deve erte	$\Lambda L \sim P$
Clause	Requirement + Test	Result - Remark	Verdic
	No leakage from any part, including any inlet water hose		Р
22.48	Appliances connected to the water mains constructed to prevent backsiphonage of non- potable water		Р
22.49	For remote operation, the duration of operation is to be set before the appliance can be started, unless		N/A
	the appliance switches off automatically or can operate continuously without hazard		N/A
22.50	Controls incorporated in the appliance take priority over controls actuated by remote operation		N/A
22.51	There is a control on the appliance manually adjusted to the setting for remote operation before the appliance can be operated in this mode		N/A
	There is a visual indication showing that the appliance is adjusted for remote operation		N/A
	These requirements not necessary on appliances that without giving rise to a hazard:	at can operate as follows,	
	- continuously, or		N/A
	- automatically, or		N/A
	- remotely		N/A
22.52	Socket-outlets on appliances accessible to the user in accordance with the socket-outlet system used in the country in which the appliance is sold		N/A
22.53	Class II appliances and class III appliances that incorporate functionally earthed parts have at least double insulation or reinforced insulation between live parts and the functionally earthed parts		N/A
22.54	Button cells and batteries designated R1 not accessible without the aid of a tool, unless		N/A
	the cover of their compartment can only be opened after at least two independent movements have been applied simultaneously		N/A
22.55	Devices operated to stop the intended function of the appliance, if any, are be distinguished from other manual devices by means of shape, size, surface texture or position		Р
	The requirement concerning position does not preclude use of a push on push off switch		N/A
	An indication when the device has been operated is	given by:	
	 – tactile feedback from the actuator or from the appliance, or 		N/A



Page 47 of 127

Report No.: Attachment of 50274950 001

IEC 60335-2-24 Clause Requirement + Test Result - Remark Verdict

	 reduction in heat output; or 	N/A
	– audible and visible feedback	Р
22.56	Detachable power supply part provided with the part of class III construction	N/A
22.57	The properties of non-metallic materials do not degrade from exposure to UV-C radiation, as specified in Annex T	N/A
	This requirement does not apply to glass, ceramics or similar materials	N/A
22.101	Lampholders properly fixed (IEC 60335-2-24)	N/A
	NOTE: Normal use includes replacement of lamps (IEC 60335-2-24)	N/A
	Test with torque of (IEC 60335-2-24):	N/A
	Lampholders for a fluorescent lamp shall comply with the test of 4.4.4 i) in IEC 60598-1 (IEC 60335-2-24)	N/A
22.102	Insulated wire heaters and their joints protected against entry of water (IEC 60335-2-24)	N/A
	3 heating elements: 24 h immersion in water with 1 % NaCl; electric strength test between heating conductor and water (1'250 V, 15 min) (IEC 60335-2-24)	N/A
22.103	Appliances employing a transcritical refrigeration system shall in the high pressure side of the refrigeration system include a pressure relief device on the compressor or between the compressor and the gas cooler. There shall be no shut off devices or other components except piping between the compressor and the pressure relief device, which could introduce a pressure drop. (IEC 60335-2-24)	N/A
	Pressure relief device installed as described (IEC 60335-2-24)	N/A
	Test of pressure relief device as described (IEC 60335-2-24)	N/A
22.104	Appliances with two or more temperature control devices controlling the same motor-compressor don't cause undue operation of the thermal motor- protector (IEC 60335-2-24)	N/A
	The test is carried out separately with each combination of control devices (IEC 60335-2-24)	N/A



	Page 48 of 127	Report No.: Attachment of 50274950		
IEC 60335-2-24				
Clause	Requirement + Test	Result - Remark V	erdict	
22.105	Appliances which can also be battery operated, the battery circuit is insulated from live parts by double insulation or reinforced insulation (IEC 60335-2-24)		N/A	
	It is not possible to touch live parts when making the connections to the battery (IEC 60335-2-24)		N/A	
	Specified for double insulation or reinforced		N/A	

	Specified for double insulation or reinforced insulation (IEC 60335-2-24)		N/A
22.106	The mass of refrigerant (flammable refrigerant) shall not exceed 150 g (IEC 60335-2-24)	No flammable refrigerant provided	N/A
22.107	Compression-type appliances with a protected cooling system and which use flammable refrigerants shall be constructed to avoid any fire or explosion hazard, in the event of leakage of the cooling system (IEC 60335-2-24)	No flammable refrigerant provided	N/A
22.107.1	A leakage is simulated at the most critical point of the cooling system (method as specified) (IEC 60335-2-24)		N/A
	Measured as specified		N/A
	The measured value shall not exceed 75 % LEL of the refrigerant (Table 102) and shall not exceed 50 % LEL for a period exceeding 5 min. (IEC 60335-2-24)		N/A
22.107.2	All accessible surfaces of protected cooling system components, are scratched using the tool whose tip is shown in figure 102 (IEC 60335-2-24)		N/A
	The tool is applied using the following parameters (IE	EC 60335-2-24):	
	- force at right angles to the surface to be tested 35 N + 3 N		N/A
	- force parallel to the surface to be tested 250 N		N/A
	The appropriate part shall withstand the test of 22.7 reduced by 50 % (IEC 60335-2-24)		N/A
22.107.3	If aluminium having a purity of less than 99.5 % according to ISO 209 is used in a protected cooling system that is embedded in thermal insulation, a sample of the cooling system is subjected to the salt mist test of IEC 60068-2-11 for a test duration of 48 h. (IEC 60335-2-24)		N/A



Page 49 of 127

Page 49 of 127 Report No.: Attachment of 50274950 007						
	IEC 60335-2-24					
Clause	Requirement + Test	Result - Remark	Verdict			
22.108	Compression-type appliances with unprotected cooling systems and which use flammable refrigerants, any electrical apparatus other than non-self-resetting protective devices, shall be tested and found to comply with the requirements in Annex CC for group IIA gases or the refrigerant used (IEC 60335-2-24)	No flammable refrigerants provided	N/A			
	Refrigerant leakage into food storage shall not result in an explosive atmosphere outside the food storage compartment in areas where electrical apparatus are mounted, except in those areas which contain only non-self-resetting protective devices, necessary for compliance with the requirements in Annex CC for group IIA gases or the refrigerant used (IEC 60335-2-24)		N/A			
	The measured value shall not exceed 75 % LEL of the refrigerant (Table 102) and shall not exceed 50 % LEL for a period exceeding 5 min (IEC 60335-2-24)		N/A			
22.109	Compression-type appliance which use flammable refrigerants shall be constructed so that leaked refrigerant will not stagnate so as to cause a fire hazard in areas outside the food storage compartments where the appliance's electrical components, other than non-self-resetting protective devices necessary for compliance with Clause 19, are fitted (IEC 60335-2-24)	No flammable refrigerants provided	N/A			
	Tested as follows, unless the electrical components comply at least with the requirements in Annex CC for group IIA gases or the refrigerant used (IEC 60335-2-24)		N/A			
	Test: A quantity equal to 50 % + 1.5 g of the refrigerant charge is injected into the considered area as specified (IEC 60335-2-24)		N/A			
	The measured value shall not exceed 75 % LEL of the refrigerant (Table 102) and shall not exceed 50 % LEL for a period exceeding 5 min (IEC 60335-2-24)		N/A			
22.110	Temperatures on surfaces be exposed to leakage of flammable refrigerants shall not exceed the ignition temperature (Table 102) reduced by 100 K (IEC 60335-2-24)	No flammable refrigerants provided	N/A			
22.111	In compression-type appliances which use flammable refrigerant: Prevention from galvanic coupling in contact points between uncoated aluminium and copper pipes (or similar metals) by positive means such as the use of insulated sleeving or spacers. (IEC 60335-2-24)	No flammable refrigerants provided	N/A			



Page 50 of 127 Report No.: Attachment of 50274950 001

	IEC 60335-2-24	Report No.: Attachment of 302	
Clause	Requirement + Test	Result - Remark	Verdict
22.112	Doors and lids of compartments in appliances with a free space shall be capable of being opened from the inside (IEC 60335-2-24)	No Doors and lids provided	N/A
	The door shall open before the force exceeds 70 N (IEC 60335-2-24)		N/A
22.113	Drawers which are only accessible after openings a door or lid shall not contain a free space (IEC 60335-2-24)	No Drawers provided	N/A
22.114	Drawers which are accessible without opening a door and which contain a free space shall have an opening in their rear wall and be capable of being opened from the inside (IEC 60335-2-24)	No Drawers provided	N/A
	The drawers shall open before the force exceeds 70 N (IEC 60335-2-24)		N/A
22.115	Appliances for household use which contain compartments with a free space any door or drawer shall not be fitted with a self-latching lock (IEC 60335-2-24)		N/A
	Key operated locks shall require two independent movements to actuate the lock or be of a type that automatically ejects the key when unlocked (IEC 60335-2-24)		N/A
22.116	Accessible glass panels with an area having any two orthogonal dimensions exceeding 75 mm shall be made from (IEC 60335-2-24)	No glass panels provided	N/A
	 glass that breaks into small pieces when it fractures, or 		N/A
	•glass that is not released or dropped from its normal position when broken		N/A
	This requirement does not apply to glass panels inside the appliance with enhanced mechanical strength		N/A
	a)glass that breaks tested as specified		N/A
	b)glass that is not released or dropped tested as specified		N/A
	c)glass with enhanced mechanical strength tested as specified		N/A
23	INTERNAL WIRING		
23.1	Wireways smooth and free from sharp edges	No sharp edges	Р
	Wires protected against contact with burrs, cooling fins etc.	No burrs	Р



			mana	
	Page 51 of 127 Report No.: Attachment of 50274950 00			
	IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict	
	Wire holes in metal well-rounded or provided with bushings	No wire holes in metal	N/A	
	Wiring effectively prevented from coming into contact with moving parts	No contact with moving part	N/A	
23.2	Beads etc. on live wires cannot change their position, and are not resting on sharp edges	No beads used	N/A	
	Beads inside flexible metal conduits contained within an insulating sleeve	See above	N/A	
23.3	Electrical connections and internal conductors movable relatively to each other not exposed to undue stress	No movable conductors	N/A	
	Flexible metallic tubes not causing damage to insulation of conductors	No flexible metallic tubes	N/A	
	Open-coil springs not used	No open-coil springs	N/A	
	NOTE : This does not apply to external conductors (IEC 60335-2-24)		N/A	
	Adequate insulating lining provided inside a coiled spring, the turns of which touch one another	No movable conductors	N/A	
	No damage after 100 000 flexings for conductors flexed during normal use (IEC 60335-2-24)		N/A	
	The number of flexings for an incorporated ice maker is 50 000 (IEC 60335-2-24)		N/A	
	100 flexings for conductors flexed during user maintenance		N/A	
	Electric strength test of 16.3, 1000 V between live parts and accessible metal parts		N/A	
	Not more than 10 % of the strands of any conductor broken, and		N/A	
	not more than 30 % for wiring supplying circuits that consume no more than 15 W		N/A	
23.4	Bare internal wiring sufficiently rigid and fixed		N/A	
23.5	The insulation of internal wiring subjected to the supply mains voltage withstanding the electrical stress likely to occur in normal use		Р	
	Basic insulation electrically equivalent to the basic insulation of cords complying with IEC 60227 or IEC 60245, or		Р	
	no breakdown when a voltage of 2000 V is applied for 15 min between the conductor and metal foil wrapped around the insulation		Р	



Page 52 of 127

IEC 60335-2-24				4330 001
Clause	Requirement + Test		Result - Remark	Verdict

	For class II construction, the requirements for supplementary insulation and reinforced insulation apply,		Р
	except that the sheath of a cord complying with IEC 60227 or IEC 60245 may provide supplementary insulation.		Р
	A single layer of internal wiring insulation does not provide reinforced insulation		Р
23.6	Sleeving used as supplementary insulation on internal wiring retained in position by clamping at both ends, or		Р
	be such that it can only be removed by breaking or cutting	Not removed	Р
23.7	The colour combination green/yellow only used for earthing conductors	The colour combination green/yellow used	Р
23.8	Aluminium wires not used for internal wiring	No aluminium wires used	Р
23.9	Stranded conductors not consolidated by soldering where they are subjected to contact pressure, unless		N/A
	the contact pressure is provided by spring terminals		N/A
23.10	The insulation and sheath of internal wiring, incorporated in external hoses for the connection of an appliance to the water mains, at least equivalent to that of light polyvinyl chloride sheathed flexible cord (60227 IEC 52)	No connected water mains	N/A
24	COMPONENTS	1	
24.1	Components comply with safety requirements in relevant IEC standards	Complying with IEC or equivalent standard	Р
	List of components	(see appended table)	Р
	Motors not required to comply with IEC 60034-1, they are tested as part of the appliance		N/A
	Relays tested as part of the appliance, or		N/A
	alternatively acc. to IEC 60730-1, and meeting the additional requirements in IEC 60335-1		N/A
	The requirements of Clause 29 apply between live parts of components and accessible parts of the appliance		P
	Components can comply with the requirements for clearances and creepage distances for functional insulation in the relevant component standard		Р



Page 53 of 127 Report No.: Attachment of 50274950 001

	IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict	
	30.2 of this standard apply to parts of non-metallic material in components including parts of non- metallic material supporting current-carrying connections		Р	
	Components that have not been previously tested to comply with the IEC standard for the relevant component are tested according to the requirements of 30.2		P	
	Components that have been previously tested to comply with the resistance to fire requirements in the IEC standard for the relevant component need not be retested provided the specified conditions are met		P	
	If these conditions are not satisfied, the component is tested as part of the appliance.		Р	
	Power electronic converter circuits not required to comply with IEC 62477-1, they are tested as part of the appliance		N/A	
	If components have not been tested and found to comply with relevant IEC standard for the number of cycles specified, they are tested in accordance with 24.1.1 to 24.1.9		Р	
	For components mentioned in 24.1.1 to 24.1.9 no additional tests specified in the relevant component standard are necessary other than those specified in 24.1.1 to 24.1.9		Р	
	Components not tested and found to comply with relevant IEC standard and components not marked or not used in accordance with its marking, tested under the conditions occurring in the appliance		P	
	Lampholders and starterholders that have not being tested and found to comply with the relevant IEC standard, tested as a part of the appliance and additionally according to the gauging and interchangeability requirements of the relevant IEC standard		N/A	
	No additional tests specified for nationally standardized plugs such as those detailed in IEC/TR 60083 or connectors complying with the standard sheets of IEC 60320-1 and IEC 60309		P	
	Motor-compressors are not required to be separately tested according to (IEC 60335-2-34) nor are they required to meet the requirements of (IEC 60335-2-34) if they meet the requirements of this standard (IEC 60335-2-24)		P	



Page 54 of 127

	Page 54 of 127 IEC 60335-2-24	Report No.: Attachment of 502	74950 001
Olevee		Descrift Descente	Mandiat
Clause	Requirement + Test	Result - Remark	Verdict
24.1.1	Capacitors likely to be permanently subjected to the supply voltage and used for radio interference suppression or for voltage dividing, comply with IEC 60384-14	No such capacitor	N/A
	If the capacitors have to be tested, they are tested according to Annex F		N/A
24.1.2	Transformers in associated switch mode power supplies comply with Annex BB of IEC 61558-2-16	No safety isolating transformers	N/A
	Safety isolating transformers comply with IEC 61558-2-6		N/A
	If they have to be tested, they are tested according to Annex G		N/A
24.1.3	Switches comply with IEC 61058-1, the number of cycles of operation being at least 10 000		Р
	If they have to be tested, they are tested according to Annex H		N/A
	If the switch operates a relay or contactor, the complete switching system is subjected to the test		N/A
	If the switch only operates a motor staring relay complying with IEC 60730-2-10 with the number of cycles of a least 10 000 as specified, the complete switching system need not be tested		Р
	The number of operations for other switches (IEC 603	335-2-24):	
	- quick-freeze switches: 300		N/A
	- manual and semi-automatic defrost switches 300		N/A
	- door switches 50 000		N/A
	- on/off switches 300		Р
	If the switch operates a relay or contactor, the complete switching system is subjected to the test		N/A
	If the switch only operates a motor staring relay complying with IEC 60730-2-10 with the number of cycles of a least 10'000 as specified, the complete switching system need not be tested		N/A
24.1.4	Automatic controls comply with IEC 60730-1 with the of cycles of operation being at least:	relevant part 2. The number	
	- thermostats: 10 000		Р
	- temperature limiters: 1 000		N/A
	- self-resetting thermal cut-outs: 300		N/A
	- voltage maintained non-self-resetting thermal cut-outs: 1 000		N/A



IEC	6033	5-2-24
-----	------	--------

Page 55 of 127 Report No.: Attachment of 50274950 001

Ī	IEC 60335-2-24				
	Clause	Requirement + Test		Result - Remark	Verdict

- other non-self-resetting thermal cut-outs:	30	Р
- timers:	3 000	N/A
- energy regulators:	10 000	N/A
- self-resetting thermal cut-outs which may influence the test results of 19.101 and which not short-circuited during this test: (IEC 6033 24)		N/A
- thermostats which control the motor- comp (IEC 60335-2-24) 10	ressor: 00 000	Р
- motor-compressor starting relays: (IEC 60335-2-24) 10	00 000	N/A
- automatic thermal motor-protectors for motor compressors of the hermetic and semi-hermotype: (IEC 60335-2-24) 2 000 or acc to 15 days	etic	N/A
- manual reset thermal motor-protectors for n compressors of the hermetic and semi-herme type: (IEC 60335-2-24)	notor-	N/A
- other automatic thermal motor-protectors: e for fan-motors (IEC 60335-2-24)	except 2 000	N/A
- other manual reset thermal motor protectors (IEC 60335-2-24)	s: 30	N/A
- for pressure relief devices of the bursting di type, three separate samples of the appropria parts of the refrigeration system are tested an bursting disc shall operate in the same way for each sample tested (IEC 60335-2-24)	ate nd the	N/A
- electrical pressure relief devices for automa operation: (IEC 60335-2-24)	atic 30 000	N/A
- electrical pressure relief devices for manual (IEC 60335-2-24)	l reset: 300	N/A
Electrical pressure relief devices comply with IEC 60730-2-6 and with listed additional requirements (IEC 60335-2-24))	N/A
Requirement for mechanical pressure relief c (IEC 60335-2-24)	Jevices	N/A
Testing of pressure relief devices of the burst disc type with the appliance if not certified (IEC 60335-2-24).	ting	N/A
Marking of devices as specified (IEC 60335	j-2-24)	N/A



