



TEST REPORT IEC 60335-2-24 Safety of household and similar electrical appliances Part 2: Particular requirements for refrigerating appliances, ice-cream appliances and ice-makers	
Report Number	F690501-RF-SAF000328
Date of issue	May 14, 2020
Total number of pages	115 pages
Name of Testing Laboratory preparing the Report	SGS Korea Co., Ltd. Gunpo Laboratory
Applicant's name	WACO Corp
Address	A-301, Hage Technotown, 10, Nowon-ro15-gil, Nowon-gu, Seoul, 01788, Republic of Korea
Test specification:	
Standard	IEC 60335-2-24:2010, AMD1:2012, AMD2:2017 in conjunction with IEC 60335-1:2010, COR1:2010, COR2:2010, AMD1:2013, COR1:2014, AMD2:2016, COR1:2016
Test procedure	CB Scheme
Non-standard test method	N/A
Test Report Form No	IEC60335_2_24R
Test Report Form(s) Originator	Electrosuisse
Master TRF	Dated 2017-11-09
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General disclaimer: The test results presented in this report relate only to the object tested. This report shall not be reproduced, except in full, without the written approval of the Issuing CB Testing Laboratory. The authenticity of this Test Report and its contents can be verified by contacting the NCB, responsible for this Test Report.	

Test item description : Trade Mark..... : Manufacturer..... : Model/Type reference..... : Ratings..... :	Hot and cold water dispenser with purifier system <div style="text-align: center; font-size: 1.2em; font-weight: bold; color: #0070C0;">WACO Corp.</div> Same as applicant W2-170P, W2-150, W2-150P, W2-160, W2-160P, W2-170, W2-170S, W2-170SP For model W2-170P, W2-150, W2-150P, W2-160, W2-160P, W2-170 220 – 240 V~, 50 / 60 Hz, 570 – 650 W, 450 – 520 W (Hot), 0.8 – 0.9 A (Cold) For model W2-170S, W2-170SP 220 – 240 V~, 50 / 60 Hz, 450 – 530 W, 320 – 380 W (Hot), 0.8 – 0.9 A (Cold)
Responsible Testing Laboratory (as applicable), testing procedure and testing location(s):	
<input checked="" type="checkbox"/> CB Testing Laboratory:	SGS Korea Co., Ltd. Gunpo Laboratory
Testing location/ address :	14, LS-ro 182beon-gil, Gunpo-si, Gyeonggi-do, 15807, Republic of Korea
Tested by (name, function, signature) :	Jongseon Park
Approved by (name, function, signature) .. :	Yuta Kim
<input type="checkbox"/> Testing procedure: CTF Stage 1:	
Testing location/ address :	
Tested by (name, function, signature) :	
Approved by (name, function, signature) .. :	
<input type="checkbox"/> Testing procedure: CTF Stage 2:	
Testing location/ address :	
Tested by (name + signature) :	
Witnessed by (name, function, signature) . :	
Approved by (name, function, signature) .. :	
<input type="checkbox"/> Testing procedure: CTF Stage 3:	
<input type="checkbox"/> Testing procedure: CTF Stage 4:	
Testing location/ address :	
Tested by (name, function, signature) :	
Witnessed by (name, function, signature) . :	
Approved by (name, function, signature) .. :	
Supervised by (name, function, signature) :	

List of Attachments (including a total number of pages in each attachment):
Attachment 1 Circuit diagram (1 page)
Attachment 2 Photograph (11 pages)
Attachment 3 TEST REPORT IEC 60335-2-21 Safety of household and similar electrical appliances
Part 2: Particular requirements for water heaters (13 pages)

Summary of testing:

- All tests were performed on basic model W2-170P.
- Model W2-170S was partially tested.

Tests performed (name of test and test clause):

Model W2-170P

- cl. 7 Marking test
- cl. 8 Protection against access to live parts
- cl. 10 Power input and current
- cl. 11 Heating
- cl. 13 Leakage current and electric strength at operating temperature
- cl. 15 Moisture resistance
- cl. 16 Leakage current and electric strength
- cl. 19 Abnormal operation
- cl. 20 Stability test
- cl. 21 Mechanical strength
- cl. 22 Construction
- cl. 23 Internal wiring
- cl. 24 Components
- cl. 25 Cord anchorage
- cl. 26 Terminals for external conductors
- cl. 27 Protective earth
- cl. 28 Screws and connections
- cl. 29 Clearances, creepage distances and solid insulation
- cl. 30 Resistance to heat and fire
- cl. 31 Resistance to rusting

Model W2-170S

- cl. 7 Marking test
- cl. 8 Protection against access to live parts
- cl. 10 Power input and current
- cl. 11 Heating
- cl. 15 Moisture resistance
- cl. 16 Leakage current and electric strength
- cl. 20 Stability test
- cl. 29 Clearances, creepage distances and solid insulation

Testing location:

SGS Korea Co., Ltd. Gunpo Laboratory
 14, LS-ro 182beon-gil, Gunpo-si, Gyeonggi-do,
 15807, Republic of Korea

Summary of compliance with National Differences

List of countries addressed:

N/A

Copy of marking plate:

The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.

WACO Corp.		  													
HOT & COLD WATER PURIFIER SYSTEM		<div style="text-align: center;">  <table border="1"> <tr><td style="text-align: center;">CAUTION</td></tr> <tr><td style="text-align: center;">RISK OF ELECTRIC SHOCK DO NOT OPEN</td></tr> </table>  </div> <p>WARNING : SHOCK HAZARD-DO NOT OPEN. AVIS : RISQUE DE CHOC ELECTRIQUE-NE PAS OUVRIIR</p> <p>WARNING : TO PREVENT ELECTRIC SHOCK OR FIRE HAZARD, DO NOT REMOVE COVER. NO USER-SERVICEABLE PARTS ARE INSIDE. REFER SERVICING TO QUALIFIED SERVICE PERSONNEL. DO NOT EXPOSE THIS APPLIANCE TO WATER OR MOISTURE.</p> <table border="1"> <tr><td>WARNING</td><td>REFER INTERNAL SERVICING TO QUALIFIED PERSONNEL.</td></tr> <tr><td>ATTENTION</td><td>L'APPAREIL NE DOIT ETRE OUVERT QUE PAR UN SPECIALISTE.</td></tr> <tr><td>ACHTUNG</td><td>DAS GERÄT DARF NUR VOM FACHMANN GEÖFNET WERDEN.</td></tr> <tr><td>ATTENZIONE</td><td>L'APPARECCHIO DEVE ESSERE APERTO DA UNO SPECIALISTA.</td></tr> <tr><td>ATENCIÓN</td><td>ESTE APARATO DEBE SER ABIERTO POR UN TÉCNICO ESPECIALIZADO.</td></tr> </table>		CAUTION	RISK OF ELECTRIC SHOCK DO NOT OPEN	WARNING	REFER INTERNAL SERVICING TO QUALIFIED PERSONNEL.	ATTENTION	L'APPAREIL NE DOIT ETRE OUVERT QUE PAR UN SPECIALISTE.	ACHTUNG	DAS GERÄT DARF NUR VOM FACHMANN GEÖFNET WERDEN.	ATTENZIONE	L'APPARECCHIO DEVE ESSERE APERTO DA UNO SPECIALISTA.	ATENCIÓN	ESTE APARATO DEBE SER ABIERTO POR UN TÉCNICO ESPECIALIZADO.
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MANUFACTURER: WACO Corporation															
FOR HOUSEHOLD USE	MADE IN KOREA														

<W2-170P>

WACO Corp.		  													
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MANUFACTURER: WACO Corporation															
FOR HOUSEHOLD USE	MADE IN KOREA														

<W2-170S>

WACO Corp.	  										
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MODEL NO. W2-170SP	WARNING : SHOCK HAZARD-DO NOT OPEN.										
POWER SOURCE.	AVIS : RISQUE DE CHOC ELECTRIQUE-NE PAS OUVRIR										
220-240V ~ 50/60Hz 450 - 530 W	WARNING : TO PREVENT ELECTRIC SHOCK OR FIRE HAZARD, DO NOT REMOVE COVER. NO USER-SERVICEABLE PARTS ARE INSIDE. REFER SERVICING TO QUALIFIED SERVICE PERSONNEL DO NOT EXPOSE THIS APPLIANCE TO WATER OR MOISTURE.										
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MANUFACTURER: WACO Corporation											
FOR HOUSEHOLD USE MADE IN KOREA											

<W2-170SP>

WACO Corp.	  										
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MODEL NO. W2-150	WARNING : SHOCK HAZARD-DO NOT OPEN.										
POWER SOURCE.	AVIS : RISQUE DE CHOC ELECTRIQUE-NE PAS OUVRIR										
220-240V ~ 50/60Hz 570 - 650 W	WARNING : TO PREVENT ELECTRIC SHOCK OR FIRE HAZARD, DO NOT REMOVE COVER. NO USER-SERVICEABLE PARTS ARE INSIDE. REFER SERVICING TO QUALIFIED SERVICE PERSONNEL DO NOT EXPOSE THIS APPLIANCE TO WATER OR MOISTURE.										
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FOR HOUSEHOLD USE MADE IN KOREA											

<W2-150>

WACO Corp.	  										
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MODEL NO. W2-150P	WARNING : SHOCK HAZARD-DO NOT OPEN.										
POWER SOURCE.	AVIS : RISQUE DE CHOC ELECTRIQUE-NE PAS OUVRIR										
220-240V ~ 50/60Hz 570 - 650 W	WARNING : TO PREVENT ELECTRIC SHOCK OR FIRE HAZARD, DO NOT REMOVE COVER. NO USER-SERVICEABLE PARTS ARE INSIDE. REFER SERVICING TO QUALIFIED SERVICE PERSONNEL DO NOT EXPOSE THIS APPLIANCE TO WATER OR MOISTURE.										
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<W2-150P>

WACO Corp.	  										
HOT & COLD WATER PURIFIER SYSTEM	 <div style="border: 1px solid black; padding: 2px; text-align: center;"> CAUTION RISK OF ELECTRIC SHOCK DO NOT OPEN </div> 										
MODEL NO. W2-160	WARNING : SHOCK HAZARD-DO NOT OPEN.										
POWER SOURCE.	AVIS : RISQUE DE CHOC ELECTRIQUE-NE PAS OUVRIR										
220-240V ~ 50/60Hz 570 - 650 W	WARNING : TO PREVENT ELECTRIC SHOCK OR FIRE HAZARD, DO NOT REMOVE COVER. NO USER-SERVICEABLE PARTS ARE INSIDE. REFER SERVICING TO QUALIFIED SERVICE PERSONNEL. DO NOT EXPOSE THIS APPLIANCE TO WATER OR MOISTURE.										
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Climate class: T											
Total mass of refrigerant : 32g Refrigerant : R-134a Preper water pressure : 392kPa Rated Capacity : Reservoir : 1.5 Liters / Cold : 1.5 Liters / Hot : 2 liters											
WATER PROOF : IPX1	<table border="1"> <tr> <td>WARNING</td> <td>REFER INTERNAL SERVICING TO QUALIFIED PERSONNEL.</td> </tr> <tr> <td>ATTENTION</td> <td>L'APPAREIL NE DOIT ETRE OUVERT QUE PAR UN SPECIALISTE</td> </tr> <tr> <td>ACHTUNG</td> <td>DAS GERÄT DARF NUR VOM FACHMANN GEÖFNET WERDEN</td> </tr> <tr> <td>ATTENZIONE</td> <td>L'APPARECCHIO DEVE ESSERE APERTO DA UNO SPECIALISTA</td> </tr> <tr> <td>ATENCIÓN</td> <td>ESTE APARATO DEBE SER ABIERTO POR UN TÉCNICO ESPECIALIZADO</td> </tr> </table>	WARNING	REFER INTERNAL SERVICING TO QUALIFIED PERSONNEL.	ATTENTION	L'APPAREIL NE DOIT ETRE OUVERT QUE PAR UN SPECIALISTE	ACHTUNG	DAS GERÄT DARF NUR VOM FACHMANN GEÖFNET WERDEN	ATTENZIONE	L'APPARECCHIO DEVE ESSERE APERTO DA UNO SPECIALISTA	ATENCIÓN	ESTE APARATO DEBE SER ABIERTO POR UN TÉCNICO ESPECIALIZADO
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ATENCIÓN	ESTE APARATO DEBE SER ABIERTO POR UN TÉCNICO ESPECIALIZADO										
MANUFACTURER: WACO Corporation											
FOR HOUSEHOLD USE MADE IN KOREA											

<W2-170>

Test item particulars	
Classification of installation and use	Floor standing (model W2-170P, W2-150, W2-150P, W2-160, W2-160P, W2-170) Counter-top or table-top (model W2-170S, W2-170SP)
Supply Connection	Power supply cord with plug
.....	
Possible test case verdicts:	
- test case does not apply to the test object	: N/A
- test object does meet the requirement	: P (Pass)
- test object does not meet the requirement	: F (Fail)
Testing	
Date of receipt of test item	: April 09, 2020
Date (s) of performance of tests	: April 09, 2020 – May 06, 2020
General remarks:	
<p>"(See Enclosure #)" refers to additional information appended to the report. "(See appended table)" refers to a table appended to the report.</p> <p>Throughout this report a <input type="checkbox"/> comma / <input checked="" type="checkbox"/> point is used as the decimal separator.</p> <p><i>This document is issued by the Company subject to its General Conditions of Service printed overleaf, available on request or accessible at http://www.sgs.com/en/Terms-and-Conditions.aspx and, for electronic format documents, subject to Terms and Conditions for Electronic Documents at http://www.sgs.com/en/Terms-and-Conditions/Terms-e-Document.aspx</i></p> <p><i>Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law."</i></p> <p><i>Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 30 days only.</i></p>	
Manufacturer's Declaration per sub-clause 4.2.5 of IECEE 02:	
The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided.....	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> Not applicable
When differences exist; they shall be identified in the General product information section.	

Name and address of factory (ies): WACO Corp
11-19, Muran 2-gil, Soheul-eup, Pocheon-si,
Gyeonggi-do, Republic of Korea

General product information:

- Model W2-170P, W2-150, W2-150P, W2-160, W2-160P and W2-170 are floor standing type hot and cold water dispenser having a compressor and a cistern-type water heater.
- Model W2-170S and W2-170SP is counter-top or table-top type hot and cold water dispenser.
- All models are electrically identical except they have different length of heating element.
450 – 520 W heater: approx. 400 mm length
320 – 380 W heater: approx. 350 mm length
- The more detailed differences of each models are:

Model	Exterior size (length x width x height)	Watt (Total)	Watt (Heater)
W2-170P	310 x 400 x 1135 mm	570 – 650 W	450 – 520 W
W2-150	310 x 300 x 970 mm		
W2-150P	310 x 400 x 970 mm		
W2-160	340 x 335 x 1000 mm		
W2-160P			
W2-170	310 x 300 x 1135 mm	450 – 530 W	320 – 380 W
W2-170S	310 x 300 x 562 mm		
W2-170SP	310 x 400 x 532 mm		


"S" indicate short height

"P" indicate long width





W2-160 and W2-160P has no difference with their design but only have difference with their model name (for marketing purpose).


- Four stages water filter: Sediment -> Pre-Carbon -> UF or RO -> Post-Carbon Black
UF: Ultra Filtration filter (up to 392 kPa)
RO: Reverse Osmosis filter (up to 687 kPa)

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
5	GENERAL CONDITIONS FOR THE TESTS		
	Tests performed according to clause 5, e.g. nature of supply, sequence of testing, etc.		P
5.3	Before starting the tests (IEC 60335-2-24):		—
	- ice cream appliances are operated empty at rated voltage as specified		N/A
	- other compression-type appliances shall be operated at rated voltage for 24 h then switched off for 12 h		P
	Order of tests as specified (IEC 60335-2-24)		N/A
5.7	Tests according to Clauses 10, 11, 13 and subcl. 19.103 at ambient temperature of: (IEC 60335-2-24)		—
	(23 + 2) °C for ice-cream appliances		N/A
	(32 + 1) °C Climatic class	SN <input type="checkbox"/>	N/A
	(32 + 1) °C Climatic class	N <input type="checkbox"/>	N/A
	(38 + 1) °C Climatic class	ST <input type="checkbox"/>	N/A
	(43 + 1) °C Climatic class	T <input checked="" type="checkbox"/>	P
5.102	Compression-type appliances with heating systems and Peltier-type appliances are tested as combined appliances (IEC 60335-2-24)		P
6	CLASSIFICATION		
6.1	Protection against electric shock: Class 0, 0I, I, II, III	Class I	P
	For a class III construction with a detachable power supply part the appliance is classified according to the detachable power supply part		N/A
6.2	Protection against harmful ingress of water		P
6.101	Appliances, other than ice-cream appliances, shall be of one or more of the following climatic classes: SN, N, ST, T (IEC 60335-2-24)	T	P
7	MARKING AND INSTRUCTIONS		
7.1	Rated voltage or voltage range (V).....	220 – 240 V	P
	Symbol for nature of supply, or	~	P
	Rated frequency (Hz).....	50 / 60 Hz	P

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	Rated power input (W), or..... :	570 – 650 W (Total), 450 – 520 W (Hot): W2-170P, W2-150, W2-150P, W2-160, W2-160P, W2-170 450 – 530 W (Total), 320 – 380 W (Hot): W2-170S, W2-170SP	P
	Rated current (A) :	0.8 – 0.9 A (Cold)	P
	Manufacturer's or responsible vendor's name, trademark or identification mark :		P
	Model or type reference..... :	W2-170P, W2-150, W2-150P, W2-160, W2-160P, W2-170, W2-170S, W2-170SP	P
	Symbol IEC 60417-5172, for class II appliances	Class I	N/A
	IP number, other than IPX0 :	IPX1	P
	Symbol IEC 60417-5180, for class III appliances, unless	Class I	N/A
	the appliance is operated by batteries only, or		N/A
	for appliances powered by rechargeable batteries recharged in the appliance		N/A
	Symbol IEC 60417-5018, for class II and class III appliances incorporating a functional earth		N/A
	Symbol IEC 60417-5036, for the enclosure of electrically-operated water valves in external hose- sets for connection of an appliance to the water mains, if the working voltage exceeds extra-low voltage	No such valves	N/A
	Power input of heating systems, if greater than 100 W, (W) (IEC 60335-2-24)	450 – 520 W 320 – 380 W	P
	Defrosting input, in W, if greater than the rated power input, (W) (IEC 60335-2-24)	No defrosting circuit	N/A
	Rated power input in Watts (IEC 60335-2-24)	450 – 520 W (Hot): W2-170P, W2-150, W2-150P, W2-160, W2-160P, W2-170 320 – 380 W (Hot): W2-170S, W2-170SP	P
	Rated current in Amperes for compression-type appliances (IEC 60335-2-24)	0.8 – 0.9 A (Cold)	P
	Climatic class of the appliance (SN, N, ST or T) (IEC 60335-2-24)	T	P
	Maximum rated input of lamps in Watts (IEC 60335-2-24)	No lamp	N/A
	Not applicable if the lamps can only be replaced by the manufacturer or service (IEC 60335-2-24)		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	Total mass of the refrigerant (IEC 60335-2-24)	32 g	P
	For a single component refrigerant, at least one of the following (IEC 60335-2-24):		—
	- the chemical name		N/A
	- the chemical formula		N/A
	- the refrigerant number		N/A
	For a blended refrigerant, at least one of the following (IEC 60335-2-24):		—
	- the chemical name and nominal proportion of each of the components		N/A
	- the chemical formula and nominal proportion for each of the components		N/A
	- the refrigerant numbers and nominal proportion of each of the components		N/A
	- the refrigerant number of the refrigerant blend	R-134a	P
	The chemical name or refrigerant number of the insulation blowing gas (IEC 60335-2-24)		N/A
	Battery voltage for appliances which can be mains and battery operated (IEC 60335-2-24)		N/A
	Max. power input for incorporated ice-maker, if greater than 100 W (IEC 60335-2-24)		N/A
	Ice-makers shall be marked with the maximum permissible water level (IEC 60335-2-24)		N/A
	Compression-type refrigerating systems appliance shall be marked with mass of the refrigerant for each separate refrigerant circuit (IEC 60335-2-24)		N/A
	Compression-type appliances flammable which use refrigerants shall be marked the symbol ISO 7010 W021(IEC 60335-2-24)	No flammable gas	N/A
	Appliances employing R-744 in a transcritical refrigeration system shall be marked with the substance of the following: (IEC 60335-2-24)		—
	Warning: System contains refrigerant under high pressure. Do not tamper with the system. It must be serviced by qualified persons only.		N/A
	Appliances employing R-744 in a transcritical refrigeration system shall be marked with symbol ISO 7000 – 1701 (2004-01). (IEC 60335-2-24)	R-134a	N/A
7.2	Warning for stationary appliances for multiple supply		N/A
	Warning placed in vicinity of terminal cover		N/A
7.3	Range of rated values marked with the lower and upper limits separated by a hyphen	220 – 240 V	P

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	Different rated values marked with the values separated by an oblique stroke	50 / 60 Hz	P
7.4	Appliances adjustable for different rated voltages or rated frequencies, the voltage or the frequency setting is clearly discernible		N/A
	Requirement met if frequent changes are not required and the rated voltage or rated frequency to which the appliance is to be adjusted is determined from a wiring diagram		N/A
7.5	Appliances with more than one rated voltage or one or more rated voltage ranges, marked with rated input or rated current for each rated voltage or range, unless		P
	the power input or current are related to the arithmetic mean value of the rated voltage range		N/A
	Relation between marking for upper and lower limits of rated power input or rated current and voltage is clear		P
7.6	Correct symbols used		P
	Symbol for nature of supply placed next to rated voltage		P
	Symbol for class II appliances placed unlikely to be confused with other marking		N/A
	Units of physical quantities and their symbols according to international standardized system		P
	 Symbol IEC 60417-5005 (2002-10) Plus; positive polarity (IEC 60335-2-24)		N/A
	 Symbol IEC 60417-5006 (2002-10) Minus; negative polarity (IEC 60335-2-24)		N/A
	 Symbol ISO 7010 W021 Warning: risk of fire / flammable materials (IEC 60335-2-24)		N/A
	 Symbol ISO 7000-1701 (2004-01) Pressure (IEC 60335-2-24)		N/A
7.7	Connection diagram fixed to appliances to be connected to more than two supply conductors and appliances for multiple supply, unless		N/A
	correct mode of connection is obvious		N/A
7.8	Except for type Z attachment, terminals for connection to the supply mains indicated as follows:		—
	- marking of terminals exclusively for the neutral conductor (letter N)		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	- marking of protective earthing terminals (symbol IEC 60417-5019)		P
	- marking of functional earthing terminals (symbol IEC 60417-5018)		N/A
	- marking not placed on removable parts		P
7.9	Marking or placing of switches which may cause a hazard		P
7.10	Indications of switches on stationary appliances and controls on all appliances by use of figures, letters or other visual means..... :		P
	This applies also to switches which are part of a control		P
	If figures are used, the off position indicated by the figure 0		N/A
	The figure 0 indicates only OFF position, unless no confusion with the OFF position		N/A
	See Note (IEC 60335-2-24)		N/A
7.11	Indication for direction of adjustment of controls		N/A
7.12	Instructions for safe use provided		P
	Details concerning precautions during user maintenance		P
	The instructions state that:		—
	- the appliance is not to be used by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction		P
	- children being supervised not to play with the appliance		P
	For a part of class III construction supplied from a detachable power supply unit, the instructions state that the appliance is only to be used with the unit provided		N/A
	Instructions for class III appliances state that it must only be supplied at SELV, unless		N/A
	it is a battery-operated appliance, the battery being charged outside the appliance		N/A
	For appliances for altitudes exceeding 2000 m, the maximum altitude is stated		N/A
	The instructions for appliances incorporating a functional earth states that the appliance incorporates an earth connection for functional purposes only		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	Instructions for refrigerating appliances and ice-makers for camping or similar use include the substance of the following (IEC 60335-2-24):		—
	-suitable for camping use	Not for outdoor use	N/A
	-the appliances connected to more than one source of energy		N/A
	-the appliances shall not be exposed to rain unless at least IPX4		N/A
	- for ice-makers not intended to be connected to the water supply WARNING: fill with potable water only		N/A
	For compression-type appliances which use flammable refrigerants, instructions shall include information pertaining to the installation, handling, servicing (IEC 60335-2-24)	No flammable refrigerants	N/A
	For compression-type appliances that use flammable refrigerants shall additionally include the substance of the warnings listed below: (IEC 60335-2-24)		N/A
	- WARNING – Keep ventilation openings, in the appliance enclosure or in the built-in structure, clear of obstruction (IEC 60335-2-24)		N/A
	- WARNING – Do not use mechanical devices or other means to accelerate the defrosting process, other than those recommended by the manufacturer (IEC 60335-2-24)		N/A
	- WARNING – Do not damage the refrigerant circuit (IEC 60335-2-24)		N/A
	- WARNING – Do not use electrical appliances inside the food storage compartments of the appliance, unless they are of the type recommended by the manufacturer (IEC 60335-2-24)		N/A
	Appliances which use flammable insulation blowing gases, instructions shall include information regarding disposal of the appliance (IEC 60335-2-24)		N/A
	Instructions for ice-cream appliances shall include ingredients and max. quantity of mixtures that can be used in the appliance (IEC 60335-2-24)		N/A
	The instructions shall state the substance of the following (IEC 60335-2-24)		—
	Do not store explosive substances such as aerosol cans with a flammable propellant in this appliance.		N/A
	If symbol ISO 7000–1701 (2004-01) is used, its meaning shall be explained.		N/A
	The instructions shall include the substance of the following (IEC 60335-2-24)		—

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	This appliance is intended to be used in household and similar applications (list)		P
	If symbol ISO 7010–W021 is used, its meaning shall be explained (IEC 60335-2-24)		N/A
	The instructions for refrigerating appliances and ice-makers shall include the substance of the following (IEC 60335-2-24):		—
	WARNING: When positioning the appliance, ensure the supply cord is not trapped or damaged.		N/A
	WARNING: Do not locate multiple portable socket-outlets or portable power supplies at the rear of the appliance		N/A
7.12.1	Sufficient details for installation supplied		P
	For an appliance intended to be permanently connected to the water mains and not connected by a hose-set, this is stated		N/A
	If different rated voltages or different rated frequencies are marked, the instructions state what action to be taken to adjust the appliance		N/A
	The method for replacing illuminating lamps included), if they can be replaced by the user (IEC 60335-2-24)		N/A
	Appliances designed for incorporating ice-makers, the types of ice-makers (IEC 60335-2-24)		N/A
	Information on the installation of incorporated ice-makers as optional accessories (IEC 60335-2-24)		N/A
	Incorporated ice-makers installed only by the manufacturer or its service agent (IEC 60335-2-24)		N/A
	Ice makers intended to be connected to the water supply (IEC 60335-2-24):		—
	WARNING: connect to potable water supply only (IEC 60335-2-24)		N/A
	Instructions for fixed appliances shall include the following warning (IEC 60335-2-24):		—
	WARNING: To avoid a hazard due to instability of the appliance, it must be fixed in accordance with the instructions (IEC 60335-2-24)		N/A
	In appliances employing R-744 in a transcritical refrigeration system the instructions shall include the substance of the following (IEC 60335-2-24) :		—
	WARNING: The refrigeration system is under high pressure. Do not tamper with it. Contact qualified service personal before disposal.		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
7.12.2	Stationary appliances not fitted with means for disconnection from the supply mains having a contact separation in all poles that provide full disconnection under overvoltage category III, the instructions state that means for disconnection must be incorporated in the fixed wiring in accordance with the wiring rules		N/A
7.12.3	Insulation of the fixed wiring in contact with parts exceeding 50 K during clause 11; instructions state that the fixed wiring must be protected		N/A
7.12.4	Instructions for built-in appliances:		
	- dimensions of space		N/A
	- dimensions and position of supporting and fixing		N/A
	- minimum distances between parts and surrounding structure		N/A
	- minimum dimensions of ventilating openings and arrangement		N/A
	- connection to supply mains and interconnection of separate components		N/A
	- allow disconnection of the appliance after installation, by accessible plug or a switch in the fixed wiring, unless		N/A
	a switch complying with 24.3		N/A
	Also applicable to fixed appliances (IEC 60335-2-24)		N/A
7.12.5	Replacement cord instructions, type X attachment with a specially prepared cord		N/A
	Replacement cord instructions, type Y attachment		P
	Replacement cord instructions, type Z attachment		N/A
7.12.6	Caution in the instructions for appliances incorporating a non-self-resetting thermal cut-out that is reset by disconnection of the supply mains, if this cut-out is required to comply with the standard		N/A
7.12.7	Instructions for fixed appliances stating how the appliance is to be fixed		N/A
7.12.8	Instructions for appliances connected to the water mains:		—
	- max. inlet water pressure (Pa)..... :	392 kPa (when UF Filter system), 687 kPa (when RO Filter system)	P
	- min. inlet water pressure, if necessary (Pa) :	Not required	N/A
	Instructions concerning new and old hose-sets for appliances connected to the water mains by detachable hose-sets		P