Page 56 of 127 Report No.: Attachment of 50274950 007					
IEC 60335-2-24					
Clause	Requirement + Test		Result - Remark	Verdict	

	The number of cycles for controls operating during clause 11 need not be declared, if the appliance meets the requirements of this standard when they are short-circuited	N/A
	Thermal motor protectors are tested in combination with their motor under the conditions specified in Annex D	N/A
	For water valves containing live parts and that are incorporated in external hoses for connection of an appliance to the water mains, the degree of protection declared for subclause 6.5.2 of IEC 60730-2-8 is IPX7	N/A
	Thermal cut-outs of the capillary type comply with the requirements for type 2.K controls in IEC 60730-2-9	N/A
24.1.5	Appliance couplers comply with IEC 60320-1	N/A
	However, for class II appliances classified higher than IPX0, the appliance couplers comply with IEC 60320-2-3	N/A
	Interconnection couplers comply with IEC 60320-2- 2	N/A
24.1.6	Small lamp holders similar to E10 lampholders comply with IEC 60238, the requirements for E10 lampholders being applicable	N/A
24.1.7	For remote operation of the appliance via a telecommunication network, the relevant standard for the telecommunication interface circuitry in the appliance is IEC 62151	N/A
24.1.8	The relevant standard for thermal links is IEC 60691	N/A
	Thermal links not complying with IEC 60691 are considered to be an intentionally weak part for the purposes of Clause 19	N/A
24.1.9	Contactors and relays, other than motor starting relays, tested as part of the appliance	N/A
	They are also tested in accordance with Clause 17 of IEC 60730-1, the number of cycles of operations in 24.1.4 selected according to the contactor or relay function in the appliance	N/A
24.2	Appliances not fitted with:	
	- switches, automatic controls or power supplies in flexible cords	Р



Page 57 of 127

IEC 60335-2-24				
Clause	Requirement + Test	Result - Remark	Verdict	

	- devices causing the protective device in the fixed wiring to operate in the event of a fault in the appliance		Р
	 thermal cut-outs that can be reset by soldering, unless 		Р
	the solder has a melding point of at least 230 $^\circ ext{C}$		N/A
24.3	Switches intended for all-pole disconnection of stationary appliances are directly connected to the supply terminals and have a contact separation in all poles, providing full disconnection under overvoltage category III conditions		N/A
	Appliances for camping or similar use (IEC 60335-2-24):		N/A
24.4	Plugs and socket-outlets for extra-low voltage circuits and heating elements, not interchangeable with plugs and socket-outlets listed in IEC/TR 60083 or IEC 60906-1 or with connectors and appliance inlets complying with the standard sheets of IEC 60320-1		N/A
24.5	Capacitors in auxiliary windings of motors marked with their rated voltage and capacitance, and used accordingly		N/A
	Voltage across capacitors in series with a motor winding does not exceed 1,1 times rated voltage, when the appliance is supplied at 1,1 times rated voltage under minimum load		N/A
	For starting capacitors, the voltage across the capacitors shall not exceed 1.3 times the rated voltage of the capacitor at 1.1xUn (IEC 60335-2-24)		N/A
24.6	Working voltage of motors connected to the supply mains and having basic insulation that is inadequate for the rated voltage of the appliance, not exceeding 42 V		N/A
	In addition, the motors comply with the requirements of Annex I		N/A
24.7	Detachable hose-sets for connection of appliances to the water mains comply with IEC 61770	Hoes set provides the evaluation to EN 61770	Р
	They are supplied with the appliance		Р
	Appliances intended to be permanently connected to the water mains not connected by a detachable hose-set		N/A
	For coupling nuts the 96 h test is carried out at elevated temperatures as specified: (IEC 60335-2-24)		N/A



Page 58 of 127

Report No.: Attachment of 50274950 001 IEC 60335-2-24 Requirement + Test Result - Remark Verdict

24.8	Motor running capacitors not causing a hazard in the event of a failure (IEC 60335-2-24)	N/A
	One or more of the following conditions are to be met: (IEC 60335-2-24)	
	- the capacitors are of class S2 or S3 according to IEC 60252-1	N/A
	- the capacitors are housed within a metallic or ceramic enclosure	N/A
24.101	Lampholders shall be of the insulated type (IEC 60335-2-24)	N/A
24.102	The discharge capacity of the pressure relief device shall be such that it is able to release an adequate amount of refrigerant so that the pressure during the release of the refrigerant does not increase beyond the pressure setting of the pressure relief device even if the compressor is operating (IEC 60335-2-24)	N/A
25	SUPPLY CONNECTION AND EXTERNAL FLEXIBLE CORDS	
	Motor-compressors with facilities for connecting a supply cord, complying with the appropriate requirements of IEC 60335-2-34 are not subjects to the following tests (IEC 60335-2-24)	P
25.1	Appliance not intended for permanent connection to fixed wiring, means for connection to the supply:	
	- supply cord fitted with a plug, the current rating and voltage rating of the plug being not less than the corresponding ratings of its associated appliance	Р
	- an appliance inlet having at least the same degree of protection against moisture as required for the appliance, or	N/A
	- pins for insertion into socket-outlets	N/A
25.2	Appliance not provided with more than one means of connection to the supply mains	Р
	Stationary appliance for multiple supply may be provided with more than one means of connection, provided electric strength test of 1250 V for 1 min between each means of connection causes no breakdown	N/A
	Mains-operated appliances provided with not more than one means of connection to the supply unless (IEC 60335-2-24)	Р

Clause



Page 59 of 127

IEC 60335-2-24				
Clause	Requirement + Test		Result - Remark	Verdict

	- the appliance consists of two or more completely independent units built together in one enclosure	N/A
	(IEC 60335-2-24)	
	- the relevant circuits are adequately insulated from each other (IEC 60335-2-24)	N/A
	Appliances which can be both mains and battery operated shall be provided with a separate means for connection (IEC 60335-2-24)	N/A
25.3	Appliance intended to be permanently connected to fixed wiring provided with one of the following means for connection to the supply mains:	
	- a set of terminals allowing the connection of a flexible cord	N/A
	- a fitted supply cord	N/A
	- a set of supply leads accommodated in a suitable compartment	N/A
	- a set of terminals for the connection of cables of fixed wiring, cross-sectional areas specified in 26.6, and the appliance allows the connection of the supply conductors after the appliance has been fixed to its support	N/A
	- a set of terminals and cable entries, conduit entries, knock-outs or glands, allowing connection of appropriate types of cable or conduit, and the appliance allows the connection of the supply conductors after the appliance has been fixed to its support	N/A
	For a fixed appliance constructed so that parts can be removed to facilitate easy installation, this requirement is met if it is possible to connect the fixed wiring without difficulty after a part of the appliance has been fixed to its support	N/A
25.4	Cable and conduit entries, rated current of appliance not exceeding 16 A, dimension according to table 10 (mm)	N/A
	Introduction of conduit or cable does not reduce clearances or creepage distances below values specified in clause 29	N/A
25.5	Method for assembling the supply cord to the appliance:	
	- type X attachment	N/A
	- type Y attachment	Р
	- type Z attachment, if allowed in relevant part 2	N/A
	Type X attachment, other than those with a specially prepared cord, not used for flat twin tinsel cords	N/A



Page 60 of 127

	IEC 60335-2-24				
Claus	e	Requirement + Test		Result - Remark	Verdict

	For multi-phase appliances supplied with a supply cord and that are intended to be permanently connected to fixed wiring, the supply cord is assembled to the appliance by type Y attachment	N/A	
25.6	Plugs fitted with only one flexible cord	Р	
25.7	Supply cords, other than for class III appliances, being one of the following types:		
	- rubber sheathed (at least 60245 IEC 53)	N/A	
	- polychloroprene sheathed (at least 60245 IEC 57)	N/A	
	- polyvinyl chloride sheathed. Not used if they are likely to touch metal parts having a temperature rise exceeding 75 K during the test of clause 11		
	 light polyvinyl chloride sheathed cord (60227 IEC 52) is allowed regardless of the mass of the appliance (IEC 60335-2-24) 	N/A	
	ordinary polyvinyl chloride sheathed cord (60227 IEC 53), for other appliances	Ρ	
	- heat resistant polyvinyl chloride sheathed. Not used for type X attachment other than specially prepared cords		
	 heat-resistant light polyvinyl chloride sheathed cord (60227 IEC 56) is allowed regardless of the mass of the appliance (IEC 60335-2-24) 	N/A	
	 heat-resistant polyvinyl chloride sheathed cord (60227 IEC 57), for other appliances 	N/A	
	- halogen-free, low smoke, thermoplastic insulated and sheathed		
	light duty halogen-free low smoke flexible cable (62821 IEC 101) for circular cable and (62821 IEC 101f) for flat cable	N/A	
	Ordinary duty halogen-free low smoke flexible cable (62821 IEC 102) for circular cable and (62821 IEC 102f(for flat cable	N/A	
	Supply cords for class III appliances adequately insulated	N/A	
	Test with 500 V for 2 min for supply cords of class III appliances that contain live parts	N/A	
	This subclause does not apply to flexible leads used to connect an appliance to a SELV power supply (IEC 60335-2-24)	N/A	
25.8	Nominal cross-sectional area of supply cords not 0.75 less than table 11; rated current (A); cross-sectional area (mm ²) :	Ρ	



Page 61 of 127 Report No.: Attachment of 50274950 001

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdic
25.9	Supply cords not in contact with sharp points or edges		Р
25.10	Supply cord of class I appliances have a green/yellow core for earthing		Р
	In multi-phase appliances, the colour of the neutral conductor of the supply cord is blue		N/A
	Where additional neutral conductors are provided in	the supply cord:	
	 other colours may be used for these additional neutral conductors; 		N/A
	 – all of the neutral conductors and line conductors are identified by marking using the alpha numeric notation specified in IEC 60445 		N/A
	- the supply cord is fitted to the appliance		N/A
25.11	Conductors of supply cords not consolidated by soldering where they are subject to contact pressure, unless		Р
	the contact pressure is provided by spring terminals		Р
25.12	Insulation of the supply cord not damaged when moulding the cord to part of the enclosure		Р
25.13	Inlet openings so constructed as to prevent damage to the supply cord		Р
	If it is not evident that the supply cord can be introduced without risk of damage, a non- detachable lining or bushing complying with 29.3 for supplementary insulation provided		Ρ
	If unsheathed supply cord, a similar additional bushing or lining is required, unless the appliance is		N/A
	class 0, or		N/A
	a class III appliance not containing live parts		N/A
	Does not apply to flexible leads used to connected an appliance to a SELV power supply (IEC 60335-2-24)		N/A
25.14	Supply cords moved while in operation adequately protected against excessive flexing		N/A
	Flexing test, as described:		
	- applied force (N):		N/A
	- number of flexings:		N/A
	The test does not result in:		—
	- short-circuit between the conductors, such that the current exceeds a value of twice the rated current		N/A



Page 62 of 127 Report No.: Attachment of 50274950 001

	IEC 60335-2-24		
Clause	Requirement + Test	Result - Remark	Verdict
	- breakage of more than 10% of the strands of any conductor		N/A
	- separation of the conductor from its terminal		N/A
	- loosening of any cord guard		N/A
	- damage to the cord or the cord guard		N/A
	 broken strands piercing the insulation and becoming accessible 		N/A
25.15	For appliances with supply cord and appliances to be permanently connected to fixed wiring by a flexible cord, conductors of the supply cord relieved from strain, twisting and abrasion by use of cord anchorage		Р
	The cord cannot be pushed into the appliance to such an extent that the cord or internal parts of the appliance can be damaged		Р
	Pull and torque test of supply cord:		
	- fixed appliances: pull 100 N; torque (not on automatic cord reel) (Nm):		N/A
	- other appliances: values shown in table 12: mass (kg); pull (N); torque (not on automatic cord reel) (Nm)	100 N, 0.35 Nm	Р
	Cord not damaged and max. 2 mm displacement of the cord	Less than 0.1 mm	Р
25.16	Cord anchorages for type X attachments constructed and located so that:		
	- replacement of the cord is easily possible	Type Y attachment	N/A
	- it is clear how the relief from strain and the prevention of twisting are obtained		N/A
	- they are suitable for different types of supply cord		N/A
	 cord cannot touch the clamping screws of cord anchorage if these screws are accessible, unless 		N/A
	they are separated from accessible metal parts by supplementary insulation		N/A
	- the cord is not clamped by a metal screw which bears directly on the cord		N/A
	- at least one part of the cord anchorage securely fixed to the appliance, unless		N/A
	it is part of a specially prepared cord		N/A
	- screws which have to be operated when replacing the cord do not fix any other component, unless		N/A
	the appliance becomes inoperative or incomplete or the parts cannot be removed without a tool		N/A



Page 63 of 127 Report No.: Attachment of 50274950 001

	IEC 60335-2-24	
Clause	Requirement + Test Result - Remark	Verdict
	- if labyrinths can be bypassed the test of 25.15 is nevertheless withstood	N/A
	- for class 0, 0I and I appliances they are of insulating material or are provided with an insulating lining, unless	N/A
	failure of the insulation of the cord does not make accessible metal parts live	N/A
	- for class II appliances they are of insulating material, or	N/A
	if of metal, they are insulated from accessible metal parts by supplementary insulation	N/A
	After the test of 25.15, under the conditions specified, the conductors have not moved by more than 1 mm in the terminals	N/A
25.17	Adequate cord anchorages for type Y and Z attachment, test with the cord supplied with the appliance	Р
25.18	Cord anchorages only accessible with the aid of a tool, or	Р
	Constructed so that the cord can only be fitted with the aid of a tool	Р
25.19	Type X attachment, glands not used as cord anchorage in portable appliances	N/A
	Tying the cord into a knot or tying the cord with string not used	N/A
25.20	The conductors of the supply cord for type Y and Z attachment insulated from accessible metal parts	Р
25.21	Space for supply cord for type X attachment or for connection of fixed wiring constructed:	—
	 to permit checking of conductors with respect to correct positioning and connection before fitting any cover 	N/A
	- so there is no risk of damage to the conductors or their insulation when fitting the cover	N/A
	- for portable appliances, so that the uninsulated end of a conductor, if it becomes free from the terminal, prevented from contact with accessible metal parts	N/A
	2 N test to the conductor for portable appliances; no contact with accessible metal parts	N/A
25.22	Appliance inlets:	
	- live parts not accessible during insertion or removal	N/A
	· · · · · · · · · · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·



Page 64 of 127

				4000 001
		IEC 60335-2-24		
Clause	Requirement + Test		Result - Remark	Verdict

	Requirement not applicable to appliance inlets complying with IEC 60320-1	N/A
	- connector can be inserted without difficulty	N/A
	- the appliance is not supported by the connector	N/A
	- not for cold conditions if temp. rise of external metal parts exceeds 75 K during clause 11, unless	N/A
	the supply cord is unlikely to touch such metal parts	N/A
25.23	Interconnection cords comply with the requirements for the supply cord, except that:	—
	- the cross-sectional area of the conductors is determined on the basis of the maximum current during clause 11	N/A
	- the thickness of the insulation may be reduced	N/A
	- for class I or class II appliance with class III construction, the cross sectional areas of the conductors need not comply with 25.8 if specified conditions are met	N/A
	If necessary, electric strength test of 16.3	N/A
	Interconnection cord for battery operated appliances (IEC 60335-2-24)	N/A
25.24	Interconnection cords not detachable without the aid of a tool if compliance with this standard is impaired when they are disconnected	N/A
25.25	Dimensions of pins that are inserted into socket- outlets compatible with the dimensions of the relevant socket-outlet.	N/A
	Dimensions of pins and engagement face in accordance with the dimensions of the relevant plug in IEC/TR 60083	N/A
25.101	Appliances which can be battery operated shall have suitable means for connection of the battery as specified (IEC 60335-2-24)	N/A
26	TERMINALS FOR EXTERNAL CONDUCTORS	
	This clause of part 1 is not applicable to those parts of motor-compressors with facilities for connecting a supply cord and complying with IEC 60335-2-34 (IEC 60335-2-24)	Р
26.1	Appliances provided with terminals or equally effective devices for connection of external conductors	Р



Page 65 of 127

		IEC 60335-2-24	·	
Clause	Requirement + Test		Result - Remark	Verdict

	Terminals only accessible after removal of a non- detachable cover, except	Р
	for class III appliances that do not contain live parts	N/A
	Earthing terminals may be accessible if a tool is required to make the connections and means are provided to clamp the wire independently from its connection	Р
26.2	Appliances with type X attachment and appliances for the connection of cables of fixed wiring provided with terminals in which connections are made by means of screws, nuts or similar devices, unless	N/A
	the connections are soldered	N/A
	Screws and nuts not used to fix any other component, except	N/A
	internal conductors, if so arranged that they are unlikely to be displaced when fitting the supply conductors	N/A
	If soldered connections used, the conductor so positioned or fixed that reliance is not placed on soldering alone, unless	N/A
	barriers provided so that neither clearances nor creepage distances between live parts and other metal parts reduced below the values for supplementary insulation if the conductor becomes free at the soldered joint	N/A
26.3	Terminals for type X attachment and for connection of cables of fixed wiring so constructed that the conductor is clamped between metal surfaces with sufficient contact pressure but without damaging the conductor	N/A
	Terminals fixed so that when the clamping means is tightened or loosened:	
	- the terminal does not become loose	N/A
	- internal wiring is not subjected to stress	N/A
	- neither clearances nor creepage distances are reduced below the values in clause 29	N/A
	Compliance checked by inspection and by the test of subclause 9.6 of IEC 60999-1, the torque applied being equal to two-thirds of the torque specified (Nm)	N/A
	No deep or sharp indentations of the conductors	N/A