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
7.12.9	Instructions specified in 7.12 and from 7.12.1 to 7.12.8 appear together before any other instructions supplied with the appliance		P
	These instructions may be supplied with the appliance separately from any functional use booklet		P
	They may follow the description of the appliance that identifies parts, or follow the drawings/sketches		P
	In addition, instructions are also available in an alternative format such as on a website or on request from the user in a format such as a DVD		N/A
	In addition, instructions are also available in an alternative format such as on a website or in a format such as a DVD		N/A
7.13	Instructions and other texts in an official language	English	P
7.14	Markings clearly legible and durable:		—
	Signal words WARNING, CAUTION, DANGER in uppercase having a height as specified..... :		N/A
	Uppercase letter of the text explaining the signal word not smaller than 1.6 mm		N/A
	Moulded in, engraved, or stamped markings either raised above or have a depth below the surface of at least 0.25 mm, unless		N/A
	contrasting colours are used		N/A
	Markings checked by inspection, measurement and rubbing test as specified		P
	The height of the triangle in the symbol ISO 7010-W021 shall be at least 15 mm (IEC 60335-2-24)		N/A
	The height of the letters used for the marking of the type of flammable blowing insulation gas shall be at least 40 mm (IEC 60335-2-24)		N/A
7.15	Markings on a main part		P
	Marking clearly discernible from the outside, if necessary after removal of a cover		P
	For portable appliances, cover can be removed or opened without a tool		N/A
	For stationary appliances, name, trademark or identification mark and model or type reference visible after installation		P
	For fixed appliances, name, trademark or identification mark and model or type reference visible after installation according to the instructions		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	Indications for switches and controls placed on or near the components. Marking not on parts which can be positioned or repositioned in such a way that the marking is misleading		P
	The symbol IEC 60417-5018 placed next to the symbol IEC 60417-5172 or IEC 60417-5180		N/A
	Max. rated input of lamps discernible that can be replaced by the user (IEC 60335-2-24)	No lamps	N/A
	Compression-type appliances the marking of the type of flammable refrigerant and of the flammable insulation blowing gas, as well as the symbol ISO 7010-W021, shall be visible when gaining access to the motor-compressors (IEC 60335-2-24)		N/A
7.16	Marking of a possible replaceable thermal link or fuse link clearly visible with regard to replacing the link		P
7.101	Appliances which can be battery operated the connection shall be indicated by the symbol "+" or the colour red and "-" or black (IEC 60335-2-24)		N/A
	The positive terminal shall be indicated by symbol IEC 60417-5005 (2002-10) and the negative terminal by symbol IEC 60417-5006 (2002-10). (IEC 60335-2-24)		N/A
8 PROTECTION AGAINST ACCESS TO LIVE PARTS			
8.1	Adequate protection against accidental contact with live parts		P
8.1.1	Requirement applies for all positions, detachable parts removed		P
	Lamps behind a detachable cover not removed, if conditions met		N/A
	Insertion or removal of lamps, protection against contact with live parts of the lamp cap		N/A
	Use of test probe B of IEC 61032, with a force not exceeding 1 N: no contact with live parts		P
	Use of test probe B of IEC 61032 through openings, with a force of 20N: no contact with live parts		P
	Removal of lamps: protection against contact with live parts (IEC 60335-2-24)		N/A
8.1.2	Use of test probe 13 of IEC 61032, with a force not exceeding 1 N, through openings in class 0 appliances and class II appliances/constructions: no contact with live parts		P

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	Test probe 13 also applied through openings in earthed metal enclosures having a non-conductive coating: no contact with live parts		P
8.1.3	For appliances other than class II, use of test probe 41 of IEC 61032, with a force not exceeding 1 N: no contact with live parts of visible glowing heating elements or supporting parts		N/A
	For a single switching action obtained by a switching device, requirements as specified		N/A
	For appliances with a supply cord and without a switching device, the single switching action may be obtained by the withdrawal of the plug		N/A
8.1.4	Accessible part not considered live if:		—
	- safety extra-low a.c. voltage: peak value not exceeding 42.4 V		N/A
	- safety extra-low d.c. voltage: not exceeding 42.4 V		N/A
	- or separated from live parts by protective impedance		N/A
	If protective impedance: d.c. current not exceeding 2 mA, and		N/A
	a.c. peak value not exceeding 0.7 mA		N/A
	- for peak values over 42.4 V up to and including 450 V, capacitance not exceeding 0.1 μ F		N/A
	- for peak values over 450 V up to and including 15 kV, discharge not exceeding 45 μ C		N/A
	- for peak values over 15 kV, the energy in the discharge not exceeding 350 mJ		N/A
8.1.5	Live parts protected at least by basic insulation before installation or assembly:		—
	- built-in appliances		N/A
	- fixed appliances		N/A
	- appliances delivered in separate units		N/A
8.2	Class II appliances and constructions constructed so that there is adequate protection against accidental contact with basic insulation and metal parts separated from live parts by basic insulation only		P
	Only possible to touch parts separated from live parts by double or reinforced insulation		P
9	STARTING OF MOTOR-OPERATED APPLIANCES		
	Not applicable (IEC 60335-2-24)		—

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
10	POWER INPUT AND CURRENT		
10.1	Power input at normal operating temperature, rated voltage and normal operation not deviating from rated power input by more than shown in table 1 . :	(see appended table)	P
	If the power input varies throughout the operating cycle and the maximum value of the power input exceeds, by a factor greater than two, the arithmetic mean value of the power input occurring during a representative period, the power input is the maximum value that is exceeded for more than 10 % of the representative period		P
	Otherwise the power input is the arithmetic mean value		N/A
	Test carried out at upper and lower limits of the ranges for appliances with one or more rated voltage ranges, unless		P
	the rated power input is related to the arithmetic mean value		N/A
	Appliances being operated under normal operation, user adjustable temperature controls are set to give the lowest temperature (IEC 60335-2-24)	Not adjustable by user	N/A
	The power input stabilized, steady conditions established (IEC 60335-2-24)		P
	A period between the making and the breaking of the temperature control, or highest and lowest values of power input measured excluding starting power input but including the power input of the incorporated ice-maker, if any (IEC 60335-2-24)		N/A
10.2	Current at normal operating temperature, rated voltage and normal operation not deviating from rated current by more than shown in table 2:	(see appended table)	P
	If the current varies throughout the operating cycle and the maximum value of the current exceeds, by a factor greater than two, the arithmetic mean value of the current occurring during a representative period, the current is the maximum value that is exceeded for more than 10 % of the representative period		P
	Otherwise the current is the arithmetic mean value		N/A
	Test carried out at upper and lower limits of the ranges for appliances with one or more rated voltage ranges, unless		P
	the rated current is related to the arithmetic mean value of the range		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	The appliance being operated under normal operation, user adjustable temperature controls are set to give the lowest temperature (IEC 60335-2-24)	Not adjustable by user	N/A
	The appliance is operated for 1 h. The max. value of the current averaged over any 5 min period is obtained. The interval shall not exceed 30 s. Starting after 1 min (IEC 60335-2-24)		P
10.101	The power input of the defrosting system, deviation shown in Table 1 (IEC 60335-2-24)		N/A
10.102	The power input of any heating system, deviation shown in Table 1 (IEC 60335-2-24)		P
11 HEATING			
11.1	No excessive temperatures in normal use		P
	If the winding temperatures of motor-compressors exceed the values given in Table 101, compliance is checked by the test of 11.101 (IEC 60335-2-24)		N/A
	The winding temperatures of motor-compressors conforming IEC 60335-2-34 (incl. Annex AA) are not measured (IEC 60335-2-24)		P
11.2	Placing and mounting of appliance as described (IEC 60335-2-24)	In a test corner	P
11.3	Temperature rises, other than of windings, determined by thermocouples		P
	Temperature rises of windings determined by resistance method, unless		N/A
	the windings are non-uniform or it is difficult to make the necessary connections		P
11.4	Heating appliances operated under normal operation at 1.15 times rated power input (W)		N/A
11.5	Motor-operated appliances operated under normal operation at most unfavourable voltage between 0.94 and 1.06 times rated voltage (V).....		N/A
11.6	Combined appliances operated under normal operation at most unfavourable voltage between 0.94 and 1.06 times rated voltage (V).....	206.8 V and 254.4 V	P
11.7	Operation duration corresponding to the most unfavourable conditions of normal use		P
	The appliances is operated until steady conditions are established (IEC 60335-2-24)		P
11.8	Temperature rises monitored continuously and not exceeding the values in table 3	(see appended table)	P

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	If the temperature rise of a motor winding exceeds the value of table 3, or		N/A
	if there is doubt with regard to classification of insulation,		N/A
	tests of Annex C are carried out		N/A
	Sealing compound does not flow out		P
	Protective devices do not operate, except		P
	components in protective electronic circuits tested for the number of cycles specified in 24.1.4		N/A
	During the test protective devices do not operate (IEC 60335-2-24)		P
	During the test sealing compound doesn't flow out (IEC 60335-2-24)		P
	During the test temperatures are monitored continuously (IEC 60335-2-24)		P
	For (SN) and (N) class, the temperature rises not exceeding values in Table 3 (IEC 60335-2-24)		N/A
	For (ST) and (T) class, the temperature rises not exceeding values in Table 3 reduced by 7 K (IEC 60335-2-24)	T	P
	For motor-compressors not conforming to IEC 60335-2-34 (incl. its Annex AA), the temperatures of (IEC 60335-2-24)		—
	- housings of motor-compressors and		N/A
	- windings of motor-compressors		N/A
	shall not exceed the values given in Table 101		N/A
	For motor-compressors conforming to IEC 60335-2-34 (including its Annex AA), the temperatures are not measured (IEC 60335-2-24)		P
	The temperature rise of the external enclosure of motor-operated appliances not applicable for: (IEC 60335-2-24)		—
	-built-in appliances		N/A
	-other appliances (distance from a wall < 75 mm)		N/A
	-max. temperature rises specified in Table 101		N/A
	The temperature of ballast windings and their associated wiring shall not exceed the values specified in 12.4 of IEC 60598-1, when measured under the conditions stated (IEC 60335-2-24)		N/A
11.101	If the temperatures exceed the limits, the test is carried out again (IEC 60335-2-24):		—
	-winding temperatures at the end of a running cycle not higher than the limits given in Table 101		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
11.102	Any defrosting system, temperature rises don't exceed the values given in 11.8 (IEC 60335-2-24)		N/A
	Manual defrosting (IEC 60335-2-24)		N/A
	Automatic defrosting (IEC 60335-2-24)		N/A
11.103	Heating systems, other than defrosting, temperature rises don't exceed the values given in 11.8 (IEC 60335-2-24)		P
13	LEAKAGE CURRENT AND ELECTRIC STRENGTH AT OPERATING TEMPERATURE		
13.1	Leakage current not excessive and electric strength adequate		P
	Heating appliances operated at 1.15 times the rated power input (W)..... :		N/A
	Motor-operated appliances and combined appliances supplied at 1.06 times the rated voltage (V)	254.4 V	P
	Protective impedance and radio interference filters disconnected before carrying out the tests		N/A
	The test of 13.2 does not apply to battery circuit (IEC 60335-2-24)		N/A
13.2	The leakage current is measured by means of the circuit described in Figure 4 of IEC 60990:1999		P
	For class 0I appliances and class I appliances, except parts of class II construction, C may be replaced by a low impedance ammeter		P
	Leakage current measurements	(see appended table)	P
	Leakage current measurements and limits (IEC 60335-2-24)	(see appended table)	P
13.3	The appliance is disconnected from the supply		P
	Electric strength tests according to table 4	(see appended table)	P
	No breakdown during the tests		P
	The test voltage for reinforced insulation is applied between separate circuits for battery operation and mains supply operation (IEC 60335-2-24)		N/A
14	TRANSIENT OVERVOLTAGES		
	Appliances withstand the transient over-voltages to which they may be subjected		N/A
	Clearances having a value less than specified in table 16 subjected to an impulse voltage test, the test voltage specified in table 6..... :		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	No flashover during the test, unless		N/A
	of functional insulation if the appliance complies with clause 19 with the clearance short-circuited		N/A
	Lamp covers are not removed (IEC 60335-2-24)		N/A
15	MOISTURE RESISTANCE		
15.1	Enclosure provides the degree of moisture protection according to classification of the appliance		P
	Compliance checked as specified in 15.1.1, taking into account 15.1.2, followed by the electric strength test of 16.3		P
	No trace of water on insulation which can result in a reduction of clearances or creepage distances below values specified in clause 29		P
15.1.1	Appliances, other than IPX0, subjected to tests as specified in IEC 60529	IPX1	P
	Water valves containing live parts in external hoses for connection of an appliance to the water mains tested as specified for IPX7 appliances	No such parts	N/A
15.1.2	Hand-held appliance turned continuously through the most unfavourable positions during the test		N/A
	Built-in appliances installed according to the instructions		N/A
	Appliances placed or used on the floor or table placed on a horizontal unperforated support		P
	Appliances normally fixed to a wall and appliances with pins for insertion into socket-outlets are mounted on a wooden board		N/A
	For IPX3 appliances, the base of wall mounted appliances is placed at the same level as the pivot axis of the oscillating tube		N/A
	For IPX4 appliances, the horizontal centre line of the appliance is aligned with the pivot axis of the oscillating tube, and		N/A
	for appliances normally used on the floor or table, the movement is limited to two times 90° for a period of 5 min, the support being placed at the level of the pivot axis of the oscillating tube		N/A
	Wall-mounted appliances, take into account the distance to the floor stated in the instructions		N/A
	Appliances normally fixed to a ceiling are mounted underneath a horizontal unperforated support, the pivot axis of the oscillating tube located at the level of the underside of the support, and		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	for IPX4 appliances, the movement of the tube is limited to two times 90° from the vertical for a period of 5 min		N/A
	Appliances with type X attachment fitted with a flexible cord as described		N/A
	Detachable parts subjected to the relevant treatment with the main part		P
	However, if a part has to be removed for user maintenance and a tool is needed, this part is not removed		P
15.2	Spillage of liquid does not affect the electrical insulation		P
	Spillage solution comprising water containing approximately 1 % NaCl and 0.6 % rinsing agent		P
	Appliances with type X attachment fitted with a flexible cord as described	Type Y	N/A
	Appliances incorporating an appliance inlet tested with or without an connector, whichever is most unfavourable	No appliance inlet	N/A
	Detachable parts are removed		P
	Lamp covers are not removed (IEC 60335-2-24)		N/A
	Overfilling test with additional amount of the solution, over a period of 1 min (l)	0.75 (l) tested on water drip tray	P
	The appliance withstands the electric strength test of 16.3		P
	No trace of water on insulation that can result in a reduction of clearances or creepage distances below values specified in clause 29		P
15.3	Appliances proof against humid conditions		P
	Checked by test Cab: Damp heat steady state in IEC 60068-2-78		P
	Detachable parts removed and subjected, if necessary, to the humidity test with the main part		P
	Humidity test for 48 h in a humidity cabinet	30 °C, 93 % R.H.	P
	Reassembly of those parts that may have been removed		P
	The appliance withstands the tests of clause 16		P
15.101	Spillage of liquid from inside does not affect their electrical insulation (IEC 60335-2-24)		N/A
	The relevant tests of 15.101.1 and 15.101.2 are carried out using the solution specified in 15.2 (IEC 60335-2-24)		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
15.101.1	The apparatus shown in figure 101 is filled with the spillage solution and the test is carried out as specified(IEC 60335-2-24)		N/A
	Test acc. to 16.3 fulfilled and no reduction of clearances and creeping distances below values specified		N/A
	If defrost heating element is affected, test acc. to 22.102 is fulfilled		N/A
15.101.2	Test with rectangular container and 0,5 l of spillage solution is carried out as specified (IEC 60335-2-24)		N/A
	Test acc. to 16.3 fulfilled and no reduction of clearances and creeping distances below values specified		N/A
	If defrost heating element is affected, test acc. to 22.102 is fulfilled		N/A
15.102	Appliances subject to spillage onto the top are tested acc. to 15.103 and 15.104 (IEC 60335-2-24)		P
	Test of 15.103 is carried out using the solution specified in 15.2		P
15.103	Appliances, other than built-in appliances, ice-makers and ice-cream appliances, are tilted at an angle of up to 2° (IEC 60335-2-24)		P
	Test with 0.5 l spillage solution over the top of the appliance		P
15.104	Ice-makers which are directly connected to the water supply, is filled with water as in normal use. The inlet valve is then held open for 1 min (IEC 60335-2-24)		N/A
15.105	Operation of a defrosting system does not affect the electrical insulation of defrost heating elements (IEC 60335-2-24)		N/A
	If the water is in contact with the defrost heating element or its insulation, test of 22.102 is carried out		N/A
16	LEAKAGE CURRENT AND ELECTRIC STRENGTH		
16.1	Leakage current not excessive and electric strength adequate		P
	Protective impedance disconnected from live parts before carrying out the tests		N/A
	Tests carried out at room temperature and not connected to the supply		P
	The test of 16.2 does not apply to battery circuits (IEC 60335-2-24)		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
16.2	Single-phase appliances: test voltage 1.06 times rated voltage (V)	254.4 V	P
	Three-phase appliances: test voltage 1.06 times rated voltage divided by $\sqrt{3}$ (V)		N/A
	Leakage current measurements	(see appended table)	P
	Limit values doubled if:		—
	- all controls have an off position in all poles, or		N/A
	- the appliance has no control other than a thermal cut-out, or		N/A
	- all thermostats, temperature limiters and energy regulators do not have an off position, or		N/A
	- the appliance has radio interference filters		N/A
	With the radio interference filters disconnected, the leakage current do not exceed limits specified		N/A
	Limits for class 0I appliances and the various types of class I appliances (IEC 60335-2-24)	(see appended table)	P
16.3	Electric strength tests according to table 7	(see appended table)	P
	Test voltage applied between the supply cord and inlet bushing and cord guard and cord anchorage as specified	(see appended table)	P
	No breakdown during the tests		P
	The test voltage specified in Table 7 for reinforced insulation is applied between separate circuits for battery operation and mains supply operation (IEC 60335-2-24)		N/A
17	OVERLOAD PROTECTION OF TRANSFORMERS AND ASSOCIATED CIRCUITS		
	No excessive temperatures in transformer or associated circuits in event of short-circuits likely to occur in normal use.....	No such parts	N/A
	Appliance supplied with 1.06 or 0.94 times rated voltage under the most unfavourable short-circuit or overload likely to occur in normal use (V)		N/A
	Basic insulation is not short-circuited		N/A
	Temperature rise of insulation of the conductors of safety extra-low voltage circuits not exceeding the relevant value specified in table 3 by more than 15 K		N/A
	Temperature of the winding not exceeding the value specified in table 8		N/A
	However, limits do not apply to fail-safe transformers complying with sub-clause 15.5 of IEC 61558-1		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
18	ENDURANCE		
	Requirements and tests are specified in part 2 when necessary		N/A
19	ABNORMAL OPERATION		
19.1	The risk of fire, mechanical damage or electric shock under abnormal or careless operation obviated		P
	Electronic circuits so designed and applied that a fault will not render the appliance unsafe	(see appended table)	P
	Appliances incorporating heating elements subjected to the tests of 19.2 and 19.3, and		P
	if the appliance also has a control that limit the temperature during clause 11 it is subjected to the test of 19.4, and		P
	if applicable, to the test of 19.5		P
	Appliances incorporating PTC heating elements are also subjected to the test of 19.6	No PTC heating elements	N/A
	Appliances incorporating motors subjected to the tests of 19.7 to 19.10, as applicable		N/A
	Appliances incorporating electronic circuits subjected to the tests of 19.11 and 19.12, as applicable		P
	Appliances incorporating contactors or relays subjected to the test of 19.14, being carried out before the tests of 19.11		N/A
	Appliances incorporating voltage selector switches subjected to the test of 19.15		N/A
	Subclauses 19.2 and 19.3 do not apply to heating systems (IEC 60335-2-24)	See attachment 1	P
	Motor compressors not conforming to IEC 60335-2-34 are subjected to the tests specified in IEC 60335-2-34 19.101, 19.102 and 19.104 (IEC 60335-2-24)		N/A
	Fan motors of ice-cream appliances are not subject to the locked-rotor test specified in Annex AA (IEC 60335-2-24)		N/A
	Unless otherwise specified, the tests are continued until a non-self-resetting thermal cut-out operates, or		P
	until steady conditions are established		P
	If a heating element or intentionally weak part becomes open-circuited, the relevant test is repeated on a second sample		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
19.2	Test of appliances with heating elements with restricted heat dissipation; test voltage (V), power input of 0.85 times rated power input (W)..... :	204.7 V, 382.5 W	P
19.3	Test of 19.2 repeated; test voltage (V), power input of 1.24 times rated power input (W)..... :	263.0 V, 644.8 W	P
19.4	Test conditions as in clause 11, any control limiting the temperature during tests of clause 11 short-circuited		P
19.5	Test of 19.4 repeated on Class 0I and I appliances with tubular sheathed or embedded heating elements. No short-circuiting, but one end of the element connected to the sheath		P
	The test repeated with reversed polarity and the other end of the heating element connected to the sheath		P
	The test is not carried out on appliances intended to be permanently connected to fixed wiring and on appliances where an all-pole disconnection occurs during the test of 19.4		N/A
19.6	Appliances with PTC heating elements tested at rated voltage, establishing steady conditions	No PTC heating elements	N/A
	The working voltage of the PTC heating element is increased by 5 % and the appliance is operated until steady conditions are re-established. The voltage is then increased in similar steps until 1.5 times working voltage or until the PTC heating element ruptures (V)		N/A
19.7	Stalling test by locking the rotor if the locked rotor torque is smaller than the full load torque, or		N/A
	locking moving parts of other appliances		N/A
	Locked rotor, capacitors open-circuited one at a time		N/A
	Test repeated with capacitors short-circuited one at a time, unless		N/A
	the capacitor is of class S2 or S3 of IEC 60252-1		N/A
	Appliances with timer or programmer supplied with rated voltage for each of the tests, for a period equal to the maximum period allowed		N/A
	An electronic timer or programmer that operates to ensure compliance with the test before the maximum period under the conditions of Clause 11 is reached, is a protective electronic circuit		N/A
	Other appliances supplied with rated voltage for a period as specified		N/A
	Winding temperatures not exceeding values specified in table 8		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	Fan motors of ice-cream appliances are tested for 5 min (IEC 60335-2-24)		N/A
19.8	Multi-phase motors operated at rated voltage with one phase disconnected		N/A
	Three-phase motor compressors operated at rated voltage with one phase disconnected, unless complying with IEC 60335-2-34 (IEC 60335-2-24)		N/A
19.9	Not applicable (IEC 60335-2-24)		—
19.10	Series motor operated at 1.3 times rated voltage for 1 min (V)		N/A
	During the test, parts not being ejected from the appliance		N/A
19.11	Electronic circuits, compliance checked by evaluation of the fault conditions specified in 19.11.2 for all circuits or parts of circuits, unless		P
	they comply with the conditions specified in 19.11.1		N/A
	Appliances incorporating an electronic circuit that relies upon a programmable component to function correctly, subjected to the test of 19.11.4.8, unless		N/A
	restarting does not result in a hazard		N/A
	Appliances having a device with an off position obtained by electronic disconnection, or a device placing the appliance in a stand-by mode, subjected to the tests of 19.11.4		N/A
	If the safety of the appliance under any of the fault conditions depends on the operation of a miniature fuse-link complying with IEC 60127, the test of 19.12 is carried out		P
	During and after each test the following is checked:		
	- the temperature of the windings do not exceed the values specified in table 8		P
	- the appliance complies with the conditions specified in 19.13		P
	- any current flowing through protective impedance not exceeding the limits specified in 8.1.4		N/A
	If a conductor of a printed board becomes open-circuited, the appliance is considered to have withstood the particular test, provided both of the following conditions are met:		—
	- the base material of the printed circuit board withstands the test of Annex E		N/A
	- any loosened conductor does not reduce clearance or creepage distances between live parts and accessible metal parts below the values specified in clause 29		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
19.11.1	Fault conditions a) to g) in 19.11.2 are not applied to circuits or parts of circuits meeting both of the following conditions:		—
	- the electronic circuit is a low-power circuit, that is, the maximum power at low-power points does not exceed 15 W according to the tests specified		N/A
	- the protection against electric shock, fire hazard, mechanical hazard or dangerous malfunction of other parts of the appliance does not rely on the correct functioning of the electronic circuit		N/A
19.11.2	Fault conditions applied one at a time, the appliance operating under conditions specified in clause 11, but supplied at rated voltage, duration of the tests as specified:		—
	a) short circuit of functional insulation if clearances or creepage distances are less than the values specified in clause 29		P
	b) open circuit at the terminals of any component		P
	c) short circuit of capacitors, unless		N/A
	they comply with IEC 60384-14		N/A
	d) short circuit of any two terminals of an electronic component, other than integrated circuits		P
	This fault condition is not applied between the two circuits of an optocoupler		N/A
	e) failure of triacs in the diode mode		N/A
	f) failure of microprocessors and integrated circuits		N/A
	g) failure of an electronic power switching device		N/A
	Each low power circuit is short-circuited by connecting the low-power point to the pole of the supply source from which the measurements were made		N/A
19.11.3	If the appliance incorporates a protective electronic circuit that operates to ensure compliance with clause 19, the appliance is tested as specified		N/A
19.11.4	Appliances having a device with an off position obtained by electronic disconnection, or		N/A
	a device that can be placed in the stand-by mode,		N/A
	subjected to the tests of 19.11.4.1 to 19.11.4.7, the device being set in the off position or in the stand-by mode		N/A
	Appliances incorporating a protective electronic circuit subjected to the tests of 19.11.4.1 to 19.11.4.7, the tests being carried out after the protective electronic circuit has operated, except that		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	appliances operated for 30 s or 5 min during the test of 19.7 are not subjected to the tests for electromagnetic phenomena.		N/A
	Surge protective devices disconnected, unless		N/A
	They incorporate spark gaps		N/A
19.11.4.1	The appliance is subjected to electrostatic discharges in accordance with IEC 61000-4-2, test level 4		N/A
19.11.4.2	The appliance is subjected to radiated fields in accordance with IEC 61000-4-3, at frequency ranges specified		N/A
19.11.4.3	The appliance is subjected to fast transient bursts in accordance with IEC 61000-4-4, test level 3 or 4 as specified		N/A
19.11.4.4	The power supply terminals of the appliance subjected to voltage surges in accordance with IEC 61000-4-5, test level 3 or 4 as specified		N/A
	An open circuit test voltage of 2 kV is applicable for the line-to-line coupling mode		N/A
	An open circuit test voltage of 4 kV is applicable for the line-to-earth coupling		N/A
	Earthed heating elements in class I appliances disconnected		N/A
19.11.4.5	The appliance is subjected to injected currents in accordance with IEC 61000-4-6, test level 3		N/A
19.11.4.6	Appliances having a rated current not exceeding 16 A are subjected to the Class 3 voltage dips and interruptions in accordance with IEC 61000-4-11		N/A
	Appliances having a rated current exceeding 16 A are subjected to the Class 3 voltage dips and interruptions in accordance with IEC 61000-4-34		N/A
19.11.4.7	The appliance is subjected to mains signals in accordance with IEC 61000-4-13, test level class 2		N/A
19.11.4.8	The appliance is supplied at rated voltage and operated under normal operation. After 60s the power supply is reduced to a level such that the appliance ceases to respond or parts controlled by the programmable component cease to operate		N/A
	The appliance continues to operate normally, or		N/A
	requires a manual operation to restart		N/A
19.12	If the safety of the appliance for any of the fault conditions specified in 19.11.2 depends on the operation of a miniature fuse-link complying with IEC 60127, the test is repeated, measuring the current flowing through the fuse-link; measured current (A); rated current of the fuse-link (A) :	Measured: 25 A, Rated: 8 A	P

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
19.13	During the tests the appliance does not emit flames, molten metal, poisonous or ignitable gas in hazardous amounts		P
	Temperature rises not exceeding the values shown in table 9	(see appended table)	P
	Compliance with clause 8 not impaired		P
	If the appliance can still be operated it complies with 20.2		P
	Insulation, other than of class III appliances or class III constructions that do not contain live parts, withstands the electric strength test of 16.3, the test voltage as specified in table 4:		—
	- basic insulation (V)	1 000 V	P
	- supplementary insulation (V)		N/A
	- reinforced insulation (V).....	3 000 V	P
	Temperature rises not exceeding the values shown in Table 7 or 150 °C for housing of motor-compressors (IEC 60335-2-24)		P
	After operation or interruption of a control, clearances and creepage distances across the functional insulation withstand the electric strength test of 16.3, the test voltage being twice the working voltage		P
	The appliance does not undergo a dangerous malfunction, and		P
	no failure of protective electronic circuits, if the appliance is still operable		P
	Appliances tested with an electronic switch in the off position, or in the stand-by mode:		—
	- do not become operational, or		N/A
	- if they become operational, do not result in a dangerous malfunction during or after the tests of 19.11.4		N/A
	If the appliance contains lids or doors that are controlled by one or more interlocks, one of the interlocks may be released provided that:		—
	- the lid or door does not move automatically to an open position when the interlock is released, and		N/A
	- the appliance does not start after the cycle in which the interlock was released		N/A
	The temperature of the housing of motor-compressors other than those which comply with IEC 60335-2-34 is determined at the end of the test period and shall not exceed 150 °C (IEC 60335-2-24)		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
19.14	Appliances operated under the conditions of clause 11, any contactor or relay contact operating under the conditions of clause 11 being short-circuited	No such parts	N/A
	For a relay or contactor with more than one contact, all contacts are short-circuited at the same time		N/A
	A relay or contactor operating only to ensure the appliance is energized for normal use is not short-circuited		N/A
	If more than one relay or contactor operates in clause 11, they are short-circuited in turn		N/A
19.15	For appliances with a mains voltage selector switch, the switch is set to the lowest rated voltage position and the highest value of rated voltage is applied	No such parts	N/A
19.101	Heating systems dimensioned and located properly and comply with 19.13 during and after the test (IEC 60335-2-24)		P
19.102	Ice-makers and ice-cream appliances so constructed that they do not cause any risk and comply with 19.13 during and after the tests (IEC 60335-2-24)		N/A
19.103	Appliances intended for camping and similar use tested on an inclined support (5 °) and comply with 19.13 during and after the test (IEC 60335-2-24)		N/A
19.104	Illuminating equipment shall not cause a fire hazard under abnormal operating conditions (IEC 60335-2-24)		N/A
	Test as specified (IEC 60335-2-24)		N/A
	Illuminating equipment having discharge lamps is operated under the fault conditions specified in items a), d) and e) of 12.5.1 of IEC 60598-1, the appliance being supplied at rated voltage until temperature stabilisation of the measured parts (IEC 60335-2-24)		N/A
	During and after the test, the appliance shall comply with 19.13 (IEC 60335-2-24)		N/A
	The temperature of ballast windings and their associated wiring shall not exceed the values specified in 12.5 of IEC 60598-1 when measured under the conditions specified (IEC 60335-2-24)		N/A
19.105	Appliances intended for battery operation properly constructed and comply with 19.13 during and after the test (IEC 60335-2-24)		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
20	STABILITY AND MECHANICAL HAZARDS		
20.1	Ice-cream appliances shall have adequate stability (IEC 60335-2-24)		P
	Tilting test through an angle of 10°, appliance placed on an inclined plane/horizontal support, not connected to the supply mains; appliance does not overturn		P
	Tilting test repeated on appliances with heating elements, angle of inclination increased to 15°	Not overturned	P
	Possible heating test in overturned position; temperature rise does not exceed values shown in table 9		N/A
20.2	Moving parts adequately arranged or enclosed as to provide protection against personal injury		P
	Protective enclosures, guards and similar parts are non-detachable, and		P
	have adequate mechanical strength		P
	Enclosures that can be opened by overriding an interlock are considered to be detachable parts		N/A
	Self-resetting thermal cut-outs and overcurrent protective devices not causing a hazard by unexpected closure		P
	Not possible to touch dangerous moving parts with the test probe described		P
20.101	Refrigeration appliances and ice-makers shall have adequate stability. Tests according to 20.102, 20.103 and 20.104 (IEC 60335-2-24)	No doors, no drawers	P
	Appliance shall not tilt by more than 2°		N/A
	This requirement does not apply to built-in appliances (IEC 60335-2-24)		N/A
20.102	Tests with weights as described		N/A
	Test with door opened to 90° (IEC 60335-2-24)		N/A
	Test with door opened to 180° or to the limit of door stop (IEC 60335-2-24)		N/A
20.103	Test with one of the drawers is pulled to the most onerous out position (IEC 60335-2-24)		N/A
	Test with two drawers are pulled to the most onerous out position (IEC 60335-2-24)		N/A
20.104	Test with sliding drawers accessible without opening a door (IEC 60335-2-24)		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	Door shelves are loaded as specified in 20.102 and opened 90° (IEC 60335-2-24)		N/A
21	MECHANICAL STRENGTH		
	Note 101: Covers of lamps within the appliance are considered likely to be damaged in normal use. Lamps are not tested (IEC 60335-2-24)		—
21.1	Appliance has adequate mechanical strength and is constructed as to withstand rough handling		P
	Checked by applying 3 blows to every point of the enclosure like to be weak, in accordance with test Ehb of IEC 60068-2-75, spring hammer test, with an impact energy of 0,5 J	(see appended table)	P
	The appliance shows no damage impairing compliance with this standard, and		P
	compliance with 8.1, 15.1 and clause 29 not impaired		P
	If doubt, supplementary or reinforced insulation subjected to the electric strength test of 16.3		N/A
	If necessary, repetition of groups of three blows on a new sample		N/A
	For accessible glass panels, the impact energy is 1,00 J (IEC 60335-2-24)	No glass panels	N/A
21.2	Accessible parts of solid insulation having strength to prevent penetration by sharp implements		N/A
	Test not applicable if the thickness of supplementary insulation is at least 1 mm and reinforced insulation at least 2 mm		P
	The insulation is tested as specified, and does withstand the electric strength test of 16.3		N/A
21.101	Appliances for camping or similar use tested against the effects of dropping and vibration as specified (IEC 60335-2-24)		N/A
21.102	Lamps are protected against mechanical shocks (IEC 60335-2-24)		N/A
22	CONSTRUCTION		
22.1	Appliance marked with the first numeral of the IP system, relevant requirements of IEC 60529 are fulfilled	IPX1	N/A
22.2	Stationary appliance: means to ensure all-pole disconnection from the supply being provided:		—
	- a supply cord fitted with a plug, or		P
	- a switch complying with 24.3, or		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	- a statement in the instruction sheet that a disconnection incorporated in the fixed wiring is to be provided, or		N/A
	- an appliance inlet		N/A
	Single-pole switches and single-pole protective devices for the disconnection of heating elements in single-phase, permanently connected class 01 and class I appliances, connected to the phase conductor		N/A
22.3	Appliance provided with pins: no undue strain on socket-outlets		N/A
	Applied torque not exceeding 0.25 Nm		N/A
	Pull force of 50 N to each pin after the appliance has been placed in the heating cabinet; when cooled to room temperature the pins are not displaced by more than 1 mm		N/A
	Each pin subjected to a torque of 0.4 Nm; the pins are not rotating, unless		N/A
	rotating does not impair compliance with this standard		N/A
22.4	Appliance for heating liquids and appliance causing undue vibration not provided with pins for insertion into socket-outlets		N/A
22.5	No risk of electric shock when touching pins, for appliances having a capacitor with rated capacitance equal to or greater than 0.1 μ F, the appliance being disconnected from the supply at the instant of voltage peak		P
	Voltage not exceeding 34 V (V)	Measured: max. 1.4 V	P
	If compliance relies on the operation of an electronic circuit, the electromagnetic phenomena tests of 19.11.4.3 and 19.11.4.4 are applied		N/A
	The discharge test is then repeated three times, voltage not exceeding 34 V (V).....		N/A
22.6	Electrical insulation not affected by condensing water or leaking liquid		P
	Electrical insulation of Class II appliances not affected if a hose ruptures or seal leaks		P
	In case of doubt, test as described		N/A
22.7	Compression-type appliances, including protective enclosures of a protected cooling system, using flammable refrigerants shall withstand (IEC 60335-2-24)		—
	- a pressure of 3.5 times the saturated vapour pressure (70 °C)		N/A
	- a pressure of 5 times the saturated vapour pressure (20 °C)		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
22.8	Electrical connections not subject to pulling during cleaning of compartments to which access can be gained without the aid of a tool, and that are likely to be cleaned in normal use		P
22.9	Insulation, internal wiring, windings, commutators and slip rings not exposed to oil, grease or similar substances, unless		P
	the substance has adequate insulating properties		N/A
22.10	Not possible to reset voltage-maintained non-self-resetting thermal cut-outs by the operation of an automatic switching device incorporated within the appliance, if:		N/A
	- a non-self-resetting thermal cut-out is required by the standard, and		N/A
	- a voltage maintained non-self-resetting thermal cut-out is used to meet it		N/A
	Non-self-resetting thermal motor protectors have a trip-free action, unless		N/A
	they are voltage maintained		N/A
	Reset buttons of non-self-resetting controls so located or protected that accidental resetting is unlikely		N/A
22.11	Reliable fixing of non-detachable parts that provide the necessary degree of protection against electric shock, moisture or contact with moving parts		P
	Obvious locked position of snap-in devices used for fixing such parts		N/A
	No deterioration of the fixing properties of snap-in devices used in parts that are likely to be removed during installation or servicing		N/A
	Tests as described		N/A
22.12	Handles, knobs etc. fixed in a reliable manner, if loosening result in a hazard		P
	Removing or fixing in wrong position of handles, knobs etc. indicating position of switches or similar components not possible, if resulting in a hazard		P
	A choking hazard does not apply to appliances for commercial use		N/A
	Axial force 15 N applied to parts, the shape being so that an axial pull is unlikely to be applied		P
	Axial force 30 N applied to parts, the shape being so that an axial pull is likely to be applied		N/A
	If the part is removed and can be contained within the small parts cylinder, it is considered to be a choking hazard		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
22.13	Unlikely that handles, when gripped as in normal use, make the operator's hand touch parts having a temperature rise exceeding the value specified for handles which are held for short periods only		P
22.14	No ragged or sharp edges creating a hazard for the user in normal use, or during user maintenance		P
	No exposed pointed ends of self-tapping screws or other fasteners, likely to be touched by the user in normal use or during user maintenance		P
22.15	Storage hooks and the like for flexible cords smooth and well rounded		N/A
22.16	Automatic cord reels cause no undue abrasion or damage to the sheath of the flexible cord, no breakage of conductors strands and no undue wear of contacts		N/A
	Cord reel tested with 6000 operations, as specified		N/A
	Electric strength test of 16.3, voltage of 1000 V applied		N/A
22.17	Not applicable to refrigeration appliances and ice-makers (IEC 60335-2-24)		—
22.18	Current-carrying parts and other metal parts resistant to corrosion		P
22.19	Driving belts not relied upon to provide the required level of insulation, unless		N/A
	constructed to prevent inappropriate replacement		N/A
22.20	Direct contact between live parts and thermal insulation effectively prevented, unless		P
	material used is non-corrosive, non-hygroscopic and non-combustible		N/A
22.21	Wood, cotton, silk, ordinary paper and fibrous or hygroscopic material not used as insulation, unless		P
	impregnated		N/A
	This requirement does not apply to magnesium oxide and mineral ceramic fibres used for the electrical insulation of heating elements		N/A
22.22	Appliances not containing asbestos		P
22.23	Oils containing polychlorinated biphenyl (PCB) not used		P
22.24	Bare heating elements, except in class III appliances or class III constructions that do not contain live parts, adequately supported		N/A
	In case of rupture, the heating conductor is unlikely to come in contact with accessible metal parts		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
22.25	Sagging heating conductors, except in class III appliances or class III constructions that do not contain live parts, cannot come into contact with accessible metal parts		N/A
22.26	For class III constructions the insulation between parts operating at safety extra-low voltage and other live parts complies with the requirements for double or reinforced insulation		N/A
22.27	Parts connected by protective impedance separated by double or reinforced insulation		N/A
22.28	Metal parts of Class II appliances conductively connected to gas pipes or in contact with water, separated from live parts by double or reinforced insulation		N/A
22.29	Class II appliances permanently connected to fixed wiring so constructed that the required degree of access to live parts is maintained after installation		N/A
22.30	Parts serving as supplementary or reinforced insulation fixed so that they cannot be removed without being seriously damaged, or		P
	so constructed that they cannot be replaced in an incorrect position, and so that if they are omitted, the appliance is rendered inoperable or manifestly incomplete		N/A
22.31	Neither clearances nor creepage distances over supplementary and reinforced insulation reduced below values specified in clause 29 as a result of wear		P
	Neither clearances nor creepage distances between live parts and accessible parts reduced below values for supplementary insulation if wires, screws etc. become loose		P
22.32	Supplementary and reinforced insulation constructed or protected against pollution so that clearances or creepage distances are not reduced below the values in clause 29		P
	Supplementary insulation of natural or synthetic rubber resistant to ageing, or arranged and dimensioned so that creepage distances are not reduced below values specified in 29.2		N/A
	Ceramic material not tightly sintered, similar materials or beads alone not used as supplementary or reinforced insulation		N/A
	Ceramic and similar porous material in which heating conductors are embedded is considered to be basic insulation, not reinforced insulation		N/A
	Oxygen bomb test at 70 °C for 96 h and 16 h at room temperature		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
22.33	Conductive liquids that are or may become accessible in normal use and conductive liquids that are in contact with unearthed accessible metal parts are not in direct contact with live parts, or		P
	unearthed metal parts separated from live parts by basic insulation only		N/A
	Electrodes not used for heating liquids		P
	For class II constructions, conductive liquids that are or may become accessible in normal use and conductive liquids that are in contact with unearthed accessible metal parts, not in direct contact with basic or reinforced insulation, unless		P
	the reinforced insulation consists of at least 3 layers		N/A
	For class II constructions, conductive liquids which are in contact with live parts, not in direct contact with reinforced insulation, unless		P
	the reinforced insulation consists of at least 3 layers		N/A
	An air layer not used as basic or supplementary insulation in a double insulation system if likely to be bridged by leaking liquid		P
	Heating conductors having only one layer of insulation are not in direct contact with water or ice during normal use (IEC 60335-2-24)		P
	NOTE : Frozen water is regarded as a conducting liquid (IEC 60335-2-24)		N/A
22.34	Shafts of operating knobs, handles, levers etc. not live, unless		P
	the shaft is not accessible when the part is removed		N/A
22.35	For other than class III constructions, handles, levers and knobs, held or actuated in normal use, not becoming live in the event of a failure of basic insulation		P
	Such parts being of metal, and their shafts or fixings are likely to become live in the event of a failure of basic insulation, are either adequately covered by insulation material or their accessible parts are separated from their shafts or fixings by supplementary insulation		N/A
	This requirement does not apply to handles, levers and knobs on stationary appliances and cordless appliances, other than those of electrical components, provided they are reliably connected to an earthing terminal or earthing contact, or separated from live parts by earthed metal		N/A
	Insulating material covering metal handles, levers and knobs withstand the electric strength test of 16.3 for supplementary insulation		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
22.36	For appliances other than class III, handles continuously held in the hand in normal use so constructed that when gripped as in normal use, the operators hand is not likely to touch metal parts, unless		N/A
	they are separated from live parts by double or reinforced insulation		N/A
22.37	Capacitors in Class II appliances not connected to accessible metal parts and their casings, if of metal, separated from accessible metal parts by supplementary insulation, unless		N/A
	the capacitors comply with 22.42		N/A
22.38	Capacitors not connected between the contacts of a thermal cut-out		P
22.39	Lamp holders used only for the connection of lamps		N/A
22.40	Motor-operated appliances and combined appliances intended to be moved while in operation, or having accessible moving parts, fitted with a switch to control the motor. The actuating member of the switch being easily visible and accessible		N/A
	If the appliance cannot operate continuously, automatically or remotely without giving rise to a hazard, appliances for remote operation being fitted with a switch for stopping the operation. The actuating member of the switch being easily visible and accessible		N/A
22.41	No components, other than lamps, containing mercury		P
22.42	Protective impedance consisting of at least two separate components		N/A
	Values specified in 8.1.4 not exceeded if any one of the components are short-circuited or open-circuited		N/A
	Resistors checked by the test of 14.1 a) in IEC 60065		N/A
	Capacitors checked by the tests for class Y capacitors in IEC 60384-14		N/A
22.43	Appliances adjustable for different voltages, accidental changing of the setting of the voltage unlikely to occur		N/A
22.44	Appliances not having an enclosure that is shaped or decorated like a toy		P
22.45	When air is used as reinforced insulation, clearances not reduced below the values specified in 29.1.3 due to deformation as a result of an external force applied to the enclosure		P

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
22.46	For programmable protective electronic circuits used to ensure compliance with the standard, the software contains measures to control the fault/error conditions in table R.1		N/A
	Software that contains measures to control the fault/error conditions specified in table R.2 is to be specified in parts 2 for particular constructions or to address specific hazards		N/A
	These requirements are not applicable to software used for functional purpose or compliance with clause 11		N/A
22.47	Appliances connected to the water mains withstand the water pressure expected in normal use		P
	No leakage from any part, including any inlet water hose		P
22.48	Appliances connected to the water mains constructed to prevent backsiphonage of non-potable water		P
22.49	For remote operation, the duration of operation is to be set before the appliance can be started, unless		N/A
	the appliance switches off automatically or can operate continuously without hazard		N/A
22.50	Controls incorporated in the appliance take priority over controls actuated by remote operation		N/A
22.51	There is a control on the appliance manually adjusted to the setting for remote operation before the appliance can be operated in this mode		N/A
	There is a visual indication showing that the appliance is adjusted for remote operation		N/A
	These requirements not necessary on appliances that can operate as follows, without giving rise to a hazard:		—
	- continuously, or		N/A
	- automatically, or		N/A
	- remotely		N/A
22.52	Socket-outlets on appliances accessible to the user in accordance with the socket-outlet system used in the country in which the appliance is sold		N/A
22.53	Class II appliances and class III appliances that incorporate functionally earthed parts have at least double insulation or reinforced insulation between live parts and the functionally earthed parts		N/A
22.54	Button cells and batteries designated R1 not accessible without the aid of a tool, unless		N/A
	the cover of their compartment can only be opened after at least two independent movements have been applied simultaneously		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
22.55	Devices operated to stop the intended function of the appliance, if any, are be distinguished from other manual devices by means of shape, size, surface texture or position		N/A
	The requirement concerning position does not preclude use of a push on push off switch		N/A
	An indication when the device has been operated is given by:		—
	– tactile feedback from the actuator or from the appliance, or		N/A
	– reduction in heat output; or		N/A
	– audible and visible feedback		N/A
22.56	Detachable power supply part provided with the part of class III construction		N/A
22.57	The properties of non-metallic materials do not degrade from exposure to UV-C radiation, as specified in Annex T		N/A
	This requirement does not apply to glass, ceramics or similar materials		N/A
22.101	Lampholders properly fixed (IEC 60335-2-24)		N/A
	NOTE: Normal use includes replacement of lamps (IEC 60335-2-24)		N/A
	Test with torque of (IEC 60335-2-24):		N/A
	Lampholders for a fluorescent lamp shall comply with the test of 4.4.4 i) in IEC 60598-1 (IEC 60335-2-24)		N/A
22.102	Insulated wire heaters and their joints protected against entry of water (IEC 60335-2-24)		N/A
	3 heating elements: 24 h immersion in water with 1 % NaCl; electric strength test between heating conductor and water (1'250 V, 15 min) (IEC 60335-2-24)		N/A
22.103	Appliances employing a transcritical refrigeration system shall in the high pressure side of the refrigeration system include a pressure relief device on the compressor or between the compressor and the gas cooler. There shall be no shut off devices or other components except piping between the compressor and the pressure relief device, which could introduce a pressure drop. (IEC 60335-2-24)		N/A
	Pressure relief device installed as described (IEC 60335-2-24)		N/A
	Test of pressure relief device as described (IEC 60335-2-24)		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
22.104	Appliances with two or more temperature control devices controlling the same motor-compressor don't cause undue operation of the thermal motor-protector (IEC 60335-2-24)		N/A
	The test is carried out separately with each combination of control devices (IEC 60335-2-24)		N/A
22.105	Appliances which can also be battery operated, the battery circuit is insulated from live parts by double insulation or reinforced insulation (IEC 60335-2-24)		N/A
	It is not possible to touch live parts when making the connections to the battery (IEC 60335-2-24)		N/A
	Specified for double insulation or reinforced insulation (IEC 60335-2-24)		N/A
22.106	The mass of refrigerant (flammable refrigerant) shall not exceed 150 g (IEC 60335-2-24)		N/A
22.107	Compression-type appliances with a protected cooling system and which use flammable refrigerants shall be constructed to avoid any fire or explosion hazard, in the event of leakage of the cooling system (IEC 60335-2-24)		N/A
22.107.1	A leakage is simulated at the most critical point of the cooling system (method as specified) (IEC 60335-2-24)		N/A
	Measured as specified		N/A
	The measured value shall not exceed 75 % LEL of the refrigerant (Table 102) and shall not exceed 50 % LEL for a period exceeding 5 min. (IEC 60335-2-24)		N/A
22.107.2	All accessible surfaces of protected cooling system components, are scratched using the tool whose tip is shown in figure 102 (IEC 60335-2-24)		N/A
	The tool is applied using the following parameters (IEC 60335-2-24):		—
	- force at right angles to the surface to be tested 35 N + 3 N		N/A
	- force parallel to the surface to be tested 250 N		N/A
	The appropriate part shall withstand the test of 22.7 reduced by 50 % (IEC 60335-2-24)		N/A
22.107.3	If aluminium having a purity of less than 99.5 % according to ISO 209 is used in a protected cooling system that is embedded in thermal insulation, a sample of the cooling system is subjected to the salt mist test of IEC 60068-2-11 for a test duration of 48 h. (IEC 60335-2-24)		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
22.108	Compression-type appliances with unprotected cooling systems and which use flammable refrigerants, any electrical apparatus other than non-self-resetting protective devices, shall be tested and found to comply with the requirements in Annex CC for group IIA gases or the refrigerant used (IEC 60335-2-24)		N/A
	Refrigerant leakage into food storage shall not result in an explosive atmosphere outside the food storage compartment in areas where electrical apparatus are mounted, except in those areas which contain only non-self-resetting protective devices, necessary for compliance with the requirements in Annex CC for group IIA gases or the refrigerant used (IEC 60335-2-24)		N/A
	The measured value shall not exceed 75 % LEL of the refrigerant (Table 102) and shall not exceed 50 % LEL for a period exceeding 5 min (IEC 60335-2-24)		N/A
22.109	Compression-type appliance which use flammable refrigerants shall be constructed so that leaked refrigerant will not stagnate so as to cause a fire hazard in areas outside the food storage compartments where the appliance's electrical components, other than non-self-resetting protective devices necessary for compliance with Clause 19, are fitted (IEC 60335-2-24)		N/A
	Tested as follows, unless the electrical components comply at least with the requirements in Annex CC for group IIA gases or the refrigerant used (IEC 60335-2-24)		N/A
	Test: A quantity equal to 50 % + 1.5 g of the refrigerant charge is injected into the considered area as specified (IEC 60335-2-24)		N/A
	The measured value shall not exceed 75 % LEL of the refrigerant (Table 102) and shall not exceed 50 % LEL for a period exceeding 5 min (IEC 60335-2-24)		N/A
22.110	Temperatures on surfaces be exposed to leakage of flammable refrigerants shall not exceed the ignition temperature (Table 102) reduced by 100 K (IEC 60335-2-24)		N/A
22.111	In compression-type appliances which use flammable refrigerant: Prevention from galvanic coupling in contact points between uncoated aluminium and copper pipes (or similar metals) by positive means such as the use of insulated sleeving or spacers. (IEC 60335-2-24)		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
22.112	Doors and lids of compartments in appliances with a free space shall be capable of being opened from the inside (IEC 60335-2-24)		N/A
	The door shall open before the force exceeds 70 N (IEC 60335-2-24)		N/A
22.113	Drawers which are only accessible after openings a door or lid shall not contain a free space (IEC 60335-2-24)		N/A
22.114	Drawers which are accessible without opening a door and which contain a free space shall have an opening in their rear wall and be capable of being opened from the inside (IEC 60335-2-24)		N/A
	The drawers shall open before the force exceeds 70 N (IEC 60335-2-24)		N/A
22.115	Appliances for household use which contain compartments with a free space any door or drawer shall not be fitted with a self-latching lock (IEC 60335-2-24)		N/A
	Key operated locks shall require two independent movements to actuate the lock or be of a type that automatically ejects the key when unlocked (IEC 60335-2-24)		N/A
22.116	Accessible glass panels with an area having any two orthogonal dimensions exceeding 75 mm shall be made from (IEC 60335-2-24)		N/A
	•glass that breaks into small pieces when it fractures, or		N/A
	•glass that is not released or dropped from its normal position when broken		N/A
	This requirement does not apply to glass panels inside the appliance with enhanced mechanical strength		N/A
	a)glass that breaks tested as specified		N/A
	b)glass that is not released or dropped tested as specified		N/A
	c)glass with enhanced mechanical strength tested as specified		N/A
23	INTERNAL WIRING		
23.1	Wireways smooth and free from sharp edges		P
	Wires protected against contact with burrs, cooling fins etc.		P
	Wire holes in metal well-rounded or provided with bushings		P

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	Wiring effectively prevented from coming into contact with moving parts		N/A
23.2	Beads etc. on live wires cannot change their position, and are not resting on sharp edges		N/A
	Beads inside flexible metal conduits contained within an insulating sleeve		N/A
23.3	Electrical connections and internal conductors movable relatively to each other not exposed to undue stress		N/A
	Flexible metallic tubes not causing damage to insulation of conductors		N/A
	Open-coil springs not used		N/A
	NOTE : This does not apply to external conductors (IEC 60335-2-24)		N/A
	Adequate insulating lining provided inside a coiled spring, the turns of which touch one another		N/A
	No damage after 100 000 flexings for conductors flexed during normal use (IEC 60335-2-24)		N/A
	The number of flexings for an incorporated ice maker is 50 000 (IEC 60335-2-24)		N/A
	100 flexings for conductors flexed during user maintenance		N/A
	Electric strength test of 16.3, 1000 V between live parts and accessible metal parts		N/A
	Not more than 10 % of the strands of any conductor broken, and		N/A
	not more than 30 % for wiring supplying circuits that consume no more than 15 W		N/A
23.4	Bare internal wiring sufficiently rigid and fixed		N/A
23.5	The insulation of internal wiring subjected to the supply mains voltage withstanding the electrical stress likely to occur in normal use		P
	Basic insulation electrically equivalent to the basic insulation of cords complying with IEC 60227 or IEC 60245, or		N/A
	no breakdown when a voltage of 2000 V is applied for 15 min between the conductor and metal foil wrapped around the insulation		P
	For class II construction, the requirements for supplementary insulation and reinforced insulation apply,		P
	except that the sheath of a cord complying with IEC 60227 or IEC 60245 may provide supplementary insulation.		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	A single layer of internal wiring insulation does not provide reinforced insulation		P
23.6	Sleeving used as supplementary insulation on internal wiring retained in position by clamping at both ends, or		N/A
	be such that it can only be removed by breaking or cutting		N/A
23.7	The colour combination green/yellow only used for earthing conductors		P
23.8	Aluminium wires not used for internal wiring		P
23.9	Stranded conductors not consolidated by soldering where they are subjected to contact pressure, unless		P
	the contact pressure is provided by spring terminals		N/A
23.10	The insulation and sheath of internal wiring, incorporated in external hoses for the connection of an appliance to the water mains, at least equivalent to that of light polyvinyl chloride sheathed flexible cord (60227 IEC 52)		N/A
24	COMPONENTS		
24.1	Components comply with safety requirements in relevant IEC standards		P
	List of components..... :	(see appended table)	P
	Motors not required to comply with IEC 60034-1, they are tested as part of the appliance		N/A
	Relays tested as part of the appliance, or		N/A
	alternatively acc. to IEC 60730-1, and meeting the additional requirements in IEC 60335-1		P
	The requirements of Clause 29 apply between live parts of components and accessible parts of the appliance		P
	Components can comply with the requirements for clearances and creepage distances for functional insulation in the relevant component standard		P
	30.2 of this standard apply to parts of non-metallic material in components including parts of non-metallic material supporting current-carrying connections		P
	Components that have not been previously tested to comply with the IEC standard for the relevant component are tested according to the requirements of 30.2		P

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	Components that have been previously tested to comply with the resistance to fire requirements in the IEC standard for the relevant component need not be retested provided the specified conditions are met		N/A
	If these conditions are not satisfied, the component is tested as part of the appliance.		N/A
	Power electronic converter circuits not required to comply with IEC 62477-1, they are tested as part of the appliance		N/A
	If components have not been tested and found to comply with relevant IEC standard for the number of cycles specified, they are tested in accordance with 24.1.1 to 24.1.9		P
	For components mentioned in 24.1.1 to 24.1.9 no additional tests specified in the relevant component standard are necessary other than those specified in 24.1.1 to 24.1.9		P
	Components not tested and found to comply with relevant IEC standard and components not marked or not used in accordance with its marking, tested under the conditions occurring in the appliance		P
	Lampholders and starterholders that have not being tested and found to comply with the relevant IEC standard, tested as a part of the appliance and additionally according to the gauging and interchangeability requirements of the relevant IEC standard		N/A
	No additional tests specified for nationally standardized plugs such as those detailed in IEC/TR 60083 or connectors complying with the standard sheets of IEC 60320-1 and IEC 60309		P
	Motor-compressors are not required to be separately tested according to (IEC 60335-2-34) nor are they required to meet the requirements of (IEC 60335-2-34) if they meet the requirements of this standard (IEC 60335-2-24)		P
24.1.1	Capacitors likely to be permanently subjected to the supply voltage and used for radio interference suppression or for voltage dividing, comply with IEC 60384-14		N/A
	If the capacitors have to be tested, they are tested according to Annex F		N/A
24.1.2	Transformers in associated switch mode power supplies comply with Annex BB of IEC 61558-2-16		N/A
	Safety isolating transformers comply with IEC 61558-2-6		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	If they have to be tested, they are tested according to Annex G		N/A
24.1.3	Switches comply with IEC 61058-1, the number of cycles of operation being at least 10 000		P
	If they have to be tested, they are tested according to Annex H		N/A
	If the switch operates a relay or contactor, the complete switching system is subjected to the test		N/A
	If the switch only operates a motor starting relay complying with IEC 60730-2-10 with the number of cycles of a least 10 000 as specified, the complete switching system need not be tested		N/A
	The number of operations for other switches (IEC 60335-2-24):		—
	- quick-freeze switches: 300		N/A
	- manual and semi-automatic defrost switches 300		N/A
	- door switches 50 000		N/A
	- on/off switches 300		N/A
	If the switch operates a relay or contactor, the complete switching system is subjected to the test		N/A
	If the switch only operates a motor starting relay complying with IEC 60730-2-10 with the number of cycles of a least 10'000 as specified, the complete switching system need not be tested		N/A
24.1.4	Automatic controls comply with IEC 60730-1 with the relevant part 2. The number of cycles of operation being at least:		—
	- thermostats: 10 000		N/A
	- temperature limiters: 1 000		N/A
	- self-resetting thermal cut-outs: 300		P
	- voltage maintained non-self-resetting thermal cut-outs: 1 000		N/A
	- other non-self-resetting thermal cut-outs: 30		P
	- timers: 3 000		N/A
	- energy regulators: 10 000		N/A
	- self-resetting thermal cut-outs which may influence the test results of 19.101 and which are not short-circuited during this test: (IEC 60335-2-24) 100 000		N/A
	- thermostats which control the motor- compressor: (IEC 60335-2-24) 100 000		P
	- motor-compressor starting relays: (IEC 60335-2-24) 100 000		P