Page 66 of 127

	Page 66 of 127	Report No.: Attachment of 5027	4950 001
	IEC 60335-2-24		
est		Result - Remark	Verdict

Clause	Requirement + Test	Result - Remark	Verdict
26.4	Terminals for type X attachment, except those having a specially prepared cord and those for the connection of cables of fixed wiring, no special preparation of conductors such as by soldering, use of cable lugs, eyelets or similar, and		N/A
	so constructed or placed that conductors prevented from slipping out when clamping screws or nuts are tightened		N/A
26.5	Terminals for type X attachment so located or shielded that if a wire of a stranded conductor escapes, no risk of accidental connection to other parts that result in a hazard		N/A
	Stranded conductor test, 8 mm insulation removed		N/A
	No contact between live parts and accessible metal parts and,		N/A
	for class II constructions, between live parts and metal parts separated from accessible metal parts by supplementary insulation only		N/A
26.6	Terminals for type X attachment and for connection of cables of fixed wiring suitable for connection of conductors with cross-sectional area according to table 13; rated current (A); nominal cross-sectional area (mm ²)		N/A
	If a specially prepared cord is used, terminals need only be suitable for that cord		N/A
26.7	Terminals for type X attachment, except in class III appliances not containing live parts, accessible after removal of a cover or part of the enclosure		N/A
26.8	Terminals for the connection of fixed wiring, including the earthing terminal, located close to each other		N/A
26.9	Terminals of the pillar type constructed and located as specified		N/A
26.10	Terminals with screw clamping and screwless terminals not used for flat twin tinsel cords, unless		N/A
	conductors ends fitted with means suitable for screw terminals		N/A
	Pull test of 5 N to the connection		N/A
26.11	For type Y and Z attachment, soldered, welded, crimped or similar connections may be used	Type Y attachment	Р
	For Class II appliances, the conductor so positioned or fixed that reliance is not placed on soldering, welding or crimping alone		N/A



		Page 67 of 127	Report No.: Attachment of	50274950 001
		IEC 60335-2-24		
Clause	Requirement + Test		Result - Remark	Verdict

	If soldering, welding or crimping alone used, barriers provided so that clearances and creepage distances between live parts and other metal parts are not reduced below the values for supplementary insulation if the conductor becomes free	N/A
	Terminals for type X attachment so located or shielded that if a wire of a stranded conductor escapes, no risk of accidental connection between live parts and accessible metal parts, between battery supply terminals if any (IEC 60335-2-24)	N/A
27	PROVISION FOR EARTHING	
21	Compliance is not checked on parts related to motor-compressors if the motor-compressor complies with IEC 60335-2-34 (IEC 60335-2-24)	P
27.1	Accessible metal parts of Class 0I and I appliances permanently and reliably connected to an earthing terminal or earthing contact of the appliance inlet	Р
	Earthing terminals and earthing contacts not connected to the neutral terminal	Р
	Class 0, II and III appliances have no provision for protective earthing	N/A
	Class II appliances and class III appliances can incorporate an earth for functional purposes	N/A
	Safety extra-low voltage circuits not earthed, unless	N/A
	protective extra-low voltage circuits	N/A
27.2	Clamping means of earthing terminals adequately secured against accidental loosening	Р
	Terminals for the connection of external equipotential bonding conductors allow connection of conductors of 2.5 to 6 mm ² , and	Р
	- do not provide earthing continuity between different parts of the appliance, and	N/A
	- conductors cannot be loosened without the aid of a tool	Р
	Requirements not applicable to class II appliances and class III appliances that incorporate an earth for functional purposes	N/A



Page 68 of 127 Report No.: Attachment of 50274950 001

IEC 60335-2-24				
Clause	Requirement + Test	Result - Remark	Verdic	
27.3	For a detachable part having an earth connection and being plugged into another part of the appliance, the earth connection is made before and separated after current-carrying connections when removing the part		N/A	
	For appliances with supply cords, current-carrying conductors become taut before earthing conductor, if the cord slips out of the cord anchorage		N/A	
	Requirements not applicable to class II appliances and class III appliances that incorporate an earth for functional purposes		N/A	
27.4	No risk of corrosion resulting from contact between parts of the earthing terminal and the copper of the earthing conductor or other metal		Р	
	Parts providing earthing continuity, other than parts of a metal frame or enclosure, have adequate resistance to corrosion		Р	
	If of steel, these parts provided with an electroplated coating with a thickness at least 5 µm		N/A	
	Adequate protection against rusting of parts of coated or uncoated steel, only intended to provide or transmit contact pressure		N/A	
	In the body of the earthing terminal is a part of a frame or enclosure of aluminium or aluminium alloys, precautions taken to avoid risk of corrosion		N/A	
	Requirements not applicable to class II appliances and class III appliances that incorporate an earth for functional purposes		N/A	
27.5	Low resistance of connection between earthing terminal and earthed metal parts		Р	
	This requirement does not apply to connections providing earthing continuity in the protective extra- low voltage circuit, provided the clearances of basic insulation are based on the rated voltage of the appliance		N/A	
	Requirements not applicable to class II appliances and class III appliances that incorporate an earth for functional purposes		N/A	
	Resistance not exceeding 0,1 Ω at the specified low-resistance test (Ω)	0.05 Ω	Р	
27.6	The printed conductors of printed circuit boards not used to provide earthing continuity in hand-held appliances.		N/A	



Page 69 of 127 Report No.: Attachment of 50274950					
IEC 60335-2-24					
Clause	Requirement + Test	Result - Remark	Verdic		
	They may be used to provide earthing continuity in other appliances if at least two tracks are used with independent soldering points and the appliance complies with 27.5 for each circuit		N/A		
	Requirements not applicable to class II appliances and class III appliances that incorporate an earth for functional purposes		N/A		
28	SCREWS AND CONNECTIONS				
	Compliance is not checked on parts related to motor-compressors if the motor-compressor complies with IEC 60335-2-34 (IEC 60335-2-24)		Р		
28.1	Fixings, electrical connections and connections providing earthing continuity withstand mechanical stresses		Р		
	Screws not of soft metal liable to creep, such as zinc or aluminium		Р		
	Diameter of screws of insulating material min. 3 mm		N/A		
	Screws of insulating material not used for any electrical connections or connections providing earthing continuity		N/A		
	Screws used for electrical connections or connections providing earthing continuity screwed into metal		Р		
	Screws not of insulating material if their replacement by a metal screw can impair supplementary or reinforced insulation		N/A		
	For type X attachment, screws to be removed for replacement of supply cord or for user maintenance, not of insulating material if their replacement by a metal screw impairs basic insulation		N/A		
	For screws and nuts; torque-test as specified in table 14:		Р		
28.2	Electrical connections and connections providing earthing continuity constructed so that contact pressure is not transmitted through non-ceramic insulating material liable to shrink or distort, unless		N/A		
	there is resiliency in the metallic parts to compensate for shrinkage or distortion of the insulating material		N/A		
	This requirement does not apply to electrical connec for which:	tions in circuits of appliances			



Page 70 of 127

	IEC 60335-2-24		
Clause	Requirement + Test	Result - Remark	Verdict
	• 30.2.2 is applicable and that carry a current not exceeding 0.5 A		N/A
	30.2.3 is applicable and that carry a current not exceeding 0.2 A		N/A
28.3	Space-threaded (sheet metal) screws only used for electrical connections if they clamp the parts together		N/A
	Thread-cutting (self-tapping) screws and thread rolling screws only used for electrical connections if they generate a full form standard machine screw thread		N/A
	Thread-cutting (self-tapping) screws not used if they are likely to be operated by the user or installer		N/A
	Thread-cutting, thread rolling and space threaded sci connections providing earthing continuity provided it connection:		
	- in normal use,		N/A
	- during user maintenance,		N/A
	- when replacing a supply cord having a type X attachment, or		N/A
	- during installation		N/A
	At least two screws being used for each connection providing earthing continuity, unless		N/A
	the screw forms a thread having a length of at least half the diameter of the screw		N/A
28.4	Screws and nuts that make mechanical connection secured against loosening if they also make electrical connections or connections providing earthing continuity		N/A
	This requirement does not apply to screws in the earthing circuit if at least two screws are used, or		N/A
	if an alternative earthing circuit is provided		N/A
	Rivets for electrical connections or connections providing earthing continuity secured against loosening if the connections are subjected to torsion		N/A



٦

		Page 71 of 127	Report No.: Attachment of 50274950 001		
		IEC 60335-2-24			
Clause	Requirement + Test		Result - Remark	Verdict	

29	CLEARANCES, CREEPAGE DISTANCES AND SOLID INSULATION		
	Clearances, creepage distances and solid insulation withstand electrical stress		Р
	For coatings used on printed circuits boards to protect the microenvironment (Type 1) or to provide basic insulation (Type 2), Annex J applies		N/A
	The microenvironment is pollution degree 1 under type 1 protection		N/A
	For type 2 protection, the spacing between the conductors before the protection is applied is not less than the values specified in Table 1 of IEC 60664-3		N/A
	These values apply to functional, basic, supplementary and reinforced insulation:		N/A
29.1	Clearances not less than the values specified in table 16, taking into account the rated impulse voltage for the overvoltage categories of table 15, unless	(see appended table)	P
	for basic insulation and functional insulation they comply with the impulse voltage test of clause 14		N/A
	However, if the distances are affected by wear, distortion, movement of the parts or during assembly, the clearances for rated impulse voltages of 1500V and above are increased by 0.5 mm and the impulse voltage test is not applicable		N/A
	For appliances intended for use at altitudes exceeding 2 000 m, the clearances in Table 16 is increased according to the relevant multiplier values in Table A.2 of IEC 60664-1		N/A
	Impulse voltage test is not applicable:		
	- when the microenvironment is pollution degree 3, or	pollution degree 2	N/A
	- for basic insulation of class 0 and class 01 appliances, or		N/A
	- to appliances intended for use at altitudes exceeding 2 000 m		N/A
	Appliances are in overvoltage category II		Р
	A force of 2 N is applied to bare conductors, other than heating elements		N/A
	A force of 30 N is applied to accessible surfaces		Р

Г



Page 72 of 127

IEC 60335-2-24	·		
	_		

Report No.: Attachment of 50274950 001

Clause	Requirement + Test	Result - Remark	Verdict
2911	Clearances of basic insulation withstand the		Р

29.1.1	Clearances of basic insulation withstand the overvoltages, taking into account the rated impulse voltage	Р	
	The values of table 16 or the impulse voltage test of (see appended table) clause 14 are applicable	Р	
	Clearance at the terminals of tubular sheathed heating elements may be reduced to 1.0 mm if the microenvironment is pollution degree 1	N/A	
	Lacquered conductors of windings considered to be bare conductors	N/A	
29.1.2	Clearances of supplementary insulation not less (see appended table) than those specified for basic insulation in table 16:	Р	
29.1.3	Clearances of reinforced insulation not less than those specified for basic insulation in table 16, using the next higher step for rated impulse voltage:	Р	
	For double insulation, with no intermediate conductive part between basic and supplementary insulation, clearances are measured between live parts and the accessible surface, and the insulation system is treated as reinforced insulation	Р	
29.1.4	Clearances for functional insulation are the largest values determined from:		
	- table 16 based on the rated impulse voltage: (see appended table)	Р	
	- table F.7a in IEC 60664-1, frequency not exceeding 30 kHz	N/A	
	- clause 4 of IEC 60664-4, frequency exceeding 30 kHz	N/A	
	If values of table 16 are largest, the impulse voltage test of clause 14 may be applied instead, unless	N/A	
	the microenvironment is pollution degree 3, or	N/A	
	the distances can be affected by wear, distortion, movement of the parts or during assembly	N/A	
	However, clearances are not specified if the appliance complies with clause 19 with the functional insulation short-circuited	N/A	
	Lacquered conductors of windings considered to be bare conductors	N/A	
	However, clearances at crossover points are not measured	N/A	
	Clearance between surfaces of PTC heating elements may be reduced to 1 mm	N/A	
29.1.5	Appliances having higher working voltages than rated voltage, clearances for basic insulation are the largest values determined from:		

ſ



Page 73 of 127

Report No.: Attachment of 50274950 001

IEC 60335-2-24

Clause	Requirement + Test	Result - Remark	Verdict
	- table 16 based on the rated impulse voltage :		N/A
	- table F.7a in IEC 60664-1, frequency not exceeding 30 kHz		N/A
	- clause 4 of IEC 60664-4, frequency exceeding 30 kHz		N/A
	If clearances for basic insulation are selected from Table F.7a of IEC 60664-1 or Clause 4 of IEC 60664-4, the clearances of supplementary insulation are not less than those specified for basic insulation		N/A
	If clearances for basic insulation are selected from Table F.7a of IEC 60664-1, the clearances of reinforced insulation dimensioned as specified in Table F.7a are to withstand 160 % of the withstand voltage required for basic insulation		N/A
	If clearances for basic insulation are selected from Clause 4 of IEC 60664-4, the clearances of reinforced insulation are twice the value required for basic insulation		N/A
	If the secondary winding of a step-down transformer is earthed, or if there is an earthed screen between the primary and secondary windings, clearances of basic insulation on the secondary side not less than those specified in table 16, but using the next lower step for rated impulse voltage		N/A
	Circuits supplied with a voltage lower than rated voltage, clearances of functional insulation are based on the working voltage used as the rated voltage in table 15		N/A
29.2	Creepage distances not less than those appropriate for the working voltage, taking into account the material group and the pollution degree	(see appended table)	Р
	Pollution degree 2 applies, unless	Pollution degree 2	Р
	 precautions taken to protect the insulation; pollution degree 1 		N/A
	 insulation subjected to conductive pollution; pollution degree 3 		N/A
	A force of 2 N is applied to bare conductors, other than heating elements		N/A
	A force of 30 N is applied to accessible surfaces		Р



		Page 74 of 127	Report No.: Attachment of 5027	4950 001
		IEC 60335-2-24		
Clause	Requirement + Test		Result - Remark	Verdict

	In a double insulation system, the working voltage for both the basic and supplementary insulation is taken as the working voltage across the complete double insulation system		Р
	Insulation in refrigeration appliances and ice- makers is in pollution degree 3 and shall have a CTI value of 250 unless the insulation to be protected to pollution by condensation (IEC 60335- 2-24)		N/A
	Not applicable for functional insulation if working voltage < 50 V (IEC 60335-2-24)		N/A
29.2.1	Creepage distances of basic insulation not less than specified in table 17	(see appended table)	Р
	However, if the working voltage is periodic and has a frequency exceeding 30 kHz, the creepage distances are also determined from table 2 of IEC 60664-4, these values being used if exceeding the values in table 17		N/A
	Except for pollution degree 1, corresponding creepage distance not less than the minimum specified for the clearance in table 16, if the clearance has been checked according to the test of clause 14		N/A
29.2.2	Creepage distances of supplementary insulation at least those specified for basic insulation in table 17, or	(see appended table)	Р
	Table 2 of IEC 60664-4, as applicable		N/A
29.2.3	Creepage distances of reinforced insulation at least double those specified for basic insulation in table 17, or	(see appended table)	Р
	Table 2 of IEC 60664-4, as applicable		N/A
29.2.4	Creepage distances of functional insulation not less than specified in table 18	(see appended table)	Р
	However, if the working voltage is periodic and has a frequency exceeding 30 kHz, the creepage distances are also determined from table 2 of IEC 60664-4, these values being used if exceeding the values in table 18		N/A
	Creepage distances may be reduced if the appliance complies with clause 19 with the functional insulation short-circuited		N/A
29.3	Supplementary and reinforced insulation have adequate thickness, or a sufficient number of layers, to withstand the electrical stresses		Р
	Compliance checked:		



Page 75 of 127 Report No.: Attachment of 50274950 001

		EC 60335-2-24	
Clause	Requirement + Test	Result - Remark	Verdict

	- by measurement, in accordance with 29.3.1, or	Р
	- by an electric strength test in accordance with 29.3.2, or	N/A
	- for insulation, other than single layer internal wiring insulation, by an assessment of the thermal quality of the material combined with an electric strength test, in accordance with 29.3.3, and	N/A
	for accessible parts of reinforced insulation consisting of a single layer, by measurement in accordance with 29.3.4, or	N/A
	- by an assessment of the thermal quality of the material according to 29.3.3 combined with an electric strength test in accordance with 23.5, for each single layer internal wiring insulation touching each other, or	N/A
	- as specified in subclause 6.3 of IEC 60664-4 for insulation that is subjected to any periodic voltage having a frequency exceeding 30 kHz	N/A
29.3.1	Supplementary insulation have a thickness of at least 1 mm	P
	Reinforced insulation have a thickness of at least 2 mm	Р
29.3.2	Each layer of material withstand the electric strength test of 16.3 for supplementary insulation	N/A
	Supplementary insulation consist of at least 2 layers	N/A
	Reinforced insulation consist of at least 3 layers	N/A
29.3.3	The insulation is subjected to the dry heat test Bb of IEC 60068-2-2, followed by	N/A
	the electric strength test of 16.3	N/A
	If the temperature rise during the tests of clause 19 does not exceed the value specified in table 3, the test of IEC 60068-2-2 is not carried out	N/A
29.3.4	Thickness of accessible parts of reinforced insulation consisting of a single layer not less than specified in table 19	N/A
30	RESISTANCE TO HEAT AND FIRE	
30.1	External parts of non-metallic material,	P
	parts supporting live parts, and	P
	parts of thermoplastic material providing supplementary or reinforced insulation	P