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	- automatic thermal motor-protectors for motor-compressors of the hermetic and semi-hermetic type: (IEC 60335-2-24) 2 000 or acc to 15 day-test	The number of operations during the locked-rotor test (but minimum 2 000)	P
	- manual reset thermal motor-protectors for motor-compressors of the hermetic and semi-hermetic type: (IEC 60335-2-24) 50		N/A
	- other automatic thermal motor-protectors: except for fan-motors (IEC 60335-2-24) 2 000		N/A
	- other manual reset thermal motor protectors: (IEC 60335-2-24) 30		N/A
	- for pressure relief devices of the bursting disc type, three separate samples of the appropriate parts of the refrigeration system are tested and the bursting disc shall operate in the same way for each sample tested (IEC 60335-2-24) 1		N/A
	- electrical pressure relief devices for automatic operation: (IEC 60335-2-24) 30 000		N/A
	- electrical pressure relief devices for manual reset: (IEC 60335-2-24) 300		N/A
	Electrical pressure relief devices comply with IEC 60730-2-6 and with listed additional requirements (IEC 60335-2-24)		N/A
	Requirement for mechanical pressure relief devices (IEC 60335-2-24)		N/A
	Testing of pressure relief devices of the bursting disc type with the appliance if not certified (IEC 60335-2-24).		N/A
	Marking of devices as specified (IEC 60335-2-24)		N/A
	The number of cycles for controls operating during clause 11 need not be declared, if the appliance meets the requirements of this standard when they are short-circuited		N/A
	Thermal motor protectors are tested in combination with their motor under the conditions specified in Annex D		N/A
	For water valves containing live parts and that are incorporated in external hoses for connection of an appliance to the water mains, the degree of protection declared for subclause 6.5.2 of IEC 60730-2-8 is IPX7		N/A
	Thermal cut-outs of the capillary type comply with the requirements for type 2.K controls in IEC 60730-2-9		N/A
24.1.5	Appliance couplers comply with IEC 60320-1		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	However, for class II appliances classified higher than IPX0, the appliance couplers comply with IEC 60320-2-3		N/A
	Interconnection couplers comply with IEC 60320-2-2		N/A
24.1.6	Small lamp holders similar to E10 lampholders comply with IEC 60238, the requirements for E10 lampholders being applicable		N/A
24.1.7	For remote operation of the appliance via a telecommunication network, the relevant standard for the telecommunication interface circuitry in the appliance is IEC 62151		N/A
24.1.8	The relevant standard for thermal links is IEC 60691		N/A
	Thermal links not complying with IEC 60691 are considered to be an intentionally weak part for the purposes of Clause 19		N/A
24.1.9	Contactors and relays, other than motor starting relays, tested as part of the appliance		N/A
	They are also tested in accordance with Clause 17 of IEC 60730-1, the number of cycles of operations in 24.1.4 selected according to the contactor or relay function in the appliance		N/A
24.2	Appliances not fitted with:		—
	- switches, automatic controls or power supplies in flexible cords		P
	- devices causing the protective device in the fixed wiring to operate in the event of a fault in the appliance		P
	- thermal cut-outs that can be reset by soldering, unless		P
	the solder has a melting point of at least 230 °C		N/A
24.3	Switches intended for all-pole disconnection of stationary appliances are directly connected to the supply terminals and have a contact separation in all poles, providing full disconnection under overvoltage category III conditions		N/A
	Appliances for camping or similar use (IEC 60335-2-24):		N/A
24.4	Plugs and socket-outlets for extra-low voltage circuits and heating elements, not interchangeable with plugs and socket-outlets listed in IEC/TR 60083 or IEC 60906-1 or with connectors and appliance inlets complying with the standard sheets of IEC 60320-1		N/A
24.5	Capacitors in auxiliary windings of motors marked with their rated voltage and capacitance, and used accordingly		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	Voltage across capacitors in series with a motor winding does not exceed 1,1 times rated voltage, when the appliance is supplied at 1,1 times rated voltage under minimum load		N/A
	For starting capacitors, the voltage across the capacitors shall not exceed 1.3 times the rated voltage of the capacitor at 1.1xUn (IEC 60335-2-24)		N/A
24.6	Working voltage of motors connected to the supply mains and having basic insulation that is inadequate for the rated voltage of the appliance, not exceeding 42 V		N/A
	In addition, the motors comply with the requirements of Annex I		N/A
24.7	Detachable hose-sets for connection of appliances to the water mains comply with IEC 61770		P
	They are supplied with the appliance		P
	Appliances intended to be permanently connected to the water mains not connected by a detachable hose-set		N/A
	For coupling nuts the 96 h test is carried out at elevated temperatures as specified: (IEC 60335-2-24)		N/A
24.8	Motor running capacitors not causing a hazard in the event of a failure (IEC 60335-2-24)		N/A
	One or more of the following conditions are to be met: (IEC 60335-2-24)		—
	- the capacitors are of class S2 or S3 according to IEC 60252-1		N/A
	- the capacitors are housed within a metallic or ceramic enclosure		N/A
24.101	Lampholders shall be of the insulated type (IEC 60335-2-24)		N/A
24.102	The discharge capacity of the pressure relief device shall be such that it is able to release an adequate amount of refrigerant so that the pressure during the release of the refrigerant does not increase beyond the pressure setting of the pressure relief device even if the compressor is operating (IEC 60335-2-24)		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
25	SUPPLY CONNECTION AND EXTERNAL FLEXIBLE CORDS		
	Motor-compressors with facilities for connecting a supply cord, complying with the appropriate requirements of IEC 60335-2-34 are not subjects to the following tests (IEC 60335-2-24)		N/A
25.1	Appliance not intended for permanent connection to fixed wiring, means for connection to the supply:		—
	- supply cord fitted with a plug, the current rating and voltage rating of the plug being not less than the corresponding ratings of its associated appliance		P
	- an appliance inlet having at least the same degree of protection against moisture as required for the appliance, or		N/A
	- pins for insertion into socket-outlets		N/A
25.2	Appliance not provided with more than one means of connection to the supply mains		P
	Stationary appliance for multiple supply may be provided with more than one means of connection, provided electric strength test of 1250 V for 1 min between each means of connection causes no breakdown		N/A
	Mains-operated appliances provided with not more than one means of connection to the supply unless (IEC 60335-2-24)		N/A
	- the appliance consists of two or more completely independent units built together in one enclosure (IEC 60335-2-24)		N/A
	- the relevant circuits are adequately insulated from each other (IEC 60335-2-24)		N/A
	Appliances which can be both mains and battery operated shall be provided with a separate means for connection (IEC 60335-2-24)		N/A
25.3	Appliance intended to be permanently connected to fixed wiring provided with one of the following means for connection to the supply mains:		—
	- a set of terminals allowing the connection of a flexible cord		N/A
	- a fitted supply cord		N/A
	- a set of supply leads accommodated in a suitable compartment		N/A
	- a set of terminals for the connection of cables of fixed wiring, cross-sectional areas specified in 26.6, and the appliance allows the connection of the supply conductors after the appliance has been fixed to its support		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	- a set of terminals and cable entries, conduit entries, knock-outs or glands, allowing connection of appropriate types of cable or conduit, and the appliance allows the connection of the supply conductors after the appliance has been fixed to its support		N/A
	For a fixed appliance constructed so that parts can be removed to facilitate easy installation, this requirement is met if it is possible to connect the fixed wiring without difficulty after a part of the appliance has been fixed to its support		N/A
25.4	Cable and conduit entries, rated current of appliance not exceeding 16 A, dimension according to table 10 (mm)..... :		N/A
	Introduction of conduit or cable does not reduce clearances or creepage distances below values specified in clause 29		N/A
25.5	Method for assembling the supply cord to the appliance:		—
	- type X attachment		N/A
	- type Y attachment		P
	- type Z attachment, if allowed in relevant part 2		N/A
	Type X attachment, other than those with a specially prepared cord, not used for flat twin tinsel cords		N/A
	For multi-phase appliances supplied with a supply cord and that are intended to be permanently connected to fixed wiring, the supply cord is assembled to the appliance by type Y attachment		N/A
25.6	Plugs fitted with only one flexible cord		P
25.7	Supply cords, other than for class III appliances, being one of the following types:		—
	- rubber sheathed (at least 60245 IEC 53)		N/A
	- polychloroprene sheathed (at least 60245 IEC 57)		N/A
	- polyvinyl chloride sheathed. Not used if they are likely to touch metal parts having a temperature rise exceeding 75 K during the test of clause 11		—
	<ul style="list-style-type: none"> light polyvinyl chloride sheathed cord (60227 IEC 52) is allowed regardless of the mass of the appliance (IEC 60335-2-24) 		N/A
	<ul style="list-style-type: none"> ordinary polyvinyl chloride sheathed cord (60227 IEC 53), for other appliances 		P
	- heat resistant polyvinyl chloride sheathed. Not used for type X attachment other than specially prepared cords		—
	<ul style="list-style-type: none"> heat-resistant light polyvinyl chloride sheathed cord (60227 IEC 56) is allowed regardless of the mass of the appliance (IEC 60335-2-24) 		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	<ul style="list-style-type: none"> heat-resistant polyvinyl chloride sheathed cord (60227 IEC 57), for other appliances 		N/A
	- halogen-free, low smoke, thermoplastic insulated and sheathed		—
	<ul style="list-style-type: none"> light duty halogen-free low smoke flexible cable (62821 IEC 101) for circular cable and (62821 IEC 101f) for flat cable 		N/A
	<ul style="list-style-type: none"> Ordinary duty halogen-free low smoke flexible cable (62821 IEC 102) for circular cable and (62821 IEC 102f) for flat cable 		N/A
	Supply cords for class III appliances adequately insulated		N/A
	Test with 500 V for 2 min for supply cords of class III appliances that contain live parts		N/A
	This subclause does not apply to flexible leads used to connect an appliance to a SELV power supply (IEC 60335-2-24)		N/A
25.8	Nominal cross-sectional area of supply cords not less than table 11; rated current (A); cross-sectional area (mm ²)	Measured: 2.7 A 0.75 mm ²	P
25.9	Supply cords not in contact with sharp points or edges		P
25.10	Supply cord of class I appliances have a green/yellow core for earthing		P
	In multi-phase appliances, the colour of the neutral conductor of the supply cord is blue		N/A
	Where additional neutral conductors are provided in the supply cord:		—
	– other colours may be used for these additional neutral conductors;		N/A
	– all of the neutral conductors and line conductors are identified by marking using the alpha numeric notation specified in IEC 60445		N/A
	– the supply cord is fitted to the appliance		N/A
25.11	Conductors of supply cords not consolidated by soldering where they are subject to contact pressure, unless		P
	the contact pressure is provided by spring terminals		N/A
25.12	Insulation of the supply cord not damaged when moulding the cord to part of the enclosure		P
25.13	Inlet openings so constructed as to prevent damage to the supply cord		P
	If it is not evident that the supply cord can be introduced without risk of damage, a non-detachable lining or bushing complying with 29.3 for supplementary insulation provided		P

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	If unsheathed supply cord, a similar additional bushing or lining is required, unless the appliance is		N/A
	class 0, or		N/A
	a class III appliance not containing live parts		N/A
	Does not apply to flexible leads used to connected an appliance to a SELV power supply (IEC 60335-2-24)		N/A
25.14	Supply cords moved while in operation adequately protected against excessive flexing		N/A
	Flexing test, as described:		—
	- applied force (N)		N/A
	- number of flexings		N/A
	The test does not result in:		—
	- short-circuit between the conductors, such that the current exceeds a value of twice the rated current		N/A
	- breakage of more than 10% of the strands of any conductor		N/A
	- separation of the conductor from its terminal		N/A
	- loosening of any cord guard		N/A
	- damage to the cord or the cord guard		N/A
	- broken strands piercing the insulation and becoming accessible		N/A
25.15	For appliances with supply cord and appliances to be permanently connected to fixed wiring by a flexible cord, conductors of the supply cord relieved from strain, twisting and abrasion by use of cord anchorage		P
	The cord cannot be pushed into the appliance to such an extent that the cord or internal parts of the appliance can be damaged		P
	Pull and torque test of supply cord:		—
	- fixed appliances: pull 100 N; torque (not on automatic cord reel) (Nm)		N/A
	- other appliances: values shown in table 12: mass (kg); pull (N); torque (not on automatic cord reel) (Nm)	20 kg, 100 N, 0.35 Nm	P
	Cord not damaged and max. 2 mm displacement of the cord		P
25.16	Cord anchorages for type X attachments constructed and located so that:		—
	- replacement of the cord is easily possible	Type Y	N/A
	- it is clear how the relief from strain and the prevention of twisting are obtained		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	- they are suitable for different types of supply cord		N/A
	- cord cannot touch the clamping screws of cord anchorage if these screws are accessible, unless		N/A
	they are separated from accessible metal parts by supplementary insulation		N/A
	- the cord is not clamped by a metal screw which bears directly on the cord		N/A
	- at least one part of the cord anchorage securely fixed to the appliance, unless		N/A
	it is part of a specially prepared cord		N/A
	- screws which have to be operated when replacing the cord do not fix any other component, unless		N/A
	the appliance becomes inoperative or incomplete or the parts cannot be removed without a tool		N/A
	- if labyrinths can be bypassed the test of 25.15 is nevertheless withstood		N/A
	- for class 0, 0I and I appliances they are of insulating material or are provided with an insulating lining, unless		N/A
	failure of the insulation of the cord does not make accessible metal parts live		N/A
	- for class II appliances they are of insulating material, or		N/A
	if of metal, they are insulated from accessible metal parts by supplementary insulation		N/A
	After the test of 25.15, under the conditions specified, the conductors have not moved by more than 1 mm in the terminals		N/A
25.17	Adequate cord anchorages for type Y and Z attachment, test with the cord supplied with the appliance	Type Y	P
25.18	Cord anchorages only accessible with the aid of a tool, or		P
	Constructed so that the cord can only be fitted with the aid of a tool		N/A
25.19	Type X attachment, glands not used as cord anchorage in portable appliances		N/A
	Tying the cord into a knot or tying the cord with string not used		N/A
25.20	The conductors of the supply cord for type Y and Z attachment insulated from accessible metal parts		P
25.21	Space for supply cord for type X attachment or for connection of fixed wiring constructed:		—

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	- to permit checking of conductors with respect to correct positioning and connection before fitting any cover		N/A
	- so there is no risk of damage to the conductors or their insulation when fitting the cover		N/A
	- for portable appliances, so that the uninsulated end of a conductor, if it becomes free from the terminal, prevented from contact with accessible metal parts		N/A
	2 N test to the conductor for portable appliances; no contact with accessible metal parts		N/A
25.22	Appliance inlets:		—
	- live parts not accessible during insertion or removal		N/A
	Requirement not applicable to appliance inlets complying with IEC 60320-1		N/A
	- connector can be inserted without difficulty		N/A
	- the appliance is not supported by the connector		N/A
	- not for cold conditions if temp. rise of external metal parts exceeds 75 K during clause 11, unless		N/A
	the supply cord is unlikely to touch such metal parts		N/A
25.23	Interconnection cords comply with the requirements for the supply cord, except that:		—
	- the cross-sectional area of the conductors is determined on the basis of the maximum current during clause 11		N/A
	- the thickness of the insulation may be reduced		N/A
	- for class I or class II appliance with class III construction, the cross sectional areas of the conductors need not comply with 25.8 if specified conditions are met		N/A
	If necessary, electric strength test of 16.3		N/A
	Interconnection cord for battery operated appliances (IEC 60335-2-24)		N/A
25.24	Interconnection cords not detachable without the aid of a tool if compliance with this standard is impaired when they are disconnected		N/A
25.25	Dimensions of pins that are inserted into socket-outlets compatible with the dimensions of the relevant socket-outlet.		N/A
	Dimensions of pins and engagement face in accordance with the dimensions of the relevant plug in IEC/TR 60083		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
25.101	Appliances which can be battery operated shall have suitable means for connection of the battery as specified (IEC 60335-2-24)		N/A
26	TERMINALS FOR EXTERNAL CONDUCTORS		
	This clause of part 1 is not applicable to those parts of motor-compressors with facilities for connecting a supply cord and complying with IEC 60335-2-34 (IEC 60335-2-24)		N/A
26.1	Appliances provided with terminals or equally effective devices for connection of external conductors		P
	Terminals only accessible after removal of a non-detachable cover, except		P
	for class III appliances that do not contain live parts		N/A
	Earthing terminals may be accessible if a tool is required to make the connections and means are provided to clamp the wire independently from its connection		N/A
26.2	Appliances with type X attachment and appliances for the connection of cables of fixed wiring provided with terminals in which connections are made by means of screws, nuts or similar devices, unless		N/A
	the connections are soldered		N/A
	Screws and nuts not used to fix any other component, except		N/A
	internal conductors, if so arranged that they are unlikely to be displaced when fitting the supply conductors		N/A
	If soldered connections used, the conductor so positioned or fixed that reliance is not placed on soldering alone, unless		N/A
	barriers provided so that neither clearances nor creepage distances between live parts and other metal parts reduced below the values for supplementary insulation if the conductor becomes free at the soldered joint		N/A
26.3	Terminals for type X attachment and for connection of cables of fixed wiring so constructed that the conductor is clamped between metal surfaces with sufficient contact pressure but without damaging the conductor		N/A
	Terminals fixed so that when the clamping means is tightened or loosened:		—
	- the terminal does not become loose		N/A
	- internal wiring is not subjected to stress		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	- neither clearances nor creepage distances are reduced below the values in clause 29		N/A
	Compliance checked by inspection and by the test of subclause 9.6 of IEC 60999-1, the torque applied being equal to two-thirds of the torque specified (Nm)		N/A
	No deep or sharp indentations of the conductors		N/A
26.4	Terminals for type X attachment, except those having a specially prepared cord and those for the connection of cables of fixed wiring, no special preparation of conductors such as by soldering, use of cable lugs, eyelets or similar, and		N/A
	so constructed or placed that conductors prevented from slipping out when clamping screws or nuts are tightened		N/A
26.5	Terminals for type X attachment so located or shielded that if a wire of a stranded conductor escapes, no risk of accidental connection to other parts that result in a hazard		N/A
	Stranded conductor test, 8 mm insulation removed		N/A
	No contact between live parts and accessible metal parts and,		N/A
	for class II constructions, between live parts and metal parts separated from accessible metal parts by supplementary insulation only		N/A
26.6	Terminals for type X attachment and for connection of cables of fixed wiring suitable for connection of conductors with cross-sectional area according to table 13; rated current (A); nominal cross-sectional area (mm ²)		N/A
	If a specially prepared cord is used, terminals need only be suitable for that cord		N/A
26.7	Terminals for type X attachment, except in class III appliances not containing live parts, accessible after removal of a cover or part of the enclosure		N/A
26.8	Terminals for the connection of fixed wiring, including the earthing terminal, located close to each other		N/A
26.9	Terminals of the pillar type constructed and located as specified		N/A
26.10	Terminals with screw clamping and screwless terminals not used for flat twin tinsel cords, unless		N/A
	conductors ends fitted with means suitable for screw terminals		N/A
	Pull test of 5 N to the connection		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
26.11	For type Y and Z attachment, soldered, welded, crimped or similar connections may be used		P
	For Class II appliances, the conductor so positioned or fixed that reliance is not placed on soldering, welding or crimping alone		N/A
	If soldering, welding or crimping alone used, barriers provided so that clearances and creepage distances between live parts and other metal parts are not reduced below the values for supplementary insulation if the conductor becomes free		N/A
	Terminals for type X attachment so located or shielded that if a wire of a stranded conductor escapes, no risk of accidental connection between live parts and accessible metal parts, between battery supply terminals if any (IEC 60335-2-24)		N/A
27	PROVISION FOR EARTHING		
	Compliance is not checked on parts related to motor-compressors if the motor-compressor complies with IEC 60335-2-34 (IEC 60335-2-24)		N/A
27.1	Accessible metal parts of Class 0I and I appliances permanently and reliably connected to an earthing terminal or earthing contact of the appliance inlet		P
	Earthing terminals and earthing contacts not connected to the neutral terminal		P
	Class 0, II and III appliances have no provision for protective earthing		N/A
	Class II appliances and class III appliances can incorporate an earth for functional purposes		N/A
	Safety extra-low voltage circuits not earthed, unless		N/A
	protective extra-low voltage circuits		N/A
27.2	Clamping means of earthing terminals adequately secured against accidental loosening		P
	Terminals for the connection of external equipotential bonding conductors allow connection of conductors of 2.5 to 6 mm ² , and		N/A
	- do not provide earthing continuity between different parts of the appliance, and		N/A
	- conductors cannot be loosened without the aid of a tool		N/A
	Requirements not applicable to class II appliances and class III appliances that incorporate an earth for functional purposes		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
27.3	For a detachable part having an earth connection and being plugged into another part of the appliance, the earth connection is made before and separated after current-carrying connections when removing the part		N/A
	For appliances with supply cords, current-carrying conductors become taut before earthing conductor, if the cord slips out of the cord anchorage		P
	Requirements not applicable to class II appliances and class III appliances that incorporate an earth for functional purposes		N/A
27.4	No risk of corrosion resulting from contact between parts of the earthing terminal and the copper of the earthing conductor or other metal		P
	Parts providing earthing continuity, other than parts of a metal frame or enclosure, have adequate resistance to corrosion		P
	If of steel, these parts provided with an electroplated coating with a thickness at least 5 μm		N/A
	Adequate protection against rusting of parts of coated or uncoated steel, only intended to provide or transmit contact pressure		N/A
	In the body of the earthing terminal is a part of a frame or enclosure of aluminium or aluminium alloys, precautions taken to avoid risk of corrosion		N/A
	Requirements not applicable to class II appliances and class III appliances that incorporate an earth for functional purposes		N/A
27.5	Low resistance of connection between earthing terminal and earthed metal parts		P
	This requirement does not apply to connections providing earthing continuity in the protective extra-low voltage circuit, provided the clearances of basic insulation are based on the rated voltage of the appliance		N/A
	Requirements not applicable to class II appliances and class III appliances that incorporate an earth for functional purposes		N/A
	Resistance not exceeding 0,1 Ω at the specified low-resistance test (Ω)	0.064	P
27.6	The printed conductors of printed circuit boards not used to provide earthing continuity in hand-held appliances.		N/A
	They may be used to provide earthing continuity in other appliances if at least two tracks are used with independent soldering points and the appliance complies with 27.5 for each circuit		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	Requirements not applicable to class II appliances and class III appliances that incorporate an earth for functional purposes		N/A
28	SCREWS AND CONNECTIONS		
	Compliance is not checked on parts related to motor-compressors if the motor-compressor complies with IEC 60335-2-34 (IEC 60335-2-24)		N/A
28.1	Fixings, electrical connections and connections providing earthing continuity withstand mechanical stresses		P
	Screws not of soft metal liable to creep, such as zinc or aluminium		P
	Diameter of screws of insulating material min. 3 mm		N/A
	Screws of insulating material not used for any electrical connections or connections providing earthing continuity		P
	Screws used for electrical connections or connections providing earthing continuity screwed into metal		P
	Screws not of insulating material if their replacement by a metal screw can impair supplementary or reinforced insulation		P
	For type X attachment, screws to be removed for replacement of supply cord or for user maintenance, not of insulating material if their replacement by a metal screw impairs basic insulation		N/A
	For screws and nuts; torque-test as specified in table 14	(see appended table)	P
28.2	Electrical connections and connections providing earthing continuity constructed so that contact pressure is not transmitted through non-ceramic insulating material liable to shrink or distort, unless		P
	there is resiliency in the metallic parts to compensate for shrinkage or distortion of the insulating material		N/A
	This requirement does not apply to electrical connections in circuits of appliances for which:		—
	<ul style="list-style-type: none"> 30.2.2 is applicable and that carry a current not exceeding 0.5 A 		N/A
	<ul style="list-style-type: none"> 30.2.3 is applicable and that carry a current not exceeding 0.2 A 		N/A
28.3	Space-threaded (sheet metal) screws only used for electrical connections if they clamp the parts together		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	Thread-cutting (self-tapping) screws and thread rolling screws only used for electrical connections if they generate a full form standard machine screw thread		N/A
	Thread-cutting (self-tapping) screws not used if they are likely to be operated by the user or installer		N/A
	Thread-cutting, thread rolling and space threaded screws may be used in connections providing earthing continuity provided it is not necessary to disturb the connection:		—
	- in normal use,		N/A
	- during user maintenance,		N/A
	- when replacing a supply cord having a type X attachment, or		N/A
	- during installation		N/A
	At least two screws being used for each connection providing earthing continuity, unless		P
	the screw forms a thread having a length of at least half the diameter of the screw		N/A
28.4	Screws and nuts that make mechanical connection secured against loosening if they also make electrical connections or connections providing earthing continuity		P
	This requirement does not apply to screws in the earthing circuit if at least two screws are used, or		N/A
	if an alternative earthing circuit is provided		N/A
	Rivets for electrical connections or connections providing earthing continuity secured against loosening if the connections are subjected to torsion		N/A
29	CLEARANCES, CREEPAGE DISTANCES AND SOLID INSULATION		
	Clearances, creepage distances and solid insulation withstand electrical stress		P
	For coatings used on printed circuits boards to protect the microenvironment (Type 1) or to provide basic insulation (Type 2), Annex J applies		N/A
	The microenvironment is pollution degree 1 under type 1 protection		N/A
	For type 2 protection, the spacing between the conductors before the protection is applied is not less than the values specified in Table 1 of IEC 60664-3		N/A
	These values apply to functional, basic, supplementary and reinforced insulation		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
29.1	Clearances not less than the values specified in table 16, taking into account the rated impulse voltage for the overvoltage categories of table 15, unless..... :	(see appended table)	P
	for basic insulation and functional insulation they comply with the impulse voltage test of clause 14		N/A
	However, if the distances are affected by wear, distortion, movement of the parts or during assembly, the clearances for rated impulse voltages of 1500V and above are increased by 0.5 mm and the impulse voltage test is not applicable		N/A
	For appliances intended for use at altitudes exceeding 2 000 m, the clearances in Table 16 is increased according to the relevant multiplier values in Table A.2 of IEC 60664-1		N/A
	Impulse voltage test is not applicable:		—
	- when the microenvironment is pollution degree 3, or		N/A
	- for basic insulation of class 0 and class 01 appliances, or		N/A
	- to appliances intended for use at altitudes exceeding 2 000 m		N/A
	Appliances are in overvoltage category II		P
	A force of 2 N is applied to bare conductors, other than heating elements		N/A
	A force of 30 N is applied to accessible surfaces		P
29.1.1	Clearances of basic insulation withstand the overvoltages, taking into account the rated impulse voltage		P
	The values of table 16 or the impulse voltage test of clause 14 are applicable :	(see appended table)	P
	Clearance at the terminals of tubular sheathed heating elements may be reduced to 1.0 mm if the microenvironment is pollution degree 1		N/A
	Lacquered conductors of windings considered to be bare conductors		N/A
29.1.2	Clearances of supplementary insulation not less than those specified for basic insulation in table 16:	(see appended table)	N/A
29.1.3	Clearances of reinforced insulation not less than those specified for basic insulation in table 16, using the next higher step for rated impulse voltage..... :	(see appended table)	P
	For double insulation, with no intermediate conductive part between basic and supplementary insulation, clearances are measured between live parts and the accessible surface, and the insulation system is treated as reinforced insulation		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
29.1.4	Clearances for functional insulation are the largest values determined from:		—
	- table 16 based on the rated impulse voltage..... :	(see appended table)	P
	- table F.7a in IEC 60664-1, frequency not exceeding 30 kHz		N/A
	- clause 4 of IEC 60664-4, frequency exceeding 30 kHz		N/A
	If values of table 16 are largest, the impulse voltage test of clause 14 may be applied instead, unless		N/A
	the microenvironment is pollution degree 3, or		N/A
	the distances can be affected by wear, distortion, movement of the parts or during assembly		N/A
	However, clearances are not specified if the appliance complies with clause 19 with the functional insulation short-circuited	Between each terminals of LED indicator	P
	Lacquered conductors of windings considered to be bare conductors		N/A
	However, clearances at crossover points are not measured		N/A
	Clearance between surfaces of PTC heating elements may be reduced to 1 mm		N/A
29.1.5	Appliances having higher working voltages than rated voltage, clearances for basic insulation are the largest values determined from:		—
	- table 16 based on the rated impulse voltage..... :		N/A
	- table F.7a in IEC 60664-1, frequency not exceeding 30 kHz		N/A
	- clause 4 of IEC 60664-4, frequency exceeding 30 kHz		N/A
	If clearances for basic insulation are selected from Table F.7a of IEC 60664-1 or Clause 4 of IEC 60664-4, the clearances of supplementary insulation are not less than those specified for basic insulation		N/A
	If clearances for basic insulation are selected from Table F.7a of IEC 60664-1, the clearances of reinforced insulation dimensioned as specified in Table F.7a are to withstand 160 % of the withstand voltage required for basic insulation		N/A
	If clearances for basic insulation are selected from Clause 4 of IEC 60664-4, the clearances of reinforced insulation are twice the value required for basic insulation		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	If the secondary winding of a step-down transformer is earthed, or if there is an earthed screen between the primary and secondary windings, clearances of basic insulation on the secondary side not less than those specified in table 16, but using the next lower step for rated impulse voltage		N/A
	Circuits supplied with a voltage lower than rated voltage, clearances of functional insulation are based on the working voltage used as the rated voltage in table 15		N/A
29.2	Creepage distances not less than those appropriate for the working voltage, taking into account the material group and the pollution degree	(see appended table)	P
	Pollution degree 2 applies, unless		P
	- precautions taken to protect the insulation; pollution degree 1		N/A
	- insulation subjected to conductive pollution; pollution degree 3		N/A
	A force of 2 N is applied to bare conductors, other than heating elements		N/A
	A force of 30 N is applied to accessible surfaces		P
	In a double insulation system, the working voltage for both the basic and supplementary insulation is taken as the working voltage across the complete double insulation system		N/A
	Insulation in refrigeration appliances and ice-makers is in pollution degree 3 and shall have a CTI value of 250 unless the insulation to be protected to pollution by condensation (IEC 60335-2-24)		N/A
	Not applicable for functional insulation if working voltage < 50 V (IEC 60335-2-24)		N/A
29.2.1	Creepage distances of basic insulation not less than specified in table 17	(see appended table)	P
	However, if the working voltage is periodic and has a frequency exceeding 30 kHz, the creepage distances are also determined from table 2 of IEC 60664-4, these values being used if exceeding the values in table 17		N/A
	Except for pollution degree 1, corresponding creepage distance not less than the minimum specified for the clearance in table 16, if the clearance has been checked according to the test of clause 14.....		N/A
29.2.2	Creepage distances of supplementary insulation at least those specified for basic insulation in table 17, or		N/A
	Table 2 of IEC 60664-4, as applicable.....		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
29.2.3	Creepage distances of reinforced insulation at least double those specified for basic insulation in table 17, or	(see appended table)	P
	Table 2 of IEC 60664-4, as applicable.....		N/A
29.2.4	Creepage distances of functional insulation not less than specified in table 18	(see appended table)	P
	However, if the working voltage is periodic and has a frequency exceeding 30 kHz, the creepage distances are also determined from table 2 of IEC 60664-4, these values being used if exceeding the values in table 18		N/A
	Creepage distances may be reduced if the appliance complies with clause 19 with the functional insulation short-circuited		P
29.3	Supplementary and reinforced insulation have adequate thickness, or a sufficient number of layers, to withstand the electrical stresses		P
	Compliance checked:		—
	- by measurement, in accordance with 29.3.1, or		P
	- by an electric strength test in accordance with 29.3.2, or		N/A
	- for insulation, other than single layer internal wiring insulation, by an assessment of the thermal quality of the material combined with an electric strength test, in accordance with 29.3.3, and		N/A
	for accessible parts of reinforced insulation consisting of a single layer, by measurement in accordance with 29.3.4, or		N/A
	- by an assessment of the thermal quality of the material according to 29.3.3 combined with an electric strength test in accordance with 23.5, for each single layer internal wiring insulation touching each other, or		N/A
	- as specified in subclause 6.3 of IEC 60664-4 for insulation that is subjected to any periodic voltage having a frequency exceeding 30 kHz		N/A
29.3.1	Supplementary insulation have a thickness of at least 1 mm	1 mm for the front of LED board (plastic enclosure)	P
	Reinforced insulation have a thickness of at least 2 mm		N/A
29.3.2	Each layer of material withstand the electric strength test of 16.3 for supplementary insulation		N/A
	Supplementary insulation consist of at least 2 layers		N/A
	Reinforced insulation consist of at least 3 layers		N/A
29.3.3	The insulation is subjected to the dry heat test Bb of IEC 60068-2-2, followed by		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	the electric strength test of 16.3		N/A
	If the temperature rise during the tests of clause 19 does not exceed the value specified in table 3, the test of IEC 60068-2-2 is not carried out		N/A
29.3.4	Thickness of accessible parts of reinforced insulation consisting of a single layer not less than specified in table 19		N/A
30 RESISTANCE TO HEAT AND FIRE			
30.1	External parts of non-metallic material,		P
	parts supporting live parts, and		P
	parts of thermoplastic material providing supplementary or reinforced insulation		N/A
	sufficiently resistant to heat		P
	Ball-pressure test according to IEC 60695-10-2		P
	External parts tested at 40 °C plus the maximum temperature rise determined during the test of clause 11, or at 75 °C, whichever is the higher; temperature (°C)	(see appended table 30.1)	P
	Parts supporting live parts tested at 40°C plus the maximum temperature rise determined during the test of clause 11, or at 125 °C, whichever is the higher; temperature (°C)	(see appended table 30.1)	P
	Parts of thermoplastic material providing supplementary or reinforced insulation tested at 25 °C plus the maximum temperature rise determined during clause 19, if higher; temperature (°C).....		N/A
	Not applied to parts of motor-compressor if complies with IEC60335-2-34 (IEC 60335-2-24)		N/A
	Accessible parts within the storage compartment 65 °C (IEC 60335-2-24)		N/A
	Note 102: The temperature rises attained during the test of 19.101 are not taken into account. (IEC 60335-2-24)		—
30.2	Parts of non-metallic material resistant to ignition and spread of fire		P
	Not applied to parts of motor-compressor if it complies with IEC60335-2-34 with no ignition (IEC 60335-2-24)		N/A
	This requirement does not apply to:		—
	parts having a mass not exceeding 0,5 g, provided the cumulative effect is unlikely to propagate flames that originate inside the appliance by propagating flames from one part to another, or		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	decorative trims, knobs and other parts unlikely to be ignited or to propagate flames that originate inside the appliance		N/A
	Compliance checked by the test of 30.2.1, and in addition:		P
	- for attended appliances, 30.2.2 applies		N/A
	- for unattended appliances, 30.2.3 applies		P
	For appliances for remote operation, 30.2.3 applies		N/A
	For base material of printed circuit boards, 30.2.4 applies		P
	For accessible thermal insulation and (accessible) non-metallic material on the external rear surface in direct contact with thermal insulation, compliance is checked by 30.2.101 (IEC 60335-2-24)		N/A
30.2.1	Parts of non-metallic material subjected to the glow-wire test of IEC 60695-2-11 at 550°C	(see appended table 30.2)	P
	However, test not carried out if the material is classified as having a glow-wire flammability index according to IEC 60695-2-12 of at least 550 °C, or		N/A
	the material is classified at least HB40 according to IEC 60695-11-10		N/A
	Parts for which the glow-wire test cannot be carried out need to meet the requirements in ISO 9772 for material classified HBF		N/A
30.2.2	Not applicable (IEC 60335-2-24)		—
30.2.3	Appliances operated while unattended, tested as specified in 30.2.3.1 and 30.2.3.2		P
	The tests are not applicable to conditions as specified..... :		N/A
30.2.3.1	Parts of non-metallic material supporting connections carrying a current exceeding 0.2 A during normal operation, and		P
	parts of non-metallic material, other than small parts, within a distance of 3 mm,		N/A
	subjected to the glow-wire test of IEC 60695-2-11 with a test severity of 850 °C	(see appended table 30.2)	P
	Glow-wire applied to an interposed shielding material, if relevant		N/A
	The glow-wire test is not carried out on parts of material classified as having a glow-wire flammability index according to IEC 60695-2-12 of at least 850 °C		N/A
30.2.3.2	Parts of non-metallic material supporting connections, and		P

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Clause	Requirement + Test	Result - Remark	Verdict
	parts of non-metallic material within a distance of 3mm,		N/A
	subjected to the glow-wire test of IEC 60695-2-11 with appropriate severity level:	(see appended table 30.2)	P
	- 750 °C, for connections carrying a current exceeding 0.2 A during normal operation		P
	- 650 °C, for other connections		N/A
	Glow-wire applied to an interposed shielding material, if relevant		N/A
	However, the glow-wire test of 750 °C or 650 °C as appropriate, is not carried out on parts of material fulfilling both or either of the following classifications:		—
	- a glow-wire ignition temperature according to IEC 60695-2-13 of at least:		N/A
	<ul style="list-style-type: none"> • 775 °C, for connections carrying a current exceeding 0.2 A during normal operation 		N/A
	<ul style="list-style-type: none"> • 675 °C, for other connections 		N/A
	- a glow-wire flammability index according to IEC 60695-2-12 of at least:		N/A
	- 750 °C, for connections carrying a current exceeding 0.2 A during normal operation		N/A
	- 650 °C, for other connections		N/A
	The glow-wire test is also not carried out on small parts. These parts are to:		—
	- comprise material having a glow-wire ignition temperature of at least 775 °C or 675 °C as appropriate, or		N/A
	- comprise material having a glow-wire flammability index of at least 750 °C or 650 °C as appropriate, or		N/A
	- comply with the needle-flame test of Annex E, or		N/A
	- comprise material classified as V-0 or V-1 according to IEC 60695-11-10		N/A
	The consequential needle-flame test of Annex E applied to non-metallic parts that encroach within the vertical cylinder placed above the centre of the connection zone and on top of the non-metallic parts supporting current-carrying connections, and parts of non-metallic material within a distance of 3 mm of such connections if these parts are those:		—
	- parts that withstood the glow-wire test of IEC 60695-2-11 of 750 °C or 650 °C as appropriate, but produce a flame that persist longer than 2 s, or		P
	- parts that comprised material having a glow-wire flammability index of at least 750 °C or 650 °C as appropriate, or		N/A
	- small parts, that comprised material having a glow-wire flammability index of at least 750 °C or 650 °C as appropriate, or		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	- small parts for which the needle-flame test of Annex E was applied, or		N/A
	- small parts for which a material classification of V-0 or V-1 was applied		N/A
	However, the consequential needle-flame test is not carried out on non-metallic parts, including small parts, within the cylinder that are:		—
	- parts having a glow-wire ignition temperature of at least 775 °C or 675 °C as appropriate, or		N/A
	- parts comprising material classified as V-0 or V-1 according to IEC 60695-11-10, or		N/A
	- parts shielded by a flame barrier that meets the needle-flame test of Annex E or that comprises material classified as V-0 or V-1 according to IEC 60695-11-10		N/A
30.2.4	Base material of printed circuit boards subjected to the needle-flame test of Annex E	(see appended table 30.2/30.2.4)	P
	Test not applicable to conditions as specified		N/A
30.2.101	Accessible thermal insulation and (accessible) non-metallic material on the external rear surface in direct contact with thermal insulation (IEC 60335-2-24)		—
 is subjected to the needle-flame test; or		N/A
 material shall be V-0 or V-1		N/A
	This does not apply to non-metallic material that		—
 is within 150 mm from the top surface		N/A
 is on the left or right side of the compressor compartment		N/A
 has an area not exceeding 75 cm ² that is in direct contact with the thermal insulation		N/A
31	RESISTANCE TO RUSTING		
	Relevant ferrous parts adequately protected against rusting		P
	Tests specified in part 2 when necessary		N/A
32	RADIATION, TOXICITY AND SIMILAR HAZARDS		
	Not applicable (IEC 60335-2-24)		—

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Clause	Requirement + Test	Result - Remark	Verdict
A	ANNEX A (INFORMATIVE) ROUTINE TESTS		
	Description of routine tests to be carried out by the manufacturer		N/A
AA	ANNEX AA, (NORMATIVE) LOCKED-ROTOR TEST OF FAN MOTORS (IEC 60335-2-24)		
	The winding of a fan motor does not reach excessive temperatures if the motor locks or fails to start		N/A
	The motor is supplied at rated voltage according to supply circuit fig. AA.1.		N/A
	Tests as described		N/A
B	ANNEX B (NORMATIVE) APPLIANCES POWERED BY RECHARGEABLE BATTERIES THAT ARE RECHARGED IN THE APPLIANCE		
	The following modifications to this standard are applicable for appliances powered by batteries that are recharged in the appliance	No battery	N/A
	Three forms of construction covered:		—
	a) Appliance supplied directly from the supply mains or a renewable energy source, the battery charging circuitry and other supply unit circuitry incorporated within the appliance		N/A
	b) The part of the appliance incorporating the battery is supplied from the supply mains or a renewable energy source, via a detachable supply unit. The battery charging circuitry is incorporated within the part of the appliance containing the battery		N/A
	c) The part of the appliance incorporating the battery is supplied from the supply mains or a renewable energy source, via a detachable supply unit. The battery charging circuitry is incorporated within the detachable supply unit		N/A
3.1.9	Appliance operated under the following conditions:		—
	- the appliance, supplied by its fully charged battery, operated as specified in relevant part 2		N/A
	- the battery is charged, the battery being initially discharged to such an extent that the appliance cannot operate		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	-if possible, the appliance is supplied from the supply mains through its battery charger, the battery being initially discharged to such an extent that the appliance cannot operate. The appliance is operated as specified in relevant part 2		N/A
	- if the appliance incorporates inductive coupling between two parts that are detachable from each other, the appliance is supplied from the supply mains with the detachable part removed		N/A
3.6.2	Part to be removed in order to discard the battery is not considered to be detachable		N/A
5.B.101	Appliances supplied from the supply mains tested as specified for motor-operated appliances		N/A
7.1	Battery compartment for batteries intended to be replaced by the user, marked with battery voltage (V) and polarity of the terminals		N/A
	The positive terminal indicated by symbol IEC 60417-5005 and the negative terminal by symbol IEC 60417-5006		N/A
	Appliances intending to be supplied from a detachable supply unit marked with symbol IEC 60417-6181 and its type reference along with symbol ISO 7000-0790 (2004-01), or		N/A
	use only with <model designation> supply unit ... :		N/A
7.6	Additional symbols		N/A
7.12	The instructions give information regarding charging		N/A
	Instructions for appliances incorporating batteries intended to be replaced by the user include required information		N/A
	Instructions for appliances containing non-user-replaceable batteries state the substance of the following:		—
	This appliance contains batteries that are only replaceable by skilled persons		N/A
	Instructions for appliances containing non-replaceable batteries shall state the substance of the following:		—
	This appliance contains batteries that are non-replaceable		N/A
	For appliances intending to be supplied from a detachable supply unit for the purposes of recharging the battery, the type reference of the detachable supply unit is stated along with the following:		—
	WARNING: For the purposes of recharging the battery, only use the detachable supply unit provided with this appliance		N/A
	If the symbol for detachable supply unit is used, its meaning is explained		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
7.15	Markings placed on the part of the appliance connected to the supply mains		N/A
	The type reference of the detachable supply unit is placed in close proximity to the symbol		N/A
8.2	Appliances having batteries that according to the instruction may be replaced by the user need only have basic insulation between live parts and the inner surface of the battery compartment		N/A
	If the appliance can be operated without batteries, double or reinforced insulation required		N/A
11.7	The battery is charged for the period stated in the instructions or 24 h..... :		N/A
11.8	Temperature rise of the battery surface does not exceed the limit in the battery manufacturer's specification; measured (K); limit (K) :		N/A
	If no limit specified, the temperature rise does not exceed 20 K; measured (K) :		N/A
19.1	Appliances subjected to tests of 19.B.101, 19.B.102 and 19.B.103		N/A
19.10	Not applicable		N/A
19.B.101	Appliances supplied at rated voltage for 168 h, the battery being continually charged		N/A
19.B.102	For appliances having batteries that can be removed without the aid of a tool, short-circuit of the terminals of the battery, the battery being fully charged,		N/A
19.B.103	Appliances having batteries replaceable by the user supplied at rated voltage under normal operation with the battery removed or in any position allowed by the construction		N/A
19.13	The battery does not rupture or ignite		N/A
21.B.101	Appliances having pins for insertion into socket-outlets have adequate mechanical strength		N/A
	Part of the appliance incorporating the pins subjected to the free fall test, procedure 2, of IEC 60068-2-31, the number of falls being:		—
	- 100, if the mass of the part does not exceed 250 g (g)..... :		N/A
	- 50, if the mass of the part exceeds 250 g..... :		N/A
	After the test, the requirements of 8.1, 15.1.1, 16.3 and clause 29 are met		N/A
22.3	Appliances having pins for insertion into socket-outlets tested as fully assembled as possible		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
25.13	An additional lining or bushing not required for interconnection cords in class III appliances or class III constructions operating at safety extra-low voltage not containing live parts		N/A
30.2	For parts of the appliance connected to the supply mains during the charging period, 30.2.3 applies		N/A
	For other parts, 30.2.2 applies		N/A
C	ANNEX C (NORMATIVE) AGEING TEST ON MOTORS		
	Tests, as described, carried out when doubt with regard to the temperature classification of the insulation of a motor winding		N/A
	Test conditions as specified		N/A
	This annex does not apply to motor-compressors (IEC 60335-2-24)		N/A
CC	ANNEX CC (NORMATIVE) NON-SPARKING "N" ELECTRICAL APPARATUS (IEC 60335-2-24)		
	Where reference is made to IEC 60079-15, the following clauses are applicable as modified below		—
11	Supplementary requirements for non-sparking luminaires		—
	All subclauses of Clause 11 are applicable, except 11.2.4.1, 11.2.4.5, 11.2.5, 11.2.6, 11.2.7, 11.3.4, 11.3.5, 11.3.6 and 11.4		N/A
16	General supplementary requirements for apparatus producing arcs, sparks or hot surfaces		N/A
17	Supplementary requirements for enclosed-break devices and non-incendive components producing arcs, sparks or hot surfaces		N/A
18	Supplementary requirements for hermetically sealed devices producing arcs, sparks or hot surfaces		N/A
19	Supplementary requirements for sealed devices producing arcs, sparks or hot surfaces		—
	All of the subclauses of Clause 19 are applicable, except 19.1 and 19.6, which are replaced by the following		N/A
19.1	Non-metallic materials		—
	Seals are tested using 22.5. However if the device is tested in the appliance, then 22.5.1 and 22.5.2 are not applicable		N/A
	After the tests of Clause 19 in IEC 60335-2-24, by inspection, no damage that could impair the type of protection shall be evident		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
19.6	Type tests		—
	The type tests described in 22.5 shall be performed where relevant (A1:12)		N/A
20	Supplementary requirements for restricted-breathing enclosures protecting apparatus producing arcs, sparks or hot surfaces		N/A
D	ANNEX D (NORMATIVE) THERMAL MOTOR PROTECTORS		
	Applicable to appliances having motors that incorporate thermal motor protectors necessary for compliance with the standard		N/A
	Test conditions as specified		N/A
	This annex does not apply to motor-compressors or condenser fan motors (IEC 60335-2-24)		P
E	ANNEX E (NORMATIVE) NEEDLE-FLAME TEST		
	Needle-flame test carried out in accordance with IEC 60695-11-5, with the following modifications:		
7	Severities		—
	The duration of application of the test flame is 30 s ± 1 s		P
9	Test procedure		—
9.1	The specimen so arranged that the flame can be applied to a vertical or horizontal edge as shown in the examples of Figure 1		P
9.2	The first paragraph does not apply		N/A
	If possible, the flame is applied at least 10 mm from a corner		P
9.3	The test is carried out on one specimen		P
	If the specimen does not withstand the test, the test may be repeated on two additional specimens, both withstanding the test		N/A
11	Evaluation of test results		—
	The duration of burning not exceeding 30 s		P
	However, for printed circuit boards, the duration of burning not exceeding 15 s		P

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Clause	Requirement + Test	Result - Remark	Verdict
F	ANNEX F (NORMATIVE) CAPACITORS		
	Capacitors likely to be permanently subjected to the supply voltage, and used for radio interference suppression or voltage dividing, comply with the following clauses of IEC 60384-14, with the following modifications:		—
1.5	Terms and definitions		—
1.5.3	Class X capacitors tested according to subclass X2		N/A
1.5.4	This subclause is applicable		N/A
1.6	Marking		—
	Items a) and b) are applicable		N/A
3.4	Approval testing		—
3.4.3.2	Table 3 is applicable as described		N/A
4.1	Visual examination and check of dimensions		
	This subclause is applicable		N/A
4.2	Electrical tests		—
4.2.1	This subclause is applicable		N/A
4.2.5	This subclause is applicable		N/A
4.2.5.2	Only table 11 is applicable		N/A
	Values for test A apply		N/A
	However, for capacitors in heating appliances the values for test B or C apply		N/A
4.12	Damp heat, steady state		—
	This subclause is applicable		N/A
	Only insulation resistance and voltage proof are checked		N/A
4.13	Impulse voltage		—
	This subclause is applicable		N/A
4.14	Endurance		—
	Subclauses 4.14.1, 4.14.3, 4.14.4 and 4.14.7 are applicable		N/A
4.14.7	Only insulation resistance and voltage proof are checked		N/A
	No visible damage		N/A
4.17	Passive flammability test		—
	This subclause is applicable		N/A
4.18	Active flammability test		—
	This subclause is applicable		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
G	ANNEX G (NORMATIVE) SAFETY ISOLATING TRANSFORMERS		
	The following modifications to this standard are applicable for safety isolating transformers:		—
7	Marking and instructions		—
7.1	Transformers for specific use marked with:		—
	-name, trademark or identification mark of the manufacturer or responsible vendor		N/A
	-model or type reference		N/A
17	Overload protection of transformers and associated circuits		—
	Fail-safe transformers comply with subclause 15.5 of IEC 61558-1		N/A
22	Construction		
	Subclauses 19.1 and 19.1.2 of IEC 61558-2-6 are applicable		N/A
29	Clearances, creepage distances and solid insulation		—
29.1, 29.2, 29.3	The distances specified in items 2a, 2c and 3 in table 13 of IEC 61558-1 apply		N/A
	For insulated winding wires complying with subclause 19.12.3 of IEC 61558-1 there are no requirements for clearances or creepage distances		N/A
	For windings providing reinforced insulation, the distance specified in item 2c of table 13 of IEC 61558-1 is not assessed		N/A
	For safety isolating transformers subjected to periodic voltages with a frequency exceeding 30 kHz, the clearances, creepage distances and solid insulation values specified in IEC 60664-4 are applicable, if greater than the values specified in items 2a, 2c and 3 in table 13 of IEC 61558-1		N/A
H	ANNEX H (NORMATIVE) SWITCHES		
	Switches comply with the following clauses of IEC 61058-1, as modified below:		—
	The tests of IEC 61058-1 carried out under the conditions occurring in the appliance		N/A
	Before being tested, switches are operated 20 times without load		N/A
8	Marking and documentation		—
	Switches are not required to be marked		N/A

IEC 60335-2-24			
Clause	Requirement + Test	Result - Remark	Verdict
	However, a switch that can be tested separately from the appliance marked with the manufacturer's name or trade mark and the type reference		N/A
13	Mechanism		—
	The tests may be carried out on a separate sample		N/A
15	Insulation resistance and dielectric strength		—
15.1	Not applicable		N/A
15.2	Not applicable		N/A
15.3	Applicable for full disconnection and micro-disconnection		N/A
17	Endurance		—
	Compliance is checked on three separate appliances or switches		N/A
	For 17.2.4.4, the number of cycles declared according to 7.1.4 is 10 000, unless		N/A
	otherwise specified in 24.1.3 of the relevant part 2 of IEC 60335		N/A
	Switches for operation under no load and which can be operated only by a tool, and		N/A
	switches operated by hand that are interlocked so that they cannot be operated under load,		N/A
	are not subjected to the tests		N/A
	However, switches without this interlock are subjected to the test of 17.2.4.4 for 100 cycles of operation		N/A
	Subclauses 17.2.2 and 17.2.5.2 not applicable		N/A
	The ambient temperature during the test is that occurring in the appliance during the test of Clause 11 in IEC 60335-1		N/A
	The temperature rise of the terminals not more than 30 K above the temperature rise measured in clause 11 of IEC 60335-1 (K)		N/A
20	Clearances, creepage distances, solid insulation and coatings of rigid printed board assemblies		—
	Clause 20 is applicable to clearances across full disconnection and micro-disconnection		N/A
	It is also applicable to creepage distances for functional insulation, across full disconnection and micro-disconnection, as stated in Table 24		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
I	ANNEX I (NORMATIVE) MOTORS HAVING BASIC INSULATION THAT IS INADEQUATE FOR THE RATED VOLTAGE OF THE APPLIANCE		
	The following modifications to this standard are applicable for motors having basic insulation that is inadequate for the rated voltage of the appliance:		
8	Protection against access to live parts		—
8.1	Metal parts of the motor are considered to be bare live parts		N/A
11	Heating		—
11.3	The temperature rise of the body of the motor is determined instead of the temperature rise of the windings		N/A
11.8	The temperature rise of the body of the motor, where in contact with insulating material, not exceeding values in table 3 for the relevant insulating material		N/A
16	Leakage current and electric strength		
16.3	Insulation between live parts of the motor and its other metal parts is not subjected to the test		N/A
19	Abnormal operation		—
19.1	The tests of 19.7 to 19.9 are not carried out		N/A
19.1.101	Appliance operated at rated voltage with each of the following fault conditions:		
	- short circuit of the terminals of the motor, including any capacitor incorporated in the motor circuit		N/A
	- short circuit of each diode of the rectifier		N/A
	- open circuit of the supply to the motor		N/A
	- open circuit of any parallel resistor, the motor being in operation		N/A
	Only one fault simulated at a time, the tests carried out consecutively		N/A
22	Construction		—
22.1.101	For class I appliances incorporating a motor supplied by a rectifier circuit, the d.c. circuit being insulated from accessible parts of the appliance by double or reinforced insulation		N/A
	Compliance checked by the tests specified for double and reinforced insulation		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
J	ANNEX J (NORMATIVE) COATED PRINTED CIRCUIT BOARDS		
	Testing of protective coatings of printed circuit boards carried out in accordance with IEC 60664-3 with the following modifications:		
5.7	Conditioning of the test specimens		—
	When production samples are used, three samples of the printed circuit board are tested		N/A
5.7.1	Cold		—
	The test is carried out at -25 °C		N/A
5.7.3	Rapid change of temperature		—
	Severity 1 is specified		N/A
5.9	Additional tests		—
	This subclause is not applicable		N/A
K	ANNEX K (NORMATIVE) OVERVOLTAGE CATEGORIES		
	The information on overvoltage categories is extracted from IEC 60664-1		P
	Overvoltage category is a numeral defining a transient overvoltage condition		P
	Equipment of overvoltage category IV is for use at the origin of the installation		N/A
	Equipment of overvoltage category III is equipment in fixed installations and for cases where the reliability and the availability of the equipment is subject to special requirements		N/A
	Equipment of overvoltage category II is energy consuming equipment to be supplied from the fixed installation		P
	If such equipment is subjected to special requirements with regard to reliability and availability, overvoltage category III applies		N/A
	Equipment of overvoltage category I is equipment for connection to circuits in which measures are taken to limit transient overvoltages to an appropriate low level		N/A
L	ANNEX L (INFORMATIVE) GUIDANCE FOR THE MEASUREMENT OF CLEARANCES AND CREEPAGE DISTANCES		
	Information for the determination of clearances and creepage distances		P