Page 76 of 127

IEC 60335-2-24

Requirement + Test

Clause

Report No.: Attachment of 50274950 001

Result - Remark

Verdict

	sufficiently resistant to heat		Р
	Ball-pressure test according to IEC 60695-10-2		Р
	External parts tested at 40 °C plus the maximum temperature rise determined during the test of clause 11, or at 75 °C, whichever is the higher; temperature (°C)	(see appended table 30.1)	р
	Parts supporting live parts tested at 40°C plus the maximum temperature rise determined during the test of clause 11, or at 125 °C, whichever is the higher; temperature (°C):	(see appended table 30.1)	P
	Parts of thermoplastic material providing supplementary or reinforced insulation tested at 25 °C plus the maximum temperature rise determined during clause 19, if higher; temperature (°C)	(see appended table 30.1)	P
	Not applied to parts of motor-compressor if complies with IEC60335-2-34 (IEC 60335-2-24)		Р
	Accessible parts within the storage compartment 65 °C (IEC 60335-2-24)		N/A
	Note 102: The temperature rises attained during the into account. (IEC 60335-2-24)	test of 19.101 are not taken	
30.2	Parts of non-metallic material resistant to ignition and spread of fire	(see appended Table 30.1)	Р
	Not applied to parts of motor-compressor if it complies with IEC60335-2-34 with no ignition (IEC 60335-2-24)		Р
	This requirement does not apply to:		
	parts having a mass not exceeding 0,5 g, provided the cumulative effect is unlikely to propagate flames that originate inside the appliance by propagating flames from one part to another, or		P
	decorative trims, knobs and other parts unlikely to be ignited or to propagate flames that originate inside the appliance		Р
	Compliance checked by the test of 30.2.1, and in addition:		Р
	- for attended appliances, 30.2.2 applies		N/A
	- for unattended appliances, 30.2.3 applies		Р
	For appliances for remote operation, 30.2.3 applies		N/A
	For base material of printed circuit boards, 30.2.4 applies		Р



	Page 77 of 127 Report No.: Attachment of 50274950 0			4950 001
		IEC 60335-2-24		
Clause	Requirement + Test		Result - Remark	Verdict

	For accessible thermal insulation and (accessible) non-metallic material on the external rear surface in direct contact with thermal insulation, compliance is checked by 30.2.101 (IEC 60335-2-24)		N/A
30.2.1	Parts of non-metallic material subjected to the glow- wire test of IEC 60695-2-11 at 550°C	(see appended table 30.2)	Р
	However, test not carried out if the material is classified as having a glow-wire flammability index according to IEC 60695-2-12 of at least 550 °C, or	(see appended table 30.2)	Р
	the material is classified at least HB40 according to IEC 60695-11-10		N/A
	Parts for which the glow-wire test cannot be carried out need to meet the requirements in ISO 9772 for material classified HBF		N/A
30.2.2	Not applicable (IEC 60335-2-24)		
30.2.3	Appliances operated while unattended, tested as specified in 30.2.3.1 and 30.2.3.2		Р
	The tests are not applicable to conditions as specified:		Р
30.2.3.1	Parts of non-metallic material supporting connections carrying a current exceeding 0.2 A during normal operation, and	(see appended table 30.2)	Р
	parts of non-metallic material, other than small parts, within a distance of 3 mm,		Р
	subjected to the glow-wire test of IEC 60695-2-11 with a test severity of 850 °C		Р
	Glow-wire applied to an interposed shielding material, if relevant		N/A
	The glow-wire test is not carried out on parts of material classified as having a glow-wire flammability index according to IEC 60695-2-12 of at least 850 °C		N/A
30.2.3.2	Parts of non-metallic material supporting connections, and	(see appended Table 30.2)	Р
	parts of non-metallic material within a distance of 3mm,		Р
	subjected to the glow-wire test of IEC 60695-2-11 with appropriate severity level:		Р
	- 750 °C, for connections carrying a current exceeding 0.2 A during normal operation		Р
	- 650 °C, for other connections		N/A



Page 78 of 127 Report No.: Attachment of 50274950 001

IEC	60335-2-24
-----	------------

Clause	Requirement + Test Res	sult - Remark	Verdict
	Glow-wire applied to an interposed shielding material, if relevant		N/A
	However, the glow-wire test of 750 °C or 650 °C as appro on parts of material fulfilling both or either of the following		—
	- a glow-wire ignition temperature according to IEC 60695-2-13 of at least:		N/A
	 775 °C, for connections carrying a current exceeding 0.2 A during normal operation 		N/A
	675 °C, for other connections		N/A
	- a glow-wire flammability index according to IEC 60695-2-12 of at least:		N/A
	- 750 °C, for connections carrying a current exceeding 0.2 A during normal operation		N/A
	- 650 °C, for other connections		N/A
	The glow-wire test is also not carried out on small parts.	These parts are to:	
	- comprise material having a glow-wire ignition temperature of at least 775 °C or 675 °C as appropriate, or		N/A
	- comprise material having a glow-wire flammability index of at least 750 °C or 650 °C as appropriate, or		N/A
	- comply with the needle-flame test of Annex E, or		N/A
	- comprise material classified as V-0 or V-1 according to IEC 60695-11-10		N/A
	The consequential needle-flame test of Annex E applied encroach within the vertical cylinder placed above the cer zone and on top of the non-metallic parts supporting curr and parts of non-metallic material within a distance of 3 n these parts are those:	ntre of the connection ent-carrying connections,	—
	- parts that withstood the glow-wire test of IEC 60695-2-11 of 750 °C or 650 °C as appropriate, but produce a flame that persist longer than 2 s, or		Ρ
	- parts that comprised material having a glow-wire flammability index of at least 750 °C or 650 °C as appropriate, or		N/A
	- small parts, that comprised material having a glow-wire flammability index of at least 750 °C or 650 °C as appropriate, or		N/A
	- small parts for which the needle-flame test of Annex E was applied, or		N/A
	- small parts for which a material classification of V-0 or V-1 was applied		N/A



Page 79 of 127

Report No.: Attachment of 50274950 001

IEC	60335-2-24
-----	------------

Requirement + Test

Clause

Result - Remark Verdict

	Not applicable (IEC 60335-2-24)	_
32	RADIATION, TOXICITY AND SIMILAR HAZARDS	
	Tests specified in part 2 when necessary	P
	Relevant ferrous parts adequately protected against rusting	P
31	RESISTANCE TO RUSTING	
	ha s an area not exceeding 75 cm ² that is in direct contact with the thermal insulation	N/A
	is on the left or right side of the compressor compartment	N/A
	is within 150 mm from the top surface	N/A
	This does not apply to non-metallic material that	
	m aterial shall be V-0 or V-1	N/A
	is subjected to the needle-flame test; or	N/A
30.2.101	Accessible thermal insulation and (accessible) non-metallic material on the external rear surface in direct contact with thermal insulation (IEC 60335-2-24)	
	Test not applicable to conditions as specified :	N/A
30.2.4	Base material of printed circuit boards subjected to the needle-flame test of Annex E	Ρ
	- parts shielded by a flame barrier that meets the needle-flame test of Annex E or that comprises material classified as V-0 or V-1 according to IEC 60695-11-10	N/A
	- parts comprising material classified as V-0 or V-1 according to IEC 60695-11-10, or	N/A
	- parts having a glow-wire ignition temperature of at least 775 °C or 675 °C as appropriate, or	N/A
	However, the consequential needle-flame test is not carried out on non-metallic parts, including small parts, within the cylinder that are:	



		Page 80 of 127	Report No.: Attachment of 5027	4950 001
		IEC 60335-2-24		
Clause	Requirement + Test		Result - Remark	Verdict

Α	ANNEX A (INFORMATIVE) ROUTINE TESTS		
	Description of routine tests to be carried out by the manufacturer	Р	
AA	ANNEX AA, (NORMATIVE) LOCKED-ROTOR TEST OF FAN MOTORS (IEC 60335-2-24)	_	
	The winding of a fan motor does not reach excessive temperatures if the motor locks or fails to start	N/A	
	The motor is supplied at rated voltage according to supply circuit fig. AA.1.	N/A	
	Tests as described	N/A	
В	ANNEX B (NORMATIVE) APPLIANCES POWERED BY RECHARGEABLE BATTERIES THAT ARE RECHARGED IN THE APPLIANCE	_	
	The following modifications to this standard are applicable for appliances powered by batteries that are recharged in the appliance	N/A	
	Three forms of construction covered:		
	a) Appliance supplied directly from the supply mains or a renewable energy source, the battery charging circuitry and other supply unit circuitry incorporated within the appliance	N/A	
	b) The part of the appliance incorporating the battery is supplied from the supply mains or a renewable energy source, via a detachable supply unit. The battery charging circuitry is incorporated within the part of the appliance containing the battery	N/A	
	c) The part of the appliance incorporating the battery is supplied from the supply mains or a renewable energy source, via a detachable supply unit. The battery charging circuitry is incorporated within the detachable supply unit	N/A	
3.1.9	Appliance operated under the following conditions:		
	- the appliance, supplied by its fully charged battery, operated as specified in relevant part 2	N/A	
	- the battery is charged, the battery being initially discharged to such an extent that the appliance cannot operate	N/A	



Page 81 of 127

		Fage of ULTZ7	Report No.: Allachiment of 5027	4950 001
		IEC 60335-2-24		
Clause	Requirement + Test		Result - Remark	Verdict

	-if possible, the appliance is supplied from the supply mains through its battery charger, the battery being initially discharged to such an extent that the appliance cannot operate. The appliance is operated as specified in relevant part 2	N/A	
	- if the appliance incorporates inductive coupling between two parts that are detachable from each other, the appliance is supplied from the supply mains with the detachable part removed	N/A	
3.6.2	Part to be removed in order to discard the battery is not considered to be detachable	N/A	
5.B.101	Appliances supplied from the supply mains tested as specified for motor-operated appliances	N/A	
7.1	Battery compartment for batteries intended to be replaced by the user, marked with battery voltage (V) and polarity of the terminals::	N/A	
	The positive terminal indicated by symbol IEC 60417-5005 and the negative terminal by symbol IEC 60417-5006	N/A	
	Appliances intending to be supplied from a detachable supply unit marked with symbol IEC 60417-6181 and its type reference along with symbol ISO 7000-0790 (2004-01), or	N/A	
	use only with <model designation=""> supply unit :</model>	N/A	
7.6	Additional symbols	N/A	
7.12	The instructions give information regarding charging	N/A	
	Instructions for appliances incorporating batteries intended to be replaced by the user include required information	N/A	
	Instructions for appliances containing non-user-replaceable batteries state the substance of the following:	—	
	This appliance contains batteries that are only replaceable by skilled persons	N/A	
	Instructions for appliances containing non-replaceable batteries shall state the substance of the following:		
	This appliance contains batteries that are non- replaceable	N/A	
	For appliances intending to be supplied from a detachable supply unit for the purposes of recharging the battery, the type reference of the detachable supply unit is stated along with the following:		
	WARNING: For the purposes of recharging the battery, only use the detachable supply unit provided with this appliance	N/A	



Page 82 of 127 Report No.: Attachment of 50274950 001

IEC 60335-2-24			
Clause	Requirement + Test Result - Remark	Verdict	
	If the symbol for detachable supply unit is used, its meaning is explained	N/A	
7.15	Markings placed on the part of the appliance connected to the supply mains	N/A	
	The type reference of the detachable supply unit is placed in close proximity to the symbol	N/A	
8.2	Appliances having batteries that according to the instruction may be replaced by the user need only have basic insulation between live parts and the inner surface of the battery compartment	N/A	
	If the appliance can be operated without batteries, double or reinforced insulation required	N/A	
11.7	The battery is charged for the period stated in the instructions or 24 h	N/A	
11.8	Temperature rise of the battery surface does not exceed the limit in the battery manufacturer's specification; measured (K); limit (K)	N/A	
	If no limit specified, the temperature rise does not exceed 20 K; measured (K):	N/A	
19.1	Appliances subjected to tests of 19.B.101, 19.B.102 and 19.B.103	N/A	
19.10	Not applicable	N/A	
19.B.101	Appliances supplied at rated voltage for 168 h, the battery being continually charged	N/A	
19.B.102	For appliances having batteries that can be removed without the aid of a tool, short-circuit of the terminals of the battery, the battery being fully charged,	N/A	
19.B.103	Appliances having batteries replaceable by the user supplied at rated voltage under normal operation with the battery removed or in any position allowed by the construction	N/A	
19.13	The battery does not rupture or ignite	N/A	
21.B.101	Appliances having pins for insertion into socket- outlets have adequate mechanical strength	N/A	
	Part of the appliance incorporating the pins subjected to the free fall test, procedure 2, of IEC 60068-2-31, the number of falls being:		
	- 100, if the mass of the part does not exceed 250 g (g):	N/A	
	- 50, if the mass of the part exceeds 250 g:	N/A	
	After the test, the requirements of 8.1, 15.1.1, 16.3 and clause 29 are met	N/A	



Page 83 of 127 Report No.: Attachment of 50274950 001

	IEC 60335-2-24		
Clause	Requirement + Test	Result - Remark	Verdic
22.3	Appliances having pins for insertion into socket- outlets tested as fully assembled as possible		N/A
25.13	An additional lining or bushing not required for interconnection cords in class III appliances or class III constructions operating at safety extra-low voltage not containing live parts		N/A
30.2	For parts of the appliance connected to the supply mains during the charging period, 30.2.3 applies		N/A
	For other parts, 30.2.2 applies		N/A
С	ANNEX C (NORMATIVE) AGEING TEST ON MOTORS		
	Tests, as described, carried out when doubt with regard to the temperature classification of the insulation of a motor winding		N/A
	Test conditions as specified		N/A
	This annex does not apply to motor-compressors (IEC 60335-2-24)		N/A
CC	ANNEX CC (NORMATIVE) NON-SPARKING "N" ELECTRICAL APPARATUS Where reference is made to IEC 60079-15, the follow	. ,	
	modified below		
11	Supplementary requirements for non-sparking lumina	aires	
	All subclauses of Clause 11 are applicable, except 11.2.4.1, 11.2.4.5, 11.2.5, 11.2.6, 11.2.7, 11.3.4, 11.3.5, 11.3.6 and 11.4		N/A
16	General supplementary requirements for apparatus producing arcs, sparks or hot surfaces		N/A
17	Supplementary requirements for enclosed-break devices and non-incendive components producing arcs, sparks or hot surfaces		N/A
18	Supplementary requirements for hermetically sealed devices producing arcs, sparks or hot surfaces		N/A
19	Supplementary requirements for sealed devices proc surfaces	ducing arcs, sparks or hot	
	All of the subclauses of Clause 19 are applicable, except 19.1 and 19.6, which are replaced by the following		N/A



Page 84 of 127 Report No.: Attachment of 50274950 001
IEC 60335-2-24
Clause Requirement + Test Result - Remark Verdict

Clause	Requirement + Test Result - Remark	Verdict
	Seals are tested using 22.5. However if the device is tested in the appliance, then 22.5.1 and 22.5.2 are not applicable	N/A
	After the tests of Clause 19 in IEC 60335-2-24, by inspection, no damage that could impair the type of protection shall be evident	N/A
19.6	Type tests	
	The type tests described in 22.5 shall be performed where relevant (A1:12)	N/A
20	Supplementary requirements for restricted- breathing enclosures protecting apparatus producing arcs, sparks or hot surfaces	N/A
D	ANNEX D (NORMATIVE) THERMAL MOTOR PROTECTORS	
	Applicable to appliances having motors that incorporate thermal motor protectors necessary for compliance with the standard	N/A
	Test conditions as specified	N/A
	This annex does not apply to motor-compressors or condenser fan motors (IEC 60335-2-24)	N/A
E	ANNEX E (NORMATIVE) NEEDLE-FLAME TEST	_
	Needle-flame test carried out in accordance with IEC 60695-11-5, with the following modifications:	Р
7	Severities	
	The duration of application of the test flame is $30 \text{ s} \pm 1 \text{ s}$	Р
9	Test procedure	
9.1	The specimen so arranged that the flame can be applied to a vertical or horizontal edge as shown in the examples of Figure 1	Р
9.2	The first paragraph does not apply	Р
	If possible, the flame is applied at least 10 mm from a corner	Р
9.3	The test is carried out on one specimen	Р
	If the specimen does not withstand the test, the test may be repeated on two additional specimens, both withstanding the test	Р
11	Evaluation of test results	



		Page 85 of 127	Report No.: Attachment of 5027	4950 001
		IEC 60335-2-24		
Clause	Requirement + Test		Result - Remark	Verdict

	The duration of burning not exceeding 30 s	Р	
	However, for printed circuit boards, the duration of burning not exceeding 15 s	Р	
F			
F	ANNEX F (NORMATIVE) CAPACITORS	_	
	Capacitors likely to be permanently subjected to the supply voltage, and used for radio interference suppression or voltage dividing, comply with the following clauses of IEC 60384-14, with the following modifications:	—	
1.5	Terms and definitions		
1.5.3	Class X capacitors tested according to subclass X2	N/A	
1.5.4	This subclause is applicable	N/A	
1.6	Marking		
	Items a) and b) are applicable	N/A	
3.4	Approval testing		
3.4.3.2	Table 3 is applicable as described	N/A	
4.1	Visual examination and check of dimensions	N/A	
	This subclause is applicable	N/A	
4.2	Electrical tests		
4.2.1	This subclause is applicable c	N/A	
4.2.5	This subclause is applicable	N/A	
4.2.5.2	Only table 11 is applicable	N/A	
	Values for test A apply	N/A	
	However, for capacitors in heating appliances the values for test B or C apply	N/A	
4.12	Damp heat, steady state		
	This subclause is applicable	N/A	
	Only insulation resistance and voltage proof are checked	N/A	
4.13	Impulse voltage		
	This subclause is applicable	N/A	
4.14	Endurance		
	Subclauses 4.14.1, 4.14.3, 4.14.4 and 4.14.7 are applicable	N/A	
4.14.7	Only insulation resistance and voltage proof are checked	N/A	
	No visible damage	N/A	



Page 86 of 127

Report No.: Attachment of 50274950 001

IEC 60335-2-24 Clause Requirement + Test Result - Remark Verdict

4.17	Passive flammability test	
	This subclause is applicable	N/A
4.18	Active flammability test	
	This subclause is applicable	N/A
G	ANNEX G (NORMATIVE) SAFETY ISOLATING TRANSFORMERS	_
	The following modifications to this standard are applicable for safety isolating transformers:	—
7	Marking and instructions	
7.1	Transformers for specific use marked with:	
	-name, trademark or identification mark of the manufacturer or responsible vendor	N/A
	-model or type reference:	N/A
17	Overload protection of transformers and associated circuits	
	Fail-safe transformers comply with subclause 15.5 of IEC 61558-1	N/A
22	Construction	N/A
	Subclauses 19.1 and 19.1.2 of IEC 61558-2-6 are applicable	N/A
29	Clearances, creepage distances and solid insulation	
29.1, 29.2, 29.3	The distances specified in items 2a, 2c and 3 in table 13 of IEC 61558-1 apply	N/A
	For insulated winding wires complying with subclause 19.12.3 of IEC 61558-1 there are no requirements for clearances or creepage distances	N/A
	For windings providing reinforced insulation, the distance specified in item 2c of table 13 of IEC 61558-1 is not assessed	N/A
	For safety isolating transformers subjected to periodic voltages with a frequency exceeding 30 kHz, the clearances, creepage distances and solid insulation values specified in IEC 60664-4 are applicable, if greater than the values specified in items 2a, 2c and 3 in table 13 of IEC 61558-1	N/A



Page 87 of 127 Report No.: Attachment of 50274950				4950 001
		IEC 60335-2-24		
Clause	Requirement + Test		Result - Remark	Verdict

н	ANNEX H (NORMATIVE) SWITCHES	—
	Switches comply with the following clauses of IEC 61058-1, as modified below:	
	The tests of IEC 61058-1 carried out under the conditions occurring in the appliance	N/A
	Before being tested, switches are operated 20 times without load	N/A
8	Marking and documentation	
	Switches are not required to be marked	N/A
	However, a switch that can be tested separately from the appliance marked with the manufacturer's name or trade mark and the type reference	N/A
13	Mechanism	
	The tests may be carried out on a separate sample	N/A
15	Insulation resistance and dielectric strength	
15.1	Not applicable	N/A
15.2	Not applicable	N/A
15.3	Applicable for full disconnection and micro- disconnection	N/A
17	Endurance	
	Compliance is checked on three separate appliances or switches	N/A
	For 17.2.4.4, the number of cycles declared according to 7.1.4 is 10 000, unless	N/A
	otherwise specified in 24.1.3 of the relevant part 2 of IEC 60335	N/A
	Switches for operation under no load and which can be operated only by a tool, and	N/A
	switches operated by hand that are interlocked so that they cannot be operated under load,	N/A
	are not subjected to the tests	N/A
	However, switches without this interlock are subjected to the test of 17.2.4.4 for 100 cycles of operation	N/A
	Subclauses 17.2.2 and 17.2.5.2 not applicable	N/A
	The ambient temperature during the test is that occurring in the appliance during the test of Clause 11 in IEC 60335-1	N/A



N/A

Page 88 of 127

Report No.: Attachment of 50274950 001

		100 00
	IEC 60335-2-24	<u> </u>
Clause	Requirement + Test Result - Remark	Verdic
	The temperature rise of the terminals not more than 30 K above the temperature rise measured in clause 11 of IEC 60335-1 (K)	N/A
20	Clearances, creepage distances, solid insulation and coatings of rigid printed board assemblies	
	Clause 20 is applicable to clearances across full disconnection and micro-disconnection	N/A
	It is also applicable to creepage distances for functional insulation, across full disconnection and micro-disconnection, as stated in Table 24	N/A
I	ANNEX I (NORMATIVE) MOTORS HAVING BASIC INSULATION THAT IS INADEQUATE FOR THE RATED VOLTAGE OF THE APPLIANCE	
	The following modifications to this standard are applicable for motors having basic insulation that is inadequate for the rated voltage of the appliance:	N/A
8	Protection against access to live parts	
8.1	Metal parts of the motor are considered to be bare live parts	N/A
11	Heating	
11.3	The temperature rise of the body of the motor is determined instead of the temperature rise of the windings	N/A
11.8	The temperature rise of the body of the motor, where in contact with insulating material, not exceeding values in table 3 for the relevant insulating material	N/A
16	Leakage current and electric strength	
16.3	Insulation between live parts of the motor and its other metal parts is not subjected to the test	N/A
19	Abnormal operation	
19.1	The tests of 19.7 to 19.9 are not carried out	N/A
19.I.101	Appliance operated at rated voltage with each of the following fault conditions:	N/A
	- short circuit of the terminals of the motor, including any capacitor incorporated in the motor circuit	N/A
	- short circuit of each diode of the rectifier	N/A
	- open circuit of the supply to the motor	N/A
	- open circuit of any parallel resistor, the motor being in operation	N/A

Only one fault simulated at a time, the tests carried out consecutively



Page 89 of 127

Report No.: Attachment of 50274950 001

		IEC 60335-2-24	·	
Clause	Requirement + Test		Result - Remark	Verdict

22	Construction		
22.I.101	For class I appliances incorporating a motor supplied by a rectifier circuit, the d.c. circuit being insulated from accessible parts of the appliance by double or reinforced insulation		N/A
	Compliance checked by the tests specified for double and reinforced insulation		N/A
J	ANNEX J (NORMATIVE)		
•	COATED PRINTED CIRCUIT BOARDS		
	Testing of protective coatings of printed circuit boards with IEC 60664-3 with the following modifications:	s carried out in accordance	N/A
5.7	Conditioning of the test specimens		
	When production samples are used, three samples of the printed circuit board are tested		N/A
5.7.1	Cold		
	The test is carried out at -25 °C		N/A
5.7.3	Rapid change of temperature		
	Severity 1 is specified		N/A
5.9	Additional tests		
	This subclause is not applicable		N/A
К	ANNEX K (NORMATIVE) OVERVOLTAGE CATEGORIES		
	The information on overvoltage categories is extracted from IEC 60664-1	Overvoltage category II	Р
	Overvoltage category is a numeral defining a transient overvoltage condition		Р
	Equipment of overvoltage category IV is for use at the origin of the installation		N/A
	Equipment of overvoltage category III is equipment in fixed installations and for cases where the reliability and the availability of the equipment is subject to special requirements		N/A
	Equipment of overvoltage category II is energy consuming equipment to be supplied from the fixed installation		Р
	If such equipment is subjected to special requirements with regard to reliability and availability, overvoltage category III applies		N/A



Page 90 of 127 Report No.: Attachment of 50274950 001

	IEC 60335-2-24		
Clause	Requirement + Test	Result - Remark	Verdict
	Equipment of overvoltage category I is equipment for connection to circuits in which measures are taken to limit transient overvoltages to an appropriate low level		N/A
L	ANNEX L (INFORMATIVE) GUIDANCE FOR THE MEASUREMENT OF CLEAI DISTANCES	RANCES AND CREEPAGE	-
	Information for the determination of clearances and creepage distances		Р
M	ANNEX M (NORMATIVE) POLLUTION DEGREE		_
	The information on pollution degrees is extracted from IEC 60664-1	Pollution degree 2	Р
	Pollution		
	The microenvironment determines the effect of pollution on the insulation, taking into account the macroenvironment		Р
	Means may be provided to reduce pollution at the insulation by effective enclosures or similar		Р
	Minimum clearances specified where pollution may be present in the microenvironment		
	Degrees of pollution in the microenvironment		
	For evaluating creepage distances, the following dec microenvironment are established:	grees of pollution in the	Р
	- pollution degree 1: no pollution or only dry, non- conductive pollution occurs. The pollution has no influence		N/A
	- pollution degree 2: only non-conductive pollution occurs, except that occasionally a temporary conductivity caused by condensation is to be expected		Р
	- pollution degree 3: conductive pollution occurs or dry non-conductive pollution occurs that becomes conductive due to condensation that is to be expected		N/A
	- pollution degree 4: the pollution generates persistent conductivity caused by conductive dust or by rain or snow		N/A



Page 91 of 127 Report No.: Attachment of 50274950 0			4950 001	
		IEC 60335-2-24		
Clause	Requirement + Test		Result - Remark	Verdict

Ν	ANNEX N (NORMATIVE) PROOF TRACKING TEST	
	The proof tracking test is carried out in accordance with IEC 60112 with the following modifications:	
7	Test apparatus	
7.3	Test solutions	_
	Test solution A is used	N/A
10	Determination of proof tracking index (PTI)	
10.1	Procedure	
	The proof voltage is 100V, 175V, 400V or 600V:	N/A
	The test is carried out on five specimens	N/A
	In case of doubt, additional test with proof voltage reduced by 25V, the number of drops increased to 100	N/A
10.2	Report	
	The report states if the PTI value was based on a test using 100 drops with a test voltage of (PTI-25) V	N/A
0	ANNEX O (INFORMATIVE) SELECTION AND SEQUENCE OF THE TESTS OF CLAUSE 30	_
	Description of tests for determination of resistance to heat and fire	Ρ
Р	ANNEX P (INFORMATIVE) GUIDANCE FOR THE APPLICATION OF THIS STANDARD TO APPLIANCES USED IN TROPICAL CLIMATES	
	Modifications applicable for class 0 and 01 appliances having a rated voltage exceeding 150V, intended to be used in countries having a tropical climate and that are marked with symbol IEC 60417-6332	
	Modifications may also be applied to class 1 appliances having a rated voltage exceeding 150V, intended to be used in countries having a tropical climate and that are marked with symbol IEC 60417-6332, if liable to be connected to a supply mains that excludes the protective earthing conductor	
5.7	The ambient temperature for the tests of clauses 10, 11 and 13 is 43 +/-1 °C (IEC 60335-2-24)	Р
7.1	The appliance marked with symbol IEC 60417- 6332	Р



Page 92 of 127 Report No.: Attachment of 50274950 001

	IEC 60335-2-24	Report No.: Allachment of 302	
Clause	Requirement + Test	Result - Remark	Verdict
7.12	The instructions state that the appliance is to be supplied through a residual current device (RCD) having a rated residual operating current not exceeding 30 mA		Р
	The instructions state that the appliance is considered to be suitable for use in countries having a tropical climate, but may also be used in other countries		P
	If symbol IEC 60417-6332 is used, its meaning is explained		Р
11.8	The values of Table 3 are reduced by 18 K (IEC 60335-2-24)		Р
13.2	The leakage current for class I appliances not exceeding 0.5 mA		Р
15.3	The value of t is 37 °C		Р
16.2	The leakage current for class I appliances not exceeding 0.5 mA (mA):		Р
19.13	The leakage current test of 16.2 is applied in addition to the electric strength test of 16.3		Р
Q	ANNEX Q (INFORMATIVE) SEQUENCE OF TESTS FOR THE EVALUATION OF ELECTRONIC CIRCUITS		_
	Description of tests for appliances incorporating electronic circuits		
R	ANNEX R (NORMATIVE) SOFTWARE EVALUATION		-
	Programmable electronic circuits requiring software incorporating measures to control the fault/error conditions specified in table R.1 or R.2 validated in accordance with the requirements of this annex		N/A
R.1	Programmable electronic circuits using software		
	Programmable electronic circuits requiring software incorporating measures to control the fault/error conditions specified in table R.1 or R.2 constructed so that the software does not impair compliance with the requirements of this standard		N/A
R.2	Requirements for the architecture		
	Programmable electronic circuits requiring software incorporating measures to control the fault/error conditions specified in table R.1 or R.2 use measures to control and avoid software-related faults/errors in safety-related data and safety- related segments of the software		N/A



Page 93 of 127

Report No.: Attachment of 50274950 001

		EC 60335-2-24	
Clause	Requirement + Test	Result - Remark	Verdict

R.2.1.1	Programmable electronic circuits requiring software incorporating measures to control the fault/error conditions specified in table R.2 have one of the following structures:	
	- single channel with periodic self-test and monitoring	N/A
	- dual channel (homogenous) with comparison	N/A
	- dual channel (diverse) with comparison	N/A
	Programmable electronic circuits requiring software incorporating measures to control the fault/error conditions specified in table R.1 have one of the following structures:	
	- single channel with functional test	N/A
	- single channel with periodic self-test	N/A
	- dual channel without comparison	N/A
R.2.2	Measures to control faults/errors	
R.2.2.1	When redundant memory with comparison is provided on two areas of the same component, the data in one area is stored in a different format from that in the other area	N/A
R.2.2.2	Programmable electronic circuits with functions requiring software incorporating measures to control the fault/error conditions specified in table R.2 and that use dual channel structures with comparison, have additional fault/error detection means for any fault/errors not detected by the comparison	N/A
R.2.2.3	For programmable electronic circuits with functions requiring software incorporating measures to control the fault/error conditions specified in table R.1 or R.2, means are provided for the recognition and control of errors in transmissions to external safety-related data paths	N/A
R.2.2.4	For programmable electronic circuits with functions requiring software incorporating measures to control the fault/error conditions specified in table R.1 or R.2, the programmable electronic circuits incorporate measures to address the fault/errors in safety-related segments and data indicated in table R.1 and R.2 as appropriate	N/A
R.2.2.5	For programmable electronic circuits with functions requiring software incorporating measures to control the fault/error conditions specified in table R.1 or R.2, detection of a fault/error occur before compliance with clause 19 is impaired	N/A



Page 94 of 127

Report No.: Attachment of 50274950 001

	IEC 60335-2-24	
Clause	Requirement + Test Result - Remark	Verdic
R.2.2.6	The software is referenced to relevant parts of the operating sequence and the associated hardware functions	N/A
R.2.2.7	Labels used for memory locations are unique	N/A
R.2.2.8	The software is protected from user alteration of safety-related segments and data	N/A
R.2.2.9	Software and safety-related hardware under its control is initialized and terminates before compliance with clause 19 is impaired	N/A
R.3	Measures to avoid errors	
R.3.1	General	
	For programmable electronic circuits with functions requiring software incorporating measures to control the fault/error conditions specified in table R.1 or R.2, the following measures to avoid systematic fault in the software are applied	
	Software that incorporates measures used to control the fault/error conditions specified in table R.2 is inherently acceptable for software required to control the fault/error conditions specified in table R.1	N/A
R.3.2	Specification	
R.3.2.1	Software safety requirements:	N/A
	The specification of the software safety requirements includes the descriptions listed	N/A
R.3.2.2	Software architecture	
R.3.2.2.1	The specification of the software architecture includes the aspects listed - techniques and measures to control software faults/errors (refer to R.2.2); - interactions between hardware and software; - partitioning into modules and their allocation to the specified safety functions; - hierarchy and call structure of the modules (control flow); - interrupt handling; - data flow and restrictions on data access; - architecture and storage of data; - time-based dependencies of sequences and data	N/A
R.3.2.2.2	The architecture specification is validated against the specification of the software safety requirements by static analysis	N/A
R.3.2.3	Module design and coding	
R.3.2.3.1	Based on the architecture design, software is suitably refined into modules	N/A



Page 95 of 127

		Faye 95 01 127	Report No.: Allachment of 5027	4950 001	
IEC 60335-2-24					
Clause	Requirement + Test		Result - Remark	Verdict	

	Software module design and coding is implemented in a way that is traceable to the software architecture and requirements	N/A
R.3.2.3.2	Software code is structured	N/A
R.3.2.3.3	Coded software is validated against the module specification by static analysis	N/A
	The module specification is validated against the architecture specification by static analysis	N/A
R.3.3.3	Software validation	
	The software is validated with reference to the requirements of the software safety requirements specification	N/A
	Compliance is checked by simulation of:	
	- input signals present during normal operation	N/A
	- anticipated occurrences	N/A
	- undesired conditions requiring system action	N/A



Page 96 of 127

IEC 60335-2-24

Clause Requirement + Test

Result - Remark

Verdict

	т	ABLE R.1 ° – GENERAL FAULT		DITIONS		
Component ^a	Fault/error	Acceptable measures ^{b, c}	Definitions	Document reference for applied measure	Document reference for applied test	Ver- dict
1 CPU 1.1 Registers	Stuck at	Functional test, or periodic self-test using either: - static memory test, or - word protection with single bit redundancy	H.2.16.5 H.2.16.6 H.2.19.6 H.2.19.8.2			N/A
1.2 VOID						N/A
1.3 Programme counter	Stuck at	Functional test, or Periodic self-test, or Independent time-slot monitoring, or Logical monitoring of the programme sequence	H.2.16.5 H.2.16.6 H.2.18.10.4 H.2.18.10.2			N/A
2 Interrupt handling and execution	No interrupt or too frequent interrupt	Functional test, or time-slot monitoring	H.2.16.5 H.2.18.10.4			N/A
3 Clock	Wrong frequency (for quartz synchroniz ed clock: harmonics/ sub- harmonics only)	Frequency monitoring, or time slot monitoring	H.2.18.10.1 H.2.18.10.4			N/A
4. Memory 4.1 Invariable memory	All single bit faults	Periodic modified checksum, or multiple checksum, or word protection with single bit redundancy	H.2.19.3.1 H.2.19.3.2 H.2.19.8.2			N/A
4.2 Variable memory	DC fault	Periodic static memory test, or word protection with single bit redundancy	H.2.19.6 H.2.19.8.2			N/A
4.3 Addressing (relevant to variable and invariable memory)	Stuck at	Word protection with single bit redundancy including the address	H.2.19.8.2			N/A



Page 97 of 127

IEC 60335-2-24

Requirement + Test

Result - Remark

Verdict

	Т	ABLE R.1 ° – GENERAL FAULT/		DITIONS		
Component ^a	Fault/error	Acceptable measures ^{b, c}	Definitions	Document reference for applied measure	Document reference for applied test	Ver- dict
5 Internal data path	Stuck at	Word protection with single bit redundancy	H.2.19.8.2			N/A
5.1 VOID						N/A
5.2 Wrong address Word protection with single b redundancy including the address			H.2.19.8.2			N/A
6 External communicati on	Hamming distance 3	Word protection with multi-bit redundancy, or CRC – single work, or Transfer redundancy, or Protocol test	H.2.19.8.1 H.2.19.4.1 H.2.18.2.2 H.2.18.14			N/A
6.1 VOID						N/A
6.2 VOID						N/A
6.3 Timing	Wrong point in time Wrong sequence	Time-slot monitoring, or scheduled transmission Time-slot and logical monitoring, or comparison of redundant communication channels by either: - reciprocal comparison - independent hardware comparator Logical monitoring, or time-slot monitoring, or Scheduled transmission	H.2.18.10.4 H.2.18.18 H.2.18.10.3 H.2.18.15 H.2.18.3 H.2.18.10.2 H.2.18.10.4 H.2.18.10.4 H.2.18.18			N/A
7 Input/output periphery	Fault conditions specified in 19.11.2	Plausibility check	H.2.18.13			N/A
7.1 VOID						N/A
7.2 Analog I/O 7.2.1 A/D and D/A- converter	Fault conditions specified in 19.11.2	Plausibility check	H.2.18.13			N/A
7.2.2 Analog multiplexer	Wrong addressing	Plausibility check	H.2.18.13			N/A

Clause



Report No.: Attachment of 50274950 001

Page 98 of 127

IEC 60335-2-24

Clause Requirement + Test

Result - Remark

Verdict

	TABLE R.1 ^e – GENERAL FAULT/ERROR CONDITIONS						
Component ^a	Fault/error	Acceptable measures ^{b, c}	Definitions	Document reference for applied measure	Document reference for applied test	Ver- dict	
8 VOID						N/A	
9 Custom chips ^d e.g. ASIC, GAL, gate array	Any output outside the static and dynamic functional specificatio n	Periodic self-test	H.2.16.6			N/A	
NOTE A Stu	uck-at fault m	odel denotes a fault model repres	enting an open	circuit or a n	on-varying sig	gnal	

level. A DC fault model denotes a stuck-at fault model incorporating short circuit between signal lines.