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Clause	Requirement + Test	Result - Remark	Verdict
M	ANNEX M (NORMATIVE) POLLUTION DEGREE		
	The information on pollution degrees is extracted from IEC 60664-1		P
	Pollution		—
	The microenvironment determines the effect of pollution on the insulation, taking into account the macroenvironment		P
	Means may be provided to reduce pollution at the insulation by effective enclosures or similar		N/A
	Minimum clearances specified where pollution may be present in the microenvironment		P
	Degrees of pollution in the microenvironment		—
	For evaluating creepage distances, the following degrees of pollution in the microenvironment are established:		
	- pollution degree 1: no pollution or only dry, non-conductive pollution occurs. The pollution has no influence		N/A
	- pollution degree 2: only non-conductive pollution occurs, except that occasionally a temporary conductivity caused by condensation is to be expected		P
	- pollution degree 3: conductive pollution occurs or dry non-conductive pollution occurs that becomes conductive due to condensation that is to be expected		N/A
	- pollution degree 4: the pollution generates persistent conductivity caused by conductive dust or by rain or snow		N/A
N	ANNEX N (NORMATIVE) PROOF TRACKING TEST		
	The proof tracking test is carried out in accordance with IEC 60112 with the following modifications:		—
7	Test apparatus		—
7.3	Test solutions		—
	Test solution A is used	Plastic enclosure PCB Housing of overload protector for motor compressor	P
10	Determination of proof tracking index (PTI)		—
10.1	Procedure		—
	The proof voltage is 100V, 175V, 400V or 600V ...:	175 V	P

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Clause	Requirement + Test	Result - Remark	Verdict
	The test is carried out on five specimens		P
	In case of doubt, additional test with proof voltage reduced by 25V, the number of drops increased to 100		N/A
10.2	Report		—
	The report states if the PTI value was based on a test using 100 drops with a test voltage of (PTI-25) V		N/A
O	ANNEX O (INFORMATIVE) SELECTION AND SEQUENCE OF THE TESTS OF CLAUSE 30		
	Description of tests for determination of resistance to heat and fire		P
P	ANNEX P (INFORMATIVE) GUIDANCE FOR THE APPLICATION OF THIS STANDARD TO APPLIANCES USED IN TROPICAL CLIMATES		
	Modifications applicable for class 0 and 01 appliances having a rated voltage exceeding 150V, intended to be used in countries having a tropical climate and that are marked with symbol IEC 60417-6332		—
	Modifications may also be applied to class 1 appliances having a rated voltage exceeding 150V, intended to be used in countries having a tropical climate and that are marked with symbol IEC 60417-6332, if liable to be connected to a supply mains that excludes the protective earthing conductor		—
5.7	The ambient temperature for the tests of clauses 10, 11 and 13 is 43 +/-1 °C (IEC 60335-2-24)		N/A
7.1	The appliance marked with symbol IEC 60417-6332		N/A
7.12	The instructions state that the appliance is to be supplied through a residual current device (RCD) having a rated residual operating current not exceeding 30 mA		N/A
	The instructions state that the appliance is considered to be suitable for use in countries having a tropical climate, but may also be used in other countries		N/A
	If symbol IEC 60417-6332 is used, its meaning is explained		N/A
11.8	The values of Table 3 are reduced by 18 K (IEC 60335-2-24)		N/A
13.2	The leakage current for class I appliances not exceeding 0.5 mA		N/A
15.3	The value of t is 37 °C		N/A
16.2	The leakage current for class I appliances not exceeding 0.5 mA (mA):		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
19.13	The leakage current test of 16.2 is applied in addition to the electric strength test of 16.3		N/A
Q	ANNEX Q (INFORMATIVE) SEQUENCE OF TESTS FOR THE EVALUATION OF ELECTRONIC CIRCUITS		
	Description of tests for appliances incorporating electronic circuits		P
R	ANNEX R (NORMATIVE) SOFTWARE EVALUATION		
	Programmable electronic circuits requiring software incorporating measures to control the fault/error conditions specified in table R.1 or R.2 validated in accordance with the requirements of this annex		N/A
R.1	Programmable electronic circuits using software		—
	Programmable electronic circuits requiring software incorporating measures to control the fault/error conditions specified in table R.1 or R.2 constructed so that the software does not impair compliance with the requirements of this standard		N/A
R.2	Requirements for the architecture		—
	Programmable electronic circuits requiring software incorporating measures to control the fault/error conditions specified in table R.1 or R.2 use measures to control and avoid software-related faults/errors in safety-related data and safety-related segments of the software		N/A
R.2.1.1	Programmable electronic circuits requiring software incorporating measures to control the fault/error conditions specified in table R.2 have one of the following structures:		—
	- single channel with periodic self-test and monitoring		N/A
	- dual channel (homogenous) with comparison		N/A
	- dual channel (diverse) with comparison		N/A
	Programmable electronic circuits requiring software incorporating measures to control the fault/error conditions specified in table R.1 have one of the following structures:		—
	- single channel with functional test		N/A
	- single channel with periodic self-test		N/A
	- dual channel without comparison		N/A
R.2.2	Measures to control faults/errors		—
R.2.2.1	When redundant memory with comparison is provided on two areas of the same component, the data in one area is stored in a different format from that in the other area		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
R.2.2.2	Programmable electronic circuits with functions requiring software incorporating measures to control the fault/error conditions specified in table R.2 and that use dual channel structures with comparison, have additional fault/error detection means for any fault/errors not detected by the comparison		N/A
R.2.2.3	For programmable electronic circuits with functions requiring software incorporating measures to control the fault/error conditions specified in table R.1 or R.2, means are provided for the recognition and control of errors in transmissions to external safety-related data paths		N/A
R.2.2.4	For programmable electronic circuits with functions requiring software incorporating measures to control the fault/error conditions specified in table R.1 or R.2, the programmable electronic circuits incorporate measures to address the fault/errors in safety-related segments and data indicated in table R.1 and R.2 as appropriate		N/A
R.2.2.5	For programmable electronic circuits with functions requiring software incorporating measures to control the fault/error conditions specified in table R.1 or R.2, detection of a fault/error occur before compliance with clause 19 is impaired		N/A
R.2.2.6	The software is referenced to relevant parts of the operating sequence and the associated hardware functions		N/A
R.2.2.7	Labels used for memory locations are unique		N/A
R.2.2.8	The software is protected from user alteration of safety-related segments and data		N/A
R.2.2.9	Software and safety-related hardware under its control is initialized and terminates before compliance with clause 19 is impaired		N/A
R.3	Measures to avoid errors		—
R.3.1	General		—
	For programmable electronic circuits with functions requiring software incorporating measures to control the fault/error conditions specified in table R.1 or R.2, the following measures to avoid systematic fault in the software are applied		—
	Software that incorporates measures used to control the fault/error conditions specified in table R.2 is inherently acceptable for software required to control the fault/error conditions specified in table R.1		N/A
R.3.2	Specification		—
R.3.2.1	Software safety requirements:	Software Id:	N/A
	The specification of the software safety requirements includes the descriptions listed		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
R.3.2.2	Software architecture		—
R.3.2.2.1	The specification of the software architecture includes the aspects listed - techniques and measures to control software faults/errors (refer to R.2.2); - interactions between hardware and software; - partitioning into modules and their allocation to the specified safety functions; - hierarchy and call structure of the modules (control flow); - interrupt handling; - data flow and restrictions on data access; - architecture and storage of data; - time-based dependencies of sequences and data	Document ref. No:	N/A
R.3.2.2.2	The architecture specification is validated against the specification of the software safety requirements by static analysis		N/A
R.3.2.3	Module design and coding		—
R.3.2.3.1	Based on the architecture design, software is suitably refined into modules		N/A
	Software module design and coding is implemented in a way that is traceable to the software architecture and requirements		N/A
R.3.2.3.2	Software code is structured		N/A
R.3.2.3.3	Coded software is validated against the module specification by static analysis		N/A
	The module specification is validated against the architecture specification by static analysis		N/A
R.3.3.3	Software validation		—
	The software is validated with reference to the requirements of the software safety requirements specification		N/A
	Compliance is checked by simulation of:		—
	- input signals present during normal operation		N/A
	- anticipated occurrences		N/A
	- undesired conditions requiring system action		N/A

TABLE R.1 ^e – GENERAL FAULT/ERROR CONDITIONS						
Component ^a	Fault/error	Acceptable measures ^{b, c}	Definitions	Document reference for applied measure	Document reference for applied test	Verdict
1 CPU 1.1 Registers	Stuck at	Functional test, or periodic self-test using either: - static memory test, or - word protection with single bit redundancy	H.2.16.5 H.2.16.6 H.2.19.6 H.2.19.8.2			N/A
1.2 VOID						N/A
1.3 Programme counter	Stuck at	Functional test, or Periodic self-test, or Independent time-slot monitoring, or Logical monitoring of the programme sequence	H.2.16.5 H.2.16.6 H.2.18.10.4 H.2.18.10.2			N/A
2 Interrupt handling and execution	No interrupt or too frequent interrupt	Functional test, or time-slot monitoring	H.2.16.5 H.2.18.10.4			N/A
3 Clock	Wrong frequency (for quartz synchronized clock: harmonics/sub-harmonics only)	Frequency monitoring, or time slot monitoring	H.2.18.10.1 H.2.18.10.4			N/A
4. Memory 4.1 Invariable memory	All single bit faults	Periodic modified checksum, or multiple checksum, or word protection with single bit redundancy	H.2.19.3.1 H.2.19.3.2 H.2.19.8.2			N/A
4.2 Variable memory	DC fault	Periodic static memory test, or word protection with single bit redundancy	H.2.19.6 H.2.19.8.2			N/A
4.3 Addressing (relevant to variable and invariable memory)	Stuck at	Word protection with single bit redundancy including the address	H.2.19.8.2			N/A
5 Internal data path	Stuck at	Word protection with single bit redundancy	H.2.19.8.2			N/A
5.1 VOID						N/A

TABLE R.1 ^e – GENERAL FAULT/ERROR CONDITIONS						
Component ^a	Fault/error	Acceptable measures ^{b, c}	Definitions	Document reference for applied measure	Document reference for applied test	Verdict
5.2 Addressing	Wrong address	Word protection with single bit redundancy including the address	H.2.19.8.2			N/A
6 External communication	Hamming distance 3	Word protection with multi-bit redundancy, or CRC – single work, or Transfer redundancy, or Protocol test	H.2.19.8.1 H.2.19.4.1 H.2.18.2.2 H.2.18.14			N/A
6.1 VOID						N/A
6.2 VOID						N/A
6.3 Timing	Wrong point in time Wrong sequence	Time-slot monitoring, or scheduled transmission Time-slot and logical monitoring, or comparison of redundant communication channels by either: - reciprocal comparison - independent hardware comparator Logical monitoring, or time-slot monitoring, or Scheduled transmission	H.2.18.10.4 H.2.18.18 H.2.18.10.3 H.2.18.15 H.2.18.3 H.2.18.10.2 H.2.18.10.4 H.2.18.18			N/A
7 Input/output periphery	Fault conditions specified in 19.11.2	Plausibility check	H.2.18.13			N/A
7.1 VOID						N/A
7.2 Analog I/O 7.2.1 A/D and D/A-converter	Fault conditions specified in 19.11.2	Plausibility check	H.2.18.13			N/A
7.2.2 Analog multiplexer	Wrong addressing	Plausibility check	H.2.18.13			N/A
8 VOID						N/A
9 Custom chips ^d e.g. ASIC, GAL, gate array	Any output outside the static and dynamic functional specification	Periodic self-test	H.2.16.6			N/A

TABLE R.1 ^e – GENERAL FAULT/ERROR CONDITIONS						
Component ^a	Fault/error	Acceptable measures ^{b, c}	Definitions	Document reference for applied measure	Document reference for applied test	Verdict
NOTE A Stuck-at fault model denotes a fault model representing an open circuit or a non-varying signal level. A DC fault model denotes a stuck-at fault model incorporating short circuit between signal lines.						
a) For fault/error assessment, some components are divided into their sub-functions.						
b) For each sub-function in the table, the Table R.2 measure will cover the software fault/error.						
c) Where more than one measure is given for a sub-function, these are alternatives.						
d) To be divided as necessary by the manufacturer into sub-functions.						
e) Table R.1 is applied according to the requirements of R.1 to R.2.2.9 inclusive.						

S	ANNEX S (NORMATIVE) BATTERY OPERATED APPLIANCES POWERED BY BATTERIES THAT ARE NON-RECHARGEABLE OR NOT RECHARGED IN THE APPLIANCE			
	The following modifications to this standard are applicable for battery-operated appliances where the batteries are either non-rechargeable (primary batteries), or			N/A
	rechargeable batteries (secondary batteries) that are not recharged in the appliance			N/A
5.8.1	If the supply terminals for the connection of the battery have no indication of polarity, the more unfavourable polarity is applied			N/A
5.S.101	Appliances intended for use with a battery box are tested with the battery box supplied with the appliance or with the battery box recommended in the instructions			N/A
5.S.102	Appliances are tested as motor-operated appliances.			N/A
7.1	Appliances marked with the battery voltage (V) and the polarity of the terminals, unless :			N/A
	the polarity is irrelevant			N/A
	Appliances also marked with:			—
	– name, trade mark or identification mark of the manufacturer or responsible vendor :			N/A
	– model or type reference :			N/A
	– IP number according to degree of protection against ingress of water, other than IPX0... :			N/A
	– type reference of battery or batteries :			N/A
	If relevant, the positive terminal is indicated by the symbol IEC 60417-5005 and the negative terminal by the symbol IEC 60417-5006			N/A
	If appliances use more than one battery, they are marked to indicate correct polarity connection of the batteries			N/A
7.6	Additional symbols			N/A

S	ANNEX S (NORMATIVE) BATTERY OPERATED APPLIANCES POWERED BY BATTERIES THAT ARE NON-RECHARGEABLE OR NOT RECHARGED IN THE APPLIANCE		
7.12	The instructions contain the following, as applicable:		—
	– the types of batteries that may be used... ..:		N/A
	– how to remove and insert the batteries		N/A
	– non-rechargeable batteries are not to be recharged		N/A
	– rechargeable batteries are to be removed from the appliance before being charged		N/A
	– different types of batteries or new and used batteries are not to be mixed		N/A
	– batteries are to be inserted with the correct polarity		N/A
	– exhausted batteries are to be removed from the appliance and safely disposed of		N/A
	– if the appliance is to be stored unused for a long period, the batteries are removed		N/A
	– the supply terminals are not to be short-circuited		N/A
11.5	Appliances are supplied with the most unfavourable supply voltage between		—
	– 0.55 and 1.0 times the battery voltage, if the appliance can be used with non-rechargeable batteries		N/A
	– 0.75 and 1.0 times battery voltage, if the appliance is designed for use with rechargeable batteries only		N/A
	The values specified in Table S.101 for the internal resistance per cell of the battery is taken into account		N/A
19.1	The tests are carried out with the battery fully charged unless otherwise specified		N/A
19.13	The battery does not rupture or ignite		N/A
19.S.101	Appliances are supplied with the voltage specified in 11.5. The supply terminals having an indication of polarity are connected to the opposite polarity, unless		N/A
	such a connection is unlikely to occur due to the construction of the appliance		N/A
19.S.102	For appliances with provision for multiple batteries, one or more of the batteries are reversed and the appliance is operated, if reversal of batteries is allowed by the construction		N/A
25.5	The flexible leads or flexible cord used to connect an external battery or battery box in is connected to the appliance by a type X attachment		N/A
25.13	This requirement is not applicable to the flexible leads or flexible cord connecting external batteries or a battery box with an appliance		N/A

S	ANNEX S (NORMATIVE) BATTERY OPERATED APPLIANCES POWERED BY BATTERIES THAT ARE NON-RECHARGEABLE OR NOT RECHARGED IN THE APPLIANCE		
25.S.101	Appliances have suitable means for connection of the battery. If the type of battery is marked on the appliance, the means of connection is suitable for this type of battery		N/A
26.5	Terminal devices in an appliance for the connection of the flexible leads or flexible cord connecting an external battery or battery box are so located or shielded that there is no risk of accidental connection between supply terminals		N/A
30.2.3.2	There is no battery in the area of the vertical cylinder used for the consequential needle flame test, unless		N/A
	the battery is shielded by a barrier that meets the needle flame test of Annex E, or		N/A
	that comprises material classified as V-0 or V-1 according to IEC 60695-11-10		N/A

T	ANNEX T (NORMATIVE) UV-C RADIATION EFFECT ON NON-METALLIC MATERIALS		
	Requirements for non-metallic materials subject to direct or reflected UV-C radiation exposure and whose mechanical and electrical properties are relied upon for compliance with the		N/A
	Does not apply to glass, ceramic and similar materials		N/A
	Tested as specified in ISO 4892-1 and ISO 4892-2, with the following modifications:		—
	Modifications to ISO 4892-1:		—
5.1.6	The UV-C emitter is a low pressure mercury lamp with a quartz envelope having a continuous spectral irradiance of 10 W/m ² at 254 nm		N/A
	Subclause 5.1.6.1 and Table 1 are not applicable		N/A
5.2.4	The black-panel temperature shall be 63 °C +/- 3 °C		N/A
5.3.1	Humidification of the chamber air is specified in part 2 when necessary		N/A
9	This clause is not applicable		N/A
	Modifications to ISO 4892-2:		—
7.1	At least three test specimens are tested		N/A
	Ten samples of internal wiring is tested		N/A
7.2	The specimens are attached to the specimen holders such that they are not subject to any stress		N/A
7.3	Apparatus prepared as specified		N/A
	The test specimens and, if used, the irradiance-measuring instrument are exposed for 1 000 h		N/A

T	ANNEX T (NORMATIVE) UV-C RADIATION EFFECT ON NON-METALLIC MATERIALS		
7.4	If used, a radiometer is mounted and calibrated such that it measures the irradiance at the exposed surface of the test specimen		N/A
7.5	Material properties and test methods for parts providing mechanical support or impact resistance as specified in Table T.1		N/A
	Material properties and test method for electrical insulation of internal wiring as specified in Table T.2		N/A
8	This clause is not applicable		N/A

10.1	TABLE: Power input deviation					P
Input deviation of/at:	P rated (W)	P measured (W)	ΔP	Required ΔP	Remark	
W2-170P						
220 V 50 Hz	570	555	-2.63 %	+ 5 %, - 10 %	Max. operation	
240 V 50 Hz	650	636	-2.15 %	+ 5 %, - 10 %	Max. operation	
220 V 50 Hz	450	426	-5.33 %	+ 5 %, - 10 %	Hot water	
240 V 50 Hz	520	504	-3.08 %	+ 5 %, - 10 %	Hot water	
220 V 60 Hz	570	549	-3.68 %	+ 5 %, - 10 %	Max. operation	
240 V 60 Hz	650	640	-1.54 %	+ 5 %, - 10 %	Max. operation	
220 V 60 Hz	450	435	-3.33 %	+ 5 %, - 10 %	Hot water	
240 V 60 Hz	520	516	-0.77 %	+ 5 %, - 10 %	Hot water	
W2-170S						
220 V 50 Hz	450	461	+2.44 %	+ 5 %, - 10 %	Max. operation	
240 V 50 Hz	530	543	+2.45 %	+ 5 %, - 10 %	Max. operation	
220 V 50 Hz	320	323	+0.94 %	+ 5 %, - 10 %	Hot water	
240 V 50 Hz	380	395	+3.95 %	+ 5 %, - 10 %	Hot water	
220 V 60 Hz	450	454	+0.89 %	+ 5 %, - 10 %	Max. operation	
240 V 60 Hz	530	531	+0.19 %	+ 5 %, - 10 %	Max. operation	
220 V 60 Hz	320	323	+0.94 %	+ 5 %, - 10 %	Hot water	
240 V 60 Hz	380	393	+3.42 %	+ 5 %, - 10 %	Hot water	
Supplementary information:						

10.2	TABLE: Current deviation					P
Current deviation of/at:	I rated (A)	I measured (A)	ΔI	Required ΔI	Remark	
W2-170P						
220 V 50 Hz	0.8	0.64	-20.0 %	$\pm 10 \%$	Cold water	
240 V 50 Hz	0.9	0.68	-24.4 %	$\pm 10 \%$	Cold water	
220 V 60 Hz	0.8	0.64	-20.0 %	$\pm 10 \%$	Cold water	
240 V 60 Hz	0.9	0.66	-26.7 %	$\pm 10 \%$	Cold water	
W2-170S						
220 V 50 Hz	0.8	0.65	-18.7 %	$\pm 10 \%$	Cold water	
240 V 50 Hz	0.9	0.70	-22.2 %	$\pm 10 \%$	Cold water	
220 V 60 Hz	0.8	0.65	-18.7 %	$\pm 10 \%$	Cold water	
240 V 60 Hz	0.9	0.69	-23.3 %	$\pm 10 \%$	Cold water	
Supplementary information:						

11.8	TABLE: Heating test		P
	Test voltage (V)	206.8 V	—
	Ambient (°C)	W2-170P: 42.7 / 43.0 W2-170S: 42.3 / 43.5	—
Thermocouple locations:		Max. temperature rise measured, ΔT (K)	Max. temperature rise limit, ΔT (K)
W2-170P			
Power cord sheath		8.8	28
Cord bushing		8.4	For reference
AC wire		7.5	43
AC connector(wire to fuse holder)		8.5	cl.30.1
Fuse holder		12.5	cl.30.1
Motor compressor		46.9	For reference
Overload protector & relay cover of motor compressor		29.2	cl.30.1
Self resetting thermal cut off		31.6	For reference
Non self resetting thermal cut off		32.5	For reference
AC connector(fuse holder to heater)		13.1	cl.30.1
AC connector on PCB		8.0	cl.30.1
PCB		26.6	113
Thermostat		3.3	For reference
Condensing tube		43.5	For reference
Hot switch		3.2	53
Cold switch		3.2	53
Plastic enclosure(Front)		6.0	68
Plastic enclosure(Top)		1.6	68
Metal enclosure(Rear)		3.2	43
Metal enclosure(Side)		3.0	43
Wall of test corner		2.0	53
W2-170S			
Power cord sheath		7.3	28
Cord bushing		7.9	For reference
AC wire		12.1	43
AC connector(wire to fuse holder)		23.6	cl.30.1
Fuse holder		20.2	cl.30.1
Motor compressor		51.3	For reference
Overload protector & relay cover of motor compressor		28.1	cl.30.1
Self resetting thermal cut off		36.2	For reference
Non self resetting thermal cut off		39.3	For reference

AC connector(fuse holder to heater)	9.8	cl.30.1
AC connector on PCB	7.0	cl.30.1
PCB	22.9	113
Thermostat	10.4	For reference
Condensing tube	20.8	For reference
Hot switch	9.0	53
Cold switch	15.1	53
Plastic enclosure(Front)	5.9	68
Plastic enclosure(Top)	1.4	68
Metal enclosure(Rear)	20.0	43
Metal enclosure(Side)	4.5	43
Wall of test corner	2.5	53
Supplementary information:		

11.8	TABLE: Heating test		P
	Test voltage (V)	254.4 V	—
	Ambient (°C)	W2-170P: 42.4 / 42.8 W2-170S: 43.3 / 43.5	—
Thermocouple locations:		Max. temperature rise measured, ΔT (K)	Max. temperature rise limit, ΔT (K)
W2-170P			
Power cord sheath		7.5	28
Cord bushing		6.5	For reference
AC wire		5.6	43
AC connector(wire to fuse holder)		6.7	cl.30.1
Fuse holder		11.2	cl.30.1
Motor compressor		40.0	For reference
Overload protector & relay cover of motor compressor		22.9	cl.30.1
Self resetting thermal cut off		33.1	For reference
Non self resetting thermal cut off		33.4	For reference
AC connector(fuse holder to heater)		12.2	cl.30.1
AC connector on PCB		10.0	cl.30.1
PCB		36.3	113
Thermostat		2.7	For reference
Condensing tube		40.0	For reference
Hot switch		2.5	53
Cold switch		2.4	53
Plastic enclosure(Front)		5.6	68
Plastic enclosure(Top)		1.6	68
Metal enclosure(Rear)		2.4	43
Metal enclosure(Side)		2.6	43
Wall of test corner		1.9	53
W2-170S			
Power cord sheath		8.1	28
Cord bushing		8.9	For reference
AC wire		13.6	43
AC connector(wire to fuse holder)		26.1	cl.30.1
Fuse holder		22.4	cl.30.1
Motor compressor		56.8	For reference
Overload protector & relay cover of motor compressor		31.8	cl.30.1
Self resetting thermal cut off		37.1	For reference
Non self resetting thermal cut off		40.2	For reference

AC connector(fuse holder to heater)	10.8	cl.30.1
AC connector on PCB	10.2	cl.30.1
PCB	32.6	113
Thermostat	11.9	For reference
Condensing tube	22.4	For reference
Hot switch	10.1	53
Cold switch	17.0	53
Plastic enclosure(Front)	6.4	68
Plastic enclosure(Top)	2.0	68
Metal enclosure(Rear)	22.8	43
Metal enclosure(Side)	5.1	43
Wall of test corner	2.6	53
Supplementary information:		

11.8	TABLE: Heating test, resistance method					N/A
	Test voltage (V)					—
	Ambient, t1 (°C)					—
	Ambient, t2 (°C)					—
Temperature rise of winding:	R1 (Ω)	R2 (Ω)	Δ T (K)	Max. Δ T (K)	Insulation class	
Supplementary information:						

13.2	TABLE: Leakage current					P
	Heating appliances: 1.15 x rated input (W) ..:					—
	Motor-operated and combined appliances: 1.06 x rated voltage (V).....:					—
Leakage current between:			I (mA)	Max. allowed I (mA)		
Live parts and accessible earthed metal parts			1.3	3.5		
Live parts and accessible plastic parts			0.01 peak	0.35 peak		
Supplementary information:						

13.3	TABLE: Dielectric strength		P
Test voltage applied between:		Test potential applied (V)	Breakdown / flashover (Yes/No)
Live parts and accessible earthed metal parts		1 000	No
Live parts and accessible plastic parts		3 000	No
Supplementary information:			

14	TABLE: Transient overvoltages					N/A
Clearance between:	CI (mm)	Required CI (mm)	Rated impulse voltage (V)	Impulse test voltage (V)	Flashover (Yes/No)	
Supplementary information:						

16.2	TABLE: Leakage current		P
	Single phase appliances: 1.06 x rated voltage (V)	254.4 V	—
	Three phase appliances 1.06 x rated voltage divided by $\sqrt{3}$ (V)	-	—
Leakage current between:		I (mA)	Max. allowed I (mA)
Live parts and accessible earthed metal parts		0.28	3.5
Live parts and accessible plastic parts		0.01	0.25
Supplementary information:			

16.3	TABLE: Dielectric strength		P
Test voltage applied between:		Test potential applied (V)	Breakdown / flashover (Yes/No)
Live parts and accessible earthed metal parts		1 250	No
Live parts and accessible plastic parts		3 000	No
Live parts and cord bushing		3 000	No
Supplementary information:			

17	TABLE: Overload protection		N/A
Thermocouple locations:		Max. temperature rise measured, ΔT (K)	Max. temperature rise limit, ΔT (K)
Supplementary information:			

17	TABLE: Overload protection, resistance method				N/A
	Test voltage (V)				—
	Ambient, t1 (°C)				—
	Ambient, t2 (°C)				—
Temperature of winding:	R1 (Ω)	R2 (Ω)	ΔT (K)	T (°C)	Max. T (°C)
Supplementary information:					

19.7	TABLE: Abnormal operation, locked rotor/moving parts				N/A
	Test voltage (V)				—
	Ambient, t1 (°C)				—
	Ambient, t2 (°C)				—
Temperature of winding:	R1 (Ω)	R2 (Ω)	ΔT (K)	T (°C)	Max. T (°C)
Supplementary information:					

19.9	TABLE: Abnormal operation, running overload					N/A
	Test voltage (V)					—
	Ambient, t1 (°C).....					—
	Ambient, t2 (°C).....					—
Temperature of winding:		R1 (Ω)	R2 (Ω)	Δ T (K)	T (°C)	Max. T (°C)
Supplementary information:						

19.11.3/4		Abnormal operation conditions					P
Operational characteristics		YES/NO	Operational conditions				
Are there electronic circuits to control the appliance operation?		No	Electronic circuit only display operation mode				
Are there "off" or "stand-by" position?		No					
The unintended operation of the appliance results in dangerous malfunction?		No					
Sub-clause	Operating conditions description	Test results description	PEC description	EMP 19.11.4	Software type required	19.11.3 PEC	Final result
19.2	0.85 times of rated power input and restricted heat dissipation	Continuously operated without hazards	No PEC	N/A	N/A	N/A	No damage No hazard
19.3	1.24 times of rated power input and restricted heat dissipation	Continuously operated without hazards	No PEC	N/A	N/A	N/A	No damage No hazard
19.4	1.06 times of rated voltage and thermal control on hot water heater short-circuited	Non self resetting thermal cut out operated	No PEC	N/A	N/A	N/A	No damage No hazard
19.5	S/C between earthed metal sheath of band heater and end of its heating element.	Current fuse operated immediately	No PEC	N/A	N/A	N/A	No hazard
	S/C between earthed metal sheath of band heater and the other end of its heating element.	Current fuse operated immediately	No PEC	N/A	N/A	N/A	No hazard
19.6	N/A	N/A	N/A	N/A	N/A	N/A	N/A
19.7	N/A	N/A	N/A	N/A	N/A	N/A	N/A
19.8	N/A	N/A	N/A	N/A	N/A	N/A	N/A
19.9	N/A	N/A	N/A	N/A	N/A	N/A	N/A
19.10	N/A	N/A	N/A	N/A	N/A	N/A	N/A
19.11.2	Diode (D1) S/C of W2-170P	No changes had been made	No PEC	N/A	N/A	N/A	No damage No hazards
	Diode (D2) S/C of W2-170P	No changes had been made	No PEC	N/A	N/A	N/A	No damage No hazards