^{a)} For fault/error assessment, some components are divided into their sub-functions.

^{b)} For each sub-function in the table, the Table R.2 measure will cover the software fault/error.

^{c)} Where more than one measure is given for a sub-function, these are alternatives.

^{d)} To be divided as necessary by the manufacturer into sub-functions.

e) Table R.1 is applied according to the requirements of R.1 to R.2.2.9 inclusive.

S	ANNEX S (NORMATIVE) BATTERY OPERATED APPLIANCES POWERED BY BATTERIES THAT ARE NON-RECHARGEABLE OR NOT RECHARGED IN THE APPLIANCE		
	The following modifications to this standard are applicable for battery-operated appliances where the batteries are either non-rechargeable (primary batteries), or		N/A
	rechargeable batteries (secondary batteries) that are not recharged in the appliance		N/A
5.8.1	If the supply terminals for the connection of the battery have no indication of polarity, the more unfavourable polarity is applied		N/A
5.S.101	Appliances intended for use with a battery box are tested with the battery box supplied with the appliance or with the battery box recommended in the instructions		N/A
5.S.102	Appliances are tested as motor-operated appliances.		N/A
7.1	Appliances marked with the battery voltage (V) and the polarity of the terminals, unless		N/A
	the polarity is irrelevant		N/A
	Appliances also marked with:		



	Page 99 of 127 Report No.: Attachment of 50274950 001					
	IEC 60335-2-24					
Clause	Requirement + Test		Result - Remark	Verdict		

S	ANNEX S (NORMATIVE) BATTERY OPERATED APPLIANCES POWERED BY BATTERIES THAT ARE NON-RECHARGEABLE OR NOT RECHARGED IN THE APPLIANCE	
	 – name, trade mark or identification mark of the manufacturer or responsible vendor	N/A
	- model or type reference:	N/A
	 – IP number according to degree of protection against ingress of water, other than IPX0 	N/A
	- type reference of battery or batteries	N/A
	If relevant, the positive terminal is indicated by the symbol IEC 60417-5005 and the negative terminal by the symbol IEC 60417-5006	N/A
	If appliances use more than one battery, they are marked to indicate correct polarity connection of the batteries	N/A
7.6	Additional symbols	N/A
7.12	The instructions contain the following, as applicable:	
	- the types of batteries that may be used:	N/A
	- how to remove and insert the batteries	N/A
	 non-rechargeable batteries are not to be recharged 	N/A
	 rechargeable batteries are to be removed from the appliance before being charged 	N/A
	 different types of batteries or new and used batteries are not to be mixed 	N/A
	 batteries are to be inserted with the correct polarity 	N/A
	 – exhausted batteries are to be removed from the appliance and safely disposed of 	N/A
	 if the appliance is to be stored unused for a long period, the batteries are removed 	N/A
	- the supply terminals are not to be short-circuited	N/A
11.5	Appliances are supplied with the most unfavourable supply voltage between	
	 – 0.55 and 1.0 times the battery voltage, if the appliance can be used with non-rechargeable batteries 	N/A
	 – 0.75 and 1.0 times battery voltage, if the appliance is designed for use with rechargeable batteries only 	N/A
	The values specified in Table S.101 for the internal resistance per cell of the battery is taken into account	N/A



Page 100 of 127

		IEC 60335-2-24	·	
Clause	Requirement + Test		Result - Remark	Verdict

S	ANNEX S (NORMATIVE) BATTERY OPERATED APPLIANCES POWERED B NON-RECHARGEABLE OR NOT RECHARGED IN T	
19.1	The tests are carried out with the battery fully charged unless otherwise specified	N/A
19.13	The battery does not rupture or ignite	N/A
19.S.101	Appliances are supplied with the voltage specified in 11.5. The supply terminals having an indication of polarity are connected to the opposite polarity, unless	N/A
	such a connection is unlikely to occur due to the construction of the appliance	N/A
19.S.102	For appliances with provision for multiple batteries, one or more of the batteries are reversed and the appliance is operated, if reversal of batteries is allowed by the construction	N/A
25.5	The flexible leads or flexible cord used to connect an external battery or battery box in is connected to the appliance by a type X attachment	N/A
25.13	This requirement is not applicable to the flexible leads or flexible cord connecting external batteries or a battery box with an appliance	N/A
25.S.101	Appliances have suitable means for connection of the battery. If the type of battery is marked on the appliance, the means of connection is suitable for this type of battery	N/A
26.5	Terminal devices in an appliance for the connection of the flexible leads or flexible cord connecting an external battery or battery box are so located or shielded that there is no risk of accidental connection between supply terminals	N/A
30.2.3.2	There is no battery in the area of the vertical cylinder used for the consequential needle flame test, unless	N/A
	the battery is shielded by a barrier that meets the needle flame test of Annex E, or	N/A
	that comprises material classified as V-0 or V-1 according to IEC 60695-11-10	N/A

т	ANNEX T (NORMATIVE) UV-C RADIATION EFFECT ON NON-METALLIC MATERIALS	
	Requirements for non-metallic materials subject to direct or reflected UV-C radiation exposure and whose mechanical and electrical properties are relied upon for compliance with the	N/A



Page 101 of 127 Report No.: Attachment of 50274950 001					
	IEC 60335-2-24				
Clause	Requirement + Test		Result - Remark	Verdict	

Т	ANNEX T (NORMATIVE) UV-C RADIATION EFFECT ON NON-METALLIC MATERIALS		
	Does not apply to glass, ceramic and similar materials	N/A	
	Tested as specified in ISO 4892-1 and ISO 4892-2, with the following modifications:		
	Modifications to ISO 4892-1:		
5.1.6	The UV-C emitter is a low pressure mercury lamp with a quartz envelope having a continuous spectral irradiance of 10 W/m2 at 254 nm	N/A	
	Subclause 5.1.6.1 and Table 1 are not applicable	N/A	
5.2.4	The black-panel temperature shall be 63 °C +/- 3 °C	N/A	
5.3.1	Humidification of the chamber air is specified in part 2 when necessary	N/A	
9	This clause is not applicable	N/A	
	Modifications to ISO 4892-2:		
7.1	At least three test specimens are tested	N/A	
	Ten samples of internal wiring is tested	N/A	
7.2	The specimens are attached to the specimen holders such that they are not subject to any stress	N/A	
7.3	Apparatus prepared as specified	N/A	
	The test specimens and, if used, the irradiance- measuring instrument are exposed for 1 000 h	N/A	
7.4	If used, a radiometer is mounted and calibrated such that it measures the irradiance at the exposed surface of the test specimen	N/A	
7.5	Material properties and test methods for parts providing mechanical support or impact resistance as specified in Table T.1	N/A	
	Material properties and test method for electrical insulation of internal wiring as specified in Table T.2	N/A	
8	This clause is not applicable	N/A	



		Page 102 of 127 Report No.: Attachment of 50274950 001			
	IEC 60335-2-24				
Clause	Requirement + Test		Result - Remark	Verdict	

10.1	TABLE: Pow	er input deviation	on			Р
Input deviation of/at:		P rated (W)	P measured (W)	ΔΡ	Required ΔP	Remark
220 V 50 H	Ηz	-	430.6	-		
220 V 60 I	Ηz	-	429.8	-		
230 V 50 H	Hz	470	471.4	+ 0.3 %	+5 % or 20 W - 10 %	
230 V 60 I	Hz	470	468.9	- 0.2 %	+5 % or 20 W - 10 %	
240 V 50 I	Ηz	-	510.8	-		
240 V 60 I	Ηz	-	510.1	-		
Suppleme - Hot Mode	ntary informatio e	n:			I	

10.2 TABLE: Current deviation						Р
Current deviation of/at:		I rated (A)	I measured (A)	ΔI	Required Δ I	Remark
220 V 50 Hz		0.8	0.604	- 24.5 %	+ 20 %	220 V 50 Hz
220 V 60 Hz		0.8	0.506	- 36.7 %	+ 20 %	220 V 60 Hz
230 V 50 Hz		-	0.635	-	-	230 V 50 Hz
230 V 60 Hz		-	0.524	-	-	230 V 60 Hz
240 V 50 Hz		0.9	0.680	- 15.0 %	+ 20 %	240 V 50 Hz
240 V 60 Hz		0.9	0.544	- 32.0 %	+ 20 %	240 V 60 Hz
Supplementa - Cold Mode	ary information:	·			·	



Page 103 of 127

Report No.: Attachment of 50274950 001

Requirement + Test

Clause

Verdict

11.8	TABLE: Heating test				Р
	Test voltage (V)	:	206.8	V / 254.4	
	Ambient (°C)	:	42.9 °C	C / 43.4 °C	
Thermoco	ouple locations:	Max. tempe measure	erature rise d, Δ T (K)	Max. temperat limit, Δ T	
Power cor	ď	12.2	/ 16.6	50-15	5
Power inp	ut connector	8.2 /	10.2	Cl.30.	1
Switch(he	ater on/off)	7.2	/ 8.8	80(105-25	5)-15
Thermosta	at (for comp)	8.0 /	9.6	45(70-25)-15
Tank swite	ch	4.3	5.0	105(130-2	5)-15
Transform	ner coil	11.3	/ 13.4	85-15	5
Transform	ner core	10.6	/ 12.9	85-15	;
РСВ		13.2	/ 17.3	120-1	5
Adapter ei	nclosure	10.1	/ 11.9	Cl.30.	1
Compress	sor body	39.4	/ 47.1	80-15	;
Internal wi	ire	21.3	/ 21.8	175(200-2	5)-15
Booster pu	ump	4.3	7.8	65-15	;
Sol-valve		4.6	/ 5.8	80-15	5
Thermosta	at (for hot water tank)	42.3	/ 42.0	175(200-2	5)-15
Front encl	osure	2.4	/ 2.8	Cl.30.	1
Top enclo	sure	0.8	/ 2.1	Cl.30.	1
Test corne	er	1.1 ,	/ 1.2	65-15	;
Ambient		43.1 °C /	∕ 43.1 °C	-	
	entary information: s of Table 3 are reduced by 15 K	due to climatic class (T).	1	



		Pa	ge 104 of 127	Report No	c.: Attachment of	f 5027	4950 001
		IE	C 60335-2-24				
Clause	Requirement + Test			Result - F	Remark		Verdict
11.8	TABLE: Heating test	, resistance r	nethod				Р
	Test voltage (V)			1) 206.8 V	,2) 254.4 V		—
	Ambient, t1 (°C)		:		-3.4 °C		—
	Ambient, t2 (°C)			43.1 °C / 43.1 °C			_
Temperature rise of winding:		R1 (Ω)	R2 (Ω)	ΔΤ(Κ)	Max. Δ T (K)		ulation class
206.8 V							
Main wind	ing	23.44	28.12	55.2	90-15		E
Auxiliary v	vinding	45.58	55.09	57.7	90-15		E
254.4 V			·,				
Main wind	ing	23.44	28.37	58.7	90-15		E
Auxiliary v	vinding	45.58	55.77	62.4	90-15		E
Suppleme	ntary information:				1		

13.2	TABLE: Leakage current				
	Heating appliances: 1.15 x rated input (W) :	-			
	Motor-operated and combined appliances: 1.06 x rated voltage (V):	254.4 V			
Leakage current between:		I (mA) Max. allow		ed I (mA)	
Supply co	Supply conductor and metallic enclosure		0.5		
Supply co	Supply conductor and non-metallic enclosure with foil		0.02 0.35 (peak		
Supplem	entary information:	1			



Page 105 of 127

		IEC 60335-2-24	·	
Clause	Requirement + Test		Result - Remark	Verdict

13.3	TABLE: Dielectric strength				
Test voltage applied between:		Test potential applied (V)	Breakdown / fla (Yes/No)		
Supply co	nductors and metallic enclosure	1 000	No		
Supply co	nductors and non-metallic enclosure with foil	3 000	No		
Suppleme	entary information:	I			

14	TABLE: Transient overvoltages					N/A
Clearance between:		CI (mm)	Required CI (mm)	Rated impulse voltage (V)	Impulse test voltage (V)	Flashover (Yes/No)
Supplement	ary information:	<u>.</u>			·	

16.2	TABLE: Leakage current			Р	
	Single phase appliances: 1.06 x rated voltage (V):	254.4 V			
	Three phase appliances 1.06 x rated voltage divided by $\sqrt{3}$ (V):	-			
Leakage	current between:	l (mA)	Max. allowe	ed I (mA)	
Supply conductor and metallic enclosure		0.02	0.5		
Supply co	onductor and non-metallic enclosure with foil	0.02	0.25		
Suppleme	entary information:	•			



 Page 106 of 127
 Report No.: Attachment of 50274950 001

 IEC 60335-2-24
 Result - Remark
 Verdict

16.3	TABLE: Dielectric strength			
Test voltag	e applied between:	Test potential applied (V)	Breakdown / fl (Yes/No	
Live parts a	nd metallic enclosure	1 250	No	
Live parts and non-metallic enclosure with foil		3 000	No	
Supplement	ary information:	1	1	

17	TABLE: Overload protection			
Thermocou	ple locations:	Max. temperature rise measured, Δ T (K)	Max. temperat limit, Δ T	
Transformer Winding		77.7	175	
Supplement	ary information:	I	L	

17	7 TABLE: Overload protection, resistance method							
	Test voltage (V)	Test voltage (V):						
	Ambient, t1 (°C)	C):					_	
	Ambient, t2 (°C)		:					
Temperature of winding:		R1 (Ω)	R2 (Ω)	ΔΤ(Κ)	T (°C)	Ma	ax. T (°C)	
Suppler	nentary information:							



Page 107 of 127

		IEC 60335-2-24		
Clause	Requirement + Test		Result - Remark	Verdict

		TABLE: Abnormal operation, locked rotor/moving parts					
Test voltage (V)	-	-					
Ambient, t1 (°C):				-			
Ambient, t2 (°C)		:	-			_	
Temperature of winding: R		R2 (Ω)	ΔΤ(Κ)	T (°C)	Ma	ax. T (°C)	
p	-	-	46.5	67.3		150	
	-	-	42.2	63		165	
•	Ambient, t1 (°C) Ambient, t2 (°C) e of winding:	Ambient, t1 (°C) Ambient, t2 (°C) e of winding: R1 (Ω)	Ambient, t1 (°C) : Ambient, t2 (°C) : e of winding: R1 (Ω) R2 (Ω)	p 46.5	Ambient, t1 (°C) - Ambient, t2 (°C) - e of winding: R1 (Ω) R2 (Ω) Δ T (K) T (°C) p - - 46.5 67.3	Ambient, t1 (°C) - Ambient, t2 (°C) - e of winding: R1 (Ω) R2 (Ω) Δ T (K) T (°C) Ma p - - 46.5 67.3 67.3	

19.9	TABLE: Abnormal	TABLE: Abnormal operation, running overload							
	Test voltage (V)					_			
	Ambient, t1 (°C)								
	Ambient, t2 (°C):								
Temperature of winding:		R1 (Ω)	R2 (Ω)	ΔΤ(Κ)	T (°C)	Ма	ах. Т (°С)		
Suppleme	Supplementary information:								



Page 108 of 127

		IEC 60335-2-24	·	
Clause	Requirement + Test		Result - Remark	Verdict

19.11.3/.4	Abnormal o	peration condit	tions					
Operational of	characteristics		YES/NO	Operational	conditions			
Are there ele appliance op		s to control the	Yes	-				
Are there "off	" or "stand-by	" position?	No	-				
	led operation on ngerous malfu	of the appliance nction?	No	-				
Sub-clause	Operating conditions description	Test results description	PEC description	EMP 19.11.4	Software type required	19.11.3 PEC	Final result	
19.2	0.85 times rated power input (202.6 V)	Temperature stabilized. See table 19.13. No damage. No hazard.	N/A	N/A	N/A	N/A	Ρ	
19.3	1.24 times rated power input (245.3 V)	Temperature stabilized. See table 19.13. No damage. No hazard.	N/A	N/A	N/A	N/A	Ρ	
19.4	1.15 times rated power input + temperatur e controller short (236.5 V)	Thermal cut- out operated. No damage. No hazard.	N/A	N/A	N/A	N/A	Ρ	
19.5							N/A	
19.6							N/A	
19.7	Booster Pump	Temperature stabilized. See table 19.7. No damage. No hazard.	N/A	N/A	N/A	N/A	Ρ	



Report No.: Attachment of 50274950 001

Page 109 of 127

			IEC 6	60335-2-24					
Clause	Requiremer	nt + Test			Result - Rem	Verdict			
19.11.3/.4	Abnormal operation conditions								
	Sol-valve	Sol-valve Temperature N/A stabilized. See table 19.7. No damage.	N/A	N/A	N/A	N/A	P		
		No hazard.							
19.8							N/A		
19.9							N/A		
19.10							N/A		
19.11.2	C14	Immediately shut down. No damaged. No hazard.	N/A	N/A	N/A	N/A	P		
	BD1	Immediately shut down. No damaged.	N/A	N/A	N/A	N/A	Р		

N/A

N/A

N/A

N/A

N/A

N/A

N/A

N/A

N/A

Ρ

Ρ

Ρ

N/A

N/A

No hazard.

Immediately shut down. No damaged. No hazard.

Immediately shut down. No damaged. No hazard.

Immediately shut down. No damaged. No hazard. N/A

N/A

N/A

Supplementary information:

19.11.4.8

19.10X

Q1

U2(1,2)

U2(3,4)

Г



Page 110 of 127

		IEC 60335-2-24		
Clause	Requirement + Test		Result - Remark	Verdict

19.13	TABLE: Abnormal operation, temperature rises						
Thermoco	ouple locations:	Max. temperature rise measured, Δ T (K)	Max. temperat limit, Δ T				
Power cor	rd sheath	7.3	150				
Power inp	out connector	7.0	For Cl. 30).1			
External e	enclosure	15.0	For Cl. 30).1			
Test corne	er	2.3	150				
Suppleme	entary information:	1	1				

21.1	TABLE: Im	TABLE: Impact resistance							
Impacts per surface		Surface tested	Impact energy (Nm)	Commer	nts				
3 blows		Enclosure	0.5 J	No dama	ge				
Supplementa	ary informati	on:							



Page 111 of 127

		IEC 60335-2-24	·	
Clause	Requirement + Test		Result - Remark	Verdict

24.1 TAB	BLE: Critical compo	nents informati	ion		Р
Object/ part No.	Manufacturer/ trademark	Type/ model	Technical data	Standard	Mark(s) of conformity1)
Power cord	Shangyu Jintao Electron Co., Ltd.	H05VV-F	H05VV-F 250 V, 16 A E		VDE (40013419)
Plug		JT003		VDE 0620-2-1	(40021286)
Enclosure	KUMHO PETROCHEMICA L Co., Ltd	ABS-780	НВ	IEC 60335-1 IEC 60335-15 IEC 60335-2-24	Tested in appliance UL (E65424)
Motor- compressor	DEAWOO Compressor Co., Ltd.	DM24LHS8	220-240 V, 50/60 Hz, R134a	IEC 60335-1 IEC 60335-2-34	CQC (CN37290- M2)
Thermostat for compressor	Pacific Controls Co., Ltd.	PFN-135M- 04WA	250 V, 6 A	EN 60730-1 EN 60730-2-9	Intertek (1021371)
PCB	SEO KANG TECH CO., LTD.		V-0	IEC 60335-1 IEC 60335-15 IEC 60335-2-24	Tested in appliance
Noise Filter	WOONYOUNG CO., LTD.	WYF-S15T1B	250 V a.c. 50/60 Hz 15 A	EN 60939-1 EN 60939-2	TUV SUD (N8 08 07 64308 007)
Boost Pump	NINGBO PUZE ELECTROMECHA NICAL CO., LTD.	PZ50T	DC 24 V, 0.7 A	IEC 60335-1 IEC 60335-15 IEC 60335-2-24	Tested in appliance
Band Heater	HYUNDAI PRECISION	HDH-01-05- 06	AC 220 V, 430 W	IEC 60335-1 IEC 60335-15 IEC 60335-2-24	Tested in appliance
Solenoid valve	STORMTEC	HSV-FF-24V	DC 24 V, Class E	IEC 60335-1 IEC 60335-15 IEC 60335-2-24	Tested in appliance



Page 112 of 127 Report No.: Attachment of 50274950 001

			12 of 127 Rep 1335-2-24	port No.: Attachment o	00214000001
Clause	Requirement + Test		Re	esult - Remark	Verdict
Non-self resetting thermal cut-or	Pacific Controls Co., Ltd.	PTS-13H	AC 250 V, 10 A	EN 60730-1 EN 60730-2-9	TUV SUD (B 18 01 49028 054)
Switch	NINGBO YINXIAN LIHE	RL3T125/55	AC 250 V, 10 A	EN 61058-1	ENEC (SE/09127- 14)
Micro Switch	WONWOO PRECISION CO., LTD	SZM-V16-FA- 62 S	AC 250, 16 A	IEC 61058-1	VDE (135496)
Thermostat	Pacific Controls Co., Ltd.	PW-3HN	AC 250 V, 10 A	EN 60730-1 EN 60730-2-9	TUV SUD (B 18 01 49028 051)
Fuse	ORISEL CO LTD	N61	250V 7A	IEC 60335-1 IEC 60335-15 IEC 60335-2-24	Tested in appliance UL (E126056)
Power supply					<u> </u>
Enclosure	ZIBO TUNGKOU CHEMICAL CO LTD	VH-0816T	94 V-0	IEC 60335-1 IEC 60335-15 IEC 60335-2-24	Tested in appliance
Appliance Inle	et UNIONS Electronics Co., Ltd.	SO-222	AC 250 V, 2.5 A	VDE 0625	VDE (40002933)
X2 capacitor	Shenzhen shengxin Capacitor co., Itd.	MEX-X2	AC 280 V, 0.047 uF	IEC 60384-14	VDE (123934)
Fuse	Shenzhen lanson electronic Co., ltd.	3K T3.15A250V	AC 250 V, 3.15 A	IEC 60127-1 IEC 60127-3	VDE (40010682)
PCB	KINGBOARD LAMINATES LTD		94 V-0, 105ºC	IEC 60335-1 IEC 60335-15 IEC 60335-2-24	Tested in appliance
Optocoupler	Bright led Electronics corp	BPC-817B	Viso : 5000Vrm	IEC 60747-5-5	VDE (40007240)



	Page 113 of 127 Report No.: Attachment of 50274950 001									
IEC 60335-2-24										
Clause Requirement + Test Result - Remark Verdia										
		I	Γ							
Y1 capacitorEase electronics co., ltd.SYAC 400 V, 1000pFIEC 60384-14VDE (104855)						355)				
Transformer GEZHENG		ACT	Class B	IEC 60335-1 IEC 60335-1 IEC 60335-2	5 applia	-				

Supplementary information:

1) Provided evidence ensures the agreed level of compliance. See OD-2039

2) For component acceptance see appendix components

28.1	TABLE: Threaded part torque test								
Threaded p identification		Diameter of thread (mm)	Column number (I, II, or III)	Applied torqu	e (Nm)				
Screw		3.39	II	0.8					
Supplement	ary information:			1					

29.1	TABLE: Clearances					
	Overvoltage categor	у		: 11		-
		Type of in	sulation:			
Rated impulse voltage (V)	Min. cl (mm)	Basic (mm)	Supplementary (mm)	Reinforced (mm)	Functional (mm)	Verdict / Remark
330	0,2* / 0,5 / 0,8**	-	-	-	-	-
500	0,2* / 0,5 / 0,8**	-	-	-	-	-
800	0,2* / 0,5 / 0,8**	-	-	-	-	-
1 500	0,5 / 0,8** / 1,0***	-	-	-	-	-
2 500	1,5 / 2,0***	≥ 10	-	-	≥ 1.7	Р
4 000	3,0 / 3,5***	-	-	≥ 6.9	-	Р
6 000	5,5 / 6,0***	-	-	-	-	-
8 000	8,0 / 8,5***	-	-	-	-	-
10 000	11,0 / 11,5***	-	-	-	-	-

Supplementary information:

*) For tracks on printed circuit boards if pollution degree 1 and 2
**) For pollution degree 3
***) If the construction is affected by wear, distortion, movement of the parts or during assembly



Page 114 of 127

Requirement + Test

Clause

Result - Remark

29.2 TABLE:	Creep	age dis	tances,	basic, su	ppleme	ntary a	nd reinfo	rced ir	nsulati	ion	Ρ
Working voltage (V):				epage dia (mm) ollution de							
	1		2			3			Гуре с sulati		
		Ма	aterial g	roup	Ма	terial g	roup				
		I	I	IIIa/IIIb	I	I	IIIa/IIIb*	B**	S**	R**	Verdict
≤50	0,18	0,6	0,85	1,2	1,5	1,7	1,9				N/A
≤50	0,18	0,6	0,85	1,2	1,5	1,7	1,9				N/A
≤50	0,36	1,2	1,7	2,4	3,0	3,4	3,8				N/A
125	0,28	0,75	1,05	1,5	1,9	2,1	2,4				N/A
125	0,28	0,75	1,05	1,5	1,9	2,1	2,4				N/A
125	0,56	1,5	2,1	3,0	3,8	4,2	4,8				N/A
250	0,56	1,25	1,8	2,5	3,2	3,6	4,0	≥ 10			Р
250	0,56	1,25	1,8	2,5	3,2	3,6	4,0				N/A
250	1,12	2,5	3,6	5,0	6,4	7,2	8,0			≥ 10	Р
400	1,0	2,0	2,8	4,0	5,0	5,6	6,3				N/A
400	1,0	2,0	2,8	4,0	5,0	5,6	6,3				N/A
400	2,0	4,0	5,6	8,0	10,0	11,2	12,6				N/A
500	1,3	2,5	3,6	5,0	6,3	7,1	8,0			—	N/A
500	1,3	2,5	3,6	5,0	6,3	7,1	8,0				N/A
500	2,6	5,0	7,2	10,0	12,6	14,2	16,0				N/A
>630 and ≤800	1,8	3,2	4,5	6,3	8,0	9,0	10,0				N/A
>630 and ≤800	1,8	3,2	4,5	6,3	8,0	9,0	10,0				N/A
>630 and ≤800	3,6	6,4	9,0	12,6	16,0	18,0	20,0				N/A
>800 and ≤1000	2,4	4,0	5,6	8,0	10,0	11,0	12,5			—	N/A
>800 and ≤1000	2,4	4,0	5,6	8,0	10,0	11,0	12,5	l			N/A
>800 and ≤1000	4,8	8,0	11,2	16,0	20,0	22,0	25,0				N/A
>1000 and ≤1250	3,2	5,0	7,1	10,0	12,5	14,0	16,0				N/A
>1000 and ≤1250	3,2	5,0	7,1	10,0	12,5	14,0	16,0				N/A
>1000 and ≤1250	6,4	10,0	14,2	20,0	25,0	28,0	32,0				N/A
>1250 and ≤1600	4,2	6,3	9,0	12,5	16,0	18,0	20,0				N/A



Page 115 of 127

Report No.: Attachment of 50274950 001

IEC 60335-2-24

Requirement + Test

Clause

Result - Remark

Verdict

						•					
29.2 TABLE:	Creep	age dis	tances,	basic, su	ippleme	ntary ar	nd reinfo	rced ir	nsulati	on	Р
>1250 and ≤1600	4,2	6,3	9,0	12,5	16,0	18,0	20,0				N/A
>1250 and ≤1600	8,4	12,6	18,0	25,0	32,0	36,0	40,0		_		N/A
>1600 and ≤2000	5,6	8,0	11,0	16,0	20,0	22,0	25,0				N/A
>1600 and ≤2000	5,6	8,0	11,0	16,0	20,0	22,0	25,0				N/A
>1600 and ≤2000	11,2	16,0	22,0	32,0	40,0	44,0	50,0				N/A
>2000 and ≤2500	7,5	10,0	14,0	20,0	25,0	28,0	32,0				N/A
>2000 and ≤2500	7,5	10,0	14,0	20,0	25,0	28,0	32,0				N/A
>2000 and ≤2500	15,0	20,0	28,0	40,0	50,0	56,0	64,0				N/A
>2500 and ≤3200	10,0	12,5	18,0	25,0	32,0	36,0	40,0				N/A
>2500 and ≤3200	10,0	12,5	18,0	25,0	32,0	36,0	40,0				N/A
>2500 and ≤3200	20,0	25,0	36,0	50,0	64,0	72,0	80,0				N/A
>3200 and ≤4000	12,5	16,0	22,0	32,0	40,0	45,0	50,0				N/A
>3200 and ≤4000	12,5	16,0	22,0	32,0	40,0	45,0	50,0				N/A
>3200 and ≤4000	25,0	32,0	44,0	64,0	80,0	90,0	100,0				N/A
>4000 and ≤5000	16,0	20,0	28,0	40,0	50,0	56,0	63,0				N/A
>4000 and ≤5000	16,0	20,0	28,0	40,0	50,0	56,0	63,0				N/A
>4000 and ≤5000	32,0	40,0	56,0	80,0	100,0	112,0	126,0				N/A
>5000 and ≤6300	20,0	25,0	36,0	50,0	63,0	71,0	80,0				N/A
>5000 and ≤6300	20,0	25,0	36,0	50,0	63,0	71,0	80,0				N/A
>5000 and ≤6300	40,0	50,0	72,0	100,0	126,0	142,0	160,0				N/A
>6300 and ≤8000	25,0	32,0	45,0	63,0	80,0	90,0	100,0		_	—	N/A
>6300 and ≤8000	25,0	32,0	45,0	63,0	80,0	90,0	100,0				N/A
>6300 and ≤8000	50,0	64,0	90,0	126,0	160,0	180,0	200,0				N/A
>8000 and ≤10 000	32,0	40,0	56,0	80,0	100,0	110,0	125,0				N/A
>8000 and ≤10 000	32,0	40,0	56,0	80,0	100,0	110,0	125,0				N/A
>8000 and ≤10 000	64,0	80,0	112,0	160,0	200,0	220,0	250,0				N/A
>10000 and ${\leq}12~500$	40,0	50,0	71,0	100,0	125,0	140,0	160,0				N/A
>10000 and ${\leq}12~500$	40,0	50,0	71,0	100,0	125,0	140,0	160,0				N/A
>10000 and ${\leq}12~500$	80,0	100,0	142,0	200,0	250,0	280,0	320,0				N/A



Page 116 of 127 Report No.: Attachment of 50274950 001

	IEC 60335-2-24		
Clause	Requirement + Test	Result - Remark	Verdict

29.2	TABLE: Creepage distances, basic, supplementary and reinforced insulation	Р			
Supplement	ary information:				
*) Material group IIIb is allowed if the working voltage does not exceed 50 V					
**) D Dooi	insulation & Supplementary insulation D. Deinforced insulation				

**) B = Basic insulation, S = Supplementary insulation, R = Reinforced insulation

Working voltage (V):				epage di (mm) ollution de				
	1		2			3		
		Ма	terial g	roup	Ма	terial g	roup	
		I	II	IIIa/IIIb	I	II	IIIa/IIIb*	Verdict / Remark
≤10	0,08	0,4	0,4	0,4	1,0	1,0	1,0	N/A
50	0,16	0,56	0,8	1,1	1,4	1,6	1,8	N/A
125	0,25	0,71	1,0	1,4	1,8	2,0	2,2	N/A
250	0,42	1,0	1,4	2,0	2,5	2,8	3,2	Р
400	0,75	1,6	2,2	3,2	4,0	4,5	5,0	N/A
500	1,0	2,0	2,8	4,0	5,0	5,6	6,3	N/A
>630 and ≤800	1,8	3,2	4,5	6,3	8,0	9,0	10,0	N/A
>800 and ≤1000	2,4	4,0	5,6	8,0	10,0	11,0	12,5	N/A
>1000 and ≤1250	3,2	5,0	7,1	10,0	12,5	14,0	16,0	N/A
>1250 and ≤1600	4,2	6,3	9,0	12,5	16,0	18,0	20,0	N/A
>1600 and ≤2000	5,6	8,0	11,0	16,0	20,0	22,0	25,0	N/A
>2000 and ≤2500	7,5	10,0	14,0	20,0	25,0	28,0	32,0	N/A
>2500 and ≤3200	10,0	12,5	18,0	25,0	32,0	36,0	40,0	N/A
>3200 and ≤4000	12,5	16,0	22,0	32,0	40,0	45,0	50,0	N/A
>4000 and ≤5000	16,0	20,0	28,0	40,0	50,0	56,0	63,0	N/A
>5000 and ≤6300	20,0	25,0	36,0	50,0	63,0	71,0	80,0	N/A
>6300 and ≤8000	25,0	32,0	45,0	63,0	80,0	90,0	100,0	N/A
>8000 and ≤10000	32,0	40,0	56,0	80,0	100,0	110,0	125,0	N/A
>10000 and ≤12500	40,0	50,0	71,0	100,0	125,0	140,0	160,0	N/A



Page 117 of 127 Report No.: Attachment of 50274950 00						
Clause	Clause Requirement + Test Result - Remark Ver					

30.1	TABLE: Ball P	ressure Test of Therm	oplastics		Р
Allowed in	npression diame	ter (mm):	2.0		
Object/ Pa	rt No./ Material	Manufacturer/ trademark	Test temperature (°C)	Impression diame	eter (mm)
AC connec	tor	YEON HO ELECTRONICS	125	1.01	
Switch		NINGBO YINXIAN LIHE	125	1.20	
Transforme	er bobbin	YEON HO ELECTRONICS	125	0.81	
Adapter en	closure	ZIBO TUNGKOU CHEMICAL CO LTD	75	1.23	
Front enclo	osure	KUMHO PETROCHEMICAL Co., Ltd	75	0.92	
Supplemer	ntary information:	1		1	

30.2	TABLE: F	esistance to heat and	fire – G	low-wir	e tests				Р	
Object/ Pa	rt No./	Manufacturer/	Glow-	Glow-wire test (GWT); (°C)						
Material		trademark	550 650		750	750				
				te	ti	te	ti			
AC connec	tor	YEON HO ELECTRONICS				9	2	X	Р	
Switch		NINGBO YINXIAN LIHE				11	1	X	Р	
Transforme	er bobbin	YEON HO ELECTRONICS				Х	х	X	Р	
Adapter en	closure	ZIBO TUNGKOU CHEMICAL CO LTD	х						Р	
Front enclo	osure	KUMHO PETROCHEMICAL Co., Ltd	Х						Р	



Page 118 of 127

IEC 60335-2-24 Requirement + Test ark

Verdict

30.2	TABLE: R	esistance to heat and f	ire – Glo	ow-wire	tests				Р
Object/ Par Material	Object/ Part No./ Manufacturer/ Material trademark			Glow-wire flammability index (GWFI), °C GWIT), °C					Verdict
			550	650	750	850	675	775	
The test sp	ecimen pas	ssed the glow-wire test (GWT) wi	th no ign	nition [(te	e – ti) ≤ 2	s] (Yes/I	No):	No
If no, then s	surrounding	g parts passed the needle	e-flame f	test of Ar	nnex E (Yes/No).		:	Yes
The test specimen passed the test by virtue of most of the flaming material being withdrawn with the glow-wire (Yes/No)?:						No			
Ignition of the specified layer placed underneath the test specimen (Yes/No)							No		
	ntary inform /T not relev	ation: ant (or applicable) to par	ts of ma	terial cla	ssified a	t least H	B40 or if	relevant	HBF.