19.11.3/4	Abnormal operation conditions						P
	Diode (D3) S/C of W2-170P	No changes had been made	No PEC	N/A	N/A	N/A	No damage No hazards
	Diode (D1) S/C of W2-170S	No changes had been made	No PEC	N/A	N/A	N/A	No damage No hazards
	Diode (D2) S/C of W2-170S	No changes had been made	No PEC	N/A	N/A	N/A	No damage No hazards
	Diode (D3) S/C of W2-170S	No changes had been made	No PEC	N/A	N/A	N/A	No damage No hazards
19.11.4.8	N/A	N/A	N/A	N/A	N/A	N/A	N/A
<p>This part of the table is not applicable as the electronic circuits have no PEC functions. O/C: open circuit S/C: short circuit</p>							

19.13	TABLE: Abnormal operation, temperature rises		P
Thermocouple locations:	Max. temperature rise measured, ΔT (K)	Max. temperature rise limit, ΔT (K)	
cl.19.2			
Power cord sheath	8.3	150	
AC connector(wire to fuse holder)	15.4	cl.30.1	
Fuse holder	21.5	cl.30.1	
Overload protector & relay cover of motor compressor	36.6	cl.30.1	
AC connector(fuse holder to heater)	29.2	cl.30.1	
AC connector on PCB	18.7	cl.30.1	
Hot switch	11.5	cl.30.1	
Cold switch	12.3	cl.30.1	
Plastic enclosure(Front)	17.5	cl.30.1	
Plastic enclosure(Top)	7.8	cl.30.1	
Wall of test corner	4.0	150	
cl.19.3			
Power cord sheath	9.1	150	
AC connector(wire to fuse holder)	14.8	cl.30.1	
Fuse holder	20.0	cl.30.1	
Overload protector & relay cover of motor compressor	34.1	cl.30.1	
AC connector(fuse holder to heater)	28.9	cl.30.1	
AC connector on PCB	21.6	cl.30.1	
Hot switch	12.8	cl.30.1	
Cold switch	13.5	cl.30.1	
Plastic enclosure(Front)	18.5	cl.30.1	
Plastic enclosure(Top)	8.9	cl.30.1	
Wall of test corner	6.6	150	
cl.19.4			
Power cord sheath	3.7	150	
AC connector(wire to fuse holder)	7.3	cl.30.1	
Fuse holder	10.6	cl.30.1	
Overload protector & relay cover of motor compressor	24.7	cl.30.1	
AC connector(fuse holder to heater)	13.4	cl.30.1	
AC connector on PCB	18.1	cl.30.1	
Hot switch	9.0	cl.30.1	
Cold switch	8.6	cl.30.1	
Plastic enclosure(Front)	11.6	cl.30.1	

Plastic enclosure(Top)	16.2	cl.30.1
Wall of test corner	3.7	150
Supplementary information:		

21.1	TABLE: Impact resistance			P
Impacts per surface	Surface tested	Impact energy (Nm)	Comments	
3	Enclosure	0.5	No hazard	
Supplementary information:				

24.1	TABLE: Critical components information					P
Object/ part No.	Manufacturer/ trademark	Type/ model	Technical data	Standard	Mark(s) of conformity1)	
Power plug	Shangyu Jintao Electron Co., Ltd.	JT003	250 V~, 16 A	IEC 60884-1 (ed.3);am1	VDE/ DE1-52192	
(alt.)	KOREA KDK Co., Ltd.	KKP-4819R	250 V~, 16 A	IEC 60884-1 (ed.3);am1;am2	Fimko/ FI 29065 A1	
Power cord	Shangyu Jintao Electron Co., Ltd.	H05VV-F	300/500 V, 3 x 0.75 mm ²	IEC 60227-5 (ed.2);am1	KTL/ KR-3603A1	
(alt.)	KOREA KDK Co., Ltd.	H05VV-F	300/500 V, 3 x 0.75 mm ²	IEC 60227-1 (ed.2);am1;am2 IEC 60227-2 (ed.2);am1 IEC 60227-5 (ed.2);am1;am2	VDE/ DE1-37483	
Insulation tube	DAE CHANG ELECCOM CO LTD	DC-3	300V, 105 °C VW-1	UL 224	UL/ E120268	
AC connector (wire to wire)	Zhejiang Hongxing Electrical Co., Ltd	HX62002	300 V, 15 A, V-2	UL 1977 IEC 60335-1 IEC 60335-2-21 IEC 603352-24	UL/ E228500 Evaluated in unit	
AC wire	SAM POONG ELECTRIC WIRE CO LTD	1015-18	300 V, 105 °C, 0.82 mm ²	UL 758 IEC 60335-1 IEC 60335-2-21 IEC 603352-24	UL/ E171097 Evaluated in unit	

Motor compressor	Daewoo Electronics Corp.	DM24LHS8	220 - 240 V~, 50 / 60 Hz, R-134a, Class I	EN 60335-1 :2012+A11:2014 EN 60335-2-34 :2013	CVC/ LVD18-7378
Starting relay (PTC) in motor compressor	Hang Zhou Star Shuaier Electric Appliance Co., Ltd.	QPS2-A15MG1	250 V~, 8 A, 10 000 cycles	EN 60730-1:2011 EN 60730-2-10 :2007	VDE/ 40010377
Overload protector in motor compressor	Hang Zhou Star Shuaier Electric Appliance Co., Ltd.	DRB17N61A1	250 V, 20 A, 10 000 cycles	EN 60730-1:2011 EN 60730-2-4 :2007	VDE/ 40010377
Heater (for model W2-170P, W2-150, W2-150P, W2-160, W2-160P, W2-170)	Hyundai Precision	HDH-02-02-01	220 V~, 500 W	IEC 60335-1 IEC 60335-2-21 IEC 603352-24	Evaluated in unit
Heater (W2-170S, W2-170SP)	Hyundai Precision	HDH-01-05-06	220 V~, 330 W	IEC 60335-1 IEC 60335-2-21 IEC 603352-24	Evaluated in unit
Current fuse	Shenzhen Lanson Electronics Co., Ltd	6D	T8AL 250V~	IEC 60335-1 IEC 60335-2-21 IEC 603352-24	Evaluated in unit
Fuse holder	Changzhou Haojia Electric Appliances Co.,Ltd	6 x 30 mm	250 V~	IEC 60335-1 IEC 60335-2-21 IEC 603352-24	Evaluated in unit
Cold thermostat	Pacific Control Co., Ltd	PF	250 V~, 6 A, 100 000 cycles	IEC 60730-1 (ed.4) IEC 60730-2-9 (ed.3);am1	CQC/ CN34883
Self resetting thermal cut out for heater	Pacific Control Co., Ltd	PW-2	250 V~, 7.5 A, 100 000 cycles, 85 °C	IEC 60730-1 (ed.3) IEC 60730-2-9 (ed.2);am1	VDE/ DE1 31310
(alt.)	Pacific Control Co., Ltd	PTS-12H	250 V~, 10 A, 100 000 cycles, 95 °C	EN 60730-1:2011 EN 60730-2-9: 2010	TUV SUD/ B1801490280 51
Non self resetting thermal cut out for heater	Pacific Control Co., Ltd	PBR380	250 V~, 7.5 A, 6 000 cycles, 95 °C	EN 60730-1:2011 EN 60730-2-9/ A2:2005	TUV SUD/ B1801490280 50

AC connector (CN1)	Yeon Ho Electronics Co., Ltd.	YAW-396	250 V~, 7.5 A, 85 °C	UL 1977 IEC 60335-1 IEC 60335-2-21 IEC 603352-24	UL/ E108706 Evaluated in unit
PCB	KINGBOARD LAMINATES HOLDINGS LTD	KB-3151C	V-0, 130 °C	UL 94 IEC 60335-1 IEC 60335-2-21 IEC 603352-24	UL/ E123995 Evaluated in unit
Hot switch	Ningbo Yinzhou Lihe Switch Factory	RL3	250 V~, 6 A, 85 °C, 10 000 cycles	IEC 61058-1 (ed.1);am1;am2	VDE/ DE1 29352
Single check valve	Storm tec	ST-900H	1/4"	IEC 60335-1 IEC 60335-2-21 IEC 603352-24 IEC 61770	Evaluated in unit
Plastic enclosure	STYROLUTION GROUP GMBH	GP-35	HB	UL 94 IEC 60335-1 IEC 60335-2-21 IEC 603352-24	UL/ E108538 Evaluated in unit
Hose set	Shin Won Tube Co., Ltd.	PE1/4"	1/4 inch, 25 °C	EN 61770	TUV/ 60185736-001
Supplementary information: 1) Provided evidence ensures the agreed level of compliance. See OD-2039 2) For component acceptance see appendix components					

28.1	TABLE: Threaded part torque test			P
Threaded part identification:	Diameter of thread (mm)	Column number (I, II, or III)	Applied torque (Nm)	
Protective fixed screw	3.93	II	1.2	
Supplementary information:				

29.1	TABLE: Clearances						P
	Overvoltage category					II	—
		Type of insulation:					
Rated impulse voltage (V):	Min. cl (mm)	Basic (mm)	Supplementary (mm)	Reinforced (mm)	Functional (mm)	Verdict / Remark	
330	0,2* / 0,5 / 0,8**						
500	0,2* / 0,5 / 0,8**						
800	0,2* / 0,5 / 0,8**						
1 500	0,5 / 0,8** / 1,0***						
2 500	1,5 / 2,0***	2.2			2.2	P	
4 000	3,0 / 3,5***			4.8		P	
6 000	5,5 / 6,0***						
8 000	8,0 / 8,5***						
10 000	11,0 / 11,5***						

Supplementary information:
 *) For tracks on printed circuit boards if pollution degree 1 and 2
 **) For pollution degree 3
 ***) If the construction is affected by wear, distortion, movement of the parts or during assembly
 Basic: between earthed enclosure and pins of AC internal connector
 Reinforced: between external enclosure on the front of LED status board and LED status board.
 Functional: between each pins of AC connector

29.2	TABLE: Creepage distances, basic, supplementary and reinforced insulation										P
Working voltage (V):	Creepage distance (mm)										
	Pollution degree										
	1	2			3			Type of insulation			
		Material group			Material group						
		I	II	IIIa/IIIb	I	II	IIIa/IIIb*	B**	S**	R**	Verdict
≤50	0,18	0,6	0,85	1,2	1,5	1,7	1,9		—	—	
≤50	0,18	0,6	0,85	1,2	1,5	1,7	1,9	—		—	
≤50	0,36	1,2	1,7	2,4	3,0	3,4	3,8	—	—		
125	0,28	0,75	1,05	1,5	1,9	2,1	2,4		—	—	
125	0,28	0,75	1,05	1,5	1,9	2,1	2,4	—		—	
125	0,56	1,5	2,1	3,0	3,8	4,2	4,8	—	—		
250	0,56	1,25	1,8	2,5	3,2	3,6	4,0	3.0	—	—	P
250	0,56	1,25	1,8	2,5	3,2	3,6	4,0	—		—	
250	1,12	2,5	3,6	5,0	6,4	7,2	8,0	—	—	7.0	P
400	1,0	2,0	2,8	4,0	5,0	5,6	6,3		—	—	

29.2	TABLE: Creepage distances, basic, supplementary and reinforced insulation										P
400	1,0	2,0	2,8	4,0	5,0	5,6	6,3	—	—	—	
400	2,0	4,0	5,6	8,0	10,0	11,2	12,6	—	—	—	
500	1,3	2,5	3,6	5,0	6,3	7,1	8,0	—	—	—	
500	1,3	2,5	3,6	5,0	6,3	7,1	8,0	—	—	—	
500	2,6	5,0	7,2	10,0	12,6	14,2	16,0	—	—	—	
>630 and ≤800	1,8	3,2	4,5	6,3	8,0	9,0	10,0	—	—	—	
>630 and ≤800	1,8	3,2	4,5	6,3	8,0	9,0	10,0	—	—	—	
>630 and ≤800	3,6	6,4	9,0	12,6	16,0	18,0	20,0	—	—	—	
>800 and ≤1000	2,4	4,0	5,6	8,0	10,0	11,0	12,5	—	—	—	
>800 and ≤1000	2,4	4,0	5,6	8,0	10,0	11,0	12,5	—	—	—	
>800 and ≤1000	4,8	8,0	11,2	16,0	20,0	22,0	25,0	—	—	—	
>1000 and ≤1250	3,2	5,0	7,1	10,0	12,5	14,0	16,0	—	—	—	
>1000 and ≤1250	3,2	5,0	7,1	10,0	12,5	14,0	16,0	—	—	—	
>1000 and ≤1250	6,4	10,0	14,2	20,0	25,0	28,0	32,0	—	—	—	
>1250 and ≤1600	4,2	6,3	9,0	12,5	16,0	18,0	20,0	—	—	—	
>1250 and ≤1600	4,2	6,3	9,0	12,5	16,0	18,0	20,0	—	—	—	
>1250 and ≤1600	8,4	12,6	18,0	25,0	32,0	36,0	40,0	—	—	—	
>1600 and ≤2000	5,6	8,0	11,0	16,0	20,0	22,0	25,0	—	—	—	
>1600 and ≤2000	5,6	8,0	11,0	16,0	20,0	22,0	25,0	—	—	—	
>1600 and ≤2000	11,2	16,0	22,0	32,0	40,0	44,0	50,0	—	—	—	
>2000 and ≤2500	7,5	10,0	14,0	20,0	25,0	28,0	32,0	—	—	—	
>2000 and ≤2500	7,5	10,0	14,0	20,0	25,0	28,0	32,0	—	—	—	
>2000 and ≤2500	15,0	20,0	28,0	40,0	50,0	56,0	64,0	—	—	—	
>2500 and ≤3200	10,0	12,5	18,0	25,0	32,0	36,0	40,0	—	—	—	
>2500 and ≤3200	10,0	12,5	18,0	25,0	32,0	36,0	40,0	—	—	—	
>2500 and ≤3200	20,0	25,0	36,0	50,0	64,0	72,0	80,0	—	—	—	
>3200 and ≤4000	12,5	16,0	22,0	32,0	40,0	45,0	50,0	—	—	—	
>3200 and ≤4000	12,5	16,0	22,0	32,0	40,0	45,0	50,0	—	—	—	
>3200 and ≤4000	25,0	32,0	44,0	64,0	80,0	90,0	100,0	—	—	—	
>4000 and ≤5000	16,0	20,0	28,0	40,0	50,0	56,0	63,0	—	—	—	
>4000 and ≤5000	16,0	20,0	28,0	40,0	50,0	56,0	63,0	—	—	—	
>4000 and ≤5000	32,0	40,0	56,0	80,0	100,0	112,0	126,0	—	—	—	
>5000 and ≤6300	20,0	25,0	36,0	50,0	63,0	71,0	80,0	—	—	—	
>5000 and ≤6300	20,0	25,0	36,0	50,0	63,0	71,0	80,0	—	—	—	
>5000 and ≤6300	40,0	50,0	72,0	100,0	126,0	142,0	160,0	—	—	—	
>6300 and ≤8000	25,0	32,0	45,0	63,0	80,0	90,0	100,0	—	—	—	

29.2	TABLE: Creepage distances, basic, supplementary and reinforced insulation											P
>6300 and ≤8000	25,0	32,0	45,0	63,0	80,0	90,0	100,0	—	—	—		
>6300 and ≤8000	50,0	64,0	90,0	126,0	160,0	180,0	200,0	—	—			
>8000 and ≤10000	32,0	40,0	56,0	80,0	100,0	110,0	125,0		—	—		
>8000 and ≤10000	32,0	40,0	56,0	80,0	100,0	110,0	125,0	—		—		
>8000 and ≤10000	64,0	80,0	112,0	160,0	200,0	220,0	250,0	—	—			
>10000 and ≤12500	40,0	50,0	71,0	100,0	125,0	140,0	160,0		—	—		
>10000 and ≤12500	40,0	50,0	71,0	100,0	125,0	140,0	160,0	—		—		
>10000 and ≤12500	80,0	100,0	142,0	200,0	250,0	280,0	320,0	—	—			

Supplementary information:
 *) Material group IIIb is allowed if the working voltage does not exceed 50 V
 **) B = Basic insulation, S = Supplementary insulation, R = Reinforced insulation
 Basic: between earthed enclosure and pins of AC internal connector
 Reinforced: between external enclosure on the front of LED status board and LED status board.

29.2	TABLE: Creepage distances, functional insulation								P
Working voltage (V):	Creepage distance (mm)							Verdict / Remark	
	Pollution degree								
	1	2			3				
		Material group			Material group				
		I	II	IIIa/IIIb	I	II	IIIa/IIIb*		
≤10	0,08	0,4	0,4	0,4	1,0	1,0	1,0		
50	0,16	0,56	0,8	1,1	1,4	1,6	1,8		
125	0,25	0,71	1,0	1,4	1,8	2,0	2,2		
250	0,42	1,0	1,4	2,0	2,5	2,8	3,2	P	
400	0,75	1,6	2,2	3,2	4,0	4,5	5,0		
500	1,0	2,0	2,8	4,0	5,0	5,6	6,3		
>630 and ≤800	1,8	3,2	4,5	6,3	8,0	9,0	10,0		
>800 and ≤1000	2,4	4,0	5,6	8,0	10,0	11,0	12,5		
>1000 and ≤1250	3,2	5,0	7,1	10,0	12,5	14,0	16,0		
>1250 and ≤1600	4,2	6,3	9,0	12,5	16,0	18,0	20,0		
>1600 and ≤2000	5,6	8,0	11,0	16,0	20,0	22,0	25,0		
>2000 and ≤2500	7,5	10,0	14,0	20,0	25,0	28,0	32,0		
>2500 and ≤3200	10,0	12,5	18,0	25,0	32,0	36,0	40,0		
>3200 and ≤4000	12,5	16,0	22,0	32,0	40,0	45,0	50,0		
>4000 and ≤5000	16,0	20,0	28,0	40,0	50,0	56,0	63,0		
>5000 and ≤6300	20,0	25,0	36,0	50,0	63,0	71,0	80,0		
>6300 and ≤8000	25,0	32,0	45,0	63,0	80,0	90,0	100,0		

29.2	TABLE: Creepage distances, functional insulation								P
>8000 and ≤10000	32,0	40,0	56,0	80,0	100,0	110,0	125,0		
>10000 and ≤12500	40,0	50,0	71,0	100,0	125,0	140,0	160,0		
Supplementary information: *) Material group IIIb is allowed if the working voltage does not exceed 50 V Measured between each pins of AC connector									

30.1	TABLE: Ball Pressure Test of Thermoplastics				P
Allowed impression diameter (mm)				2.0	—
Object/ Part No./ Material	Manufacturer/ trademark	Test temperature (°C)		Impression diameter (mm)	
Plastic enclosure	STYROLUTION GROUP GMBH	75		0.8	
Fuse holder	Changzhou Haojia Electric Appliances Co.,Ltd	125		1.2	
AC connector (wire to wire)	Zhejiang Hongxing Electrical Co., Ltd	125		1.2	
AC connector (CN1)	Yeon Ho Electronics Co., Ltd.	125		1.3	
OLD & Relay cover	-	125		1.1	

30.2	TABLE: Resistance to heat and fire – Glow-wire tests							P
Object/ Part No./ Material	Manufacturer/ trademark	Glow-wire test (GWT); (°C)						Verdict
		550	650		750		850	
			te	ti	te	ti		
Plastic enclosure	STYROLUTION GROUP GMBH	P						P
Fuse holder	Changzhou Haojia Electric Appliances Co.,Ltd				33.5 s	25.0 s	P	P
AC connector (wire to wire)	Zhejiang Hongxing Electrical Co., Ltd				0 s	0 s	P	P
AC connector (CN1)	Yeon Ho Electronics Co., Ltd.				0 s	0 s	P	P

30.2		TABLE: Resistance to heat and fire – Glow-wire tests						P	
OLD & Relay cover	-					0 s	0 s	P	P
Object/ Part No./ Material	Manufacturer/ trademark	Glow-wire flammability index (GWFI), °C				GW ignition temp. (GWIT), °C		Verdict	
		550	650	750	850	675	775		
The test specimen passed the glow-wire test (GWT) with no ignition [(te – ti) ≤ 2s] (Yes/No).....:								No	
If no, then surrounding parts passed the needle-flame test of Annex E (Yes/No).....:								Yes	
The test specimen passed the test by virtue of most of the flaming material being withdrawn with the glow-wire (Yes/No)?.....:								Yes	
Ignition of the specified layer placed underneath the test specimen (Yes/No).....:								No	
Supplementary information: 550 °C GWT not relevant (or applicable) to parts of material classified at least HB40 or if relevant HBF. The GWIT pre-selection option, the 850 °C GWFI pre-selection option, and the 850 °C GWT are not relevant (or applicable) for attended appliances.									

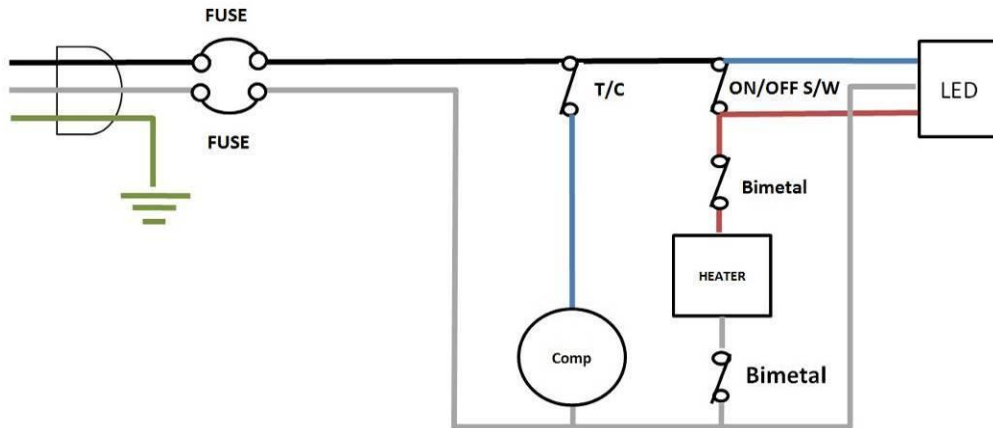
30.2/30.2.4		TABLE: Needle- flame test (NFT)				P
Object/ Part No./ Material	Manufacturer/ trademark	Duration of application of test flame (ta); (s)	Ignition of specified layer Yes/No	Duration of burning (tb) (s)	Verdict	
PCB	KINGBOARD LAMINATES HOLDINGS LTD	30	No	0 s	P	
Fuse holder	Changzhou Haojia Electric Appliances Co.,Ltd	30	No	0 s	P	
Supplementary information: - NFT not relevant (or applicable) for Parts of material classified as V-0 or V-1 - NFT not relevant (or applicable) for Base material of PCBs classified as V-0 or if relevant VTM-0						

AA	TABLE: Locked-rotor test of fan motors, windings temperature limit measurements					N/A
	Test voltage (V).....:					—
	Ambient, T ₁ (°C).....:					—
	Ambient, T ₂ (°C).....:					—
Temperature limit T of winding:		R ₁ (Ω)	R ₂ (Ω)	T (K)	T (°C)	Max. T (°C)

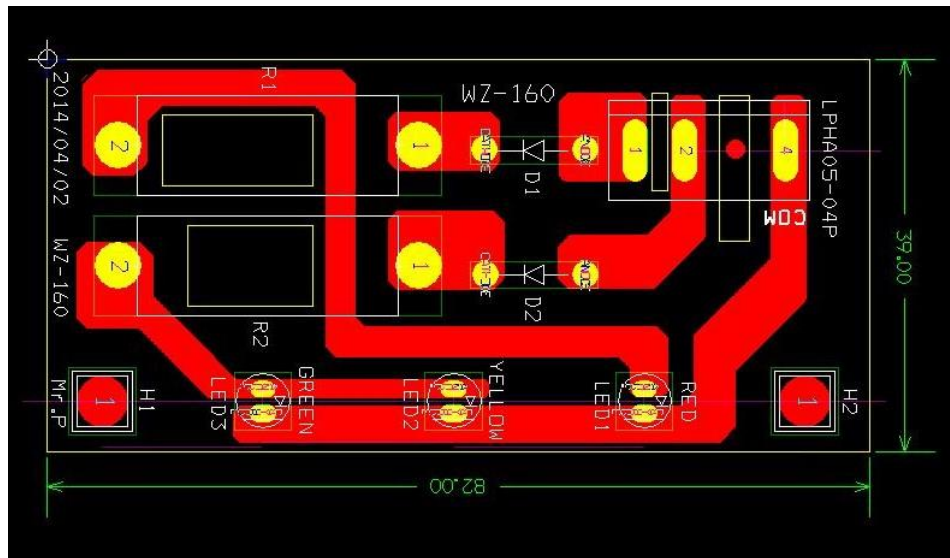
	TABLE: Electric strength measurements		N/A
Test voltage applied between:		Test voltage (V)	Breakdown Yes / No
Windings and the body			

	TABLE: Leakage current measurements		N/A
	A voltage equal to twice the rated voltage (V).....:		—
Leakage current I between :		I (mA)	Required I (mA)
Windings and the body			

Circuit diagram (system)



Circuit diagram (status PCB)



Photograph (model W2-170P)



<Front view>



<Rear view>

Photograph (model W2-170P)

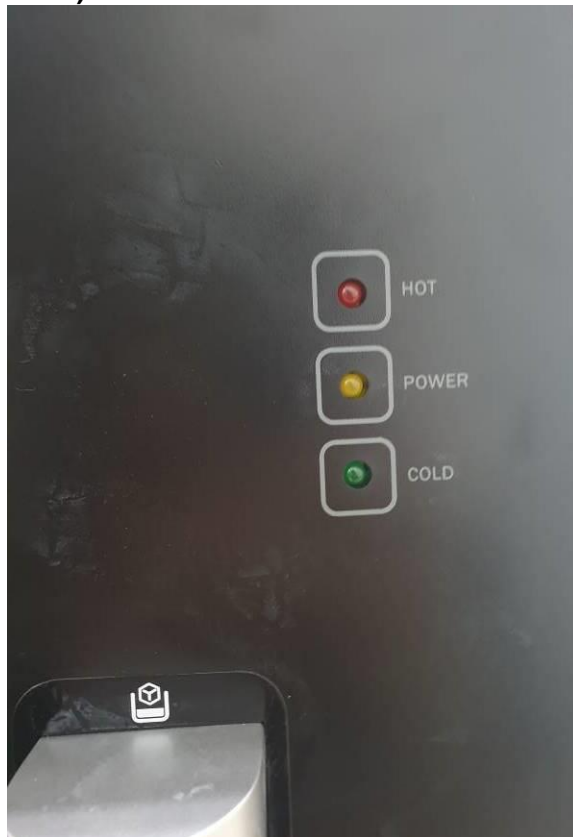


<Side view>



<Side view>

Photograph (model W2-170P)



<LED indicator>



<Cord bushing>

Photograph (model W2-170P)



<Heater and compressor On/Off switch>



<Cistern>

Photograph (model W2-170P)

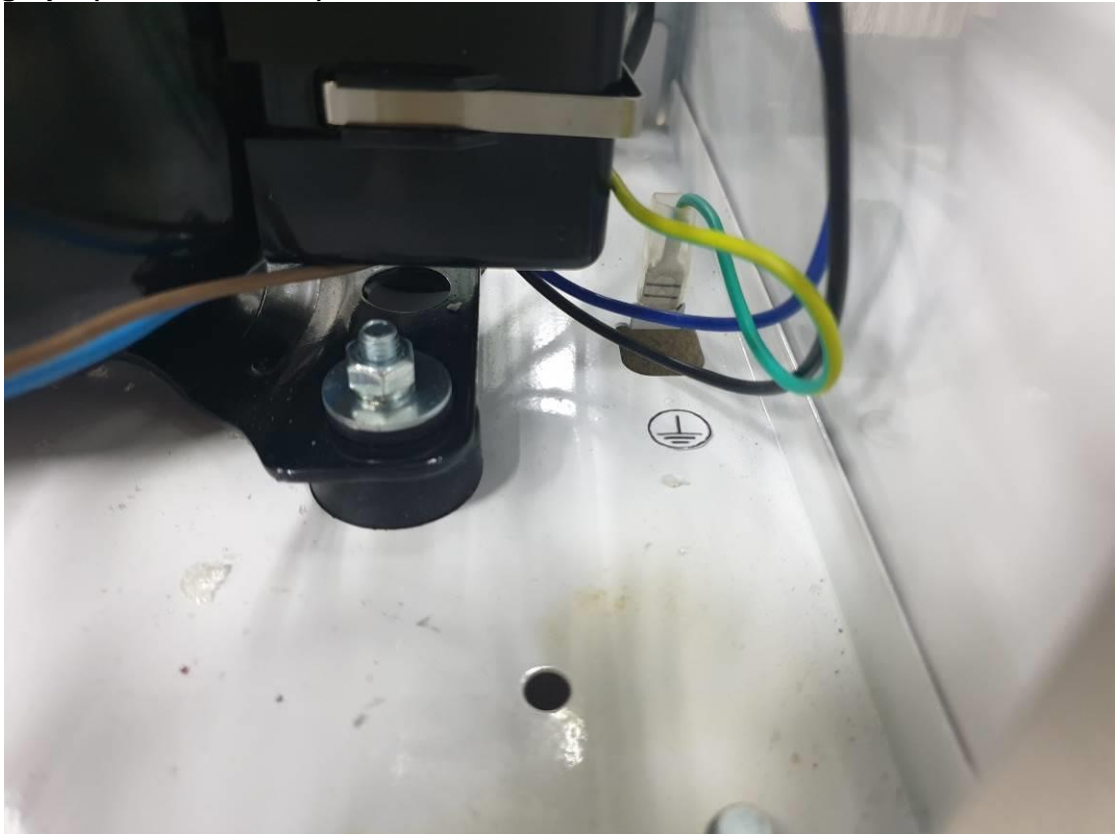


<Hot water tank>



<Compressor and supply connection>

Photograph (model W2-170P)