The GWIT pre-selection option, the 850 °C GWFI pre-selection option, and the 850 °C GWT are not relevant (or applicable) for attended appliances.

30.2/30.2.4 TABLE	: Needle- flame test (I	NFT)			N/A
Object/ Part No./ Material	Manufacturer/ trademark	Duration of application of test flame (ta); (s)	Ignition of specified layer Yes/No	Duration of burning (tb) (s)	Verdic t
AC connector	YEON HO ELECTRONICS	30	No	-	Р
Switch	NINGBO YINXIAN LIHE	30	No	-	Р
PCB	KINGBOARD LAMINATES LTD	30	No	-	Р

Supplementary information:

Clause

- NFT not relevant (or applicable) for Parts of material classified as V-0 or V-1

- NFT not relevant (or applicable) for Base material of PCBs classified as V-0 or if relevant VTM-0



		Page 119 of 127	Page 119 of 127 Report No.: Attachment of 50274950 00				
		IEC 60335-2-24	·				
Clause	Requirement + Test		Result - Remark	Verdict			

AA	TABLE: Locked-rotor test measurements	TABLE: Locked-rotor test of fan motors, windings temperature limit measurements						
	Test voltage (V)							
	Ambient, T ₁ (°C):							
	Ambient, T ₂ (°C)		:					
Tempera	ature limit T of winding:	R1 (Ω)	R2 (Ω)	□T (K)	T (°C)	Max. T (°C)	
			•					

	TABLE: Electric strength measurements			N/A
Test voltage applied between:		Test voltage Breakdor (V) Yes / N		
Windings and the body				

	TABLE: Leakage current measurements			N/A
	A voltage equal to twice the rated voltage (V):			
Leakage current I between : I (mA) Req		Requi	red I (mA)	
Windings ar				



Page 120 of 127 Report No.: Attachment of 50274950 001

IEC60335_2_24P - ATTACHMENT

Clause

Requirement + Test

Result - Remark

Verdict

ATTACHMENT TO TEST REPORT IEC 60335-1 EUROPEAN GROUP DIFFERENCES AND NATIONAL DIFFERENCES

Household and similar electrical appliances - Safety - Part 2-24: Particular requirements for refrigerating appliances, ice-cream appliances and ice makers

Differences according to	EN 60335-2-24:2010 + A1:2019 + A2:2019 EN 60335-1:2012 + A11:2014 + A13:2017 EN 62233:2008		
Attachment Form No	EU_GD_IEC60335_2_24P		
Attachment Originator	Electrosuisse		
Master Attachment	2016-03		
Copyright $@$ 2016 IEC System for Conformity Testing and Certification of Electrical Equipment			

(IECEE), Geneva, Switzerland. All rights reserved.

IEC60335-2-24P - ATTACHMENT EN 62233:2008				
Clause	ause Requirement + Test Result - Remark Verd			
EMF- ELEC	EMF- ELECTROMAGNETICS FIELDS			
The tested product also complies with the requirements of EN 62233:2008				
Limit100 % Measured max.: %			1.77	

CENEL	EC COMMON MODIFICATIONS		
6.1	Delete "class 0" and "class 01"		Р
7.1	Single-phase appliances to be connected to the supply mains: 230 V covered		Ρ
	Multi-phase appliances to be connected to the supply mains: 400 V covered		N/A
7.10	Devices used to start/stop operational functions of the appliance distinguished from other manual devices by means of shape, size, surface texture, position, etc.		N/A
	An indication that the device has been operated is given by:		_
	a tactile feedback, or		N/A
	an audible and visual feedback		N/A
7.12	The instructions include the substance of the following	g:	_
	- this appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved		Ρ



Report No.: Attachment of 50274950 001 Page 121 of 127

IEC60335_2_24P - ATTACHMENT			
Clause Requirement + Test F		Result - Remark	Verdict
		1	
- children shall not play with the appliance		Р	
- cleaning and user maintenance shall not be made		Р	

	- cleaning and user maintenance shall not be made by children without supervision		Р
7.12.Z1	The specific instructions related to the safe operation of this appliance is collated together in the front section of the user instructions		Р
	The height of the characters, measured on the capital letters, is at least 3 mm		Р
	These instructions are also available in an alternative format, e.g. on a website		Р
7.Z101	The instructions shall contain details on the use of the appliance to ensure the safe preservation of foodstuffs.		N/A
	Manufacturers should give details on the most appropriate part in the compartment of the appliance where specific types of food shall be stored, considering the distribution of temperature that can be present in the different compartments of the appliance.		N/A
8.1.1	Also test probe 18 of EN 61032 is applied	Small joint finger probe	Р
	The appliance being in every possible position during the test		Р
	The force on the probe in the straight position is increased to 10 N when probe 18 is used		Р
	When using test probe 18 the appliance is fully assembled as in normal use without any parts removed, and		Р
	parts intended to be removed for user maintenance are also not removed		Р
8.2	Compliance is checked by applying the test probes of EN 61032		Р
	For built-in appliances and fixed appliances, the test probe B and probe 18 of EN 61032 are applied only after installation		Р
11.8	Footnotes to "External enclosure of motor-operated appliances" to be taken into account		Р
15.1.2	Appliances with an automatic cord reel tested with the cord in the most unfavourable position so that the reeling of the wet cord may affect electrical insulation during operation, the cord not being dried before reeling		N/A
15.101	Appliances subject to spillage of liquid from containers onto the inside walls of the cabinet or compartment shall be constructed so that such spillage does not affect their electrical insulation.		P



Page 122 of 127

Report No.: Attachment of 50274950 001

	IEC60335_2_24P - ATTACH	MENT	021 1000 001
Clause	Requirement + Test	Result - Remark	Verdict
15.102	Appliances subject to spillage of liquid onto the top of the cabinet shall be constructed so that such spillage does not affect their electrical insulation.		Р
15.103	Appliances, other than built-in appliances , ice- makers and ice-cream appliances are tilted at an angle of up to 2° in relation to the position of normal use in the direction which is likely to be the most unfavourable for this test. One half-litre of the spillage solution is poured uniformly over the top of the appliance in approximately 60 s at the most unfavourable place from a height of approximately 50 mm with the controls in the on position and the appliance disconnected from the supply.		Ρ
20.2	When using the test probe similar to test probe B with a circular stop face, the accessories and detachable covers are removed		Р
	Test probe 18 applied with a force of 2.5 N on the appliance fully assembled	Small joint finger probe	Р
22.40	Ice-cream appliances and ice-makers shall be fitted with an accessible switch to stop all functions of the appliance.		N/A
22.Z101	Drawers of refrigerating appliances that are provided with sliding devices shall be fitted with stops to prevent them inadvertently falling out.		N/A
22.Z102	Appliances shall be constructed so that lubricants are prevented from polluting food compartments.		N/A
22.Z104	All surfaces that can get in contact with food (including "splash areas") shall be durable, cleanable, without breaks, resistant to cracking, chipping, flaking and abrasion.		N/A
22.Z105	Any internal water dispensing system shall be - accessible for cleaning; or - designed to permit manual cleaning or flushing with water or other appropriate liquid in accordance with the manufacturer's instructions.		Ρ
24.1	Components comply with the safety requirements specified in the relevant standards as far as they reasonably apply		Р
	The requirements of Clause 29 of this standard apply between live parts of components and accessible parts of the appliance.		Р
	The requirements of 30.2 of this standard apply to parts of non-metallic material in components including parts of non-metallic material supporting current-carrying connections inside components		P
	Components that have not been previously tested or do not comply with the standard for the relevant component are tested according to the requirements of 30.2		Р



Page 123 of 127 Report No.: Attachment of 50274950 001

IEC60335 2 24P - ATTACHMENT

Clause	Requirement + Test	Result - Remark Ve	erdict	

	Components that have been previously tested and shown to comply with the resistance to fire requirements in the standard for the relevant component need not be retested provided that:	
	- the severity specified in the component standard is not less than the severity specified in 30.2, and	Р
	- the test report for the component states whether it complied with the standard for the relevant component with or without flame, flames not exceeding 2 s during the test are ignored	Р
	Unless components have been previously tested and found to comply with the relevant standard for the number of cycles specified, they are tested in accordance with 24.1.1 to 24.1.9	Р
	For components mentioned in 24.1.1 to 24.1.9, no additional tests specified in the relevant standard for the component are necessary other than those specified in 24.1.1 to 24.1.9	Р
	Components that have not been separately tested and found to comply with the relevant standard, and	Р
	components that are not marked or not used in accordance with their marking,	Р
	are tested in accordance with the conditions occurring in the appliance, the number of samples being that required by the relevant standard	Р
	Lamp holders and starter holders that have not been previously tested and found to comply with the relevant standard are tested as a part of the appliance and additionally comply with the gauging and interchangeability requirements of the relevant standard under the conditions occurring in the appliance	N/A
	Where the relevant standard specifies these gauging and interchangeability requirements at elevated temperatures, the temperatures measured during the tests of Clause 11 are used	Р
	Plugs and socket-outlets and other connecting devices of interconnection cords are not interchangeable with plugs and socket-outlets listed in IEC/TR 60083 or IEC 60906-1, or	Р
	with connectors and appliance inlets complying with the standard sheets of IEC 60320-1,	Р
	if direct supply to these parts from the supply mains gives rise to a hazard	Р
24.1.7	If the remote operation of the appliance is via a telecommunication network, the relevant standard for the telecommunication interface circuitry in the appliance is EN 41003	N/A



IEC60335 2 24P - ATTACHMENT

Page 124 of 127 Report No.: Attachment of 50274950 001

	IEC60335_2_24P - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict	
	Compliance with Clause 8 of this standard is not impaired by connecting the appliance to a device covered by EN 41003		N/A	
24.Z1	For motor running capacitors (IEC 60252-1 type P2) with a metallic enclosure having an overpressure fuse the flame testing of internal plastic parts supporting current carrying connections as required in 30.2.2 and 30.2.3.1 is not necessary		N/A	
25.6	Supply cords of single-phase portable appliances have exceeding 16 A, fitted with a plug complying with the IEC/TR 60083:		—	
	- for Class I appliances: standard sheet C2b, C3b or C4		N/A	
	- for Class II appliances: standard sheet C5 or C6		N/A	
25.7	Rubber sheathed cords (60245 IEC 53) are not suitable for appliances intended to be used outdoors or when they are liable to be exposed to significant amount of ultraviolet radiation		N/A	
	Halogen-free thermoplastic compound sheathed suppleast those of:	bly cords have properties at		
	 halogen-free thermoplastic compound sheathed cords (H03Z1Z1H2-F or H03Z1Z1-F), for appliances having a mass not exceeding 3 kg 		N/A	
	 halogen-free thermoplastic compound sheathed cords (H05Z1Z1H2-F or H05Z1Z1-F), for other appliances 		N/A	
	Cross-linked halogen-free compound sheathed supply cords have properties at least those of cross- linked halogen-free compound sheathed cords (H07ZZ-F)		N/A	
26.11	Conductors connected by soldering are not considered to be positioned or fixed so that reliance is not placed upon the soldering alone to maintain them in position unless they are held in place near the terminals independently of the solder		P	
29.3.Z1	Appliance constructed so that if there is a possibility of damaging the insulation during installation, the insulation withstands the scratch and penetration test of 21.2		Р	
32	Compliance regarding electromagnetic fields is checked according to EN 50366 or EN 62233		Р	
Annex I, 19.I.101	The appliance is supplied at rated voltage and operated under normal operation with each of the fault conditions specified		N/A	
	The duration of the test is as specified in 19.7		N/A	

Γ



Verdict

Page 125 of 127 Report No.: Attachment of 50274950 001

IEC60335_2_24P - ATTACHMENT			MENT
Clause	Requirement + Test		Result - Remark

ZA	ANNEX ZA (NORMATIVE) SPECIAL NATIONAL CONDITIONS		Ρ
	Norway		N/A
19.5	The test is also applicable to appliances intended to be permanently connected to fixed wiring		N/A
22.2	The second paragraph of this subclause, dealing with single-phase, permanently connected class I appliances having heating elements, is not applicable due to the supply system		N/A
	All CENELEC countries		Р
25.6 and 25.25	Information concerning National plug and socket- outlets is available from the CENELEC website. Normative national requirements concerning plug and socket-outlets are shown in the relevant National standard		Ρ
	Ireland and United Kingdom		N/A
25.8	In the table, the lines for 10 A and 16 A are replaced		
	> 10 and ≤ 13 1.25	· · · · · · · · · · · · · · · · · · ·	N/A
	> 13 and ≤ 16 1.50		N/A
ZB	ANNEX ZB (INFORMATIVE) A-DEVIATIONS		Ρ
	· · ·		
25.6	IrelandThese regulations apply to all plugs for domestic use at a voltage of not less than 200 V and in general allow only plugs complying with I.S. 401:1997, or equivalent, to be fitted to domestic appliances		N/A N/A
		1	
	United Kingdom		N/A
25.6	These regulations apply to all plugs for domestic use at a voltage of not less than 200 V and in general allow only plugs to BS 1363 to be fitted to domestic appliances. It also allows plugs to BS 4573 and EN 50075 to be fitted to shavers and toothbrushes		N/A



Page 126 of 127

IEC60335_2_24P - ATTACHMENT

Clause

Requirement + Test

Result - Remark

Verdict

ZC	ANNEX ZC (NORMATIVE) NORMATIVE REFERENCES TO INTERNATIONAL PUBLICATIONS WITH THEIR CORRESPONDING EUROPEAN PUBLICATIONS	
	A list of referenced documents in this standard	Р
		_
ZD	ANNEX ZD (INFORMATIVE) IEC and CENELEC CODE DESIGNATIONS FOR FLEXIBLE CORDS	
	A table with IEC and CENELEC code designations for flexible cords	Р
ZE	ANNEX ZE (INFORMATIVE) SPECIFIC ADDITIONAL REQUIREMENTS FOR APPLIANCES AND MACHINES INTENDED FOR COMMERCIAL USE	
	Specific additional requirements for appliances and machines intended for commercial use.	N/A
ZF	ANNEX ZF (INFORMATIVE) CRITERIA APPLIED FOR THE ALLOCATION OF PRODUCTS COVERED BY STANDARDS IN THE EN 60335 SERIES UNDER LVD OR MD	
	List of standards under CENELEC/TC61 with the allocation under the LVD (Low Voltage Directive) or the MD (Machinery Directive)	Ρ
ZG	ANNEX ZG (NORMATIVE) UV APPLIANCES	
	The following modifications to this standard apply to appliances having UV emitters	N/A
	This annex is not applicable to appliances covered by the scopes of IEC 60335-2-27, IEC 60335-2-59 or IEC 60335-2-109	N/A
7.12.ZG	The instructions for appliances incorporating UVC emitters include the substance of the following: WARNING — This appliance contains a UV emitter. Do not stare at the light source	N/A
32	For appliances incorporating UV emitters the manufacturer delivers a declaration providing evidence that the plastic material exposed to the radiation is UV resistant	N/A
ZZA		Р
LLA	ANNEX ZZ (INFORMATIVE) Relationship between this European Standard and the safety objectives of Directive 2014/35/EU [2014 OJ L96] aimed to be covered	P



Page 127 of 127 Report No.: Attachment of 50274950 001

	IEC60335_2_24P - ATTACHMENT					
Clause	Requirement + Test	Result - Remark	Verdict			
ZZB	ANNEX ZZ (INFORMATIVE)		Р			
220	Relationship between this European Standard and		P			
	the essential requirements of Directive 2006/42/EC		•			