<Protective earth connection>

Photograph (model W2-170S)



<Front view>



<Rear view>

Photograph (model W2-170S)



<Side view>

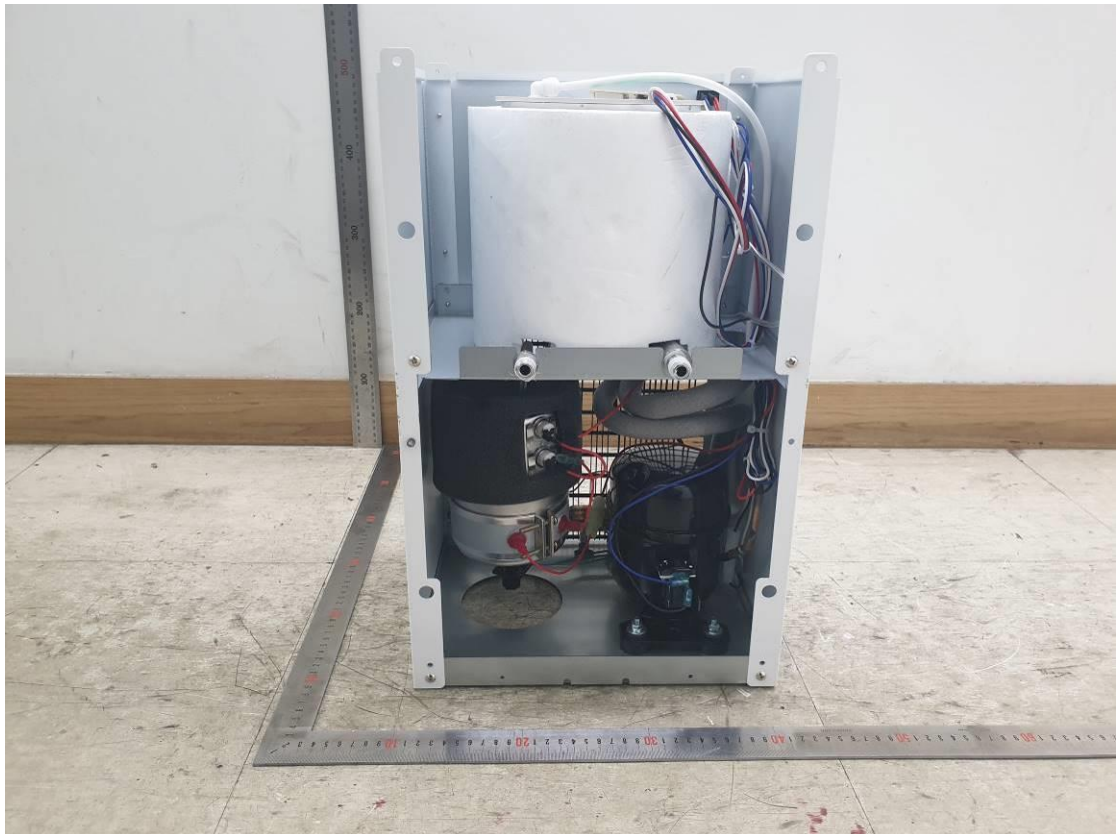


<Side view>

Photograph (model W2-170S)



<LED indicator>



<Internal view>

Photograph (model W2-170S)

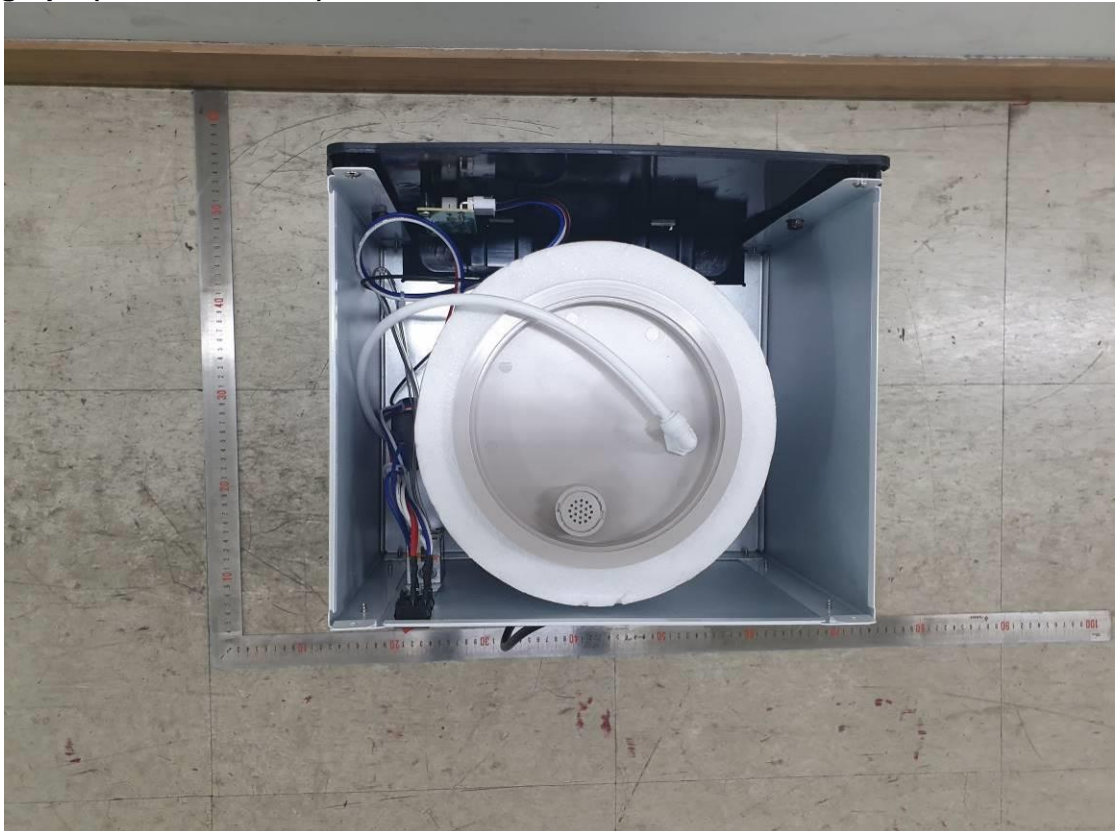


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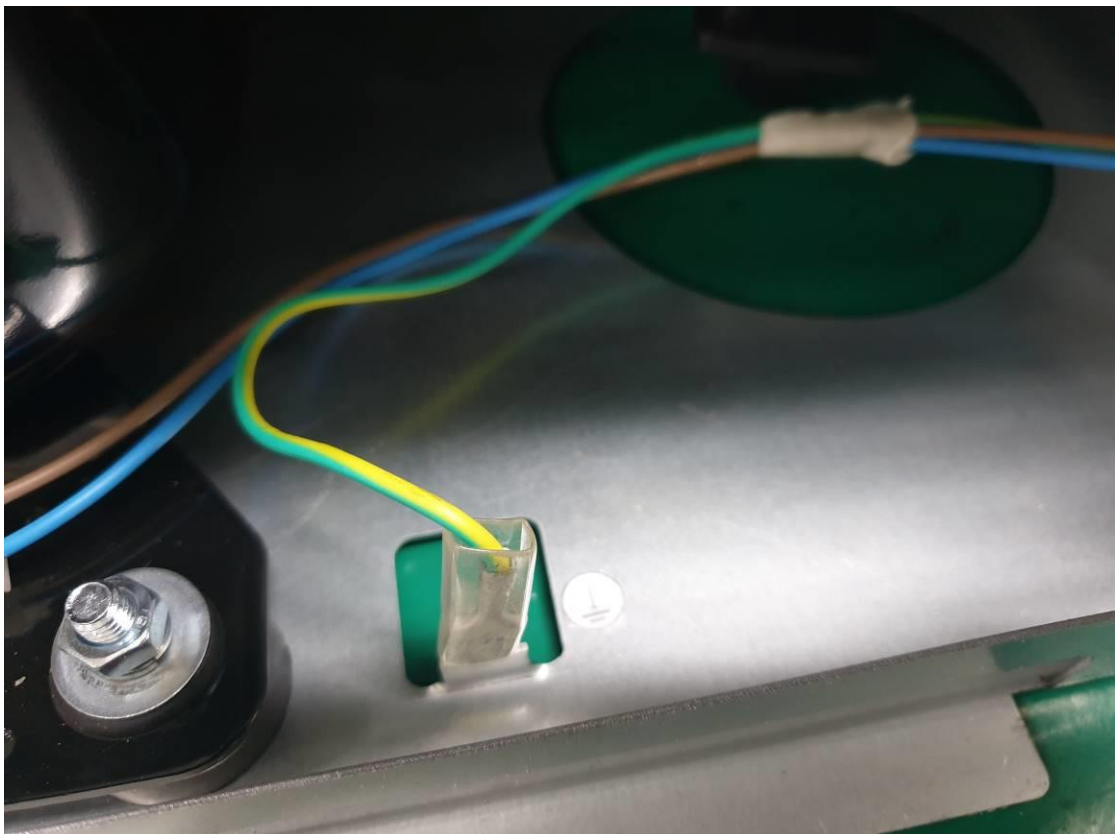


<Heater and compressor On/Off switch>

Photograph (model W2-170S)



<Cistern>



<Protective earth connection>



Test Report issued under the responsibility of:

SGS Fimko Ltd.

TEST REPORT IEC 60335-2-21 Safety of household and similar electrical appliances Part 2: Particular requirements for water heaters	
Report Number.....	F690501-RF-SAF000328 Attachment 3
Date of issue.....	May 14, 2020
Total number of pages	13 pages
Name of Testing Laboratory preparing the Report	SGS Korea Co., Ltd. Gunpo Laboratory
Applicant's name	WACO Corp
Address.....	A-301, Hagye Technotown, 10, Nowon-ro15-gil, Nowon-gu, Seoul, 01788, Republic of Korea
Test specification:	
Standard	IEC 60335-2-21:2012 used in conjunction with IEC 60335-1:2010, COR1:2010, COR2:2011, AMD1:2013, COR1:2014, AMD2:2016, COR1:2016
Test procedure	CB Scheme
Non-standard test method	N/A
Test Report Form No.	IEC60335_2_211
Test Report Form(s) Originator	LCIE
Master TRF	Dated 2018-11-09
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General disclaimer:	
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Test item description :	Hot and cold water dispenser with purifier system
Trade Mark :	WACO Corp.
Manufacturer	Same as applicant
Model/Type reference	W2-170P, W2-150, W2-150P, W2-160, W2-160P, W2-170, W2-170S, W2-170SP
Ratings	For model W2-170P, W2-150, W2-150P, W2-160, W2-160P, W2-170 220 – 240 V~, 50 / 60 Hz, 570 – 650 W, 450 – 520 W (Hot), 0.8 – 0.9 A (Cold) For model W2-170S, W2-170SP 220 – 240 V~, 50 / 60 Hz, 450 – 530 W, 320 – 380 W (Hot), 0.8 – 0.9 A (Cold)

IEC 60335-2-21			
Clause	Requirement + Test	Result - Remark	Verdict
6	CLASSIFICATION		
6.1	Protection against electric shock: Class 0, 0I, I, II, III..... :	Class I	P
	For a class III construction with a detachable power supply part the appliance is classified according to the detachable power supply part		N/A
	Water heaters shall be class I, class II or class III (IEC 60335-2-21)	Class I	P
6.2	Protection against harmful ingress of water		P
	Water heaters for installation outdoors shall be at least IPX4. Other water heaters shall be at least IPX1; (IEC 60335-2-21)	IPX1	P
7	MARKING AND INSTRUCTIONS		
7.1	Appliances, other than cistern-type water heaters, shall be marked with the rated pressure in pascals (bars)..... (IEC 60335-2-21)	Cistern-type 392 kPa (when UF Filter system), 687 kPa (when RO Filter system)	N/A
	Rated capacity in litres (IEC 60335-2-21)	See the marking plate	P
	Closed water heater shall be marked with a statement that pressure relief device is to be fitted unless incorporated in the appliance (IEC 60335-2-21)		N/A
	Closed water heater having rated pressure less than 0.6 MPa and low pressure water heaters that a pressure reducing valve is to be fitted in the installation (IEC 60335-2-21)		N/A
	Open-outlet water heaters marked with a warning about no connection to tap or any fitting not recommended by manufacturer (IEC 60335-2-21)		N/A
7.12	Instructions for safe use provided		P
	The instructions for close water heaters shall state the substance of the following (IEC 60335-2-21):		
	the water may drip from the discharge pipe of the pressure-relief device and that this pipe must be left open to the atmosphere		N/A
	the pressure-relief device is to be operated regularly to remove lime deposits and to verify that it is not blocked;		N/A
	how the water heater can be drained.		N/A
7.12.1	Sufficient details for installation supplied		P

IEC 60335-2-21			
Clause	Requirement + Test	Result - Remark	Verdict
	The installation instructions shall state the substance of the following (IEC 60335-2-21):		
	-the type or characteristics of the pressure relief device, how to connect it, unless it is incorporated in the appliance		N/A
	-a discharge pipe connected to the pressure relief device installed downwards direction and in a frost-free environment		N/A
	-the type or characteristics of a pressure reducing valve and the installation details (for appliances having a rated pressure less than 0,6 MPa)		N/A
	The instructions for close water heaters incorporating heat exchanger shall give details on the installation of control devices and the temperature settings that are necessary to prevent operation of the thermal cut-out caused by the heat from the exchanger (IEC 60335-2-21)		N/A
	The instructions for cistern-fed water heaters and low-pressure water heaters shall contain the substance of the following (IEC 60335-2-21): Warning : Do not connect any pressure-relief device to the vent pipe of this water heater		N/A
7.101	The water inlet and the water outlet shall be identified. (IEC 60335-2-21)	Water supply inlet: 'Inlet' sticker on the backside.	P
	This identification shall not be on detachable parts.		P
	If colours are used, blue shall be used for the inlet and red for the outlet.		N/A
	An alternative means of identification may be by means of arrows showing the direction of the water flow.		N/A
11	HEATING		
11.7	The appliance is operated until steady conditions are established or until the thermostat interrupts the current for the first time after 16 h, whichever is shorter (IEC 60335-2-21)	Until steady conditions	P
15	MOISTURE RESISTANCE		
15.2	Spillage of liquid does not affect the electrical insulation		P
	Spillage solution comprising water containing approximately 1 % NaCl and 0,6 % rinsing agent		P
	The test is only applicable to cistern-type water heaters. (IEC 60335-2-21)		P

IEC 60335-2-21			
Clause	Requirement + Test	Result - Remark	Verdict
	Appliances with type X attachment fitted with a flexible cord as described		N/A
	Appliances incorporating an appliance inlet tested with or without an connector, whichever is most unfavourable		N/A
	Detachable parts are removed		N/A
	Overfilling test with additional amount of the solution over a period of 1 min (l) :	0.75 (l) Tested on the water drip tray	P
	The appliance withstands the electric strength test of 16.3		P
	No trace of water on insulation that can result in a reduction of clearances or creepage distances below values specified in clause 29		P
19	ABNORMAL OPERATION		
19.1	For closed water heaters, low pressure water heaters and open-outlet water heaters: -compliance checked by 19.2, 19.3 and 19.4 (IEC 60335-2-21)	Cistern-type	N/A
	Or - 19.101 applies for appliances not liable to be emptied in normal use and having all following features: (IEC 60335-2-21) - an outer enclosure of metal or a water container of metal and an outer enclosure of non-metallic material; (see note 1) - non-combustible thermal insulation (see note 2) - a capacity exceeding 30 l - a rated power input not exceeding 6 kW (see notes 3 and 4)		N/A
19.2	Test of appliances with heating elements with restricted heat dissipation; test voltage (V), power input of 0.85 times rated power input (W) :	204.7 V, 382.5 W	P
	Appliance operated empty with thermal control operating in clause 11 short-circuited (see note) (IEC 60335-2-21)	Non self resetting thermal cut out operated	P
19.3	Test of 19.2 repeated; test voltage (V), power input of 1.24 times rated power input (W) :	263.0 V, 644.8 W	P
19.4	Open-outlet water heaters: (IEC 60335-2-21) -19.2 repeated with container filled with water min. 10mm above heater -1.15 times rated power input		N/A
19.13	There shall be no leakage from the container during the test (IEC 60335-2-21)		P

IEC 60335-2-21			
Clause	Requirement + Test	Result - Remark	Verdict
19.101	Appliance tested for 24h as specified in clause 11 but with empty container (IEC 60335-2-21)		P
22	CONSTRUCTION		
22.6	Drain hole correct positioned to prevent water from impairing electrical insulation (IEC 60335-2-21)		P
	Dimension of drain hole: min. $\varnothing=5\text{mm}$ or 20 mm^2 with width min. 3mm (IEC 60335-2-21)		P
22.20	Thermal insulation not used for basic insulation of internal wiring (IEC 60335-2-21)		P
22.47	Appliances shall withstand the water pressure occurring in normal use. (IEC 60335-2-21)		
	-twice the rated pressure, for closed water heaters. If the water heater is supplied through a pressure reducing valve, the container is subjected to twice the working pressure instead;		N/A
	-1,5 times rated pressure, for cistern-fed water heaters and low-pressure water heaters;		N/A
	- 0,15 MPa, for open-outlet water heaters		N/A
	- 0,03 MPa, for cistern-type water heaters.		P
	Water shall not leak from the appliance and there shall be no permanent deformation to such an extent that compliance with this standard is impaired.	1 374 kPa (687 kPa x 2)	P

IEC 60335-2-21			
Clause	Requirement + Test	Result - Remark	Verdict
22.101	The rated pressure of	(IEC 60335-2-21)	
	- closed water heaters intended for direct connection to the water main shall be at least 0.6 MPa		N/A
	- closed water heaters and low pressure water heaters to be supplied by a pressure reducing valve which is not incorporated in the appliance shall be at least 0.1 MPa		N/A
	Cistern-fed water heaters: -rated pressure max. 0.2 MPa		N/A
22.102	Closed water heaters shall be constructed so that repeated drawing off does not cause the water to boil. (IEC 60335-2-21)		N/A
	Temperature of the water, measured by means of a thermocouple at the outlet, shall not exceed 98 °C		N/A
22.103	Closed water heaters: pressure relief device prevent pressure from exceeding rated pressure by more than 0.1 MPa (IEC 60335-2-21)		N/A
22.104	Outlet of open-outlet water heaters shall be constructed so that the water flow is not limited to such an extent that the container is subjected to a significant pressure. (IEC 60335-2-21)		N/A
	The vent pipe of low pressure water heaters shall have an internal diameter of at least 20mm		N/A
22.105	Cistern-type water heaters shall be constructed so that the container is always at atmospheric pressure by means of a vent having an area of at least 30 mm ² and a minimum dimension of at least 3 mm (IEC 60335-2-21)		P
22.106	Closed water heaters: thermal cut-out providing all-pole disconnection, independent from the thermostat (IEC 60335-2-21)		N/A
22.107	Heating elements and thermal control sensors in contact with the outer surface of the container shall be held in position securely. (IEC 60335-2-21)		P
22.108	Appliances for wall mounting shall have reliable provision for fixing to a wall, independent of the connection to the water mains. (IEC 60335-2-21)		N/A
22.109	Appliances having a capacity of more than 15 l that cannot be emptied through a drain fitted in the water pipes shall incorporate means for draining that requires a tool for its operation (IEC 60335-2-21)		N/A

IEC 60335-2-21			
Clause	Requirement + Test	Result - Remark	Verdict
22.110	Open-outlet water heaters with plastic enclosure instructions ensure correct installation (see NOTE) (IEC 60335-2-21)		N/A
22.111	Closed water heaters with heat exchanger shall be constructed so that during normal use the thermal cut-out does not operate due to heat from the exchanger. (IEC 60335-2-21)		N/A
24	COMPONENTS		
24.1.4	Thermal cut-outs incorporated in closed water heaters shall comply with the requirements of IEC 60730-1(EN 60730-1)for type 2B controls, unless they are tested with the appliance. (IEC 60335-2-21)		N/A

IEC 60335-2-21			
Clause	Requirement + Test	Result - Remark	Verdict
24.101	Thermal cut-outs shall be non-self-resetting. They shall have a trip-free switching mechanism or be located so that they can only be reset after removal of a non-detachable cover. (IEC 60335-2-21)		P
24.102	The operating temperature of the thermal cut-out of a closed water heater shall ensure that the water temperature cannot exceed either 99 °C or that the thermal cut out operate before its temperature exceeds 110 °C (IEC 60335-2-21)		N/A
24.102.1	Tested as specified (IEC 60335-2-21) Water temperature not exceeding 99°C		N/A
	If compliance relies on the operation of an electronic circuit, the test is repeated under the following conditions applied separately: – the fault conditions in a) to g) of 19.11.2 applied one at a time to the electronic circuit; – the electromagnetic phenomena tests of 19.11.4.1 to 19.11.4.7 applied to the appliance. The temperature of the water at the outlet shall not exceed 99 °C during or after each of the tests		N/A
	If the electronic circuit is programmable, the software shall contain measures to control the fault/error conditions specified in Table R.1 and is evaluated in accordance with the relevant requirements of Annex R.		N/A
24.102.2	Tested as specified The thermal cut-off temperature shall operate before its temperature exceeds 110°C. The water temperature shall not exceed 20K of the maximum permitted operating temperature of the thermal cut-out. (IEC 60335-2-21)		N/A
	If compliance relies on the operation of an electronic circuit, the test is repeated under the following conditions applied separately: – the fault conditions in a) to g) of 19.11.2 applied one at a time to the electronic circuit; – the electromagnetic phenomena tests of 19.11.4.2 and 19.11.4.5 applied to the appliance. The temperature of the water at the outlet shall not exceed 110 °C during or after each of the tests.		N/A
25	SUPPLY CONNECTION AND EXTERNAL FLEXIBLE CORDS		
25.1	appliance inlet not allowed (IEC 60335-2-21)		N/A
27	PROVISION FOR EARTHING		

IEC 60335-2-21			
Clause	Requirement + Test	Result - Remark	Verdict
27.1	Class I water heaters, sheath of heating element permanently and reliably connected to earthing terminal, unless (IEC 60335-2-21)		P
	-provided with inlet and outlet pipes of metal permanently and reliably connected to earthing terminal (IEC 60335-2-21)		P
	-other accessible metal parts in contact with the water permanently and reliably connected to earthing terminal (IEC 60335-2-21)		N/A
30	RESISTANCE TO HEAT AND FIRE		
30.1	The temperature rises occurring during the tests of 19.2, 19.3 and 19.101 are not taken into account (IEC 60335-2-21)		P

AA	ANNEX AA(NORMATIVE) ADDITIONAL REQUIREMENT FOR IMMERSION HEATER UNITS INTENDED FOR THE INSTALLATION IN HEAT EXCHANGE CLOSED WATER HEATERS (IEC 60335-2-21)		
	The following requirements of this standard are for immersion heater units intended for the installation in a heat exchange closed water heater. Other subclauses of this standard not mentioned in this annex are applicable. Where "water heater" is written, the requirement applies for "immersion heater units" of this annex.		N/A
5.2	Additional immersion heater units may be required for the tests of Clause 19 and 22.102.		N/A
5.3	The test is to be carried out in a water tank according to the instructions of the manufacturer of the immersion heater unit		N/A
7.1	Immersion heater units for multiple supply shall be marked with their rated power input for each supply circuit.		N/A
	Immersion heater units shall be marked with the rated pressure. The rated pressure shall not be lower than 0,6 MPa.		N/A
7.12.1	The installation instruction shall include the following:		
	– type, the volume or volume range, and dimensions of the tank in which the immersion heater unit can be installed;		N/A
	– the positioning of the immersion heater unit within the tank;		N/A
	– a statement that the installer must check that there is water in the tank before the immersion heater unit is switched on the first time;		N/A
	– that a pressure-relief device is to be installed in the installation, unless it is not already part of the water tank installation;		N/A

IEC 60335-2-21			
Clause	Requirement + Test	Result - Remark	Verdict
	– the type and properties of the pressure-relief device and how to install it;		N/A
	– that a discharge pipe connected to the pressure relief device shall be installed with a steady downward inclination in a frost-free environment.		N/A
	The instructions for immersion heater units for water tanks with an incorporated heat exchanger shall include instructions for the installation of thermal controls and their temperature setting in order to prevent the thermal cut-out from operating due to the heat of the heat exchanger.		N/A
19.1	For immersion heater units, the tests of 19.2 and 19.3 are applicable		N/A
19.13	During the test, the immersion heater unit shall not show any leakage.		N/A
22.47	The immersion heater units shall withstand the water pressure occurring in normal use.		N/A
22.101	The rated pressure of immersion heater units intended to be exposed directly to the water main shall be at least 0,6 MPa.		N/A
22.112	Immersion heater units shall be supplied with a seal or similar means to ensure that there is no leakage from the tank after installation.		N/A
22.113	The immersion heater unit shall not be able to be removed from the tank without the aid of a tool.		N/A
24.102	The thermal cut-out shall operate before the water temperature exceeds 99 °C and the water temperature shall not exceed the opening temperature of the thermal cut-out by more than 20 K.		N/A

IEC 60335-2-21							
Clause	Requirement + Test			Result - Remark			Verdict
19	Abnormal operation conditions						P
Operational characteristics		YES/NO	Operational conditions				
Are there electronic circuits to control the appliance operation?		No	Electronic circuit only display operation mode				
Are there "off" or "stand-by" position?		No					
The unintended operation of the appliance results in dangerous malfunction?		No					
Sub-clause	Operating conditions description	Test results description	PEC description	EMP 19.11.4	Software type required	19.11.3 PEC	Final result
19.2	0,85 times of rated power input and operated empty with thermal control on hot water tank short-circuited.	Non self resetting thermal cut out operated.	No PEC	N/A	N/A	N/A	No damage No hazards
19.3	1,24 times of rated power input and operated empty, thermal control on hot water tank short-circuited.	Non self resetting thermal cut out operated.	No PEC	N/A	N/A	N/A	No damage No hazards
19.4	N/A	N/A	N/A	N/A	N/A	N/A	N/A
19.5	N/A	N/A	N/A	N/A	N/A	N/A	N/A
19.6	N/A	N/A	N/A	N/A	N/A	N/A	N/A
19.7	N/A	N/A	N/A	N/A	N/A	N/A	N/A
19.8	N/A	N/A	N/A	N/A	N/A	N/A	N/A
19.9	N/A	N/A	N/A	N/A	N/A	N/A	N/A
19.10	N/A	N/A	N/A	N/A	N/A	N/A	N/A
19.11.2	N/A	N/A	N/A	N/A	N/A	N/A	N/A
19.11.4.8	N/A	N/A	N/A	N/A	N/A	N/A	N/A
19.101	24h operated under condition of cl.11 with the container empty.	After few minute, non self resetting thermal cut out operated.	No PEC	N/A	N/A	N/A	No damage No hazards
Supplementary information:							

IEC 60335-2-21			
Clause	Requirement + Test	Result - Remark	Verdict

19.13	TABLE: Abnormal operation, temperature rises		P
Thermocouple locations	Max. temperature rise measured, dT (K)	Max.temperature rise limit, dT (K)	
cl. 19.2			
Power cord sheath	12.6	150	
AC connector(wire to fuse holder)	14.4	cl.30.1	
Fuse holder	19.9	cl.30.1	
Overload protector & relay cover of motor compressor	42.0	cl.30.1	
AC connector(fuse holder to heater)	28.3	cl.30.1	
AC connector on PCB	20.1	cl.30.1	
Hot switch	19.4	cl.30.1	
Cold switch	20.4	cl.30.1	
Plastic enclosure(Front)	18.4	cl.30.1	
Plastic enclosure(Top)	26.3	cl.30.1	
Wall of test corner	6.6	150	
cl. 19.3			
Power cord sheath	8.6	150	
AC connector(wire to fuse holder)	15.0	cl.30.1	
Fuse holder	19.8	cl.30.1	
Overload protector & relay cover of motor compressor	36.7	cl.30.1	
AC connector(fuse holder to heater)	28.9	cl.30.1	
AC connector on PCB	25.3	cl.30.1	
Hot switch	16.6	cl.30.1	
Cold switch	17.7	cl.30.1	
Plastic enclosure(Front)	19.3	cl.30.1	
Plastic enclosure(Top)	22.9	cl.30.1	
Wall of test corner	6.4	150	
Supplementary information:			